

OMRON

FH-1050
FH-3050
FH-1050-□0
FH-3050-□0

Image Processing System

INSTRUCTION SHEET

Thank you for selecting OMRON product. This sheet primarily describes precautions required in installing and operating the product.

Before operating the product, read the sheet thoroughly to acquire sufficient knowledge of the product. For your convenience, keep the sheet at your disposal.

TRACEABILITY INFORMATION:

Representative in EU
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Manufacturer
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 Sensing Devices & Components Div.H.O.,
 Application Sensors Division
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 Kyoto, 600-8550 JAPAN

The following notice applies only to products that carry the CE mark:
 Notice:
 This is a class A product. In residential areas it may cause radio interference, in which case the user may be required to take adequate measures to reduce interference.



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Meanings of Signal Words

● Symbols and the meanings for safety precautions described in this manual.

In order for the product to be used safely, the following indications are used in this book to draw your attention to the cautions. The cautions with the indications describe the important contents for safety.

WARNING Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally there may be significant property damage.

CAUTION Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.

Meanings of Alert Symbols

The following alert symbols are used in this manual.

	Indicates general prohibitions for which there is no specific symbol.
	Indicates the possibility of electric shock under specific conditions.
	Indicates the possibility of explosion under specific conditions.
	Indicates the possibility of laser radiation.
	Indicates the possibility of injury by high temperature under specific conditions.

Alert statements in this Manual

The following alert statements apply to the products in this manual. Each alert statement also appears at the locations needed in this manual to attract your attention.

WARNING
 This product must be used according to the instruction manual. Failure to observe this may result in impairment of functions and performance of the product.

This product is not designed or rated for ensuring safety of persons. Do not use it for such purposes.

Never connect the AC power supply with this product. When the AC power supply is connected, it causes the electric shock and a fire.

A lithium battery is built into the Controller and may occasionally combust, explode, or burn if not treated properly. Dispose of the Controller as industrial waste, and never disassemble, apply pressure that would deform, heat to 100°C or higher, or incinerate the Controller.

Since camera that can be connected with this product emits a visible light that may have an adverse effect on the eyes, do not stare directly into the light emitted from the LED. If a specular object is used, take care not to allow reflected light enter your eyes.

CAUTION
 Danger of burns. Do not touch the case while the LED is ON or just after power is turned OFF, since it remains extremely hot.

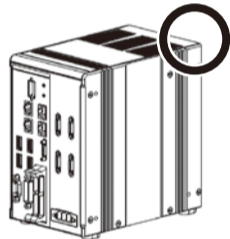
Precautions for Safe Use

- Installation Environment
 - Do not use the product in areas where flammable or explosive gases are present.
 - Install the product so that air can flow freely through its cooling vents.
 - Clean the vent hole and discharge opening to prevent dust or particles from blocking them. Blocked cooling vents or discharge opening of the fan increasing heat inside, causing malfunction of the product.
 - Do not install the product close to high-voltage devices and power devices in order to secure the safety of operation and maintenance.
 - Make sure to tighten all installation screws securely.
- Power Supply and Wiring
 - Make sure to use the product with the power supply voltage specified by this manual.
 - Use the specified wire size (AWG10 to 16).
 - Keep the power supply wires as short as possible (Max.2m).
- Use a DC power supply with safety measures against high-voltage spikes(safety extra low-voltage circuits on the secondary side).
- Do the following confirmations again before turning on the power supply.
 - Is the voltage of the power supply correct? (24VDC)
 - Is not the load of the output signal short-circuited?
 - Is the load current of the output signal appropriate?
 - Is not the mistake found in wiring?

- Ground
 - The power supply circuit of the FH sensor controller is insulated from the internal circuit.
 - Be sure to use a base to install the camera connected with the FH Sensor Controller. Since the enclosure of the camera main body made of metals is short-circuited with the internal circuit, the internal circuit might be short-circuited with FG if no base is used, so that failures or malfunctions may be caused.
 - Perform Class D-class grounding (with a grounding resistance of 100Ω or less).
 - Keep the ground line as short as possible by setting the grounding point as close as possible.
 - Ground the FH Sensor Controller independently. If sharing the ground line with other devices or connecting it with a building beam, the controller might be adversely effected.
 - Check wiring again before turning on the Controller.
- Other
 - Use only the camera and cables designed specifically for the product. Use of other products may result in malfunction or damage of the product.
 - Always turn OFF the Controller's power before connecting or disconnecting a camera or cable. Connecting the cable with power supplied may result in damage of the camera or peripheral devices.
 - For the cable that is flexed repeatedly, use the robotic cable type (flexing resistance type) to prevent damages.
 - Do not apply torsion stress to the cable. It may damage the cable.
 - Secure the minimum bending radius of the cable. Otherwise the cable may be damaged.
 - Do not attempt to dismantle, repair, or modify the product.
 - Should you notice any abnormalities, immediately stop use, turn OFF the power supply, and contact your OMRON representative.
 - The FH Sensor Controller and camera case are hot while power is supplied or directly after the controller is turned off. Do not touch the case.
 - Be sure to dispose of the product as industrial waste.
 - Do not drop, impose excessive vibration or shock on the product. Doing so may result in malfunction or burning.
 - Since a lithium battery is incorporated, there is a rare case when you are seriously injured due to firing or blowout.
- Regulations and Standards
 - The FH sensor controller is compliant with the standards below:
 - EC Directive, 2004/108/EC
 - EN (European Norm), EN61326-1
 - UL standard, UL508

Precautions for Correct Use

- Installation and Storage Sites
 - Install and store the product in a location that meets the following conditions:
 - Surrounding temperature of 0 to 50°C (-20 to +65°C in storage)
 - No rapid changes in temperature (place where dew does not form)
 - Relative humidity of between 35 to 85 %
 - No presence of corrosive or flammable gases
 - Place free of dust, salts and iron particles
 - Place free of vibration and shock
 - Place out of direct sunlight
 - Place where it will not come into contact with water, oils or chemicals
- Orientation of Product
 - To keep proper ventilation, install the main unit only in the direction below so that the ventilation holes are not blocked.



