



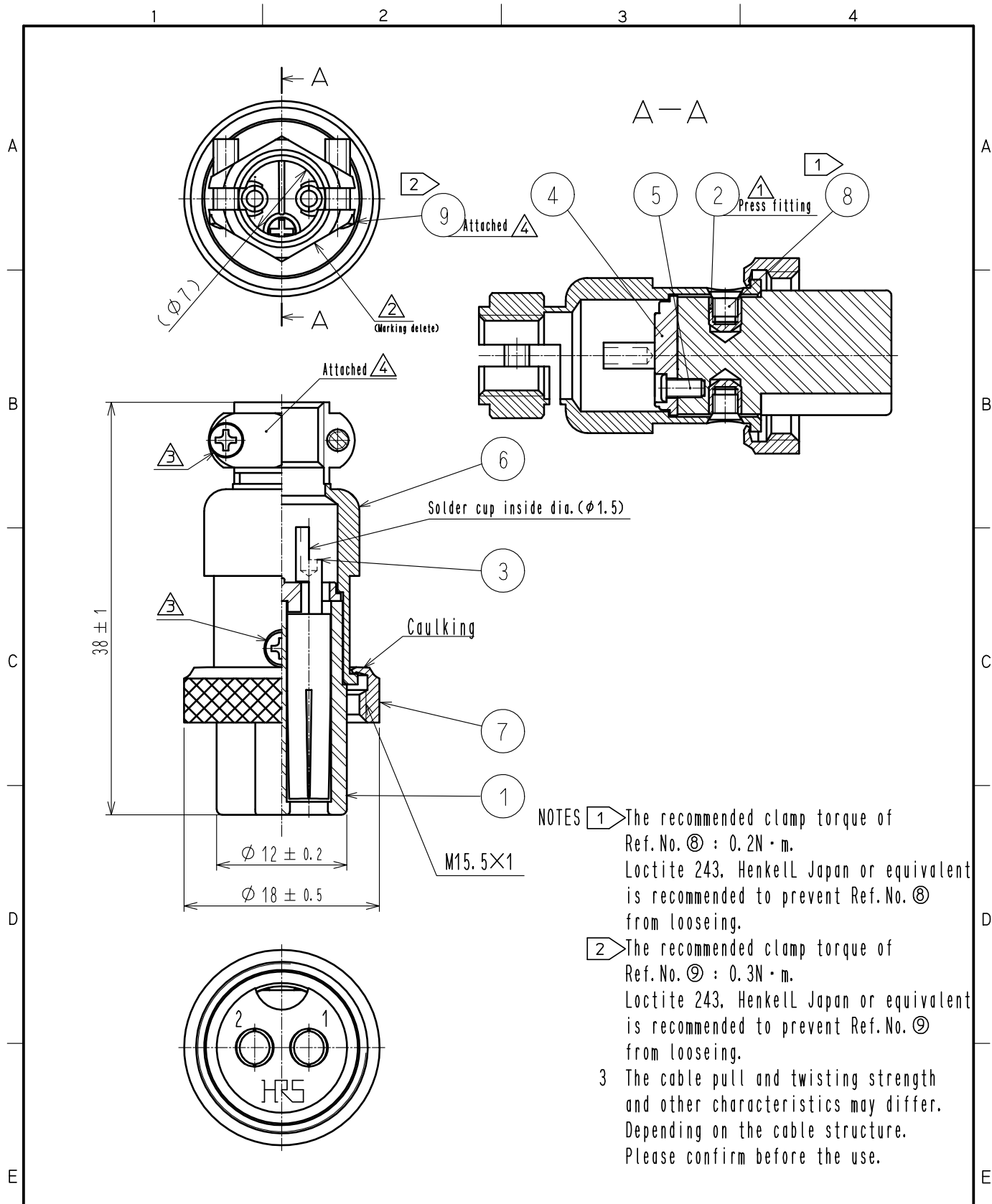


APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 350 V , DC 500 V			
	CURRENT	7 A	APPLICABLE CABLE	φ7	
<b>SPECIFICATIONS</b>					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
<b>CONSTRUCTION</b>					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X	
MARKING	CONFIRMED VISUALLY.		X	X	
<b>ELECTRIC CHARACTERISTICS</b>					
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	5 mΩ MAX.	X	X	
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	X	X	
VOLTAGE PROOF	1000 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X	
<b>MECHANICAL CHARACTERISTICS</b>					
CONTACT INSERTION AND WITHDRAWAL FORCES	φ2.970 <sup>0</sup> <sub>-0.003</sub> BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES :1.5 N MIN	X	-	
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : 30 N MAX.	X	-	
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 5 mΩ MAX.	X	-	
VIBRATION	FREQUENCY : 10 → 55 → 10(Hz) , SINGLE AMPLITUDE 0.75 mm. AT 2h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-	
SHOCK	IN OPPOSITE DIRECTIONS OF EACH 3 DEMENSION AXIS FOR 3 TIMES AT 490 m/s <sup>2</sup> DURATIONS OF PULSE 11 ms.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-	
<b>ENVIRONMENTAL CHARACTERISTICS</b>					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55→ R/T <sup>(1)</sup> → +85 → R/T °C TIME 30 →10 TO 15→ 30 →10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MIN.  ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION RUIN THE FUNCTION.	X	-	
DRY HEAT	EXPOSED AT + 85 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
COLD	EXPOSED AT - 55 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
