

## **Dual Rod Cylinder** Series CX ø6, ø10, ø15, ø20, ø25, ø32

### Dual rod cylinder unit with guide function for pick & place applications

### Twice the thrust

Through the adoption of dual rod construction, non-rotating accuracy and twice the cylinder thrust have been achieved.

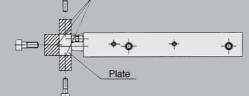
<Non-rotating accuracy> Slide bearing, ball bushing ... ±0.1°

cal.

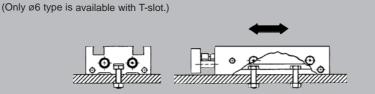
# The slide bearing style and the

ball bushing style are standard To improve accuracy, a longer bearing area has been provided and the exterior dimensions of the slide bearing style and the ball bushing style have been made identi-

## The workpiece can be mounted from three sides.



Through the use of a T slot, the cylinder can be positioned freely in relationship to the workpiece. Thus, it has become easier to install and adjust the workpiece and the cylinder.



### Adjustable stroke

An adjustment of 0 to -5mm can be made in relation to the standard stroke.

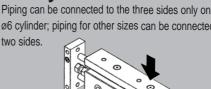
### Dual rods receive the load evenly

Through the adoption of a plate-mounted construction in which the piston contact surface can be adjusted, the dual rods can receive the load evenly.



A space saving design in which auto switches can be accommodated in the cylinder body.

> Piping can be connected to any of the three sides Piping can be connected to the three sides only on the ø6 cylinder; piping for other sizes can be connected to



30	MGP
3%	MGR
	MGG
_	MGG
00	MGE
-	MGE
	KCGZ
	CNY
XS S	

3.11-1

MY

CL

**CALG** 

ØNG

CING

CINB

ØNB

CNS

CBS

C/BC/G

**CXW** 

CXE

CXS

C/XX

MXU

MXH

MXB

MXS

MXQ

MXIV

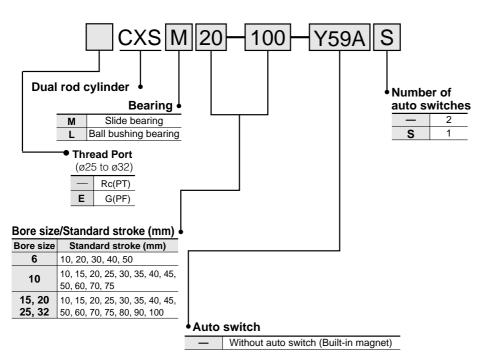
MXP/

MCP

variation	variations														
Bore size		Standard stroke (mm)													
(mm)	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100
6						—		—							
10									•						
15															
20													•		
25													•		•
32															
Made	Made to order Refer to p.5.4-1 and 5.4-102 concerning the made to order specification of Series CXS.														



### How to Order



#### Applicable Auto Switch/Refer to p.5.3-2 for further information on auto switch.

	<b>a</b>	-	tor		Lo	ad volt	age	Auto s	switch	Lea	ad wire*	(m)	_							
Style	Special function	Electrical entry	Indicator	Wiring (Output)	D	DC AC Electrical entry Perpendicular In-line		0.5 (—)	3 (L)	5 (Z)	Applicable load									
<u>ج</u>		X	3 wire		5V	_		Z76	●	•	_	Ю								
Reed switch		Grommet	Yes			12V	100V		Z73	•	•	•		Relay						
Ř			No	2 wire	24V	5V, 12V	100V or less		Z80	•	•	_	IC	PLC						
				3 wire (NPN)		5V, 12V	51/		Y69A	Y59A	•	•	0	IC						
	switch			3 wire (PNP)				Y7PV	Y7P	●	•	0								
switch				2 wire		12V		Y69B	Y59B	●	•	0								
Solid state switch		Grommet	Yes	3 wire (NPN)	24V	5V		5V.	] —	_		5V,	5V, .	Y7NWV	Y7NW	●	•	0	10	Relay PLC
So	Diagnostic indication (2 colour)			3 wire (PNP)		12V		Y7PWV	Y7PW	●	•	0	IC							
					Quuing				Y7BWV	Y7BW	●	•	0							
	Water resistant (2 colour)			2 wire		12V	120		Y7BA	_	•	0								
*Lea	d wire length	0.5m	_	Ex.) ነ	/59A															

3m..... L Ex.) Y59AL

5m..... Z Ex.) Y59AZ

\*Solid state switches marked with "O" are manufactured upon receipt of order.



