

Block Form Flow Regulators T1000 Series Uni-Directional

M5, ¹/₈" - ¹/₂" BSPP or NPT

- Compact size/low weight/In-line units
- High flow performance
- Suitable for panel and wall mounting
- Two gain flow control
- Adjustment can be locked
- Captive regulator needle will not blow out when unscrewed
- Adjusting knob position line



Technical Data

Medium:

Compressed air, filtered, lubricated or non lubricated, inert gases.

Operation:

Uni-directional flow control.

Mounting:

In-line. Panel mounted by hexagonal mounting nut. Wall mounted by through-holes in regulator body.

Port size	: BSPP	and	N	IPT
M5	T1000N	10500	(Not Available)
1/8	T1000C	1800	Ť	1000A1800
1/4	T1000C	2800	Т	1000A2800
3⁄8	T1000C	3800	Т	1000A3800
1/2	T1000C	4800	Т	1000A4800

Operating pressure: 1-10 bar (0,3-10 bar for M5)

Operating Temperature:

-20°C to 80°C

Consult our technical service for use below +2°C

Materials

- M5: Aluminium body, Nitrile seals, brass needle internal and external parts.
- ¹/8, ¹/4, ³/8, ¹/2: Aluminium alloy body, Nitrile seals, brass needle and internal parts, external parts in aluminium alloy.

Ordering Information

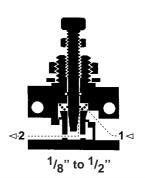
To order, quote product number from table overleaf:

e.g. T1000C1800 for $^{1}\!\!/_{8}\,BSPP$ model. T1000A2800 for $^{1}\!\!/_{4}$ NPT model.

Alternative Models:

M/800 range of heavy duty regulators see page 5.9.051.01 M/600 range of heavy duty panel mounting flow regulators. see page 5.9.041.01 S/518 Precision flow regulator (air & hydraulic) see page 5.9.031.01



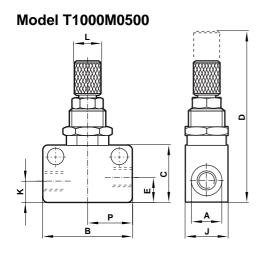


General Information

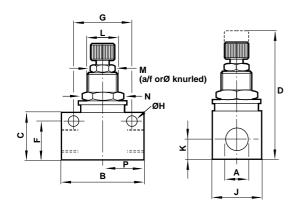
Port	Maximum Regulati Flow Factor	ing C* Cv**	Critical Pressure Ratio (b)	Free Flow Factor	C* Cv**	Critical Pressure Ratio (b)	Minimum Operating	Opening Pressure (bar)	Weight (gms)
	BSPP port	NP I port	()	BSPP port	NPT port	()	Pressure (bar)		
M5	0,28		0,2	0,28		0,2	0,3	0,3	20
	0,07			0,07					
1/8	0,57	0,57	0,2	1,50	1,50	0,2	1,0	<0,1	31
	0,14	0,14		0,37	0,37				
1/4	1,30	1,30	0,2	2,80	2,80	0,2	1,0	<0,1	56
	0,32	0,32		0,69	0,69				
3/8	4,80	4,30	0,2	6,70	5,90	0,2	1,0	<0,1	150
	1,17	1,00		1,64	1,45				
1/2	7,50	6,50	0,2	8,30	7,80	0,2	1,0	<0,1	180
	1,84	1,60		2,00	1,90				

*C :measured in dm₃/(s.bar)

**Cv :measured in US gal/min



Model T1000C or T1000A



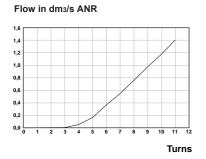
Model	T1000	T1000	T1000	T1000	T1000	T1000	T1000	T1000	T1000
	M0500	C1800	A1800	C2800	A2800	C3800	A3800	C4800	A4800
A(mm)	M5	G1/8	1/8NPT	G1/4	1/4NPT	G3/8	3/8NPT	G1/2	1/2NPT
B(mm)	25,0	34,0	34,0	45,0	45,0	58,0	58,0	65,0	65,0
C(mm)	15,0	20,0	20,0	25,4	25,4	32,5	32,5	36,0	36,0
O(mm)	45,0	51,0	51,0	61,5	61,5	78,5	78,5	82,0	82,0
E(mm)	6,5								
F(mm)	12,0	16,5	16,5	20,8	20,8	27,0	27,0	30,5	30,5
Gmm)	18,0	24,0	24,0	32,0	32,0	43,0	43,0	50,0	50,0
H (mm)	4,5	4,5	4,5	4,5	4,5	6,5	6,5	6,5	6,5
J(mm)	12,0	16,0	16,0	19,0	19,0	28,0	28,0	30,0	30,0
K(mm)	5,5	8,0	8,0	9,7	9,7	13,0	13,0	15,0	15,0
L(mm)	M10x0,75	M12x1	M12x1	M14x1	M14x1	M20x1	M20x1	M20x1	M20x1
M(mm)	8a/f	Ø10	Ø10	Ø10	Ø10	14a/f	14a/f	14a/f	14a/f
N(mm)	12a/f	14a/f	14a/f	17a/f	17a/f	24a/f	24a/f	24a/f	24a/f
P(mm)	12,5	17,0	17,0	22.5	22.5	29,0	29,0	32.5	32.5
panel hole	10,5	12,5	12,5	14,5	14,5	20,5	20,5	20,5	20,5
max panel	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0
thickness									

NPT according to ANSI B 1 20 1 G according to BS 2779/ISO 228/1 Note: Washer and Nut for Panel Mounting are delivered as standard.



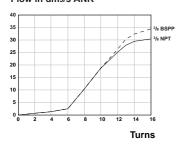
Flow vs Turns at 6 bar (drop pressure = 6 - 0 bar)

T1000M0500 (M5)

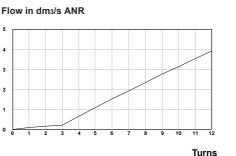


T1000*3800 (3/8 port)

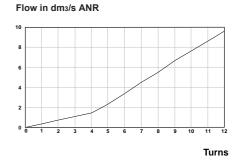
Flow in dm3/s ANR



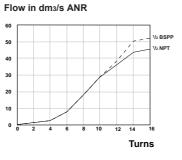
T1000*1800 (1/8 BSPP, NPT)



T1000*2800 (1/4 BSPP, NPT)



T1000*4800 (1/2 port)



For details of NPT flow factors see General information table above

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under '**Technical Data**'.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.