

HCM1A1307V2

Automotive grade high current power inductors



Product features

- AEC-Q200 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- DC-DC converter applications up to 1 MHz
- Filtering applications up to Self Resonant Frequency (SRF) [See product specification table]
- Inductance range from 0.22 μ H to 56 μ H
- Current range from 4.0 A to 100 A
- 13.8 mm x 12.9 mm footprint surface mount package in a 6.5 mm height
- Moisture Sensitivity Level (MSL): 1
- Alloy powder core material

Applications

- Body electronics
 - Central body control module
 - Headlamps, tail lamps and interior lighting and LED lighting
 - Heating ventilation and air conditioning controllers (HVAC)
 - Doors, window lift and seat control
- Advanced driver assistance systems
 - Adaptive cruise control (ACC)
 - Automatic parking control
 - Collision avoidance system/ Car black box system
- Infotainment and cluster electronics
 - Audio subsystem: head unit and trunk amp
 - Digital instrument cluster
 - In-vehicle infotainment (IVI) and navigation
- Chassis and safety electronics
 - Airbag control unit
 - Electronic stability control system (ESC)
 - Electric parking brake
 - Electronic power steering (EPS)
- Engine and Powertrain Systems
 - Electric pumps, motor control and auxiliaries
 - Powertrain control module (PCU)/ Engine Control unit (ECU)
 - Transmission Control Unit (TCU)

Environmental data

- Storage temperature range (Component): -55 °C to +155 °C
- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



Product specifications

| Part number ⁶ | OCL ¹ (μH) \pm 20% | FLL ² (μH) minimum | I_{rms}^3 (A) | I_{sat}^4 (A) | DCR (m Ω) typical @ +20 °C | DCR (m Ω) maximum @ +20 °C | SRF (MHz) typical | K-factor ⁵ |
|--------------------------|-------------------------------------------------|-----------------------------------------------|---------------------------|---------------------------|---------------------------------------|---------------------------------------|----------------------|-----------------------|
| HCM1A1307V2-R22-R | 0.22 | 0.14 | 52 | 100 | 0.46 | 0.60 | 135 | 244 |
| HCM1A1307V2-R33-R | 0.33 | 0.21 | 47 | 70 | 0.58 | 0.69 | 80 | 219 |
| HCM1A1307V2-R47-R | 0.47 | 0.30 | 43 | 56 | 0.73 | 0.87 | 59 | 186 |
| HCM1A1307V2-1R0-R | 1.0 | 0.64 | 28 | 34 | 1.49 | 1.75 | 34 | 149 |
| HCM1A1307V2-1R2-R | 1.2 | 0.76 | 22.5 | 30 | 1.78 | 2.10 | 34 | 117 |
| HCM1A1307V2-1R5-R | 1.5 | 0.96 | 21 | 25 | 2.04 | 2.40 | 31 | 126 |
| HCM1A1307V2-1R8-R | 1.8 | 1.15 | 19 | 24 | 2.55 | 2.94 | 26 | 105 |
| HCM1A1307V2-2R2-R | 2.2 | 1.40 | 18.5 | 23 | 2.62 | 3.10 | 24 | 95 |
| HCM1A1307V2-3R3-R | 3.3 | 2.11 | 16.5 | 18 | 3.55 | 4.10 | 18 | 90 |
| HCM1A1307V2-4R7-R | 4.7 | 3.00 | 13 | 20 | 6.25 | 7.25 | 14 | 71 |
| HCM1A1307V2-5R6-R | 5.6 | 3.58 | 12 | 18 | 7.21 | 8.30 | 11 | 64 |
| HCM1A1307V2-6R8-R | 6.8 | 4.35 | 10 | 15 | 9.50 | 11.5 | 9 | 52 |
| HCM1A1307V2-7R8-R | 7.8 | 4.99 | 10 | 16 | 10.25 | 11.78 | 9 | 46 |
| HCM1A1307V2-8R2-R | 8.2 | 5.25 | 10 | 14 | 10.3 | 11.85 | 8 | 46 |
| HCM1A1307V2-100-R | 10 | 6.40 | 8.3 | 13.5 | 15.0 | 17.2 | 7 | 43 |
| HCM1A1307V2-120-R | 12 | 7.68 | 8.0 | 12.5 | 16.4 | 18.9 | 6 | 38 |
| HCM1A1307V2-150-R | 15 | 9.60 | 7.0 | 11 | 20.3 | 23.4 | 6 | 35 |
| HCM1A1307V2-220-R | 22 | 14.1 | 6.0 | 8 | 28.8 | 33.1 | 5 | 28 |
| HCM1A1307V2-330-R | 33 | 21.0 | 5.0 | 7.5 | 40.8 | 45.0 | 3 | 26 |
| HCM1A1307V2-560-R | 56 | 35.8 | 4.0 | 4.3 | 55.0 | 65.0 | 2 | 23 |

1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V_{rms}, 0.0 Adc, +25 °C

2. Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25 V_{rms}, I_{rms}, +25 °C

3. I_{rms}: DC current for an approximate temperature rise of 30 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +155 °C under worst case operating conditions verified in the end application.

4. I_{sat}: Peak current for approximately 20% rolloff @ +25 °C

5. K-factor: Used to determine B_{p-p} for core loss (see graph). B_{p-p} = K * L * Δ I. B_{p-p}: (Gauss), K: (K-factor from table), L: (Inductance in μH), Δ I (Peak to peak ripple current in Amps).

6. Part Number Definition: HCM1A1307V2-xxx-R

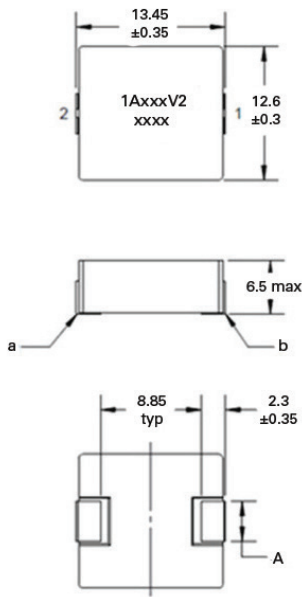
HCM1A1307V2 = Product code and size

xxx= inductance value in μH , R= decimal point,

If no R is present then last character equals number of zeros

-R suffix = RoHS compliant

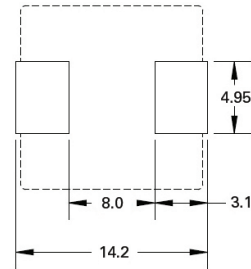
Dimensions (mm)



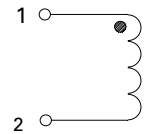
Dimension A

| HCM1A1307V2-R22 through R47-R, | HCM1A1307V2-1R0 through 3R3-R | HCM1A1307V2-4R7 through 560-R |
|--------------------------------|-------------------------------|-------------------------------|
| 4.4 ±0.3 | 3.68 ±0.3 | 4.7 ±0.3 |

Recommended pad layout



Schematic



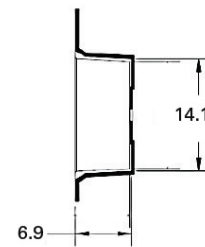
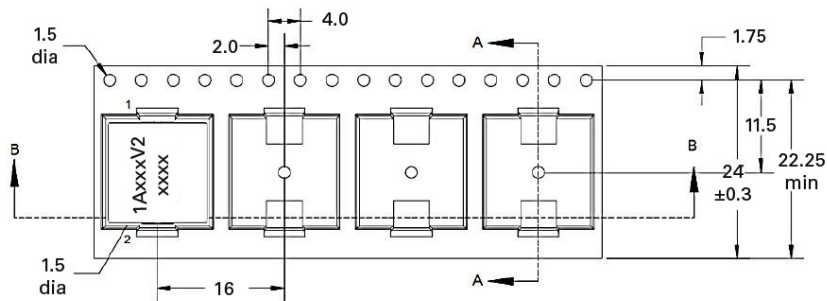
Part marking: 1AxxxV2, xxx=inductance value in uH, R=decimal point. If no R is present then last character equals number of zeros. xxxxx=Lot code
All soldering surfaces to be coplanar within 0.1 millimeters
Tolerances are ±0.3 millimeters unless stated otherwise
Pad layout tolerances are ±0.1 millimeters unless stated otherwise
DCR measured from point "a" to point "b"
Do not route traces or vias underneath the inductor

Packaging information (mm)

