# SMD Inductors Large-Current Power Inductors MPCV



#### **Overview**

The KEMET MPCV metal composite inductors are ideal for use in DC to DC switching power supplies for automotive applications. The combination of composite core material and flat wire allows these inductors to be used in applications with high current loads and where efficiency is important.

### **Applications**

Automotive ECU applications, such as:

- LED headlights
- Meter cluster panels
- Head-up displays (HUD)
- Electric water pumps (EWP)
- Electric oil pumps (EOP)
- Electric power steering (EPS)

#### **Benefits**

- · Metal composite powder
- Operating temperature up to +155°C
- High current
- Low DCR
- · Low acoustic noise
- · Low magnetic flux leakage
- AEC-Q200 qualified



#### **Part Number System**

MPCV	1060	L	1R5
Series	Size Code	Inductor	Inductance Code µH
MPCV	1060		R = decimal point
	1260		Examples:
			R68 = 0.68 μH 1R5 = 1.50 μH



### **Performance Characteristics**

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Operating Temperature	-55°C to +155°C (including self-temperature rise)
Rated Inductance Range	0.68 – 1.50 μH at 100 kHz, 1 mA
Inductance Tolerance	±20%
Rated DC Resistance Range	1.4 – 2.5 mΩ
DC Resistance Tolerance	±10%
Rated Current Range	22 - 32 A

### Table 1 – Ratings & Part Number Reference

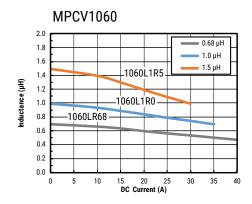
	Inductoria (uU)	Inductores	DC Resistance	Rated Current (A)		
Part Number	Inductance (µH) at 100 kHz, 1 mA	Inductance Tolerance	(mΩ) ±10%	Irms <sup>1</sup> (Reference)	Isat <sup>2</sup> (Reference)	
MPCV1060LR68	0.68	±20%	1.40	32	38	
MPCV1060L1R0	1.00	±20%	1.70	26	35	
MPCV1060L1R5	1.50	±20%	2.50	22	27	
MPCV1260L1R0	1.00	±20%	1.50	32	42	
MPCV1260L1R5	1.50	±20%	2.35	28	35	

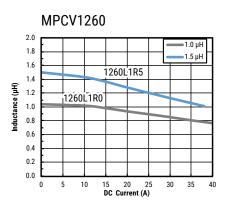
<sup>1</sup> T = 40 K rise at rated current

<sup>2</sup> Inductance drop 20% at rated current

All electrical characteristics data is referenced to 25°C.

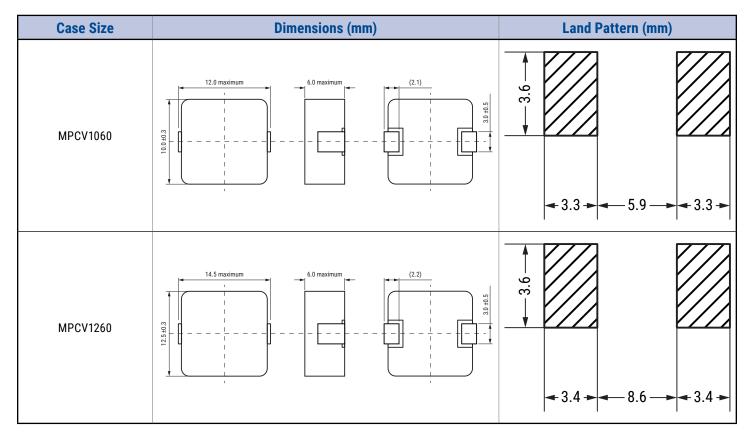
#### **DC-Superposed Characteristics**







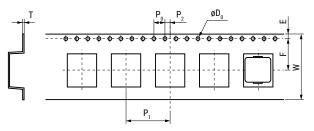
#### Dimensions





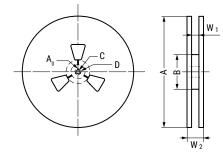
## **Taping Specification**

**Dimensions of Indented Square Hole Plastic Tape** 



Case	Reel		Dimensions (mm)							
Size Quantity		W	F	E	<b>P</b> <sub>1</sub>	<b>P</b> <sub>2</sub>	P <sub>0</sub>	øD <sub>0</sub>	Т	
MPCV1060 500	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05	
	Nominal	24.00	11.50	1.75	24.00	2.00	4.00	1.55	0.40	
MPCV1260 300	Tolerance	±0.30	±0.10	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05	
	300	Nominal	24.00	11.50	1.75	24.00	2.00	4.00	1.55	0.40

# **Reel Specifications**



Case	Dimensions (mm)							
Size		Α	В	C	D	A <sub>0</sub>	<b>W</b> <sub>1</sub>	W <sub>2</sub>
	Tolerance	±2.0	±2.0	±0.5	±0.8	±0.5		
MPCV1060	Nominal	ø380	ø80	ø13.0	ø21.0	2.3	25.4	29.4
	Tolerance	±3.0	±1.0	±0.5	±0.8	±0.5		
MPCV1260	Nominal	ø330	ø100	ø13.0	ø21.5	2.6	25.0	29.0

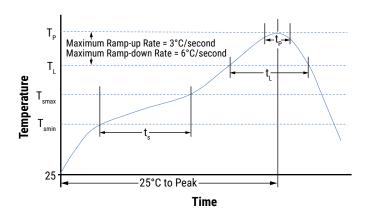


### **Soldering Process**

#### **Recommended Reflow Soldering Profile**

Reference ICP/JEDEC J-STD-020E

Profile Feature	Pb-Free Assembly		
Preheat/Soak			
Temperature Minimum (T <sub>smin</sub> )	150°C		
Temperature Maximum (T <sub>smax</sub> )	200°C		
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 – 120 seconds		
Ramp-up Rate $(T_L to T_P)$	3°C/second maximum		
Liquidous Temperature (T <sub>L</sub> )	217°C		
Time Above Liquidous (t <sub>L</sub> )	60 – 150 seconds		
Peak Temperature (T <sub>P</sub> )	245°C		
Time within 5°C of Maximum Peak Temperature $(t_p)$	30 seconds maximum		
Ramp-down Rate $(T_p \text{ to } T_L)$	6°C/second maximum		
Time 25°C to Peak Temperature	8 minutes maximum		



#### **Handling Precautions**

Inductors should be stored in normal working environments. While the inductors themselves are quite robust in other environments, exposure to high temperatures, high humidity, corrosive atmospheres, and long-term storage degrades solderability.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine-bearing and sulfur-bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts.

For optimized solderability, inductor stock should be used promptly, preferably within six months of receipt.



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