



# Product Change Notification

Current Date: 08-Jan-2020

## TE Connectivity

**Product Change Notification:** E-19-019826

**PCN Date:** 08-JAN-20

**Customer:** TTI, Inc. ( 1305175 )

**Location:** Maisach-gernlinden

**Agreement:** TTI001

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**

DUAL ROW SURFACE MOUNT HEADERS, RIGHT ANGLE, SURFACE MOUNT, METAL AND PLASTIC HOLDDOWN, ASSEMBLY, TIN, 15 AND 30 GOLD

**Description of Changes**

OTHER DIMENSIONS AND REFERENCES WERE SPECIFIED TO DEFINE POSITION OF THE TERMINALS IN THE ASSEMBLING.

**Other attachments:**

[CUSTOMER MARKED COPY OF PN 794627](#)

**Reason for Changes:**

Product Improvement. IMPROVEMENT OF PRODUCT SPECIFICATION. THERE IS NO PHYSICAL MODIFICATION, BUT JUST A SPECIFICATION MODIFICATION. MARKED COPY DRAWING OF THE PN 794627 IS THE MODEL FOR THE OTHER PNS MODIFIED.

**Estimated Dates:**

**Last Order Date** (Obsolete Parts Only):

**First Date To Ship** (Changed Parts Only):

**Last Ship Date** (Obsolete Parts Only):

**Last Date for Mixed Shipments:** (Changed Parts Only):

No Mixed Shipments

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

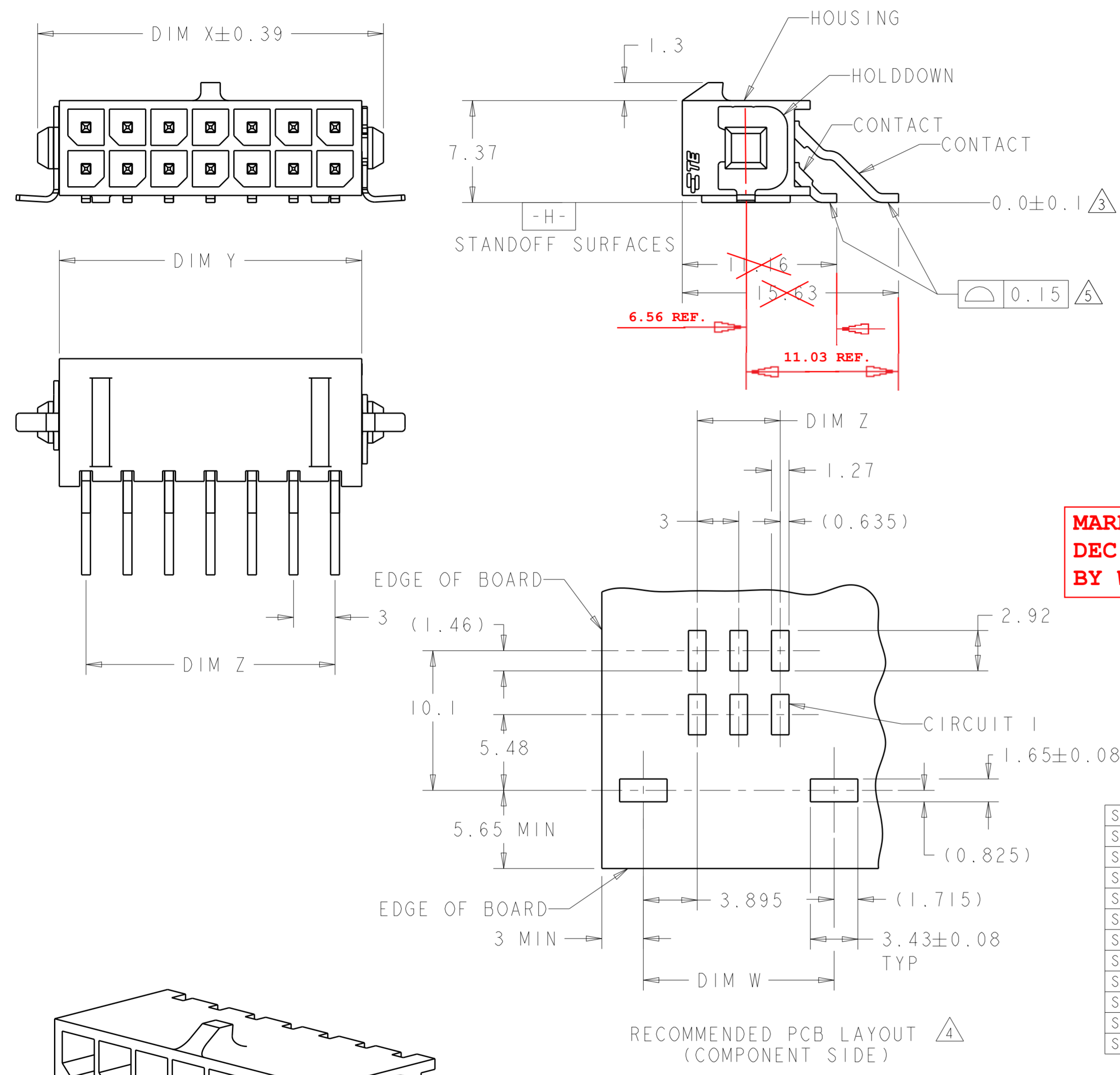
**Note: This PCN contains only document changes, these changes do not affect the form, fit or function of the parts referenced.**

**Customer Drawing(s) Being Modified:**

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
<a href="#">794621</a>	3-794621-6	TYC3-794621-6	G2	
<a href="#">794627</a>	3-794627-6	TYC3-794627-6	J2	
<a href="#">794629</a>	3-794629-2		H2	