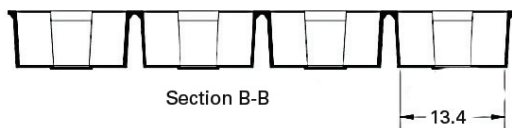
Drawing not to scale

Supplied in tape and reel packaging, 250 parts per 13" diameter reel

→
User direction of unreeling

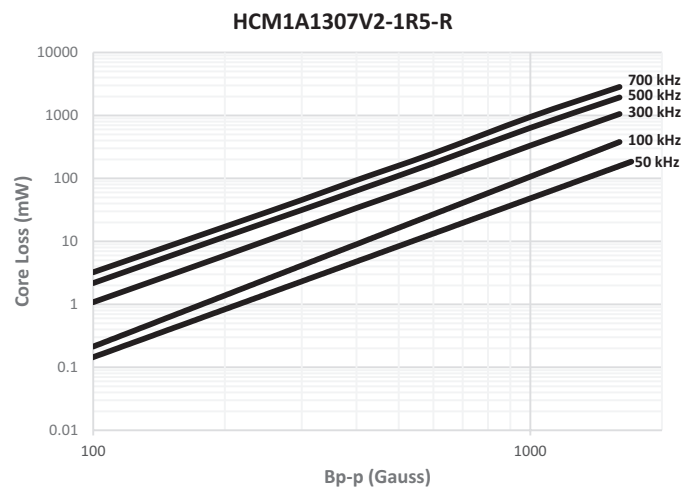
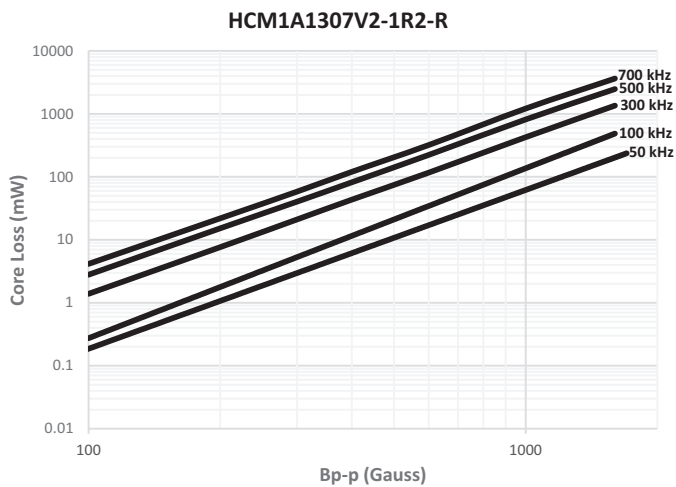
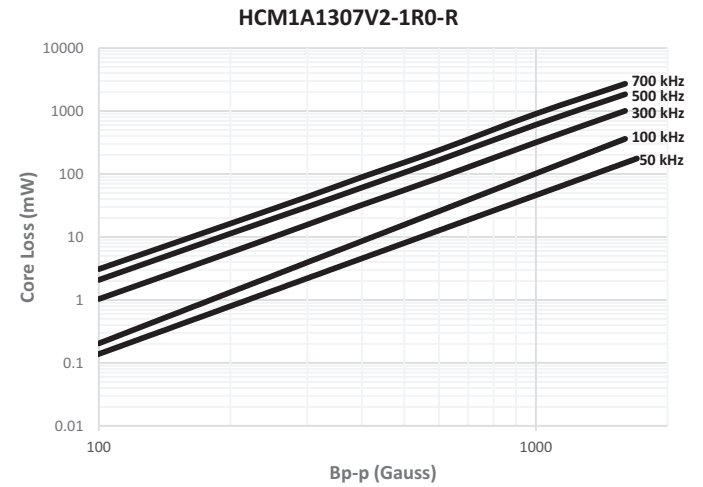
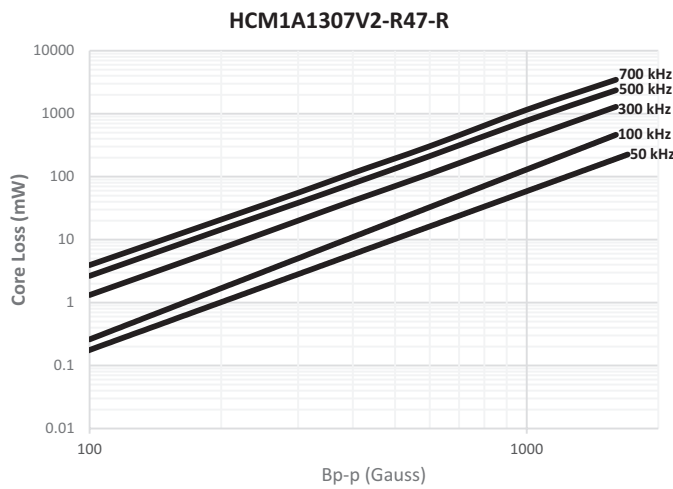
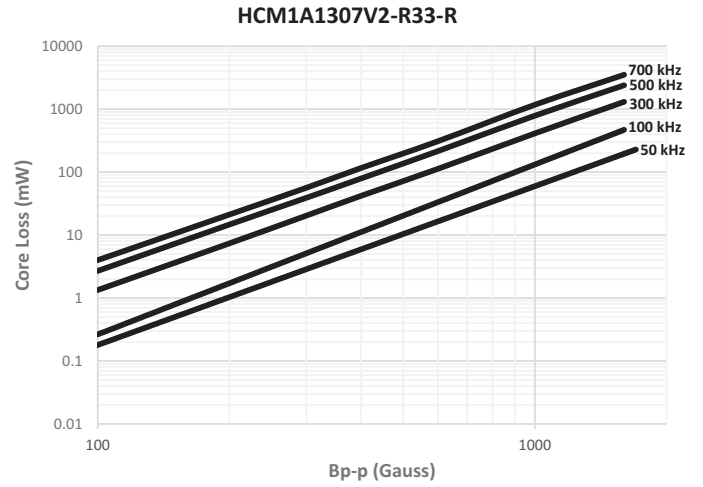
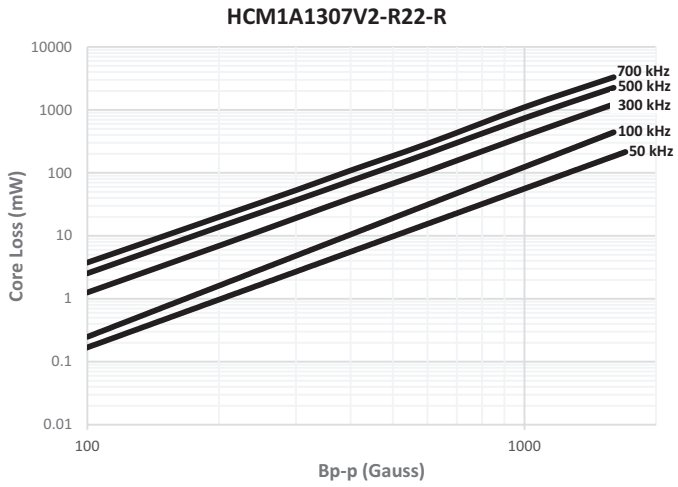


