

**HSS Step Drill Set**  
CBN ground, with spiral grooves



The deep-ground, spiral cutting groove offers absolutely smooth running and high cutting performance. In particular, swarf which does not break off is carried away cleanly, as with a spiral drill. This reduces the formation of cutting build-up and cold welding on the cutting edges. The cone makes pulling back easier from metal sheets that have been drilled through.

for metal sheet up to 4.0mm

413266

Mfrs. List No.	Order Code	Price Each
A101032	970-0838	