

10-Jan-2020 **PCN** #:P-20-018445

Subject: PLUG ASSEMBLY, MICRO-D PER MIL-DTL-83513/01

**Description of Change:** Dear Customer, as a result of our continuous improvement process we hereby inform you of several changes to our Micro D product. 1. Add an additional Micro D shell manufacturing location. The following Part Numbers will have shells manufactured at our current TE Connectivity facility located in Manheim PA and in our TE Connectivity facility located in Hermosillo, MX. 2. The addition of an internal undercut in the epoxy well of the Micro D shells used on the following part numbers.

**Reason:** Product improvement. Dear Customer, we hereby inform you about the additional shell manufacturing location for added shell capacities. The additional location follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The addition of the internal under cut will provide increase insert retention above and beyond the requirements of MIL-DTL-83513.

**Key Dates:** 

Contact By Date: 29-May-2020

**Implementation Date:**29-May-2020

## **Product Affected**

1532212-1

(Alias Part Numbers:

"094-6425-0000"

"MCKS-N1-B-25PS")

1532209-1

(Alias Part Numbers:

"094-6125-0000"

"MCKS-N1-B-9PS")

1532214-2

## **Product Affected**

(Alias Part Numbers:

"094-6635-0000"

"MCKS-C2-B-37PS")

1532211-1

(Alias Part Numbers:

"094-6325-0000"

"MCKS-N1-B-21PS")

1532215-1

(Alias Part Numbers:

"094-6725-0000"

"MCKS-N1-B-51PS")

1532212-2

(Alias Part Numbers:

"094-6435-0000"

"MCKS-C2-B-25PS")

1532211-2

(Alias Part Numbers:

"094-6335-0000"

"MCKS-C2-B-21PS")

1532213-1

(Alias Part Numbers:

"094-6525-0000"

"MCKS-N1-B-31PS")

1532214-1

(Alias Part Numbers:

"094-6625-0000"

"MCKS-N1-B-37PS")

1532209-2

(Alias Part Numbers:

"094-6135-0000"

"MCKS-C2-B-9PS")

1532215-2

(Alias Part Numbers:

"094-6735-0000"

"MCKS-C2-B-51PS")

1532210-2

(Alias Part Numbers:

"094-6235-0000"

"MCKS-C2-B-15PS")

1532210-1

## **Product Affected**

(Alias Part Numbers:

"094-6225-0000"

"MCKS-N1-B-15PS")

1532216-1

(Alias Part Numbers:

"094-6925-0000"

"MCKS-N1-B-100PS")

1532213-2

(Alias Part Numbers:

"094-6535-0000"

"MCKS-C2-B-31PS")

1532216-2

(Alias Part Numbers:

"094-6935-0000"

"MCKS-C2-B-100PS")

The dates on the product change notification (PCN) are best estimate dates determined at the time of issuance. Actual implementation dates may vary from such dates.

The change described in the PCN can be withdrawn, without notice, for any or all of the products identified on the PCN.

TE Connectivity corporate policy is for PCNs to be valid for 60 days and obsolescence notices to be valid for 180 days after date of issue.

For confirmation or additional information on the change, please contact the TE Connectivity Product Information Center at 800-522-6752 or your TE Connectivity Sales Representative.