## General characteristics for FFC type L insulation

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## 6 - Technical characteristics:

Standard and shielded versions

	Testing conditions	0.50	0.80	1.00	1.25	2.54
Dielectric Test	In air, during 1	200 V AC	400 V AC	400 V AC	500 V AC	500 V AC
	minute (MIL-STD-202 Method 301)	Passed	Passed	Passed	Passed	Passed
Insulation resistance conductor to conductor (MΩ.mimin)	500 V DC (MIL-STD-202F Method 302 cond. B)	10	10	10	10	10
Continuity test	DC 3.0 V at 0.1mA	Passed	Passed	Passed	Passed	Passed
Current rating	At 23°C, increase in	S: 0.5	S:0.8	S:1.2	S:1.3	S: 2.0
(A)	10°C at the FFC surface	F: -	F:-	F:-	F:0.9	

S: standard conductor F: flexible conductor

	Testing conditions	Characteristics		
Heat resistance	113°C, 168 hours following UL1581	Dielectric test Insulation resistance	Passed Passed	
Thermal shock	(-55°C x 30 min→25°C x 5 min→ 85°C x 30 min → 25°C x 5 min)x 25 cycles (MIL-STD-202-107E-A1)	Dielectric test Insulation resistance	Passed Passed	
Cold coiling	Rating temperature of -40°C: -40°C, 96 hours The sample will be initially wound on a mandrel of 3 mm	At room temperature : Visual inspection Dielectric test Insulation resistance	Passed Passed Passed	
Wear by abrasion	Test following EN3475-503 Weight: 500 g Speed: 60 cycles/min Abrasion tool: Ø = 0.13 mm	Dielectric test Insulation resistance: After 10 000 cycles (std) After 500 cycles (shielded)	Passed Passed	
Flame resistance	UL 758 VW-1	111	Passed	
Solderability	Immersion of the area which is intended for soldering into a tin bath at 250 ± 10°C During 30 seconds	No delamination Solder reflow below 1 mm	Passed Passed	
Folding	The specimen shall be folded manually at 180°	Continuity after more than 20 times	Passed	
Moisture resistance	60°C, 95% RH, 96 hours (MIL-STD-202-103B)	Diclectric test Insulation resistance	Passed Passed	