Section A-A



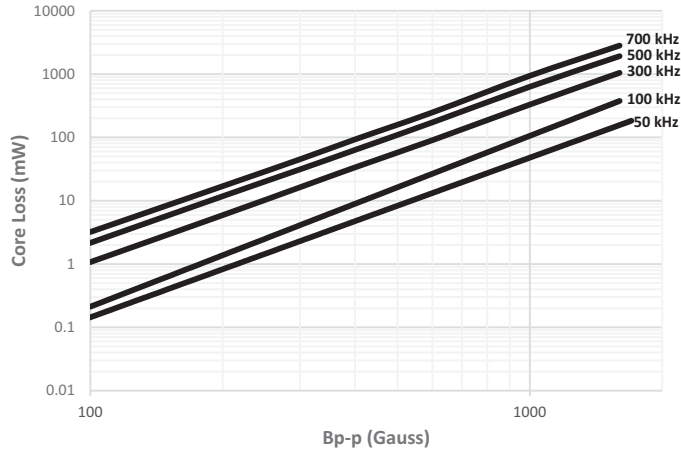
Section B-B

Core loss vs B_{p-p}

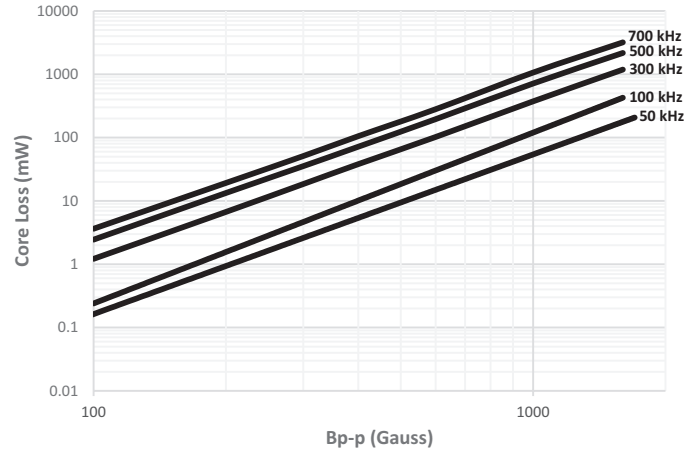


Core loss vs B_{p-p}

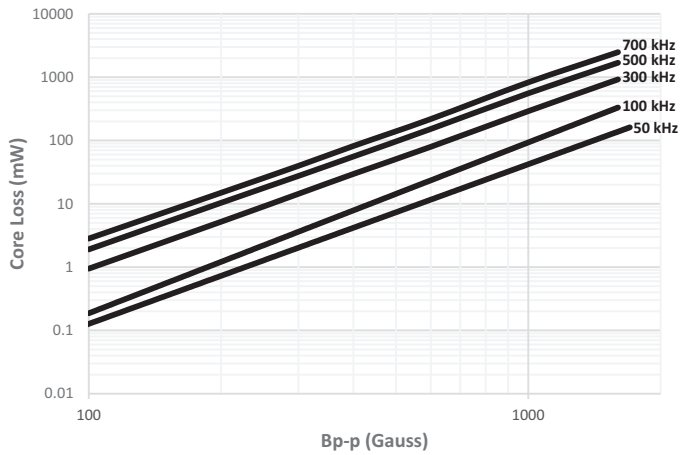
HCM1A1307V2-1R8-R



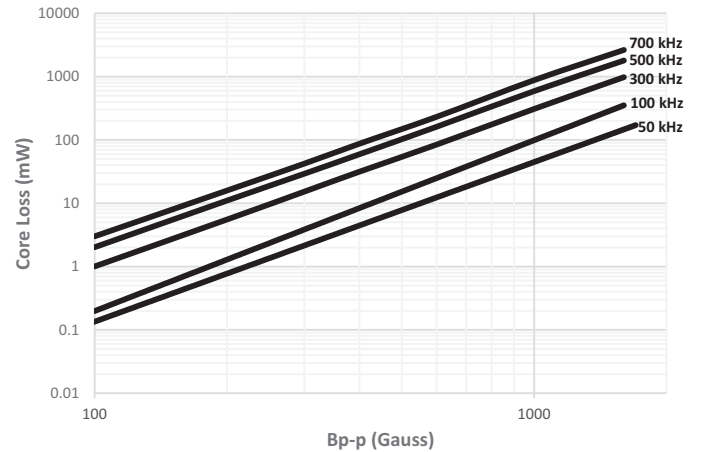
HCM1A1307V2-2R2-R



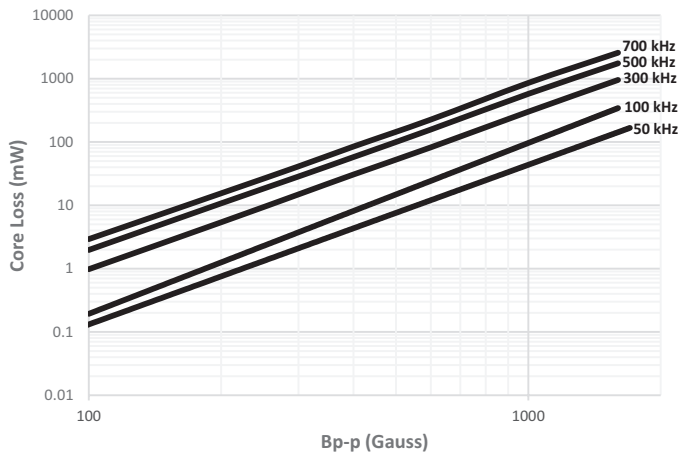
HCM1A1307V2-3R3-R



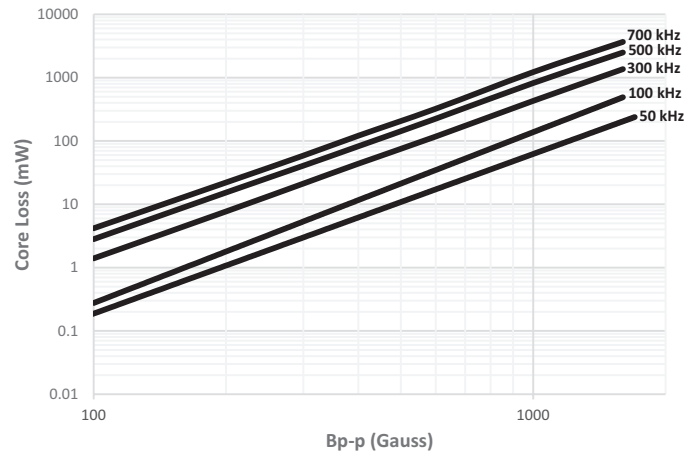
HCM1A1307V2-4R7-R



HCM1A1307V2-5R6-R

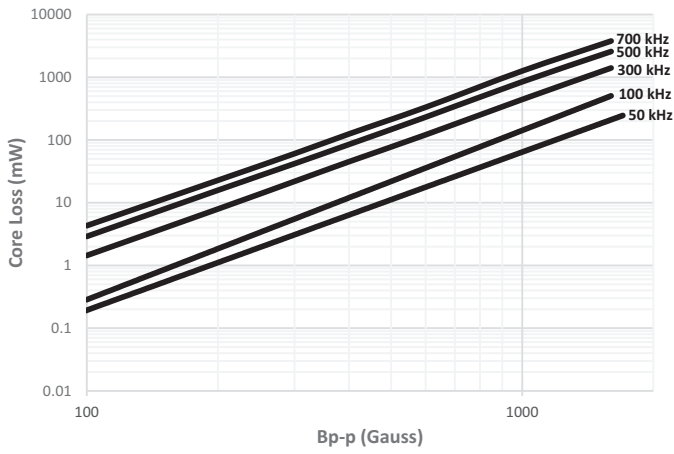


HCM1A1307V2-6R8-R

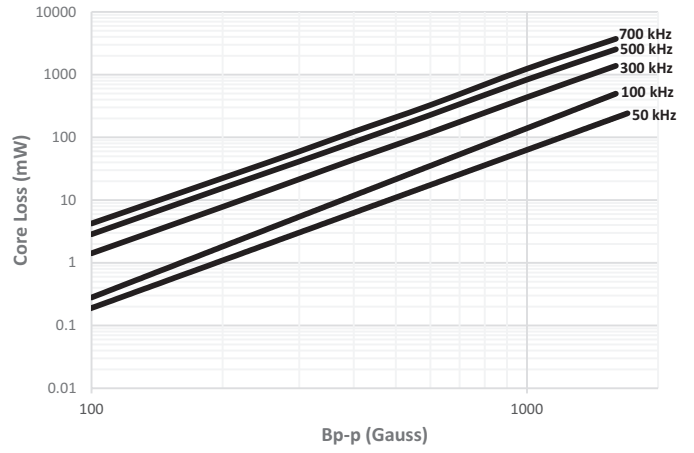


Core loss vs B_{p-p}

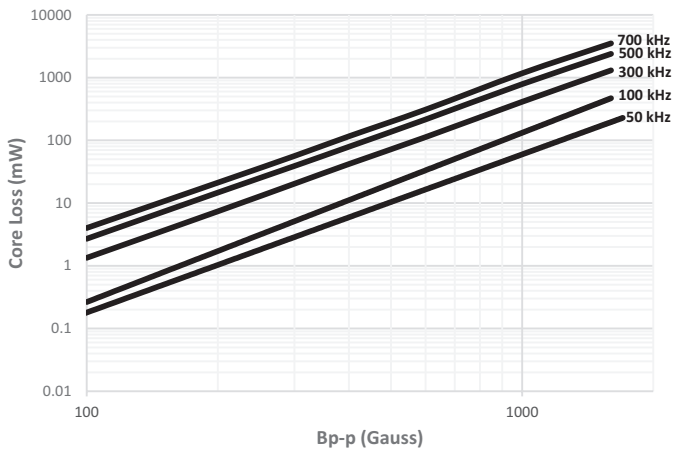
HCM1A1307V2-7R8-R



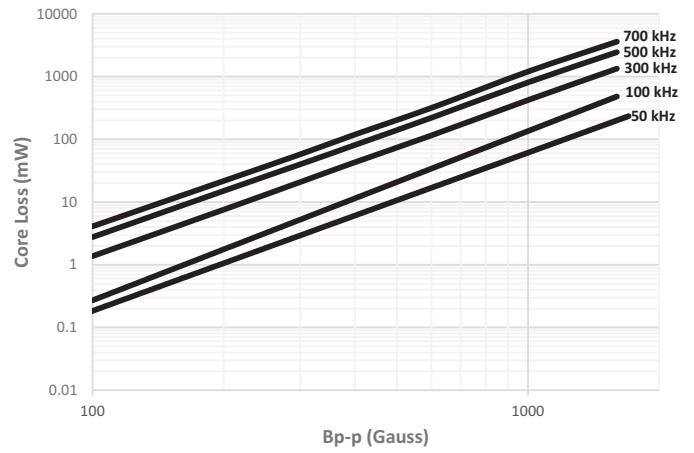
HCM1A1307V2-8R2-R



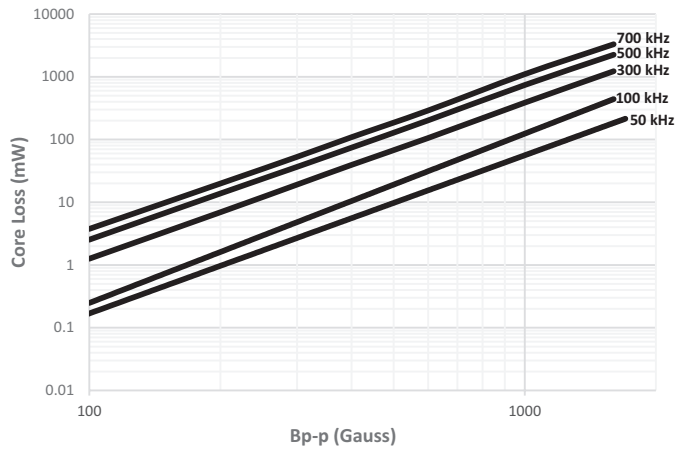
HCM1A1307V2-100-R