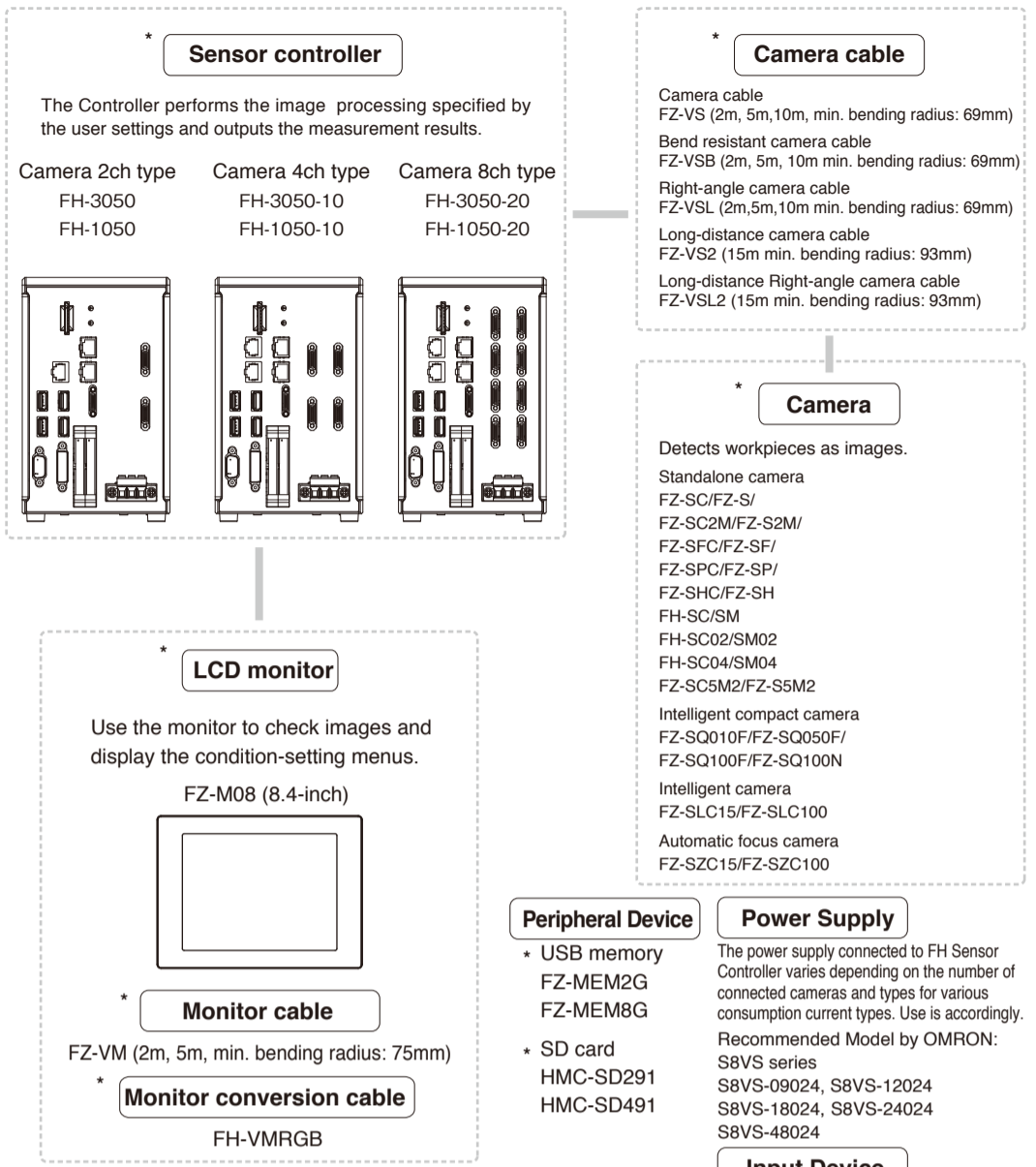
Do not install in this orientation.



- Ambient Temperature
 - To keep proper air flow, keep the top of the Controller 50mm or more apart from other devices. Install the controller with a clearance of 30mm on the right, left side, and 15mm for rear planes.
 - Do not install the product immediately above significant heat sources, such as heaters, transformers, or large-capacity resistors.
 - Do not let the ambient temperature exceed 50°C(122°F).
 - Provide a forced-air fan cooling or air conditioning if the ambient temperature is near 50°C(122°F) so that the ambient temperature never exceeds 50°C(122°F).
- Noise Resistance
 - Do not install the product in a cabinet containing high-voltage equipment.
 - Do not install the product within 200 mm of power cables.
- Component Installation and Handling
 - Touching Signal Lines
 - To prevent damage from static electricity, use a wrist strap or another device for preventing electrostatic discharges when touching terminals or signal lines in connectors.
 - Handling a USB Memory/SD card
 - To remove a USB memory or SD card, make sure that data is not being read or written to it.
 - For USB memory, the LED flashes while data is being read or written, so make sure that it is lit steadily before removing the memory.
 - For SD card, the SD BUSY LED flashes while data is being read or written, so make sure that it is turned OFF before removing the memory.
- Turning OFF the Power
 - Do not turn OFF the power while a message is being displayed indicating that processing is being performed. Data in memory will be corrupted, and the product may not operate correctly the next time it is started.
- Using the RESET Signal
 - Do not use the RESET input immediately after power is turned ON. When using the RESET input to synchronize startup timing, wait at least 15 second after the Controller's power supply is turned ON before turning ON the RESET signal.
- Maintenance
 - Turn OFF the power and take safety precautions before conducting inspections. Electrical shock can result from attempting safety inspections with the power turned ON.
 - Clean the lens with a lens-cleaning cloth or air brush.
 - Lightly wipe off dirt with a soft cloth.
 - Dirt on the CCD must be removed using an air brush.
 - Do not use thinners or benzene.
- Communication with High-order Device
 - After confirming that this product is started up, communicate with the high-order device. When this product has started up, an indefinite signal may be output from the high-order interface. To avoid this problem, clear the receiving buffer of your device at initial operations.