RESISTANCE TO SOLDERING HEAT	SOLDERED AT SOLDERING IRON BIT TEMPERATURE +380±10°C FOR 3 <sup>+1</sup> <sub>0</sub> s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	-	
SOLDERABILITY	SOLDERED AT SOLDERING IRON BIT TEMPERATURE +350±10°C FOR 2 TO 3 s.	WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	X	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
	1	DIS-C-00000966	HY. KISHI	HY. KOBAYASHI	16.05.14
REMARK			APPROVED	HY. KOBAYASHI	15.09.30
NOTE (1) R/T : ROOM TEMPERATURE.			CHECKED	HY. KOBAYASHI	15.09.30
Unless otherwise specified, refer to JIS C 5402. (IEC60512)			DESIGNED	HY. KISHI	15.09.30
			DRAWN	HY. KISHI	15.09.30
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC-119226-00-00	
	SPECIFICATION SHEET		PART NO.	HS12PA-2	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL101-0600-0-00	 1/1



NOTES

- 1 The recommended clamp torque of Ref.No. ⑧ : 0.2N·m. Loctite 243, Henkell Japan or equivalent is recommended to prevent Ref.No. ⑧ from loosening.
- 2 The recommended clamp torque of Ref.No. ⑨ : 0.3N·m. Loctite 243, Henkell Japan or equivalent is recommended to prevent Ref.No. ⑨ from loosening.
- 3 The cable pull and twisting strength and other characteristics may differ. Depending on the cable structure. Please confirm before the use.

NO.	MATERIAL	FINISH .	REMARKS	NO.	MATERIAL	FINISH .	REMARKS
5	Steel	Nickel plating		9	Steel	△3	Nickel plating
4	PPS	Black (UL94V-0)		8	Steel	△3	Nickel plating
3	Brass	Nickel plating 0.8μm min.		7	Brass		Nickel plating
2	Brass	Nickel plating		6	Brass		Nickel plating
1	PPS	Black (UL94V-0)					

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1	2	DIS-C-00000643	HY. KISHI	HY. KOBAYASHI	15.12.08

APPROVED	CHECKED	DESIGNED	DRAWN	DATE	DRAWING NO.	PART NO.	CODE NO.
HY. KOBAYASHI	HY. KOBAYASHI	HY. KISHI	HY. KISHI	15.09.30	EDC-119226-00-00	HS12PA-2	CL101-0600-0-00