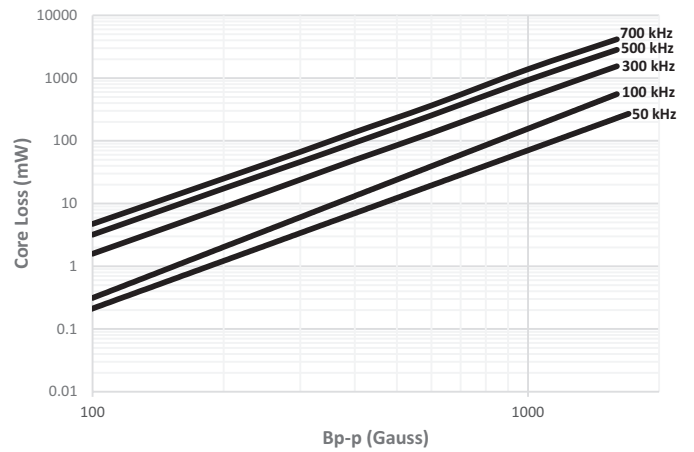
HCM1A1307V2-120-R



HCM1A1307V2-150-R

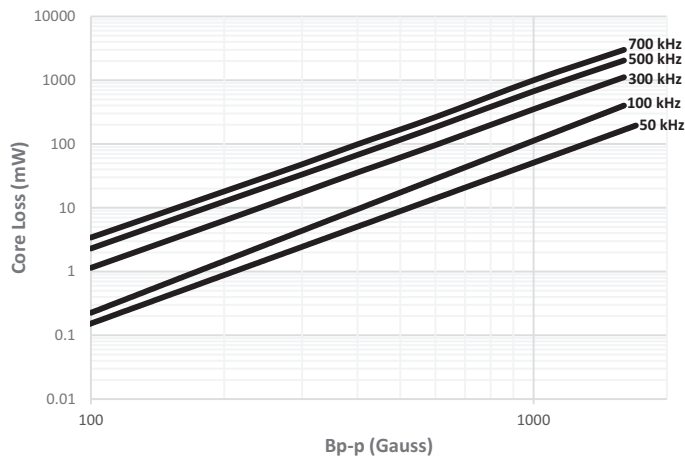


HCM1A1307V2-220-R

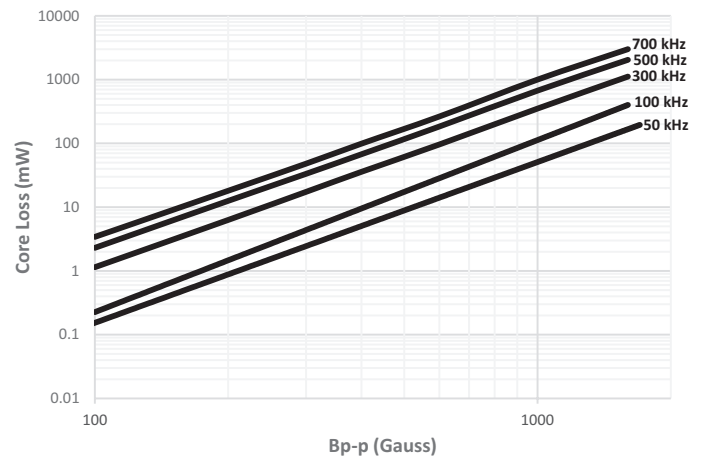


Core loss vs B_{p-p}

HCM1A1307V2-330-R

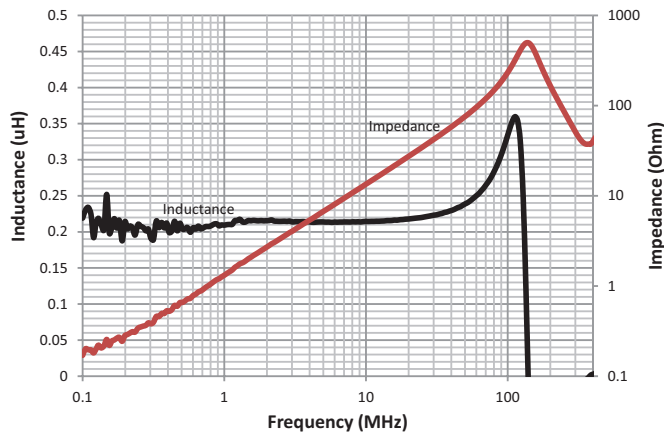


HCM1A1307V2-560-R

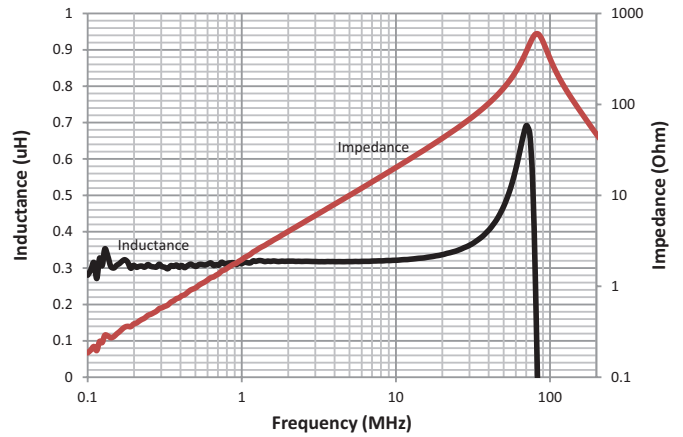


Inductance and impedance vs. frequency

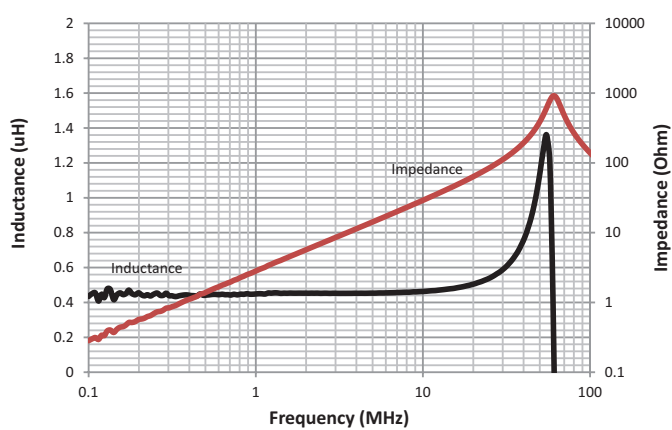
HCM1A1307V2-R22-R



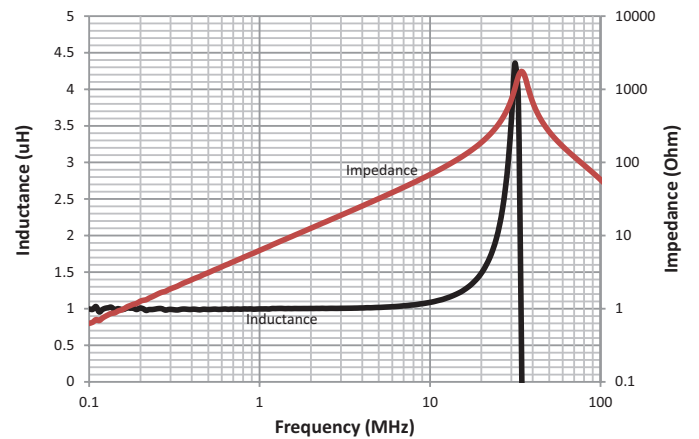
HCM1A1307V2-R33-R



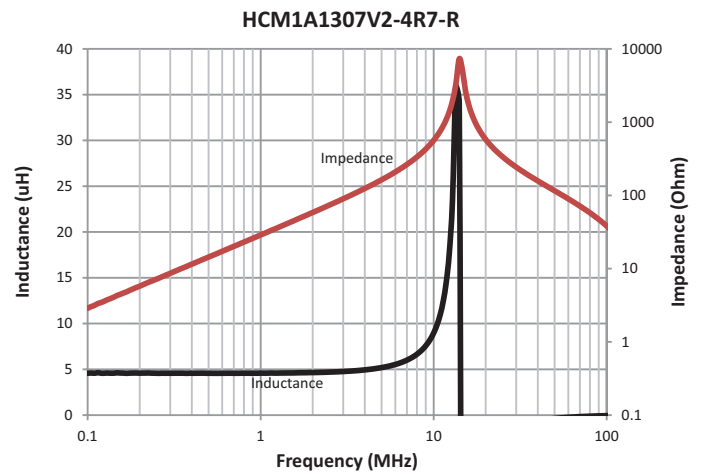
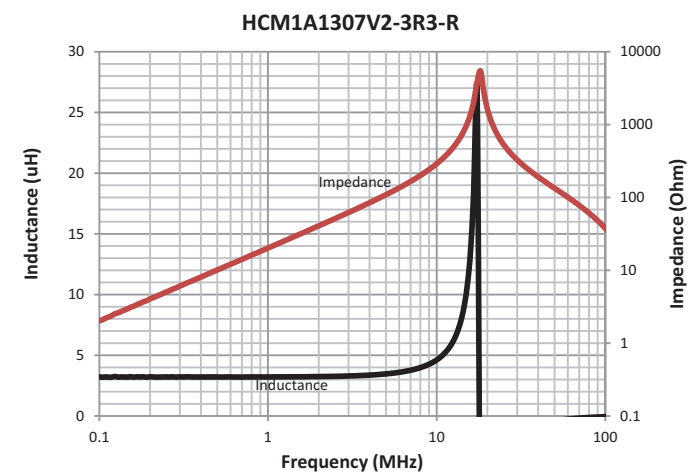
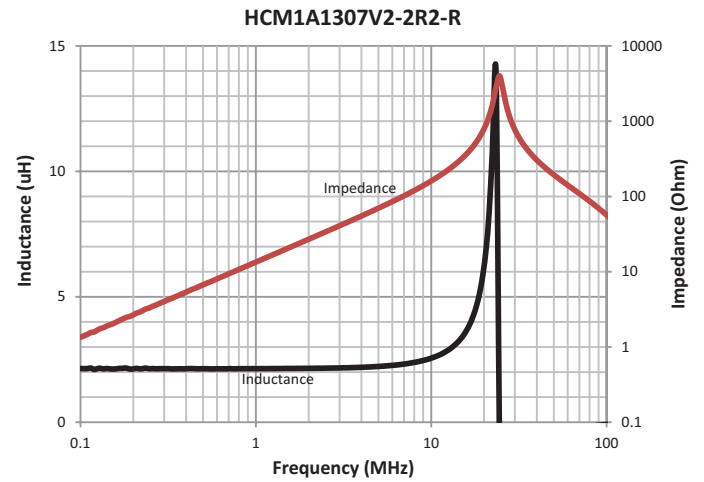
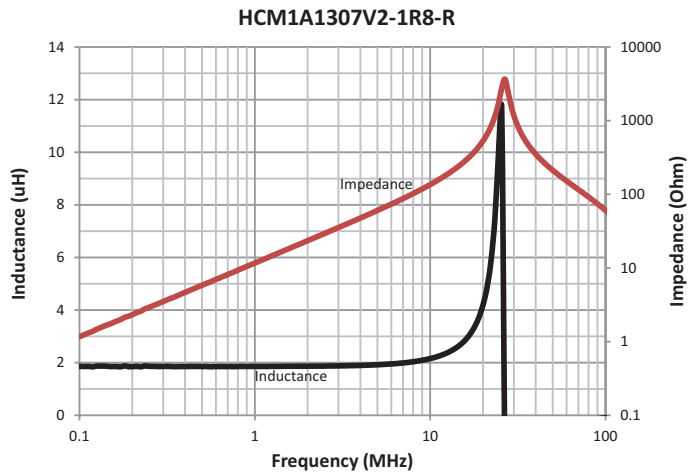
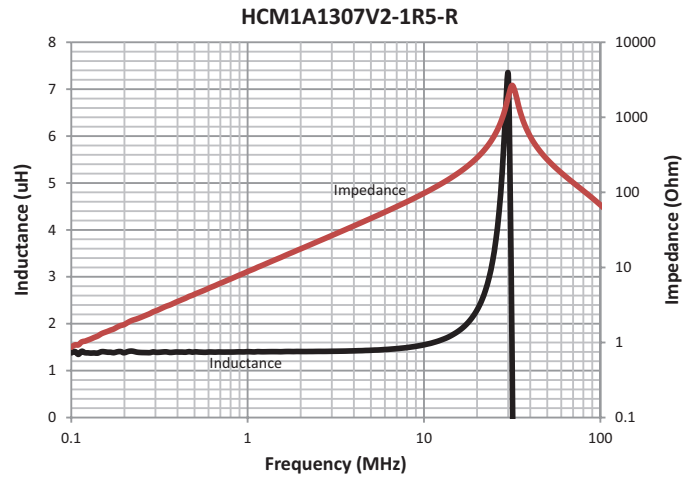
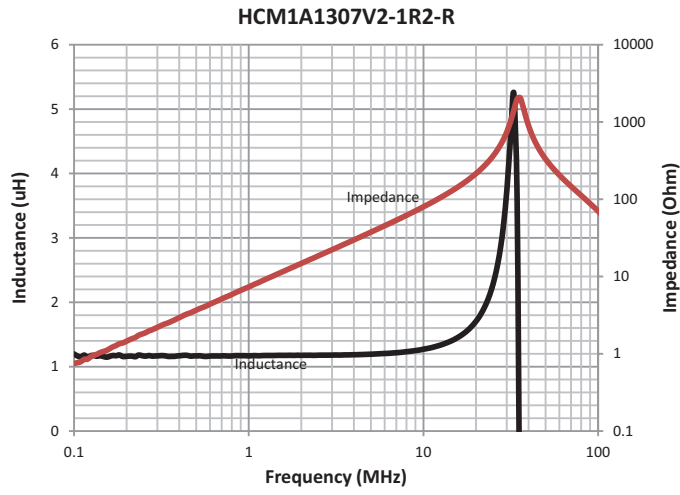
HCM1A1307V2-R47-R