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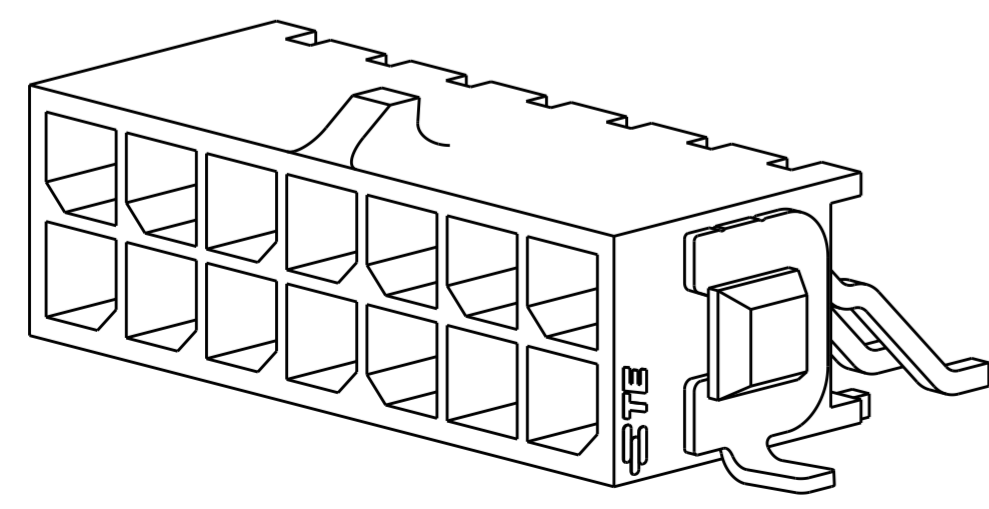
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
J1		REVISED PER ECR-16-011494	23JUN2017	NK	CX
J2		ECO-19-006502	30APR2019	AP	WS
<b>J3</b>		<b>REVISED PER ECO...</b>			



- ① MATERIAL;  
CONTACTS - BRASS.  
HOUSING - UL 94V-0 RATED HIGH TEMP NYLON,  
COLOR; BLACK.  
HOLD DOWNS - PHOSPHOR BRONZE.
- ② FINISH;  
CONTACTS - 2.54µm MINIMUM TIN-LEAD OVER 1.27µm  
MINIMUM NICKEL.  
HOLD DOWNS - 2.54µm TIN-LEAD.
- ③ DIMENSION APPLIES TO SOLDERTAIL SURFACES  
AND STANDOFF SURFACES.
- ④ RECOMMENDED PC BOARD THICKNESS OF 1.57.
- ⑤ ALL SOLDERTAILS AND HOLD DOWNS.
- ⑥ FINISH;  
CONTACTS - 2.54µm MINIMUM MATTE TIN OVER 1.27µm  
MINIMUM NICKEL.  
HOLD DOWNS - 2.54µm MINIMUM MATTE TIN.

**MARKED COPY  
 DEC, 19TH, 2019  
 BY Washington**

36.86	40.79	33.00	40.00	24	5-794627-4	
33.86	37.79	30.00	37.00	22	5-794627-2	
30.86	34.79	27.00	34.00	20	5-794627-0	
27.86	31.79	24.00	31.00	18	4-794627-8	
24.86	28.79	21.00	28.00	16	4-794627-6	
21.86	25.79	18.00	25.00	14	4-794627-4	
18.86	22.79	15.00	22.00	12	4-794627-2	
15.86	19.79	12.00	19.00	10	4-794627-0	
12.86	16.79	9.00	16.00	8	3-794627-8	
9.86	13.79	6.00	13.00	6	3-794627-6	
6.86	10.79	3.00	10.00	4	3-794627-4	
3.86	7.79	-	7.00	2	3-794627-2	
36.86	40.79	33.00	40.00	24	<del>2-794627-4</del>	
33.86	37.79	30.00	37.00	22	<del>2-794627-2</del>	
30.86	34.79	27.00	34.00	20	<del>2-794627-0</del>	
27.86	31.79	24.00	31.00	18	<del>1-794627-8</del>	
24.86	28.79	21.00	28.00	16	<del>1-794627-6</del>	
21.86	25.79	18.00	25.00	14	<del>1-794627-4</del>	
18.86	22.79	15.00	22.00	12	<del>1-794627-2</del>	
15.86	19.79	12.00	19.00	10	<del>1-794627-0</del>	
12.86	16.79	9.00	16.00	8	<del>794627-8</del>	
9.86	13.79	6.00	13.00	6	<del>794627-6</del>	
6.86	10.79	3.00	10.00	4	<del>794627-4</del>	
3.86	7.79	-	7.00	2	<del>794627-2</del>	
FINISH	DIM Y	DIM W	DIM Z	DIM X	NO. OF POSN.	ASSEMBLY



SCALE 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ±0.13 3 PLC ± 4 PLC ±	APVD C JONES 23-MAR-2005	NAME SURFACE MOUNT, RIGHT ANGLE, SURFACE MOUNT HOLD DOWN, ASSEMBLY, TIN HEADER, DUAL ROW, MICRO MATE-N-LOK (TM)
MATERIAL ①	SEE TABLE	PRODUCT SPEC 108-1836	SIZE A200779
		APPLICATION SPEC 114-13000	DRAWING NO C-794627
		WEIGHT -	RESTRICTED TO -
		CUSTOMER DRAWING	SCALE 4:1 SHEET OF REV X

23-MAR-2005  
 S. HOOVER  
 23-MAR-2005  
 C. JONES  
 23-MAR-2005  
 C. JONES

**STE** TE Connectivity