

Product Discontinuation

PDN-IFC-3877-2019

Business Unit	Product Line Code	Type of Change	Action	Date of Issue
IFC - Industrial Field Connectivity	BF7	Product Discontinuation	Notify Distributors and Field	7/12/2019

Phoenix Contact's factory has announced the following product(s) is going to be discontinued. Existing specifications will be met or exceeded. Technical support of the discontinued product will continue, as required. Please review and acknowledge this document and take the appropriate action with respect to your existing inventory and ordering replacement parts.

Description for Product Discontinuation

With the successful release of the new stamped-rolled crimp contacts produced in-house, the previously offered products are no longer needed. They will be discontinued and replaced with the latest versions for the same wire sizes.

Furthermore, the old special contact inserts that were made available to specifically accommodate the old style stamped-rolled crimp contacts are being obsoleted as well. The new stamped-rolled crimp contacts can be used in all Phoenix Contact standard contact inserts. This, along with the simplification in variations, also represents a cost advantage for the user.

By moving to our new crimp contacts you can experience numerous advantages, which are described in the additional attachment.

Important note for users during the changeover from products in this discontinuation: crimp contacts, contact inserts, and crimping tools form a functional unit and have been qualified as such in accordance with crimping standard IEC 60352. Use of the new stamped-rolled crimp contacts in the special contact inserts listed in this discontinuation is not permitted. Furthermore, the old crimp contacts discontinued here may not be used in the standard contact inserts. Non-compliance can lead to damage due to electric shock or contact interruptions due to vibration in the event of mismatching. The technical properties of the connectors are only assured if the crimp contacts have been processed using the crimping tools listed as accessories and have been used in the appropriate contact inserts. In order to avoid incorrect combinations, the previous crimp contacts will be discontinued at the same time as the previous crimping tools and special contact inserts.

Stock Status

Can existing stock still be used?	Yes
Is mixture of stock acceptable?	No

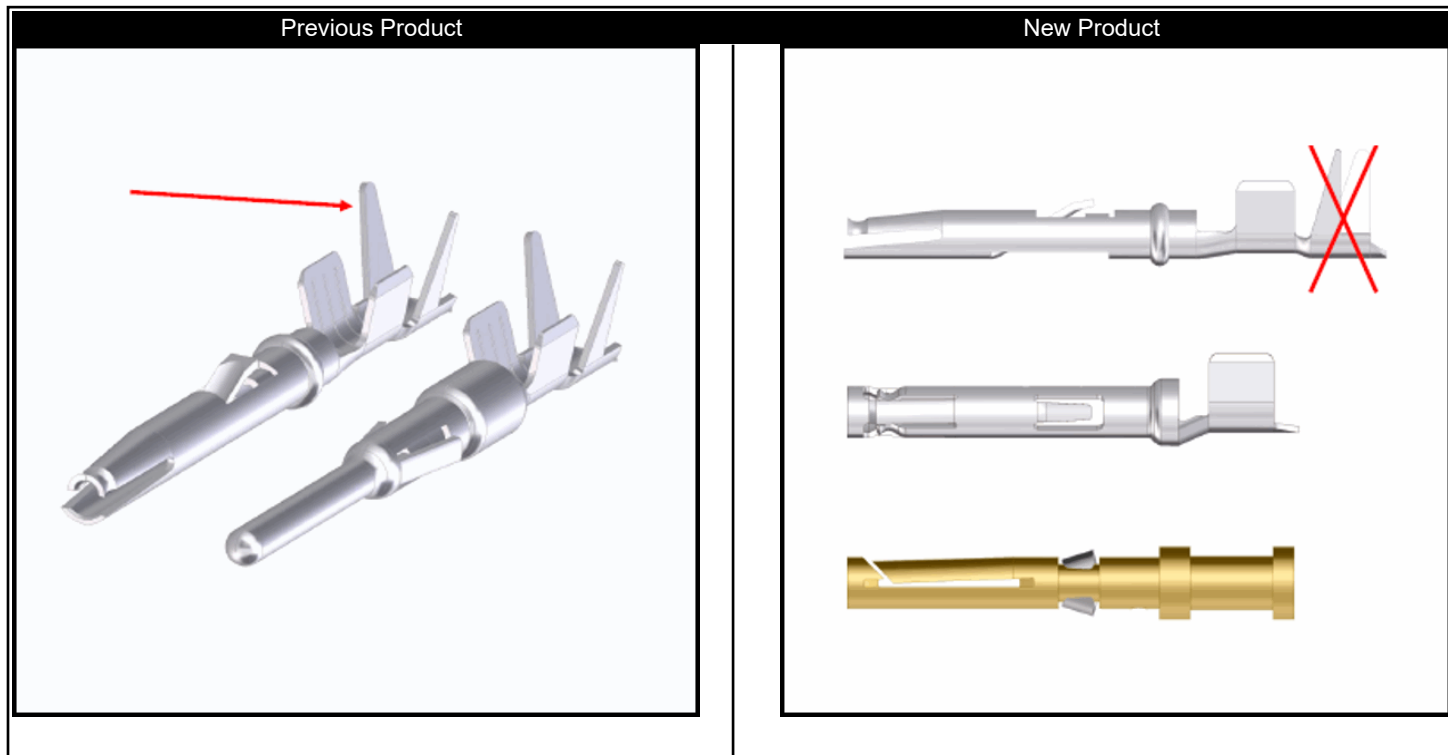
Transaction Dates

Last Buy from Phoenix Contact:	6/30/2020
Last Scheduled Ship from Phoenix Contact:	9/30/2020



Phoenix Contact Inc.
P.O. BOX 4100
Harrisburg, PA 17111-0100
Phone: 717-944-1300
Fax: 717-944-1625

Product Discontinuation



Should you have any issues with the timeline or content of this product discontinuation, please contact Phoenix Contact using the information below. Customers should acknowledge receipt of the PDN within 30 days of delivery of the PDN; provided, however, that the failure to acknowledge receipt does not affect the product discontinuation or the effective date thereof.