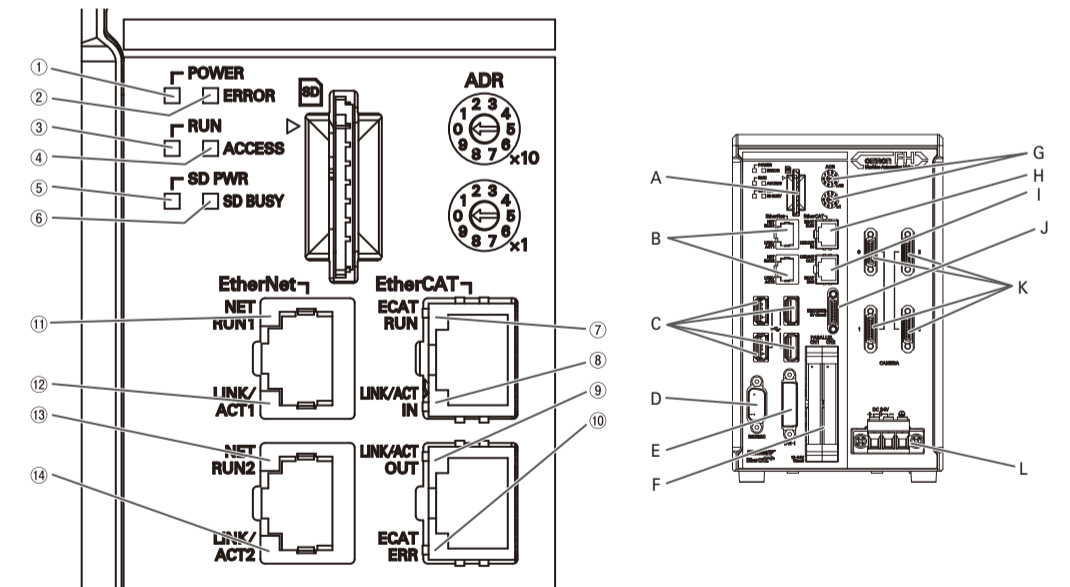
Basic Configuration

* Items indicated with an asterisk are dedicated items, and cannot be substituted.



Component Names and Functions

LED name	Description
① POWER LED	Lit while power is ON.
② ERROR LED	Lit when an error has occurred.
③ RUN LED	Lit while the controller is in Measurement Mode.
④ ACCESS LED	Lit while the memory is accessed.
⑤ SD POWER LED	Lit while power is supplied to the SD card and the card is usable.
⑥ SD BUSY LED	Blinks while the SD memory card is accessed.
⑦ EtherCAT RUN LED	Lit while EtherCAT communications are usable.
⑧ EtherCAT LINK/ACT IN LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
⑨ EtherCAT LINK/ACT OUT LED	Lit when connected with an EtherCAT device, and blinks while performing communications.
⑩ EtherCAT ERR LED	Lit when EtherCAT communications have become abnormal.
⑪ EtherNet NET RUN1 LED	Lit while EtherCAT communications are usable.
⑫ EtherNet NET LINK/ACK1 LED	Lit when connected with an EtherNET device, and blinks while performing communications.
⑬ EtherNet NET RUN2 LED	Lit when EtherNet communications are usable.
⑭ EtherNet NET LINK/ACK2 LED	Lit when connected with an EtherNET device, and blinks while performing communications.



Connector name	Description
A SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
B EtherNet connector	Connect an EtherNet device.
C USB connector	Connect a USB device. Do not plug or unplug it during measurement. Measurement time might be affected otherwise.
D RS-232C connector	Connect an external device such as a programmable controller.
E DVI-I connector	Connect a monitor.
F I/O connector(control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.
G EtherCAT address setup volume	Used to set a station address as an EtherCAT communication device.
H EtherCAT communication connector (IN)	Connect the opposed EtherCAT device.
I EtherCAT communication connector (OUT)	Connect the opposed EtherCAT device.
J Encoder connector	Connect an encoder.
K Camera connector	Connect cameras.
L Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire the ground line. Be sure to ground the controller alone. Perform wiring using the attached power supply connector as referring to the description of wiring that connector.

U.S. California Notice:

This product contains a lithium battery for which the following notice applies :Perchlorate Material - special handling may apply.
 See www.dtsc.ca.gov/hazardouswaste/perchlorate

Parallel Interface

Common use to all NPN/PNP models. Wire appropriately according to the specification of the external device.

Internal Specification (for NPN Connection)

[Input] Applicable signals/
No.14 pin : Connect the COMIN1 terminal when using these signals.
No.37 to 46 pins : Connect the COMIN2 terminal when using these signals.

Input voltage	12-24VDC ±10%
ON current *1	Min. 5mA
ON voltage *1	Min. 8.8V
OFF current *2	Max. 0.5mA
OFF voltage *2	Max. 1.1V
ON delay	5ms or less
OFF delay	0.7ms or less

Internal circuit diagram

*1 ON current/voltage means the current or voltage value to activate the terminal. The ON voltage value is the potential difference between COM IN and each input terminal.

[Output] Applicable signals/
No.15 to 19 pins : Connect the COMOUT0 terminal when using these signals.
No.48 to 57 pins : Connect the COMOUT2 terminal when using these signals.
No.58 to 66 pins : Connect the COMOUT3 terminal when using these signals.

Output voltage	12-24VDC ±10%
Load current *	45mA or less
ON residual voltage	2V or less
OFF leakage current	0.2mA or less

Internal circuit diagram

* The current value must be the specified load current or lower. Exceeding the specified current value may cause damage of the output circuit.

Internal Specification (for PNP Connection)

[Input] Applicable signals/
No.14 pin : Connect the COMIN1 terminal when using these signals.
No.37 to 46 pins : Connect the COMIN2 terminal when using these signals.

