

Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 13

SDS No.: 221840

V004.0 Revision: 20.09.2017

printing date: 04.04.2020

Replaces version from: 25.11.2013

LOCTITE 309 60EN 5C 0.7MM R known as 60EN 309 5C 0.7MM 0.25KG RLR

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 309 60EN 5C 0.7MM R known as 60EN 309 5C 0.7MM 0.25KG RLR

Contains:

Lead

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Solder Wire

1.3. Details of the supplier of the safety data sheet

Henkel Belgium N.V.

Esplanade 1

1020 Brussels

Belgium

Phone: +32 (2) 421 2711 Fax-no.: +32 (2) 420 7025

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Toxic to reproduction Category 1A

H360FD May damage fertility. May damage the unborn child.

Effects on or via lactation

H362 May cause harm to breast-fed children.

Specific target organ toxicity - repeated exposure

H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral)

2.2. Label elements

Label elements (CLP):





MSDS-No.: 221840 V004.0

0.25KG RLR

Page 2 of 13

Signal word:	Danger
Hazard statement:	H360FD May damage fertility. May damage the unborn child.
	H362 May cause harm to breast-fed children.
	H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through
	prolonged or repeated exposure (inhalation-dust, oral)
Supplemental information	Restricted to professional users.
	Contains Rosin; Rosin, reaction products with acrylic acid. May produce an allergic
	reaction.
D	P201 Oktober
Precautionary statement: Prevention	P201 Obtain special instructions before use.
Prevention	P261 Avoid breathing fume. P263 Avoid contact during pregnancy and while nursing.
	P280 Wear protective gloves/protective clothing.
	r 280 wear protective gloves/protective clouming.
Precautionary statement:	P308+P313 IF exposed or concerned: Get medical advice/attention.
Response	

2.3. Other hazards

This product contains modified rosin.

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

Regulations forbid the use of lead solder in any private or public drinking water supply system.

Do not heat above 500 °C

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
		25 50 0/	•
Lead	231-100-4	25- 50 %	Lact.
7439-92-1	01-2119513221-59		H362
			STOT RE 1; Inhalation - dust
			H372
			STOT RE 1; Oral
			H372
			Repr. 1A
			H360FD
TO STATE OF THE ST	221 111 0	70 100 07	U300LD
Tin	231-141-8	50- 100 %	
7440-31-5	01-2119486474-28		
Rosin	232-475-7	0,1-< 1 %	Skin Sens. 1
8050-09-7	01-2119480418-32		H317
			220.27
Rosin, reaction products with acrylic acid	280-192-2	0,1-< 1 %	Skin Sens. 1
83137-13-7	200 172 2	0,1 < 1 /0	H317
03137-13-7			H317

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Page 3 of 13

V004.0 0.25KG RLR

Skin contact:

MSDS-No.: 221840

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eve contact:

Flush eyes with plenty of water for at least 5 minutes. If irritation persists seek medical attention.

Ingestion:

Do not induce vomiting.

Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Fine water spray

Extinguishing media which must not be used for safety reasons:

Do not use water on fires where molten metal is present.

5.2. Special hazards arising from the substance or mixture

High temperatures may produce heavy metal dust, fumes or vapours.

The flux medium will give rise to irritating fumes.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Additional information:

The product itself does not burn. Any fire extinguishing action should be appropriate to the surroundings.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Scrape up spilled material and place in a closed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

Page 4 of 13

MSDS-No.: 221840 V004.0

0.25KG RLR

7.1. Precautions for safe handling

Extraction is necessary to remove fumes evolved during reflow.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

See advice in section 8

Avoid breathing fumes given out during soldering. Do not heat above 500 $^{\circ}\mathrm{C}$

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

After handling solder wash hands with soap and water before eating, drinking or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Store in a cool, dry place.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Solder Wire

