

# Assembly instruction Series 1023<sub>B</sub> No. 9191

## Tools and materials required:

Stanley blade  
Scissors  
Crimp tool (see table below)

Straight connector for flexible cables

Cable entry: SUHNER Full Crimp

Connector types: (e.g.)

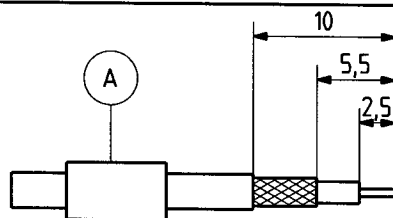
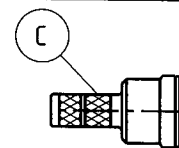
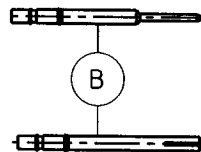
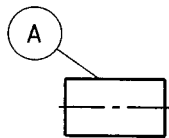
11-1023-C50-2-2c

11-1023-C50-2-3c

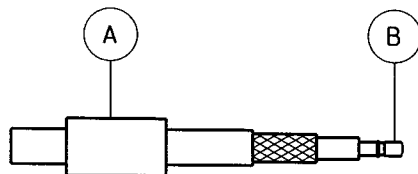
21-1023-C50-2-2c

21-1023-C50-2-3c

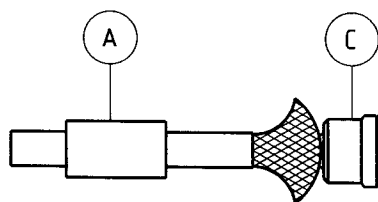
|                                        |                        |          |          |  |
|----------------------------------------|------------------------|----------|----------|--|
| This connector is supplied in 3 parts. | Suitable cables e. g.: | K02252-d | RG 316/U |  |
|                                        | Centre contact:        | cavity 1 | cavity 1 |  |
|                                        | Braid:                 | cavity A | cavity A |  |
|                                        | Crimp tool:            | 1 A red  | 1 A red  |  |



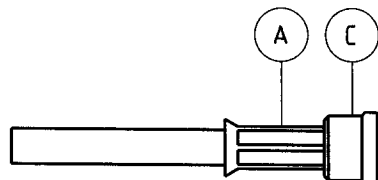
Slide ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION: Do not damage braid and inner conductor of cable!



Push contact B over inner conductor of cable to abut cable dielectric and crimp.



Splay out braid.  
Insert centre contact B into connector body C as far as stop.  
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid  
and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER LTD. CH-9100 HERISAU

Deutscher Text: siehe Rückseite

# Montageanleitung

# Serie 1023 B Nr. 9191

## Benötigte Hilfsmittel:

Stanley - Messer

Schere

Klemmwerkzeug (siehe Tabelle)

Gerader Verbinder für flexible Kabel

Kabeleinführung: SUHNER Voll-Klemmung

Verbinder Typen: (z.B.)

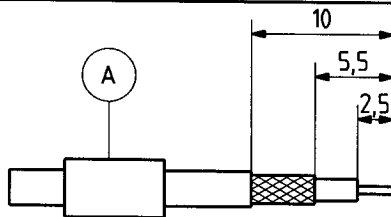
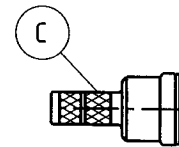
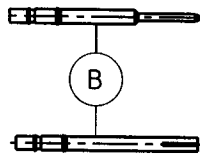
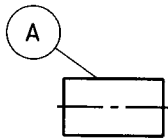
11-1023-C50-2-2c

11-1023-C50-2-3c

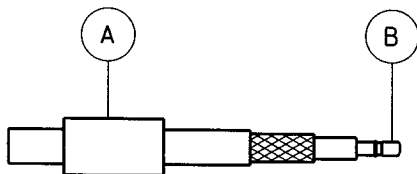
21-1023-C50-2-2c

21-1023-C50-2-3c

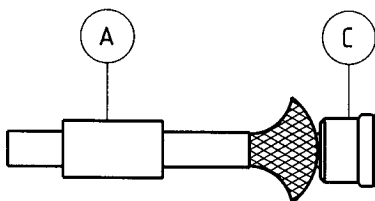
|                                                    |                  |              |              |  |
|----------------------------------------------------|------------------|--------------|--------------|--|
| Dieser Verbinder wird in 3 losen Teilen geliefert. | Geeignete Kabel: | K02252-d     | RG 316/U     |  |
|                                                    | Innenleiter:     | Aussparung 1 | Aussparung 1 |  |
|                                                    | Aussenleiter:    | Aussparung A | Aussparung A |  |
|                                                    | Klemmwerkzeug:   | 1 A rot      | 1 A rot      |  |



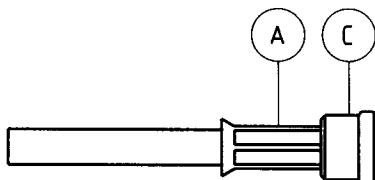
Hülse A auf das Kabel schieben.  
Kabel gemäss Figur abisolieren.  
ACHTUNG: Innenleiter, Abschirmung und Dielektrikum nicht beschädigen.



Kontakt B über Kabelinnenleiter bis zum Dielektrikum stossen und klemmen.



Abschirmung leicht aufspreizen.  
Vorbereitetes Kabel in Gehäuse C bis zum Anschlag einführen.  
Abschirmung muss über Klemmhals liegen.



Hülse A über Abschirmung schieben und möglichst nahe am Gehäuse C klemmen.

SUHNER verfügt über gut ausgebildete Fachkräfte und rationelle Einrichtungen zur Herstellung kompletter HF-Verbindungsleitungen. Wir montieren Ihre Verbinder zu wirtschaftlichen Preisen! Wenden Sie sich an unsere Vertreter.



HUBER + SUHNER AG CH-9100 HERISAU

for English text see overleaf