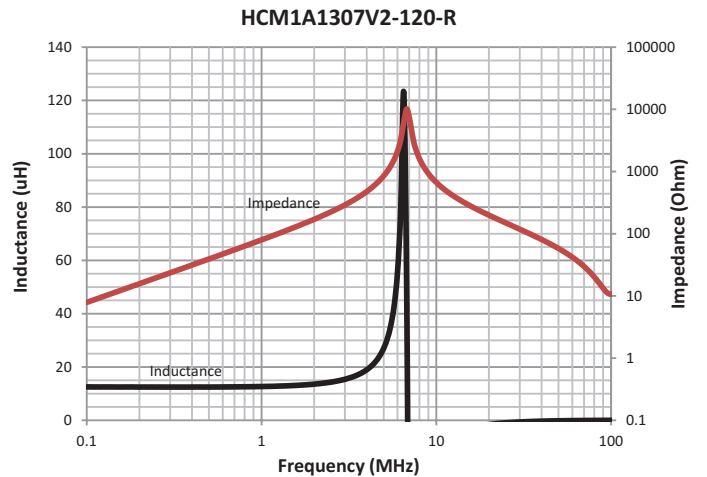
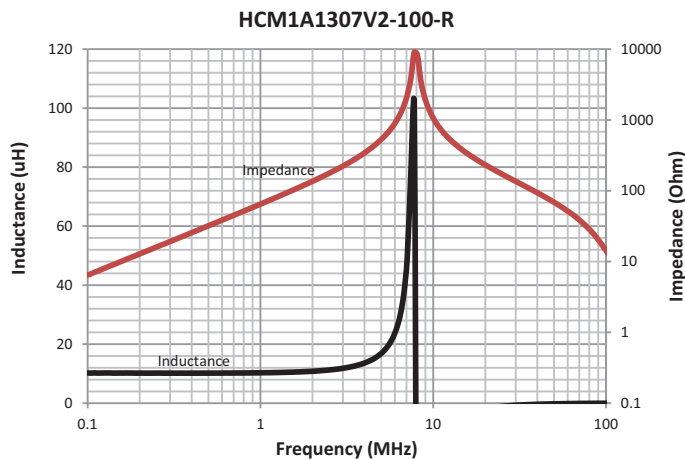
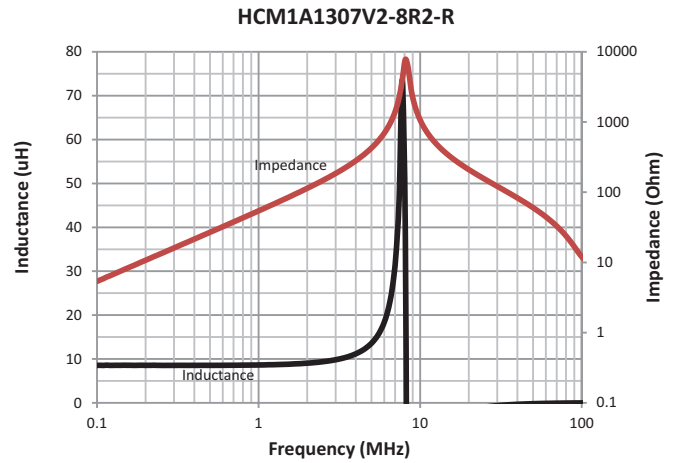
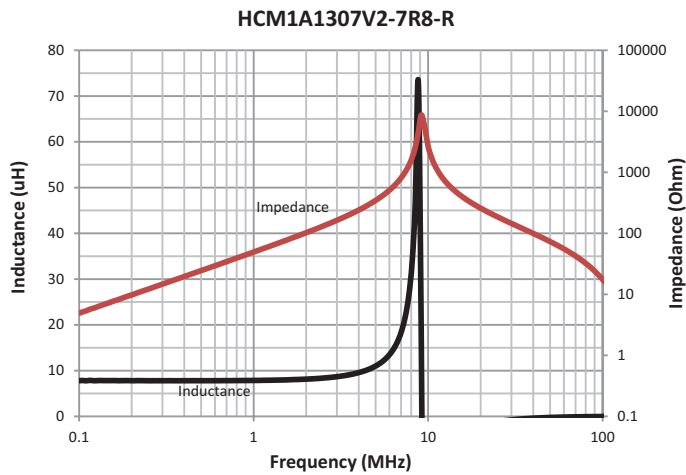
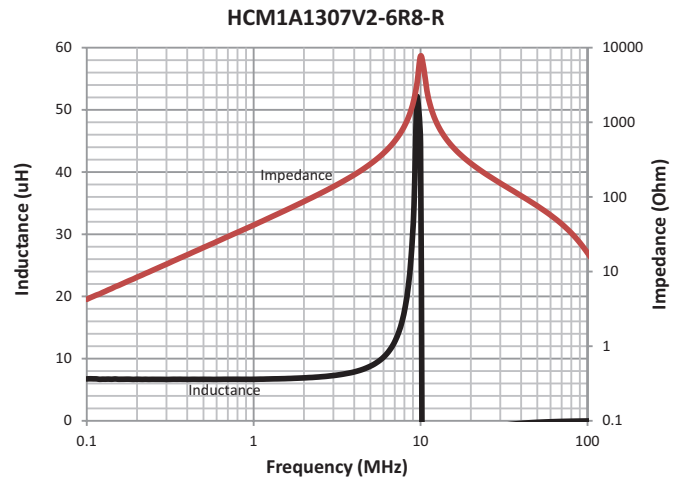
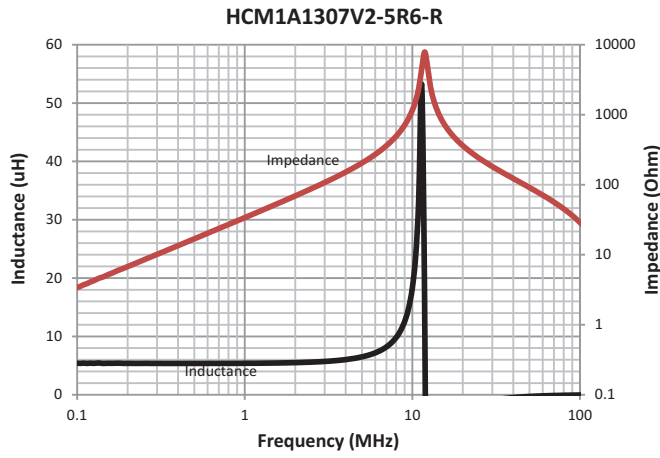
HCM1A1307V2-1R0-R