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Lead 7439-92-1 [LEAD AND LEAD COMPOUNDS, OTHER THAN LEAD ALKYLS (AS PB)]		0,15	Time Weighted Average (TWA):		EH40 WEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,05	Time Weighted Average (TWA):		EH40 WEL
Rosin 8050-09-7 [ROSIN-BASED SOLDER FLUX FUME]		0,15	Short Term Exposure Limit (STEL):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN, METAL (AS SN)]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
Lead 7439-92-1 [LEAD AND ITS COMPOUNDS (EXCEPT TETRAETHYL LEAD)]		0,15	Time Weighted Average (TWA):	Binding OELV	IR_OEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,05	Time Weighted Average (TWA):		IR_OEL
Rosin 8050-09-7 [ROSIN CORE SOLDER PYROLYSIS PRODUCTS (AS AIRBORNE TOTAL RESIN ACID)]		0,15	Short Term Exposure Limit (STEL):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value	Remarks			
		periou	mg/l	ppm	mg/kg	others	
Lead	aqua		5,6 μg/l				
7439-92-1	(freshwater)						
Lead	aqua (marine		3,4 µg/l				
7439-92-1	water)						
Lead	sediment				174 mg/kg		
7439-92-1	(freshwater) sediment				164 /1		
Lead 7439-92-1	(marine water)				164 mg/kg		
Lead	soil				147 mg/kg		
7439-92-1	3011				147 mg/kg		
Lead	oral				10,9 mg/kg		
7439-92-1					, , ,		
Lead	sewage		100 μg/l				
7439-92-1	treatment plant						
	(STP)						
Tin	aqua						
7440-31-5 Tin	(freshwater)						
7440-31-5	aqua (marine water)						
Tin	sewage						
7440-31-5	treatment plant						
7.1.0 51 5	(STP)						
Tin	sediment						
7440-31-5	(freshwater)						
Tin	sediment						
7440-31-5	(marine water)						
Tin 7440-31-5	Air						
7440-31-3 Tin	soil						
7440-31-5	Son						
Tin	Predator						
7440-31-5	Troution						
Rosin	aqua		0,002 mg/l				
8050-09-7	(freshwater)						
Rosin	aqua (marine		0,0002				
8050-09-7	water)		mg/l				
Rosin	sediment				0,007		
8050-09-7 Rosin	(freshwater)				mg/kg 0.001		
8050-09-7	(marine water)				mg/kg		
Rosin	soil				0,0001		
8050-09-7	3011				mg/kg		
Rosin	sewage		1000 mg/l		6 6		
8050-09-7	treatment plant						
	(STP)						
Rosin	aqua		0,016 mg/l				
8050-09-7	(intermittent						
	releases)						

MSDS-No.: 221840 V004.0

Page 7 of 13 0.25KG RLR

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects	Time	80 mg/kg	
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m3	
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m3	
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Rosin 8050-09-7	Workers	inhalation	Long term exposure - systemic effects		117 mg/m3	
Rosin 8050-09-7	Workers	dermal	Long term exposure - systemic effects		17 mg/kg	
Rosin 8050-09-7	General population	inhalation	Long term exposure - systemic effects		35 mg/m3	
Rosin 8050-09-7	General population	dermal	Long term exposure - systemic effects		10 mg/kg	
Rosin 8050-09-7	General population	oral	Long term exposure - systemic effects		10 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Extraction is necessary to remove fumes evolved during reflow.

Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

In case of aerosol formation, we recommend wearing of appropriate respiratory protection equipment with ABEK P2 filter (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

The use of chemical resistant gloves such as Nitrile is recommended.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Page 8 of 13

MSDS-No.: 221840 LOCTITE 309 60EN 5C 0.' V004.0 0.25KG RLR

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance solid grey
Odor None

Odour threshold No data available / Not applicable

pH Not applicable

 $\begin{array}{ll} \text{Melting point} & 183.0 \text{ - } 188.0 \text{ °C } (361.4 \text{ - } 370.4 \text{ °F}) \\ \text{Solidification temperature} & \text{No data available / Not applicable} \\ \end{array}$

Initial boiling point Not determined

Flash point

No data available / Not applicable
Evaporation rate

No data available / Not applicable
Flammability

No data available / Not applicable
Explosive limits

No data available / Not applicable

Vapour pressure Not applicable

Relative vapour density: No data available / Not applicable

Density 8,5000 g/cm3

()

Bulk density No data available / Not applicable Solubility No data available / Not applicable

Solubility (qualitative) Insoluble
Partition coefficient: n-octanol/water Not applicable

Auto-ignition temperature

Decomposition temperature

No data available / Not applicable

Explosive properties

No data available / Not applicable

Oxidising properties

No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

0.25KG RLR

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-repeated exposure:

Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral)

Inhalative toxicity:

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

Dermal toxicity:

This product is considered to have low dermal toxicity.

Skin irritation:

Fumes emitted during soldering may irritate the skin.

Eye irritation:

Fumes emitted during soldering may irritate the eyes.