Input voltage	12-24VDC ±10%
ON current *1	Min. 5mA
ON voltage *1	Min. 8.8V
OFF current *2	Max. 0.5mA
OFF voltage *2	Max. 1.1V
ON delay	5ms or less
OFF delay	0.7ms or less

Internal circuit diagram

*1 ON current/voltage means the current or voltage value to activate the terminal. The ON voltage value is the potential difference between COM IN and each input terminal.

[Output] Applicable signals/
No.15 to 19 pins : Connect the COMOUT0 terminal when using these signals.
No.48 to 57 pins : Connect the COMOUT2 terminal when using these signals.
No.58 to 66 pins : Connect the COMOUT3 terminal when using these signals.

Output voltage	12-24VDC ±10%
Load current *	45mA or less
ON residual voltage	2V or less
OFF leakage current	0.2mA or less

Internal circuit diagram

* The current value must be the specified load current or lower. Exceeding the specified current value may cause damage of the output circuit.

Input Connectors

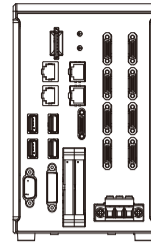
The role of terminals varies depending on the settings of FH Sensor Controller. Check the settings and perform correct wiring.

No	I/O	Signal name	In the 1-line mode	In the 2-line random mode	In the 3 to 4-line random mode	In the 5 to 8-line random mode	Remarks	
1	—	COMIN0					Common 0 for input signals	
2	—	COMIN1					Common 1 for input signals	
3	—	Vacant					(Do not connect.)	
4	IN	STEP0/ENCRIG_Z0 (*1)	STEP0/ENCRIG_Z0 (*2)	STEP0	STEP0		STEP0~7 : Measurement trigger input	
5	IN	Unused (*5)	STEP1/ENCRIG_Z1 (*2)	STEP1	STEP1			
6	IN	Unused (*5)	Unused (*5)	STEP2	STEP2			
7	IN	Unused (*5)	Unused (*5)	STEP3	STEP3			
8	IN	ENCRIG_A0 (*1)	ENCRIG_A0 (*2)	Unused (*5)	Unused (*5)			ENCRIG_A0 to 1 : Encoder trigger input (phase A)
9	IN	Unused (*5)	Unused (*5)	Unused (*5)	STEP4			ENCRIG_B0 to 1 : Encoder trigger input (phase B)
10	IN	Unused (*5)	Unused (*5)	Unused (*5)	STEP5			ENCRIG_Z0 to 1 : Encoder trigger input (phase Z)
11	IN	Unused (*5)	ENCRIG_A1 (*2)	Unused (*5)	STEP6			
12	IN	Unused (*5)	ENCRIG_B1 (*2)	Unused (*5)	STEP7			
13	IN	ENCRIG_B0 (*1)	ENCRIG_B0 (*2)	Unused (*5)	Unused (*5)			
14	IN	Unused (*5)	DI_LINE0				DI_LINE0 : Command input (line specified)	
15	OUT	RUN0	RUN0	READY0			RUN0 to 7 : Measurement Mode ON	
16	OUT	READY0	READY0	READY0	BUSY0		READY0 to 7 : ON when image input is allowed	
17	OUT	BUSY0	BUSY0	BUSY0	OR0		BUSY0 to 7 : Overall judgment result	
18	OUT	OR0	OR0	OR0	READY1		OR0 to 7 : Overall judgment result	
19	OUT	ERROR0	ERROR0	ERROR0	BUSY1		ERROR0 to 3 : ON when an error occurs	
20	OUT	STGOUT0 (*3)/SHTOUT0	STGOUT0 (*3)/SHTOUT0	STGOUT0 (*3)/SHTOUT0	STGOUT0 (*3)/SHTOUT0		STGOUT0 to 7 : Strobe trigger output SHTOUT0 to 7 : Shutter output	
21	OUT	STGOUT1 (*3)	STGOUT1 (*3)/SHTOUT1	STGOUT1 (*3)/SHTOUT1	STGOUT1 (*3)/SHTOUT1			
22	OUT	STGOUT2 (*3)	STGOUT2 (*3)	STGOUT2 (*3)/SHTOUT2	STGOUT2 (*3)/SHTOUT2			
23	OUT	STGOUT3 (*3)	STGOUT3 (*3)	STGOUT3 (*3)/SHTOUT3	STGOUT3 (*3)/SHTOUT3			
24	OUT	STGOUT4 (*3)	STGOUT4 (*3)	STGOUT4 (*3)/SHTOUT4	STGOUT4 (*3)/SHTOUT4			
25	OUT	STGOUT5 (*3)	STGOUT5 (*3)	STGOUT5 (*3)/SHTOUT5	STGOUT5 (*3)/SHTOUT5			
26	OUT	STGOUT6 (*3)	STGOUT6 (*3)	STGOUT6 (*3)/SHTOUT6	STGOUT6 (*3)/SHTOUT6			
27	OUT	STGOUT7 (*3)	STGOUT7 (*3)	STGOUT7 (*3)/SHTOUT7	STGOUT7 (*3)/SHTOUT7			
28	OUT	Unused (*5)	RUN1	RUN1	OR1		RUN0 to 7 : Measurement Mode ON	
29	OUT	Unused (*5)	READY1	READY1	READY2		READY0 to 7 : ON when image input is allowed	
30	OUT	Unused (*5)	BUSY1	BUSY1	BUSY2		BUSY0 to 7 : ON during processing	
31	OUT	Unused (*5)	OR1	OR1	OR2		OR0~7 : Overall judgment result	
32	OUT	Unused (*5)	ERROR1	ERROR1	READY3		ERROR0 to 3 : ON when an error occurs	
33	—	COMOUT0					Common 0 for output signals	
34	—	COMOUT1					Common 1 for output signals	
35	—	COMIN2					Common 2 for output signals	
36	—	Vacant					(Do not connect.)	
37	IN	DSA0	DSA0	DI_LINE1	DI_LINE1		DSA0 to 1 : Data transmission request	
38	IN	Unused (*5)	DSA1	Unused (*5)	DI_LINE2		DI_LINE1 to 2 : Command inputs (line specified)	
39	IN		D0				D0 to 7 : Command inputs	
40	IN		D1					
41	IN		D2					
42	IN		D3					
43	IN		D4					
44	IN		D5					
45	IN		D6					
46	IN		D7					
47	—	Vacant					(Do not connect.)	
48	OUT		ACK				ACK: Instruction execution completion flag	
49	OUT	GATE0	GATE0	RUN2	BUSY3		GATE0 to 2 : ON during configured output time DO0 to 15 : Data output RUN0 to 7 : Measurement Mode ON READY0 to 7 : ON when image input is allowed BUSY0 to 7 : ON during processing OR0 to 7 : Overall judgment result ERROR0 to 3 : ON when an error occurs ERROR : ON when an error occurs	
50	OUT	Unused (*5)	GATE1	READY2	OR1			
51	OUT	DO0	DO0	BUSY2	READY4			
52	OUT	DO1	DO1	OR2	BUSY4			
53	OUT	DO2	DO2	ERROR2	OR4			
54	OUT	DO3	DO3	RUN3	READY5			
55	OUT	DO4	DO4	READY3	BUSY5			
56	OUT	DO5	DO5	BUSY3	OR5			
57	OUT	DO6	DO6	OR3	READY6			
58	OUT	DO7	DO7	ERROR3	BUSY6			
59	OUT	DO8	DO8	Unused (*5)	OR6			
60	OUT	DO9	DO9	Unused (*5)	READY7			
61	OUT	DO10	DO10	Unused (*5)	BUSY7			
62	OUT	DO11	DO11	Unused (*5)	OR7			
63	OUT	DO12	DO12	Unused (*5)	Unused (*5)			
64	OUT	DO13	DO13	Unused (*5)	Unused (*5)			
65	OUT	DO14	DO14	Unused (*5)	Unused (*5)			
66	OUT	DO15	DO15	Unused (*5)	ERROR (*4)			
67	—	COMOUT2					Common 2 for output signals	
68	—	COMOUT3					Common 3 for output signals	

