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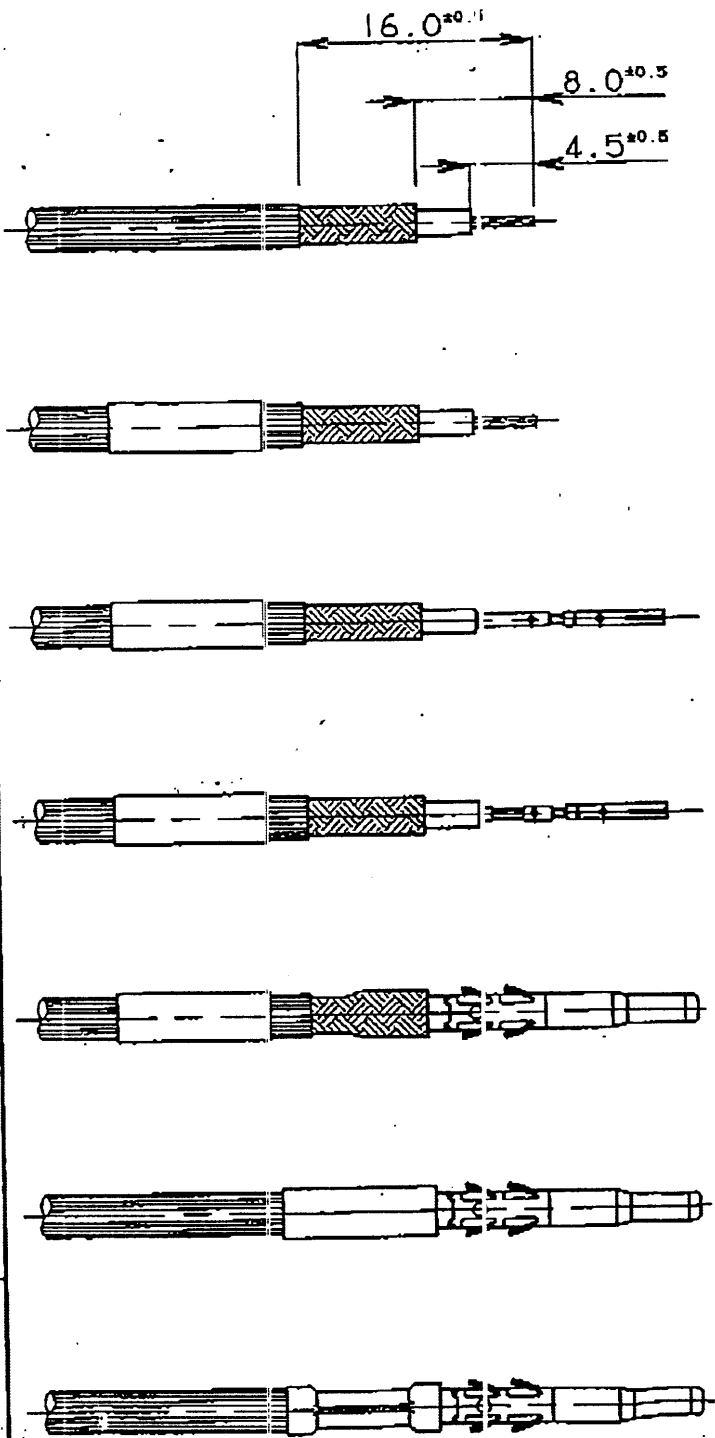
REV.	DATE	DESCRIPTION	BY	C'K'D'

INSTRUCTIONS FOR ASSEMBLING MALE COAXIAL KIT P/N' RMDXK10028

OLE LE DINE GEBOUW DI MO HOCH MOECHWAERT, HERBEMAT, OVERSCHALUT, AN
 OEREN, HOCH VOOR FABRIKATIE NEDERJKT VORSEN, 100000 OLE SCHAKTELJAKE
 RELATING - BIL PUST BEWUK 10 DE TERMAZELINGE VERVOLG.