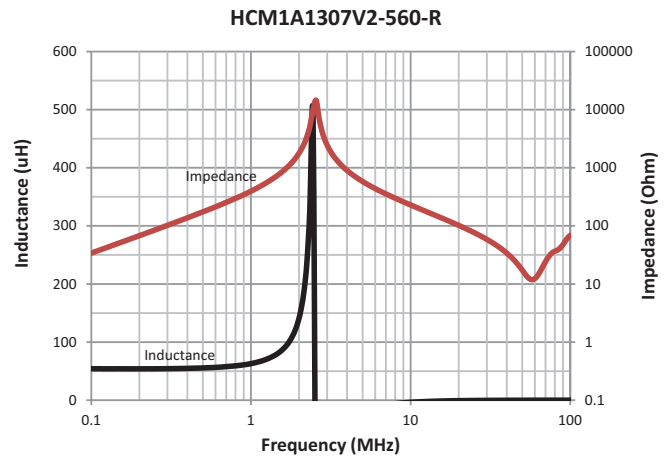
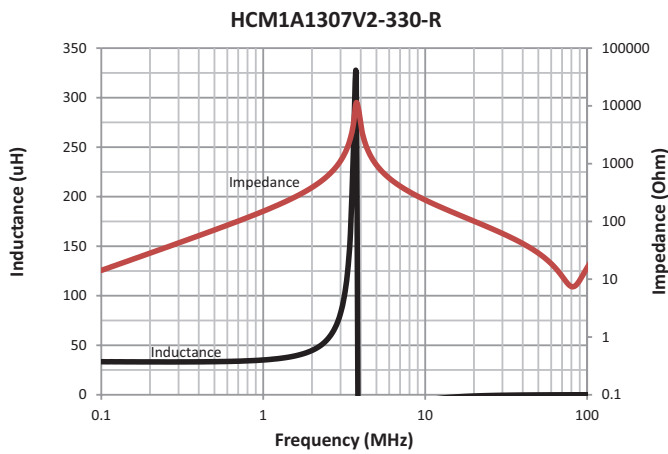
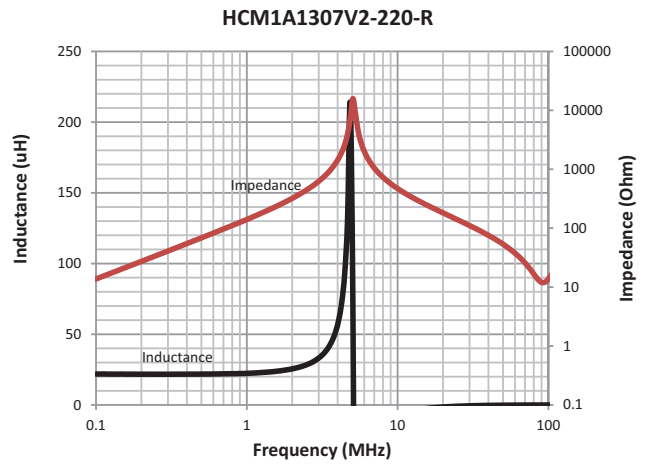
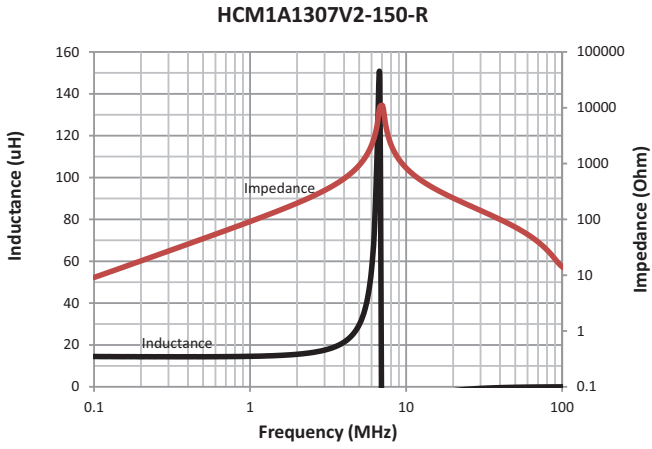
Inductance and impedance vs. frequency



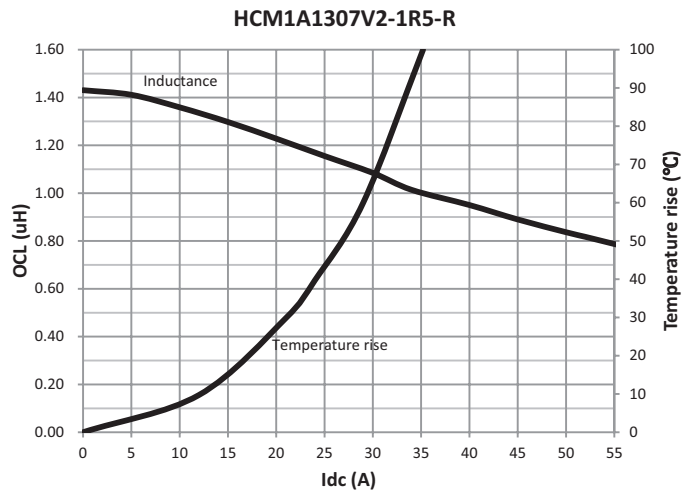
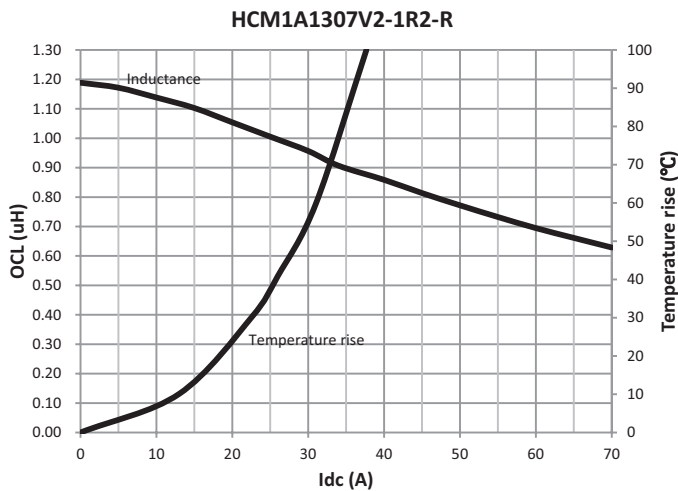
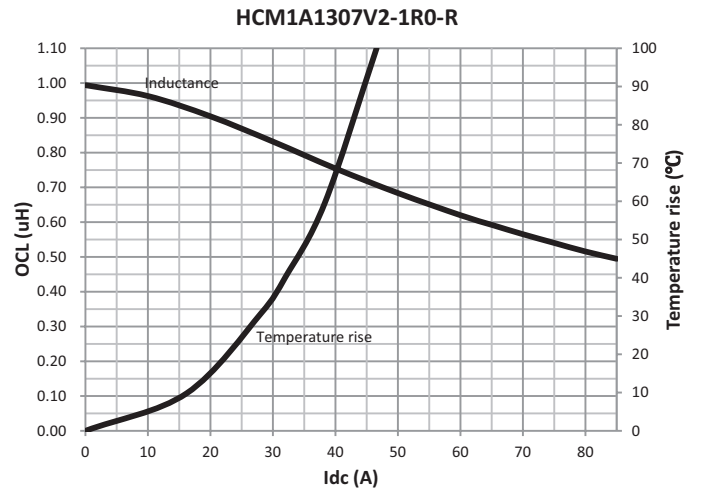
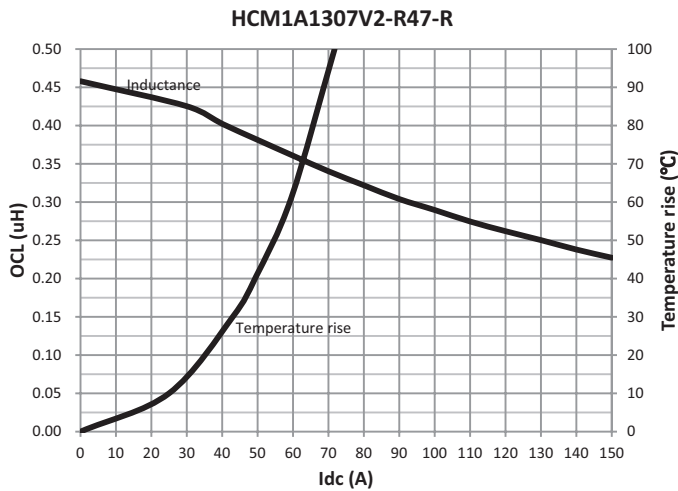
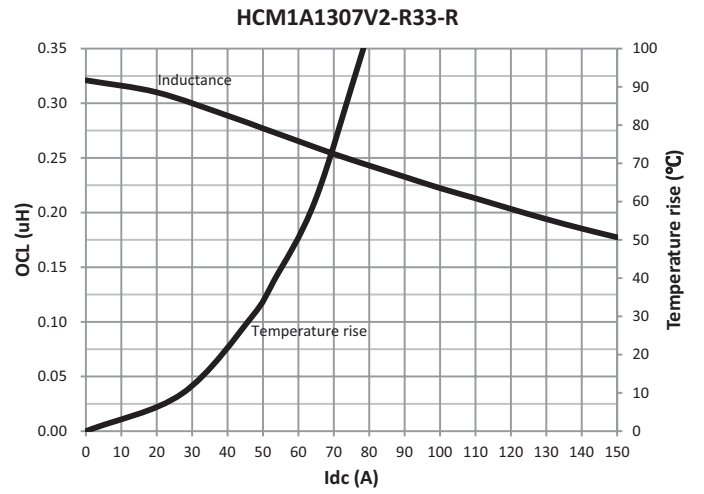
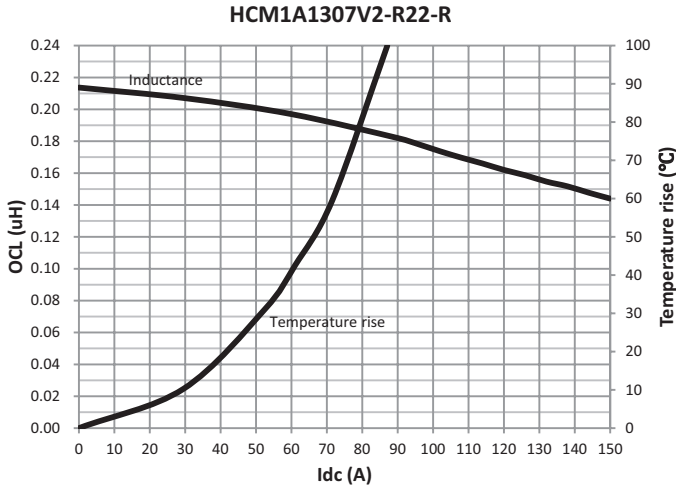
Inductance and impedance vs. frequency