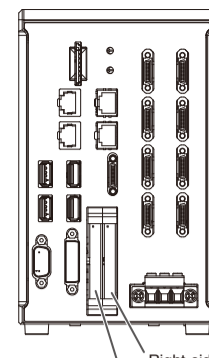
*1 To use a measurement trigger input, use the STEP signal. To use an encoder input, use ENCRIG_A0/B0/Z0.
*2 In the 2-line random mode, to use a measurement trigger input and a line of encoder input, use ENCRIG_A0/B0/Z0 and STEP1.
*3 This is the signal used when using a strobe signal for the controller.
*4 This is the ERROR signal commonly used in 1 to 8-line modes.
*5 Do not connect anything for Unused (*5).

Connection

Connect the parallel I/O cable with more than the minimum bending radius.
XW2Z-S013-2 (2m, minimum bending radius: 10mm, sold separately)
XW2Z-S013-5 (5m, minimum bending radius: 10mm, sold separately)

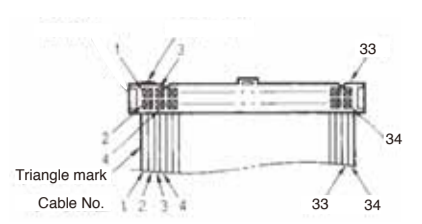


Pin Assignment



Right-side connector (No.35-68)
Left-side connector (No.1-34)

Cable mark



Use another XW2Z-S013-□ for No.35 to 68.

Encoder Interfaces (Line Driver Type)

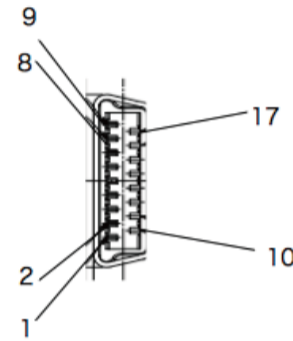
Specification of Encoder Interface (Line Driver Output Type)

Item	Specifications
Input voltage	EIA standard, RS-422-A line driver level
Input impedance *1	120Ω±5%
Differential input voltage	High-level input voltage 0.1V, Low-level input voltage -0.1V
Hysteresis voltage	60mV
Maximum response frequency *2	Phase A/B: single-phase 4MHz (multiplying phase difference of 1MHz by 4 times), Phase Z: 1MHz (When using an I/O cable, model FH-VR 1.5M)

*1 Value when the terminal resistance function is used.
*2 Use this interface as paying attention to the cable length and response frequency of the encoder used.

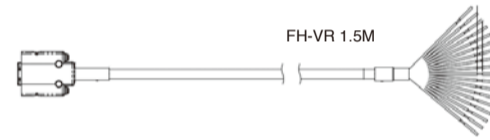
I/O Connector

No	Signal name	Color
1	ENC0 A+	Black
2	ENC0 A-	Black/Red
3	ENC0 VDD	Brown
4	ENC0 B+	White
5	ENC0 B-	White/Red
6	ENC0 GND	Blue
7	ENC0 Z+	Orange
8	ENC0 Z-	Orange/Red
9	NC	—
10	ENC1 A+	Purple
11	ENC1 A-	Purple/Red
12	ENC1 VDD	Brown/Red
13	ENC1 B+	Pink
14	ENC1 B-	Pink/Red
15	ENC1 GND	Blue/Red
16	ENC1 Z+	Yellow
17	ENC1 Z-	Yellow/Red