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S. A. 200903.000.00

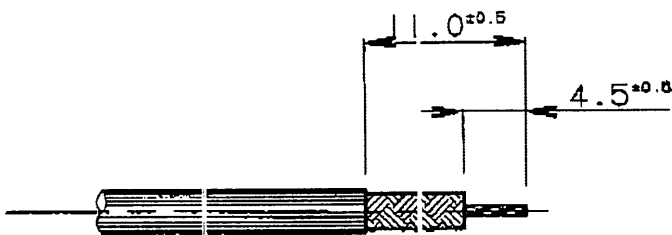


1. STRIP CABLE TO DIMENSIONS SHOWN.
2. ASSEMBLY RING YOC-074 ONTO CABLE.
3. PUSH INNER SOCKET ONTO WIRE. ENSURE THAT CONTACT IS PUSHED RIGHT UP TO THE SUPPORT SLEEVE AND NO CONDUCTOR IS EXPOSED
4. CRIMP INNER SOCKET WITH MH860 TOOL USING POSITIONER MH86166G AND SELECTOR NR. 1.
5. PUSH INNER SOCKET INTO OUTER CONTACT UNTIL INNER SOCKET IS SENSED TO SNAP INTO PLACE IN THE RETAINING FEATURE. ENSURE THAT THE OUTER BRAID FITS WELL DOWN THE OUTER CONTACT BODY.
6. SLIDE THE RING FORWARD UNTIL IT JUST BLITS AGAINST SPRING.
7. CRIMP RING YOC074 WITH MH860 TOOL USING POSITIONER MH86167G AND SELECTOR NR. 8.

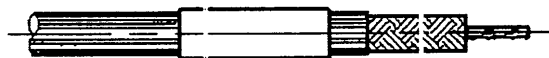
IDEC ±0,2 IDEC 2DEC ±0,1 2DEC ANGLES ±1° HOEKEN	APPR. DRAFT	DATE 12-4-88	SIGN. M BUEDS	SUB. MIN. COAX ASS'Y INSTRUCTIONS - OUTER MALE ASS'Y
	CHECKED			CAT. No
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT PRIOR NOTICE.	PROD. MGR. PR. ENG. MGR. PR. MGT. MGR.			SCALE
ALL DIMENSIONS IN MM	REFERENCES / REFERENTIES			BURIDY ELECTRA N. V. A. SPINOY STRAAT 8 MECHELEN - BELGIUM
	BS. A. 200903.000.00			

REV.	DATE	DESCRIPTION	BY	CHK'D

INSTRUCTIONS FOR ASSEMBLING FEMALE COAXIAL CONTACT KIT P/N° RCDXKID28



1. STRIP CABLE TO DIMENSIONS SHOWN.



2. ASSEMBLE HYRING YOC-074 ONTO CABLE.



3. PUSH INNER PIN ONTO WIRE. ENSURE THAT CONTACT IS PUSHED RIGHT UP TO THE SUPPORT SLEEVE AND NO CONDUCTOR IS EXPOSED.



4. CRIMP INNER PIN WITH MH860 TOOL USING POSITIONER MH86166G AND SELECTOR NR. 1.



5. PUSH INNER PIN INTO OUTER CONTACT UNTIL INNER PIN IS SENSED TO SNAP INTO PLACE IN THE RETAINING FEATURE. ENSURE THAT THE OUTER BRAID FITS WELL DOWN THE OUTER CONTACT BODY.



6. SLIDE THE HYRING FORWARD UNTIL IT JUST BUTTS AGAINST SPRING.



7. CRIMP HYRING YOC074 WITH MH860 TOOL USING POSITIONER MH86167G AND SELECTOR NR. 8.

BS, A , 200904, 000, 00

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1 DEC ± 0.2 2 DEC ± 0.1 ANGLES ± 1°	1 DEC 2 DEC HOEKEN	APPR.	DATE	SIGN.	SUB. MIN. COAX	ASS'Y INSTRUCTIONS - OUTER FEMALE ASS'Y
WE RESERVE THE RIGHT TO CHANGE DIMENSIONS OR REQUIREMENTS WITHOUT FURTHER NOTICE.		DRAFT	12-4-88	M BUEDS	CAT. No	
ALL DIMENSIONS IN MM		CHECKED				SCALE
ALLE AFMETINGEN IN MM		PROD. MGR.			BURDY ELECTRA N. V.	
		PR. ENG. MGR.			A. SPINOYS RAAT 8 MECHELEN - BELGIUM	
		PR. MGT. MGR.			BS, A , 200904, 000, 00	
		REFERENCES/REFERENTIES			DRAWING NR. CUSTOMER DRAWING	