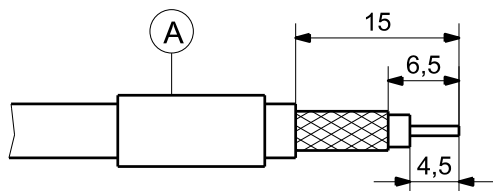
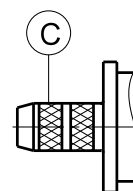
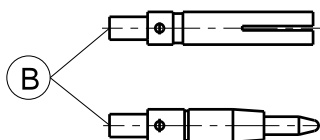
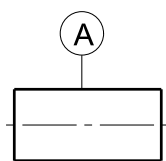


Assembly instruction Series N / C 0000179851

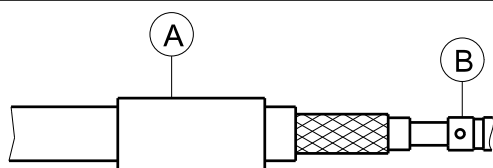
Old instruction No. 03063



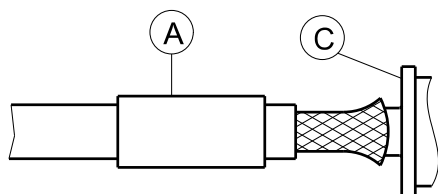
Tools and materials required : Stanley blade Scissors Crimp tool (see table below)		straight connectors for flexible cabel			
		Cabel entry : SUHNER Full-Crimp			
		Connector types : (e.g.)			
		25 N-50-3-6 24 N-50-3-11 21 N-50-3-7 11 C-50-3-7	25 N-50-3-7 25 N-50-3-25 24 N-50-3-12 24 N-50-3-16 21 N-50-3-8 11 N-50-3-33 11 C-50-3-8	21 N-75-4-8 11 N-75-4-8	21 N-75-4-9 11 N-75-4-9
This connector is supplied in 3 parts.	suitable cables e.g. :	RG 58C/U	RG 223/U	RG 59B/U	G 04233 D
	Centre contact :	cavity 2	cavity 2	cavity 2	cavity 2
	Braid :	cavity B	cavity B	cavity C	cavity C
	Crimp tool :	2 B (orange)	2 B (orange)	2 C (yellow)	2 C (yellow)



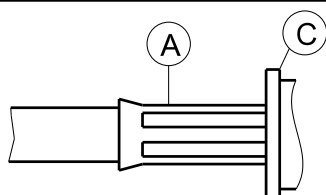
Slide ferrule A onto cabel.
Prepare cabel according to diagram.
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



Push contact B over inner conductor to abut cable dielectric and crimp.



Splay out braid and insert cable in connector body C until contact B engages perceptibly.
Ensure that braid lies above the crimp neck.



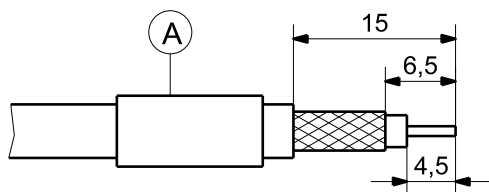
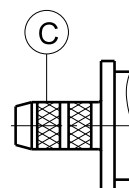
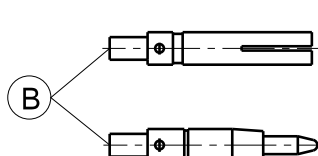
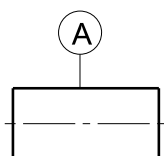
Slide ferrule A over braid and crimp as close to connector body C as possible.

The cable assembly of R.F. connectors can only be done by well trained assembly staff and suitable assembly equipment.
Huber+Suhr's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf.
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

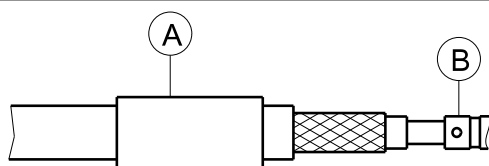
Revision	B
Date	18.06.2015
Initiator	4726/Bom

Deutscher Text: siehe Rückseite

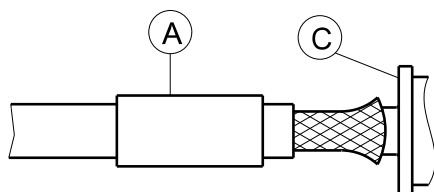
Benötigte Hilfsmittel : Stanley-Messer Schere Klemmwerkzeug (siehe Tabelle)		Gerade Verbinder für flexible Kabel			
		Kabeleinführung : SUHNER Voll-Klemmung			
		Verbinder-Typen : (z.B.)			
		25 N-50-3-6 24 N-50-3-11 21 N-50-3-7 11 C-50-3-7	25 N-50-3-7 25 N-50-3-25 24 N-50-3-12 24 N-50-3-16 21 N-50-3-8 11 N-50-3-33 11 C-50-3-8	21 N-75-4-8 11 N-75-4-8	21 N-75-4-9 11 N-75-4-9
Dieser Verbinder wird in 3 losen Teilen geliefert.	Geeignete Kabel :	RG 58C/U	RG 223/U	RG 59B/U	G 04233 D
	Innenleiter :	Aussparung 2	Aussparung 2	Aussparung 2	Aussparung 2
	Aussenleiter :	Aussparung B	Aussparung B	Aussparung C	Aussparung C
	Klemmwerkzeug :	2 B (orange)	2 B (orange)	2 C (gelb)	2 C (gelb)



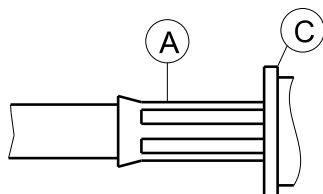
Hülse A auf das Kabel schieben.
Kabel gemäss Figur abisolieren.
ACHTUNG: Abschirmung, Dielektrikum und Innenleiter nicht beschädigen!



Kontakt B über Kabelinnenleiter bis zum Dielektrikum stossen und klemmen.



Abschirmung leicht aufspreizen und Kabel in Gehäuse C einführen bis der Kontakt B fühlbar einrastet.
Abschirmung muss über dem Klemmhals liegen.



Hülse A über Abschirmung schieben und möglichst nahe am Gehäuse C klemmen.