

# Assembly instruction Series N No. 27286

## Tools and materials required :

Stanley blade  
Scissors  
Crimp tool (siehe Tabelle)  
Tip Trimmer No. W 264

Straight connectors for flexible cable

Cable entry : SUHNER Crimp

Connector types : (e.g.)

11 N-50-4-9 / 24 N-50-4-9

This connector  
is supplied  
in 2 parts

Suitable cables : (e.g.)

LMR 240

Centre contact :

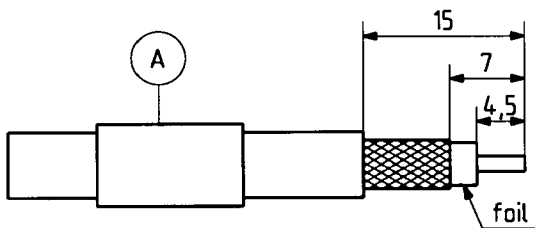
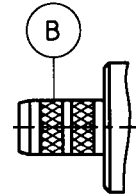
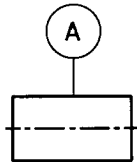
pluggd-in

Braid :

cavity C

Crimp tool :

2 C (yellow)



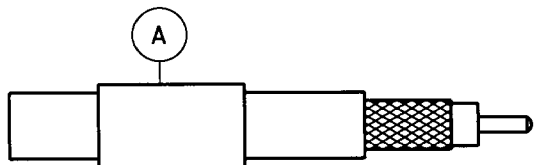
Slide ferrule A onto cable.

Prepare cable according to diagram.

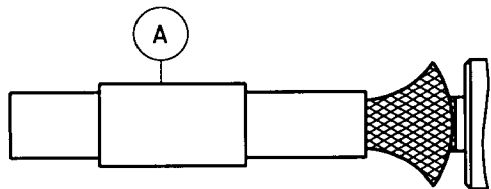
Do not remove foil.

CAUTION: Do not damage braid, dielectric, foil and inner conductor of cable!

CAUTION: Fore-part of cable dielectric has to be cleaned and free of flitters!

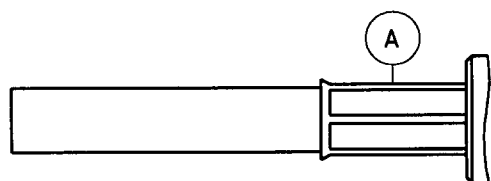


Taper cable centre contact to a point with the tip trimmer W 264.



Splay out braid and insert cable in connector body B.

Ensure that braid lies above the crimp neck and the foil enters the body B.



Slide ferrule A over braid and crimp as close to connector body B as possible.

CAUTION : During the crimping, push the cable against the body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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