## BUSSMANN SERIES

## 0603HV

# Fast-acting chip fuses











#### **Product features**

- 0603 (1608 metric) compact design utilizes less board space
- Rapid interruption of excessive current
- Compatible with reflow and wave solder
- Rugged ceramic and glass construction
- · Excellent environmental integrity
- · One time positive disconnect
- High breaking capacity up to 63 V
- Mositure sensitivity level (MSL): 1

### **Applications**

Secondary circuit protection

- I/O Switch modules
- Printers
- Laptop, notebook, netbook
- Tablets, e-readers
- · Flat panel displays
- High definition television (HDTV)
- · Gaming console systems
- Handheld/portable equipment
- Mobile device chargers

#### **Agency information**

• UL Recognized File: File E19180

### **Ordering**

• Use ordering codes (see page 3 for details)

### **Packaging prefixes**

TR- (5,000 parts in paper tape on a 178 mm (7") reel)



### **Electrical characteristics**

Amp Rating	% of Amp Rating	Opening Time
500 mA – 1.5 A	100%	4 hours minimum
500 mA – 1.5 A	200%	60 seconds maximum

### **Product specifications**

Part Number <sup>5</sup>	Current rating (A)	Voltage rating (Vdc)	Interrupting rating <sup>1</sup> (A)	Typical DC cold resistance² (Ω)	Typical pre-arcing <sup>3</sup> I <sup>2</sup> t (A <sup>2</sup> s)	Typical voltage drop (V)	Part marking
0603HV500-R	0.5	63	50	1.025	0.0019	0.60	F
0603HV750-R	0.75	63	50	0.51	0.003	0.50	G
0603HV1-R	1	63	50	0.15	0.007	0.211	Н
0603HV1.25-R	1.25	63	50	0.132	0.008	0.201	J
0603HV1.5-R	1.5	63	50	0.086	0.0319	0.138	K

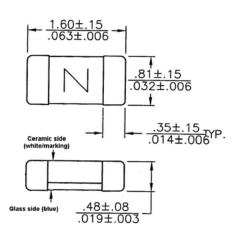
- 1. DC interrupting rating measured at rated voltage, time constant less than 50 microseconds, battery source
- 2. DC cold resistance measured at <10% of rated current
- 3. Typical pre-arcing I²t measured with a battery bank at rated dc voltage, 10x-rated current, not to exceed IR, time constant of calibrated circuit less than 50 microsecond
- 4. Typical voltage drop measured at rated current after temperature stabilizes
- 5. Part Number Definition: 0603HVxxx-R

0603HV = Product code and size

xxx - Ampere rating

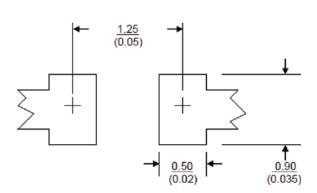
-R suffix = RoHS complaint

#### **Dimensions-mm**

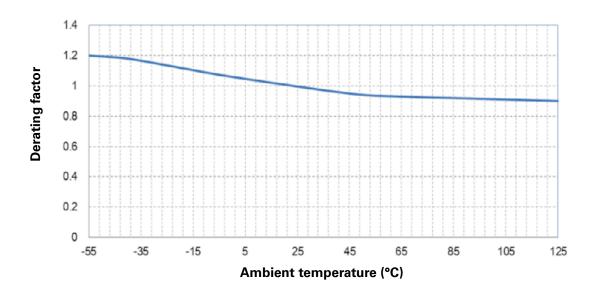


Fuse to be installed with ceramic side up (white/marking)

## Recommended pad layout



## Temperature derating curve



#### **Environmental data**

Operating temperature: -55 °C to +125 °C (with derating)

Storage temperature (component): -55 °C to +125 °C

Terminal strength test: Force of 1.8 kg for 60 seconds (no physical evidence of mechanical or physical damage, change in resistance < 5%

## **Ordering codes**

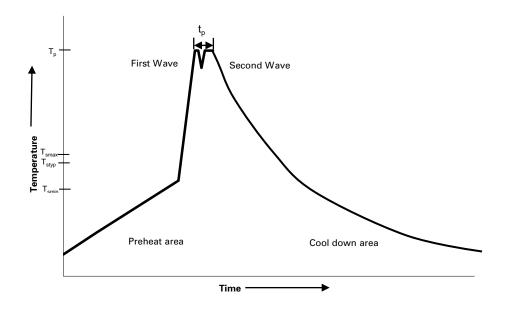
The ordering code is the part number replacing the "" with a "-" plus adding the packaging preffix.

## **Packaging prefix**

TR- (5,000 parts in paper tape on a 178 mm (7") reel)

	Ordering code
Part Number	TR- option
0603HV500-R	TR-0603HV500-R
0603HV750-R	TR-0603HV750-R
0603HV1-R	TR-0603HV1-R
0603HV1.25-R	TR-0603HV1-25-R
0603HV1.5-R	TR-0603HV1-5-R

## Wave solder profile



## Reference EN 61760-1:2006

Profile feat	ure	Standard SnPb solder	Lead (Pb) free solder
Preheat	• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C
	• Temperature typ. (T <sub>styp</sub> )	120 °C	120 °C
	• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C
	Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds
$\Delta$ preheat to	max Temperature	150 °C max.	150 °C max.
Peak tempera	ature (Tp)*	235 °C − 260 °C	250 °C – 260 °C
Time at peak	temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave
Ramp-down r	ate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max
Time 25°C to	25°C	4 minutes	4 minutes

## Manual solder

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended

## Solder reflow profile

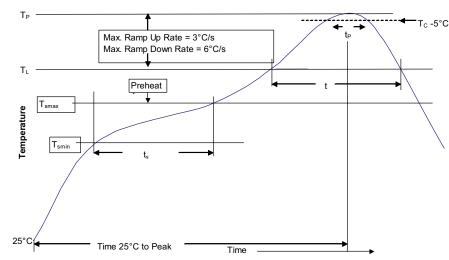


Table 1 - Standard SnPb solder (T<sub>c</sub>)

Package thickness	Volume mm3 <350	Volume mm3 ≥350
<2.5 mm)	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

Table 2 - Lead (Pb) free solder (T<sub>C</sub>)

Package thickness	Volume mm³ <350	Volume mm³ 350 - 2000	Volume mm³ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

#### Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder	
Preheat and soak • Temperature min. (T <sub>smin</sub> )	100 °C	150 °C	
Temperature max. (T <sub>smax</sub> )	150 °C	200 °C	
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 seconds	60-120 seconds	
Ramp up rate $T_L$ to $T_p$	3 °C/ second max.	3 °C/ second max.	
Liquidous temperature (TL) Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	183 °C 60-150 seconds	217 °C 60-150 seconds	
Peak package body temperature (T <sub>P</sub> )*	Table 1	Table 2	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	20 seconds*	30 seconds*	
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C/ second max.	6 °C/ second max.	
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.	

<sup>\*</sup> Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

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