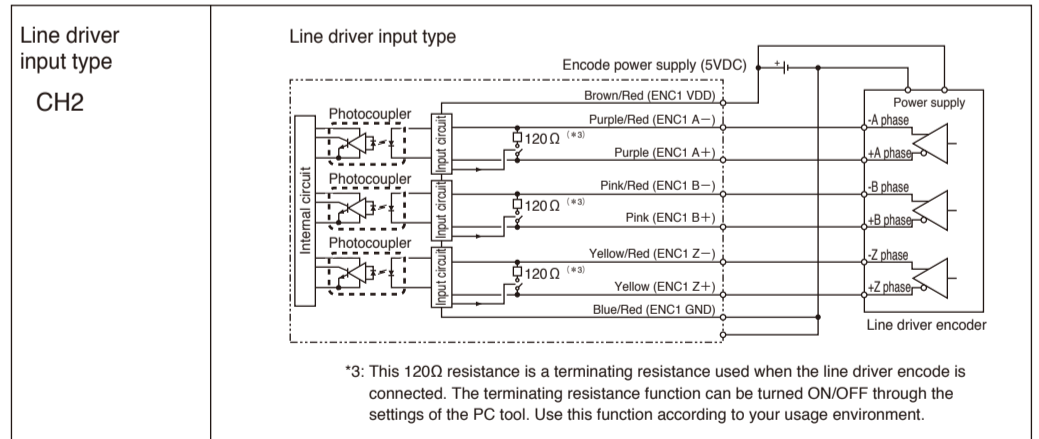
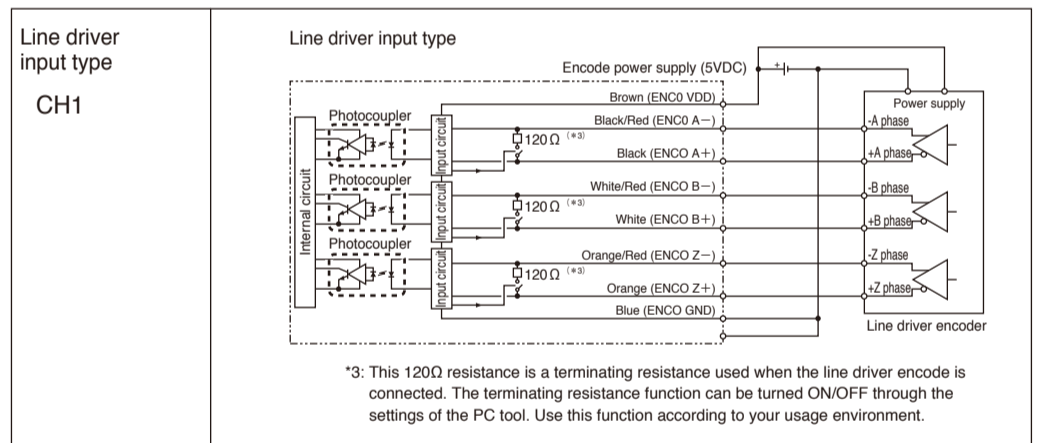


Connection

Connect the encoder cable with more than the minimum bending radius.
FH-VR 1.5M (1.5m, minimum bending radius: 65mm, sold separately)



Circuit Schematics



EtherCAT Interfaces

- Cable**
Connect a straight LAN cable.
Use an STP cable of category 5e or higher, which is shielded double with an aluminum tape and a braided cord.

- I/O Connector**
Use an 8-pin shielded RJ45 modular connector of category 5e or higher.

Pin assignment

Pin No.	Signal name	Abbreviation	Signal direction
1	Transmission data +	TD+	Out
2	Transmission data -	TD-	Out
3	Reception data +	RD+	In
4	Not connected	NC	-
5	Not connected	NC	-
6	Reception data -	RD-	In
7	Not connected	NC	-
8	Not connected	NC	-
Connector hood	Security ground	FG	-

Wiring

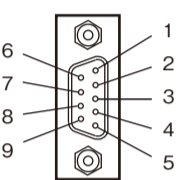
The cable is maximum 100m long.
However, some cables do not guarantee 100m. If conductor is a twisted cable, transmission performance generally becomes worse than that of straight cables, so that 100m cannot be guaranteed. For details, contact the cable manufacturer.

Pin No.	Wire color	Wire color	Pin No.
1	White · Green	White · Green	1
2	Green	Green	2
3	White · Orange	White · Orange	3
4	Blue	Blue	4
5	White · Blue	White · Blue	5
6	Orange	Orange	6
7	White · Brown	White · Brown	7
8	Brown	Brown	8
Connector food	Shielded cable	Shielded cable	Connector food

- * Connect both ends of the cable shield with the connector hood.
- * Use the T568A wiring method as mentioned above.

Serial Interface

I/O Connector



Pin No.	Signal name	Function
1	NC	Not connected
2	RD	Data reception
3	SD	Data transmission
4	NC	Not connected
5	GND	Signal ground
6	NC	Not connected
7	NC	Not connected
8	NC	Not connected
9	NC	Not connected

Wiring

The maximum cable length is 15m.

Controller		External device to be connected	
Signal name	Pin No.	Pin No.	Signal name
SD	2	*	SD
RD	3	*	RD
GND	9	*	GND

RS/CS control cannot be used.

Use a shielded cable.

Use a compatible connector.

Recommended items

	Manufacturer	Model
Sockets	OMRON Corporation	XM3D-0921
Hood	OMRON Corporation	XM2S-0913

Pin numbers will depend on the external device being connected. Refer to the manual for the personal computer or PLC being connected.

Connection Method

Align the connector with the socket and press it straight into place, then fix it with the screws on both sides of the connector.

- Turn OFF the power supply before connecting or disconnecting a Parallel I/O Cable. Peripheral devices may be damaged if the cable is connected or disconnected with the power ON.

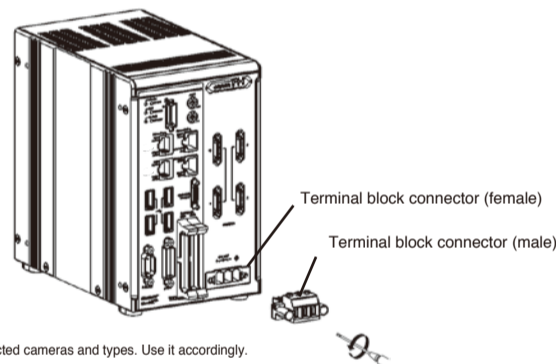
Wiring

[Important] - Wiring cables incorrectly might cause failures.