Sensitizing:

May cause allergic reaction.

Reproductive toxicity:

May damage fertility. May damage the unborn child.

May cause harm to breast-fed children.

Acute oral toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Tin	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 423 (Acute
7440-31-5						Oral toxicity)
Rosin	LD50	2.800 mg/kg	oral		rat	not specified
8050-09-7						

Acute inhalative toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		

Acute dermal toxicity:

Hazardous components	Value	Value	Route of	Exposure	Species	Method
CAS-No.	type		application	time		
Tin	LD50	> 2.000 mg/kg	dermal		rat	OECD Guideline 402 (Acute
7440-31-5						Dermal Toxicity)
Rosin	LD50	> 2.000 mg/kg	dermal		rat	OECD Guideline 402 (Acute
8050-09-7						Dermal Toxicity)

Page 10 of 13

MSDS-No.: 221840 V004.0

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Tin	not irritating		rabbit	OECD Guideline 404 (Acute
7440-31-5				Dermal Irritation / Corrosion)
Rosin	not irritating	4 h	rabbit	OECD Guideline 404 (Acute
8050-09-7				Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Tin	not irritating		rabbit	OECD Guideline 405 (Acute
7440-31-5				Eye Irritation / Corrosion)
Rosin	not irritating		rabbit	OECD Guideline 405 (Acute
8050-09-7				Eye Irritation / Corrosion)

Germ cell mutagenicity:

Hazardous components	Result	Type of study /	Metabolic	Species	Method
CAS-No.		Route of	activation /		
		administration	Exposure time		
Tin	negative	bacterial reverse	with and without		OECD Guideline 471
7440-31-5		mutation assay (e.g			(Bacterial Reverse Mutation
		Ames test)			Assay)
	negative	in vitro mammalian	with and without		OECD Guideline 473 (In vitro
		chromosome			Mammalian Chromosome
		aberration test			Aberration Test)
	negative	mammalian cell	with and without		OECD Guideline 476 (In vitro
		gene mutation assay			Mammalian Cell Gene
					Mutation Test)
Rosin	negative	bacterial reverse	with and without		OECD Guideline 471
8050-09-7		mutation assay (e.g			(Bacterial Reverse Mutation
		Ames test)			Assay)

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Tin	NOAEL $P = > 1.000 \text{ mg/kg}$	oral: gavage	56 days	rat	OECD Guideline 421
7440-31-5					(Reproduction /
					Developmental Toxicity
					Screening Test)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL=> 1.000 mg/kg	oral: gavage	28 daysdaily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information

General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Ecotoxicity:

Do not empty into drains / surface water / ground water.

Page 11 of 13

MSDS-No.: 221840 V004.0

0.25KG RLR

Hazardous components	Value	Value	Acute	Exposure	Species	Method
CAS-No.	type		Toxicity	time		
			Study			

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components	Result	Route of	Degradability	Method
CAS-No.		application		
Rosin	readily biodegradable	aerobic	71 %	OECD Guideline 301 D (Ready
8050-09-7				Biodegradability: Closed Bottle
				Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

The product is insoluble and sinks in water.

Bioaccumulative potential:

No data available.

Bioaccumulative potential:

Octanol/Water distribution coefficient: Not applicable

Hazardous components	LogPow	Bioconcentration	Exposure	Species	Temperature	Method
CAS-No.		factor (BCF)	time			
Rosin	> 3 - 6,2					OECD Guideline 117
8050-09-7						(Partition Coefficient (n-
						octanol / water), HPLC
						Method)

12.5. Results of PBT and vPvB assessment

Hazardous components	PBT/vPvB
CAS-No.	
Lead	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7439-92-1	Bioaccumulative (vPvB) criteria.
Tin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
7440-31-5	Bioaccumulative (vPvB) criteria.
Rosin	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
8050-09-7	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

Dispose of as unused product.

Waste code

06 04 05 - wastes containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

MSDS-No.: 221840 V004.0 Page 12 of 13

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content (2010/75/EC)

< 5,0 %

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Great Britain):

Remarks

The Health & Safety at Work Act 1974.

The Control of Lead at Work Regulations. L132:Control of Lead at Work:

Approved Code of Practice and Guidance.

The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193:COSHH essentials: Easy steps to control chemicals.

IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes.

Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies.

A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy.

Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.

Page 13 of 13

V004.0 0.25KG RLR

MSDS-No.: 221840

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to organs through prolonged or repeated exposure.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.