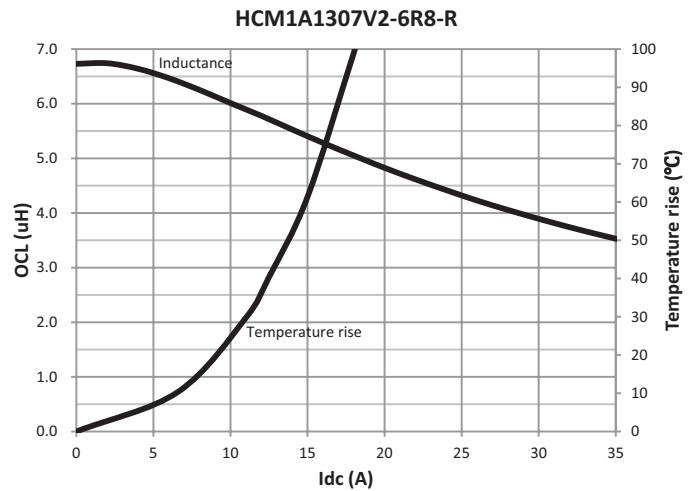
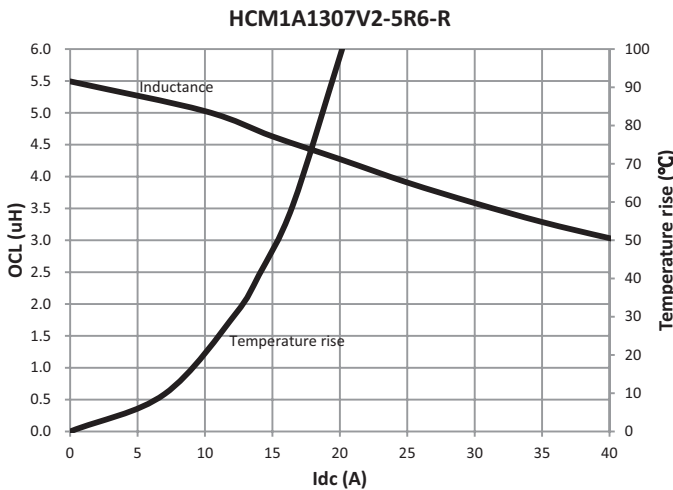
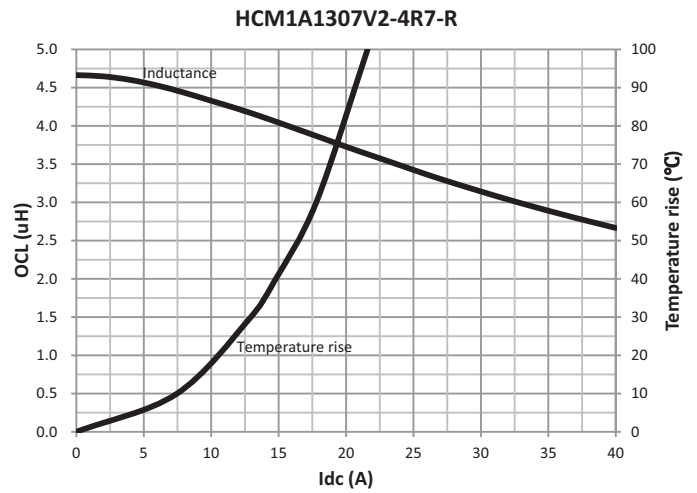
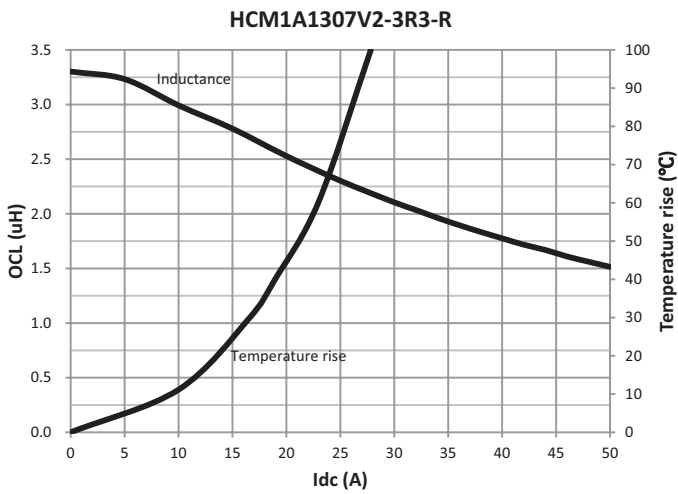
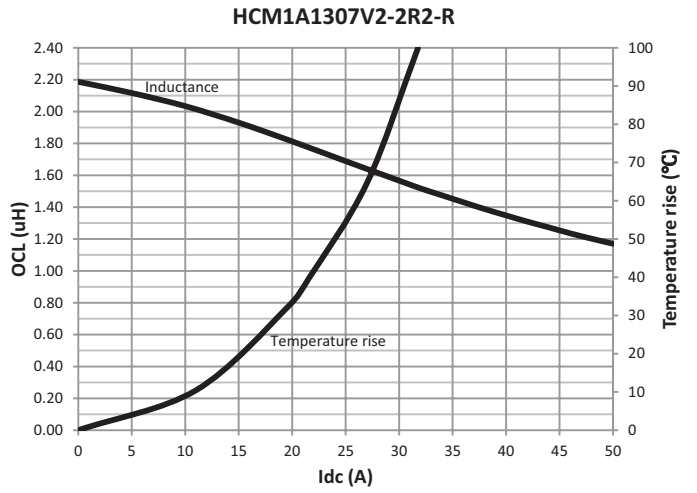
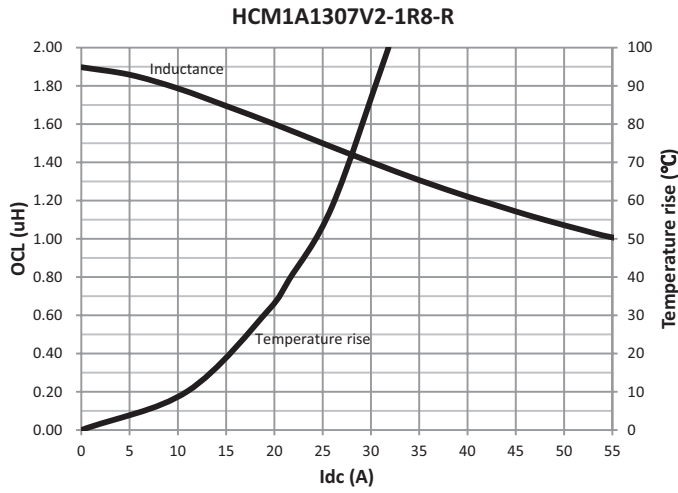
Inductance and impedance vs. frequency