Connection of Terminal Block

- Insert the end of the signal line (electric wire) into the terminal block connector (male), and tighten the three screws on the connector top to fix the wire.
Recommended tightening torque: 0.7-0.8N·m
- Insert the terminal block connector (male) into the terminal block connector (female) on the controller side.
Recommended tightening torque: 0.7-0.8N·m
- Fix the terminal block connector (male) by tightening the screws on the right and left sides of it with a flathead screwdriver.
Recommended tightening torque: 0.7-0.8N·m

Pin No.	Display	Signal name	Function
1	+	24V	Input power supply voltage (24VDC)
2	-	0V	Input power supply voltage (0V)
3	⊕	GND	Input GND.



The power supply connected to the FH sensor controller varies depending on the number of connected cameras and types. Use it accordingly.

Recommended power supply

Item	Camera type	No. of cameras connected	High-speed controller			Standard controller		
			FH-3050	FH-3050-10	FH-3050-20	FH-1050	FH-1050-10	FH-1050-20
Recommended power supply: SBVS	Intelligent camera	2	S8VS-12024	S8VS-18024	S8VS-18024	S8VS-12024	S8VS-12024	S8VS-18024
		4	-	S8VS-18024	S8VS-24024	-	S8VS-18024	S8VS-24024
		8	-	-	S8VS-48024	-	-	S8VS-48024
	Camera of 0.3/2/4/5 million pixels	2	S8VS-12024	S8VS-18024	S8VS-18024	S8VS-09024	S8VS-09024	S8VS-12024
		4	-	S8VS-18024	S8VS-18024	-	S8VS-12024	S8VS-12024
		8	-	-	S8VS-18024	-	-	S8VS-18024