Contact Info:

Dean W Smith
dwsmith@phoenixcontact.com

Thank you,

Nathan Owens

Product Marketing Manager - IFC



INSPIRING INNOVATIONS

Phoenix Contact Inc.
P.O. BOX 4100
Harrisburg, PA 17111-0100
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Fax: 717-944-1625

Product Discontinuation

Discontinued Part #	Type Description	Replacement Part #	Type Description
1679508	HC-D 7-EBUC-R	1584347	HC-D 7-I-CT-F
1679456	HC-D 7-ESTC-R	1584334	HC-D 7-I-CT-M
1679511	HC-D 15-EBUC-R	1584389	HC-D 15-I-CT-F
1679469	HC-D 15-ESTC-R	1584376	HC-D 15-I-CT-M
1679524	HC-D 25-EBUC-R	1584402	HC-D 25-I-CT-F
1679472	HC-D 25-ESTC-R	1584392	HC-D 25-I-CT-M
1679537	HC-D 40-EBUC-R	1584428	HC-D 40-I-CT-F
1679485	HC-D 40-ESTC-R	1584415	HC-D 40-I-CT-M
1679546	HC-D 64-EBUC-R	1584444	HC-D 64-I-CT-F
1679498	HC-D 64-ESTC-R	1584431	HC-D 64-I-CT-M
1884186	CK1,6-BR-0,50BU AG	1004381	CK1,6-BR-1,00BU OIC AG
1884157	CK1,6-BR-0,50ST AG	1004380	CK1,6-BR-1,00ST OIC AG
1884173	CK1,6-BR-1,50BU AG	1004383	CK1,6-BR-2,50BU OIC AG
1884144	CK1,6-BR-1,50ST AG	1004382	CK1,6-BR-2,50ST OIC AG
1884199	CK1,6-BR-2,50BU AG	1004383	CK1,6-BR-2,50BU OIC AG
1884160	CK1,6-BR-2,50ST AG	1004382	CK1,6-BR-2,50ST OIC AG
1884128	CK1,6-ER-0,50BU AG	1004362	CK1,6-ER-1,00BU OIC AG
1884092	CK1,6-ER-0,50ST AG	1004360	CK1,6-ER-1,00ST OIC AG
1884115	CK1,6-ER-1,50BU AG	1004366	CK1,6-ER-2,50BU OIC AG
1884089	CK1,6-ER-1,50ST AG	1004365	CK1,6-ER-2,50ST OIC AG
1884131	CK1,6-ER-2,50BU AG	1004366	CK1,6-ER-2,50BU OIC AG
1884102	CK1,6-ER-2,50ST AG	1004365	CK1,6-ER-2,50ST OIC AG
1884843	CRIMPFOX-1,6-ER-1,50-AT	1069228	CRIMPFOX-P CK 1.6 ER 2.5 OIC-L
1772544	HC-D BUC 1,5	1004366	CK1,6-ER-2,50BU OIC AG
1772560	HC-D STC 1,5	1004365	CK1,6-ER-2,50ST OIC AG

Stamp-Rolled Crimp Contacts, Tools, and Insert Replacements

Obsolete Product		Replacement Product	
Article #	Designation	Article #	Designation
1679508	HC-D 7-EBUC-R	1584347	HC-D 7-I-CT-F
1679456	HC-D 7-ESTC-R	1584334	HC-D 7-I-CT-M
1679511	HC-D 15-EBUC-R	1584389	HC-D 15-I-CT-F
1679469	HC-D 15-ESTC-R	1584376	HC-D 15-I-CT-M
1679524	HC-D 25-EBUC-R	1584402	HC-D 25-I-CT-F
1679472	HC-D 25-ESTC-R	1584392	HC-D 25-I-CT-M
1679537	HC-D 40-EBUC-R	1584428	HC-D 40-I-CT-F
1679485	HC-D 40-ESTC-R	1584415	HC-D 40-I-CT-M
1679546	HC-D 64-EBUC-R	1584444	HC-D 64-I-CT-F
1679498	HC-D 64-ESTC-R	1584431	HC-D 64-I-CT-M
1884186	CK1 6-BR-0 50BU AG	1004381	CK1 6-BR-1 00BU OIC AG
1884157	CK1 6-BR-0 50ST AG	1004380	CK1 6-BR-1 00ST OIC AG
1884173	CK1 6-BR-1 50BU AG	1004383	CK1 6-BR-2 50BU OIC AG
1884144	CK1 6-BR-1 50ST AG	1004382	CK1 6-BR-2 50ST OIC AG
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1884128	CK1 6-ER-0 50BU AG	1004362	CK1 6-ER-1 00BU OIC AG
1884092	CK1 6-ER-0 50ST AG	1004360	CK1 6-ER-1 00ST OIC AG
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1884102	CK1 6-ER-2 50ST AG	1004365	CK1 6-ER-2 50ST OIC AG
1884843	CRIMPFOX-1 6-ER-1 50-AT	1069228	CRIMPFOX-P CK 1.6 ER 2.5 OIC-L
1772544	HC-D BUC 1 5	1004366	CK1 6-ER-2 50BU OIC AG
1772560	HC-D STC 1 5	1004365	CK1 6-ER-2 50ST OIC AG