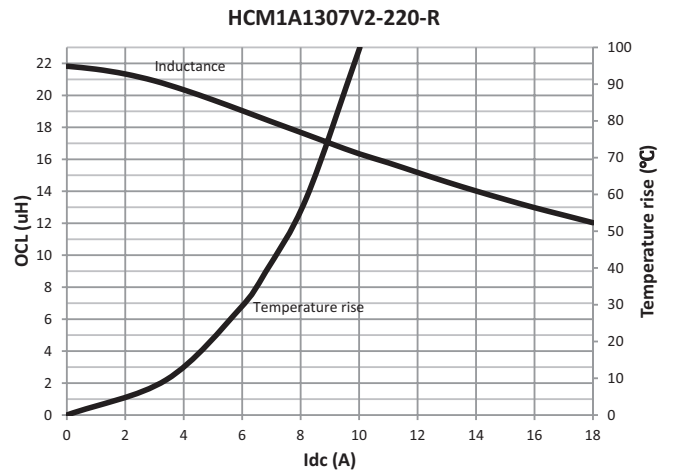
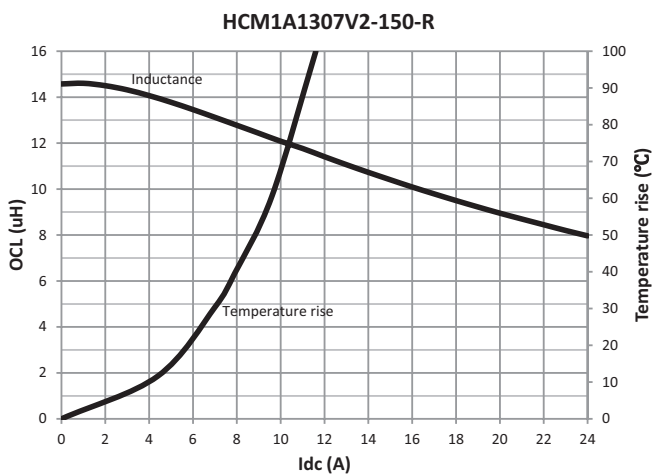
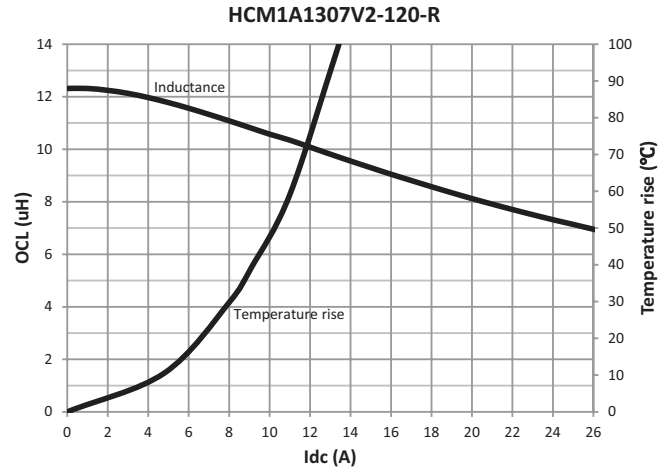
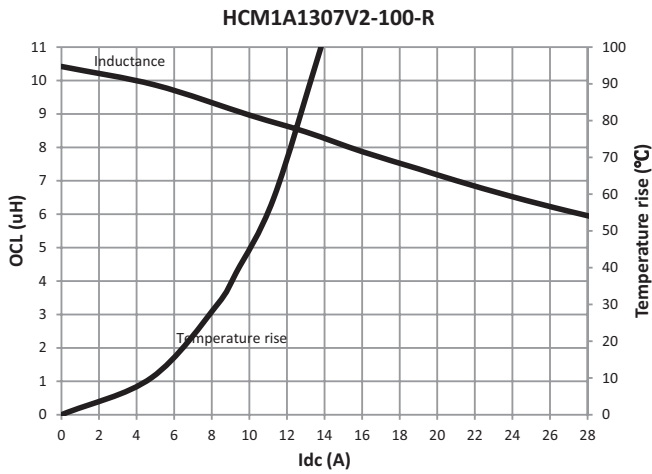
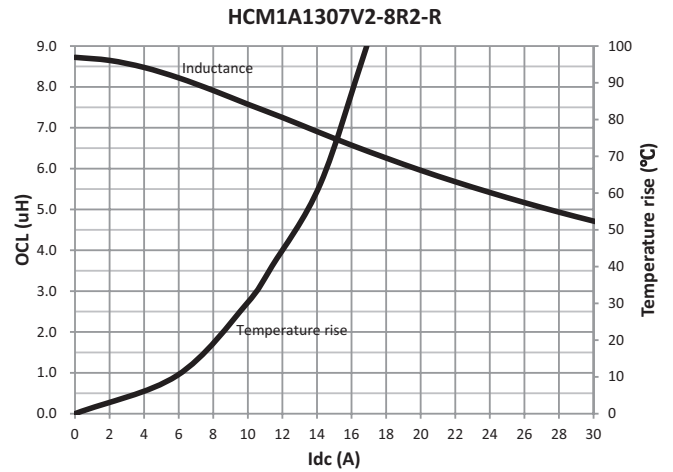
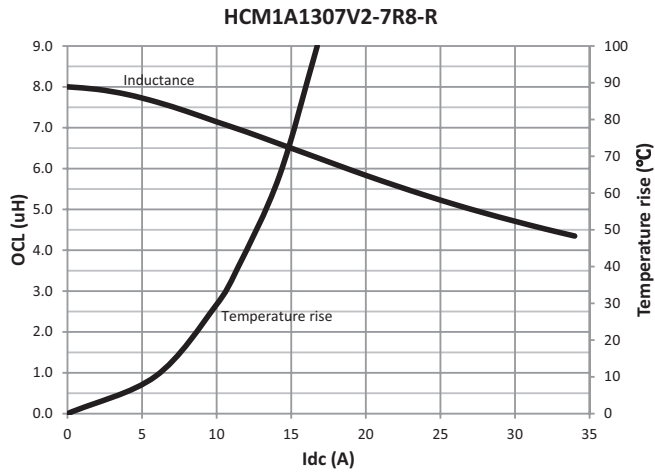
Inductance and temperature rise vs. current



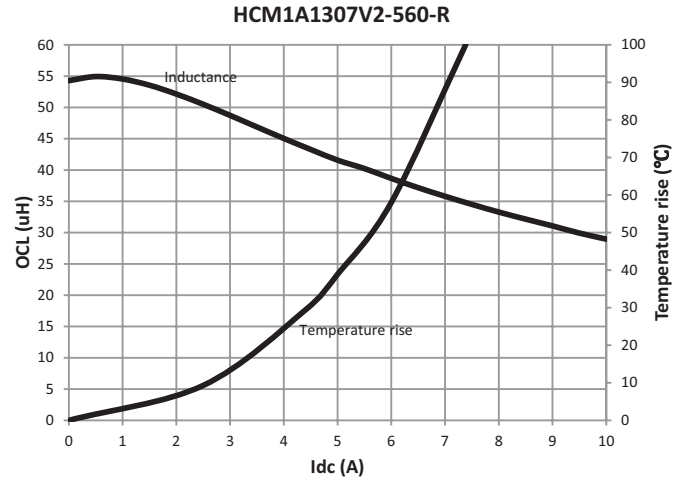
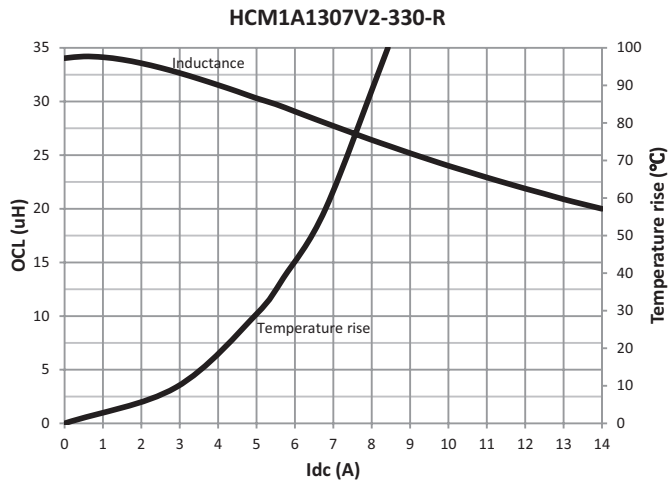
Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Inductance and temperature rise vs. current



Solder reflow profile

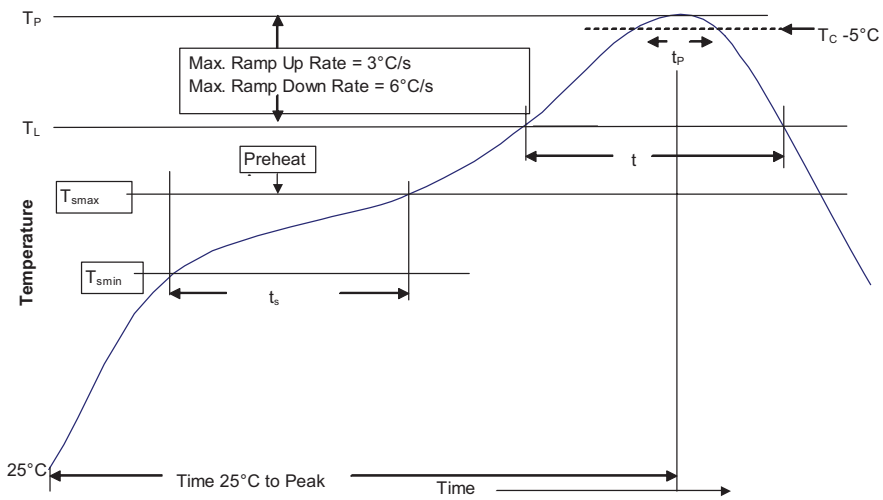


Table 1 - Standard SnPb solder (T_C)

| Package thickness | Volume mm ³ <350 | Volume mm ³ ≥350 |
|-------------------|-----------------------------|-----------------------------|
| <2.5 mm | 235 °C | 220 °C |
| ≥2.5 mm | 220 °C | 220 °C |

Table 2 - Lead (Pb) free solder (T_C)

| Package thickness | Volume mm ³ <350 | Volume mm ³ 350 - 2000 | Volume mm ³ >2000 |
|-------------------|-----------------------------|-----------------------------------|------------------------------|
| <1.6 mm | 260 °C | 260 °C | 260 °C |
| 1.6 – 2.5 mm | 260 °C | 250 °C | 245 °C |
| >2.5 mm | 250 °C | 245 °C | 245 °C |

Reference J-STD-020

| Profile feature | Standard SnPb solder | Lead (Pb) free solder |
|------------------------------------------------------------------------------------|----------------------|-----------------------|
| Preheat and soak | | |
| • Temperature min. (T_{smin}) | 100 °C | 150 °C |
| • Temperature max. (T_{smax}) | 150 °C | 200 °C |
| • Time (T_{smin} to T_{smax}) (t_s) | 60-120 seconds | 60-120 seconds |
| Average ramp up rate T_{smax} to T_p | 3 °C/ second Max. | 3 °C/ second Max. |
| Liquidous temperature (T_L) | 183 °C | 217 °C |
| Time at liquidous (t_L) | 60-150 seconds | 60-150 seconds |
| Peak package body temperature (T_p)* | Table 1 | Table 2 |
| Time (t_p)** within 5 °C of the specified classification temperature (T_C) | 20 seconds** | 30 seconds** |
| Average ramp-down rate (T_p to T_{smax}) | 6 °C/ second max. | 6 °C/ second max. |
| Time 25 °C to peak temperature | 6 minutes max. | 8 minutes max. |

* Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.
** Tolerance for time at peak profile temperature (t_p) is defined as a supplier minimum and a user maximum.

Life Support Policy: Eaton does not authorize the use of any of its products for use in life support devices or systems without the express written approval of an officer of the Company. Life support systems are devices which support or sustain life, and whose failure to perform, when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in significant injury to the user.

Eaton reserves the right, without notice, to change design or construction of any products and to discontinue or limit distribution of any products. Eaton also reserves the right to change or update, without notice, any technical information contained in this bulletin.

Eaton
Electronics Division
1000 Eaton Boulevard
Cleveland, OH 44122
United States
www.eaton.com/electronics

© 2019 Eaton
All Rights Reserved
Printed in USA
Publication No. 10905 BU-MC19040
April 2019

Eaton is a registered trademark.
All other trademarks are property of their respective owners.

Follow us on social media to get the latest product and support information.