Ratings/Characteristics

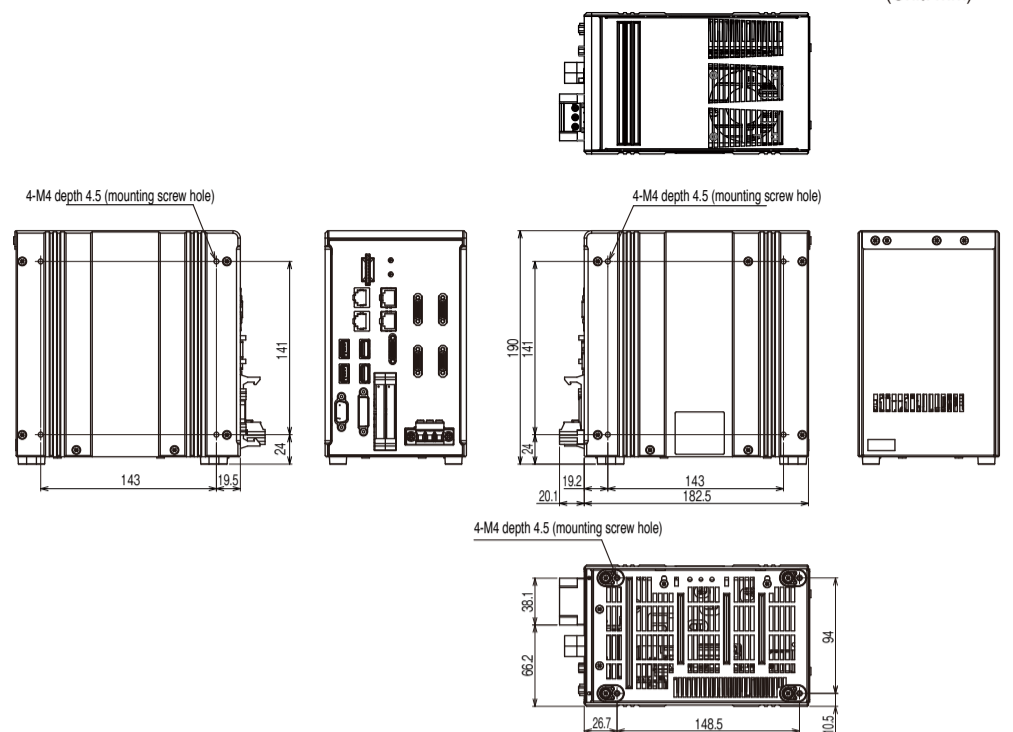
FH Controller

Type	High-speed controller			Standard controller						
Model	NPN	PNP	FH-3050	FH-3050-10	FH-3050-20	FH-1050	FH-1050-10	FH-1050-20		
Major functions	Controller type		BOX type							
	High-grade (HG) processing item		-							
	Number of cameras		2		4		8			
	Type of connected camera		All cameras can be connected (FZ-S/FH-S series)							
External interface	Number of scenes		128							
	Operation		Mouse or similar device							
	Settings		Create processing flows by editing them (with a guidance).							
	Serial communications		RS-232C 1 CH							
	Ethernet communications		Non-procedural (TCP/UDP) 100BASE-T							
	Ethernet/IP communications		1port		2port		1port		2port	
	EtherCAT communications		EtherCAT dedicated protocol (100BASE-TX)							
	Parallel I/O		(In the 2-line random trigger mode) 17 inputs (STEP0, ENCTRIG_Z0, STEP1, ENCTRIG_Z1, DSA0 to 1, ENCTRIG_A0 to 1, ENCTRIG_B0 to 1, DIO to 7) 37 outputs (RUND0 to 1, READY0 to 1, BUSY0 to 1, OR0 to 1, ERROR0 to 1, GATE0 to 1, STGOUT0/SHTOUT0, STGOUT1/SHTOUT1, STGOUT2 to 7, D00 to 15, ACK) (In the 4-line random trigger mode) 19 inputs (STEP0 to 7, DIO LINE0 to 2, DIO to 7) 34 outputs (READY0 to 7, BUSY0 to 7, OR0 to 7, ACK, ERROR, STGOUT/SHTOUT0 to 7)							
	Encoder I/F		RS42A line driver level. Phase A/B: single-phase 4MHz (multiplying phase difference of 1MHz by 4 times), Phase Z: 1MHz							
	Monitor I/F		DVI-I output IF x 1ch							
USB I/F		4 channels (supports USB1.1 and 2.0)								
SD card I/F		SDHC standard, Class 4 or higher recommended								
Ratings	Power supply voltage		20.4-26.4VDC							
	Current consumption	When an intelligent compact camera or autofocus camera is connected*	2 connected	5.0A or less	5.4A or less	6.4A or less	4.7A or less	5.0A or less	5.9A or less	
		4 connected	-	7.0A or less	8.1A or less	-	6.5A or less	-	7.5A or less	
		8 connected	-	-	-	11.5A or less	-	-	10.9A or less	
When a camera of 0.3/2/4/5 million pixels is connected	2 connected	4.1A or less	4.2A or less	5.2A or less	3.6A or less	3.7A or less	4.5A or less	4.5A or less		
4 connected	-	4.8A or less	5.6A or less	-	4.3A or less	-	5.0A or less	5.0A or less		
8 connected	-	-	6.8A or less	-	-	-	6.2A or less	6.2A or less		
Insulation resistance		Between DC power supply and controller FG: 20MΩ or higher (rated voltage 250V)								
Operating environment	Noise resistance	Fast transient burst	DC power		Direct infusion: 2KV Pulse rising: 5ns Pulse width: 50ns Burst continuation time: 15ms/0.75ms Period: 300ms Application time: 1 min					
			I/O line		Cramp : 1KV Pulse rising: 5ns Pulse width: 50ns Burst continuation time: 15ms/0.75ms Period: 300ms Application time: 1 min					
	Ambient temperature range		Operating: 0 to 50 °C Storage: -20 to +65 °C (with no icing nor no condensation)							
	Ambient humidity range		Operating and storage: 35% to 85% (no condensation)							
Ambient environment		No corrosive gases								
Grounding		Type D grounding (100Ω or less grounding resistance) *Conventional type 3 grounding								
Degree of protection		IEC60529 IP20								
Dimensions	Dimensions		190 x 115 x 182.5mm							
	Weight		Approx. 3.2kg		Approx. 3.4kg		Approx. 3.2kg		Approx. 3.4kg	
Case materials		Cover: zinc-plated steel plate, side plate: aluminum (A6063)								
Accessories		Controller (1) / user manual (one Japanese and one English versions) / Instruction Installation Manual (1) / Power supply terminal block connector (1) / Ferrite core (2, FH-3050 and FH-1050), 4 (FH-3050-10 and FH-1050-10), and 8 (FH-3050-20 and FH-1050-20)								

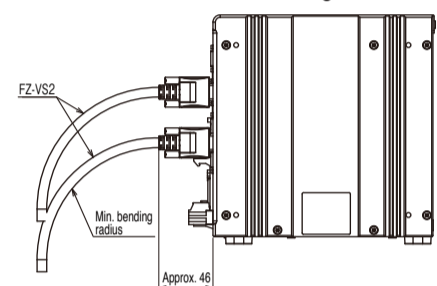
* The value of power consumption applies when the maximum number of cameras of each controller is connected with 24VDC. When connecting the lighting with strobe controller, the consumption current is the same as when the intelligent camera is connected.

Dimensions

(Unit: mm)



Camera link connector mounting

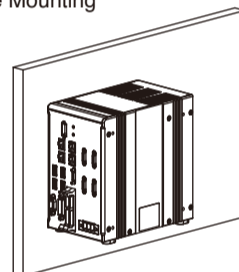


Mounting

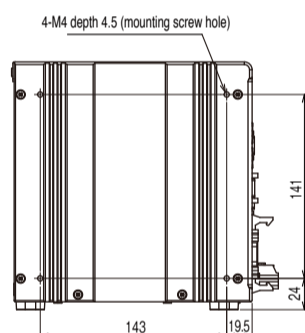
Tighten the screws securely when installing the product.

[FH Sensor Controller]

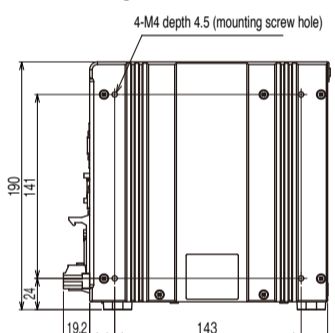
Side Mounting



Left side

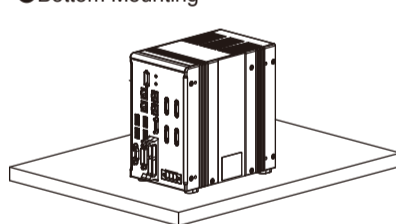


Right side



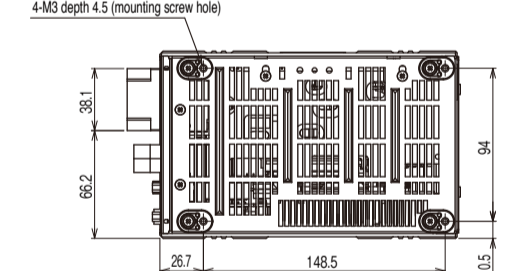
* Recommended tightening torque: 1.2N·m to 1.3N·m

Bottom Mounting



Bottom

(Unit: mm)



* Do not remove the insulating feet. Fix the insulating feet to secure the ventilation path.

* Recommended tightening torque: 0.54N·m to 0.6N·m

Suitability for Use

THE PRODUCTS CONTAINED IN THIS SHEET ARE NOT SAFETY RATED. THEY ARE NOT DESIGNED OR RATED FOR ENSURING SAFETY OF PERSONS, AND SHOULD NOT BE RELIED UPON AS A SAFETY COMPONENT OR PROTECTIVE DEVICE FOR SUCH PURPOSES. Please refer to separate catalogs for OMRON's safety rated products.

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the products in the customer's application or use of the product.

Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used. Know and observe all prohibitions of use applicable to this product.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM. See also Product catalog for Warranty and Limitation of Liability.

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