### Dual Rod Cylinder Series CXS



#### Model

Decrime	Carias	Bore size	Applicable auto switch			
Bearing	Series	(mm)	Reed switch	Solid state switch		
Slide bearing	CXSM	6, 10, 15, 20	D-Z7	C-Y5		
Ball bushing bearing	CXSL	25, 32	D-Z8	D-Y6 D-Y7		

#### **Specifications**

specifica	10115											<b>CI</b>	
Bore size (m	m)		6		10	15		20	25		32	CL	
Min. operatin	g pressu	re	0.15M	Pa	0.1	ИРа			0.05M	IPa		MLG	
Max. operati	ng pressu	ire		0.7MPa									
Proof pressu	re		1.05MPa										
Fluid						Air	(Non-lu	ıbe)				CNG	
Ambient and	fluid tem	perature			-1	0 to 60	°C (No	freezir	ng)				
Piston speed			30 to 3		30 to 800 mm/s	3	0 to 70 mm/s	0	3	0 to 60 mm/s	0	MNB	
Piping port					M5 X	K 0.8				1/8		CNS	
Stroke adjus	table rang	ge			0 to -5	mms te	o the st	tandard	stroke	9			
Bearing		-	Slid	e bea	aring, Ba	ll bushi	ng bea	ring (S	ame d	imensio	ons)	CLS	
Cushion									СВ				
operating speed	s for the ret	racting side a	are approxin	hately 7	70% of the	se of the	extendi	ng side.	maximu	im piston		CV/MVG	
Standard		es	-								(mm)		
Model					d stroke			A\	ailable	CXW			
CXS <sup>M</sup>				,	0, 40, 50			_	60				
CXSĽ		10, 15, 2	20, 25, 30	, 25, 30, 35, 40, 45, 50, 60, 70, 75						80 to 150			
CXSĽ									110		CXS		
CXS <sup>M</sup> 2		10, 15	5, 20, 25,	30, 35	5, 40, 45	i, 50,						CXT	
CXSĽ		60, 70	0, 75, 80,	75, 80, 90, 100 110 to 200									
CXSĽ∶	32										MX		
For longer stroke (ø6 is available a			o the made t	o orde	r list on p.	5.4-102.						MXU	
Theoretic	al For	се									(N)		
Model	Rod dia	1	Piston area			Opera	ting pr	essure	(MPa)		()	МХН	
model	(mm)	direction	(mm <sup>2</sup> )	0.1	0.15	0.2	0.3	0.4	0.5	0.6	0.7	MXS	
CXS <sup>M</sup> 6	4		<u>56</u> 31	_	8.4	11.2 6.2	16.8 9.3	22.4	28.0 15.5	33.6 18.6	39.2		
		11 N	51		- <del>-</del> .0	0.2	0.0	12.7	10.0	10.0			

de			order
۲	Made	tO	order

Refer to p.5.4-1 and 5.4-102 concerning made to order specification of Series CXS.

#### **Selection Criteria**

#### <Load>

When the operating pressure is 0.5MPa, the load pressure coefficient is below 0.9. However, considering the drop in the operating pressure, use a load ratio of 0.7 or below in proportion to the theoretical force when selecting the bore size. <Piston speed>

The piston speed is affected by the airflow volume that creates a pressure difference between the supply pressure and the internal tube pressure, as well as the inertia of the load mass. Generally, select the bore size so that the ratio of the load to the theoretical force will be 0.5 or below. However, when the cylinder is used for performing an operation in a stationary state, such as for clamping or press fitting operations, the ratio can be 0.7 or below. If the CXS\*6 is used for particularly low-speed applications, considering the small internal capacity of the cylinder, use two dual speed controllers (Part number INA-14-118) to effect IN/OUT control.

#### Walaht

		Note) Theoretical force (N) = Pressure (MPa) X Piston area (mm <sup>2</sup> )												MG		
Weight															(kg)	NIG
Madal						S	standard s	troke (mr	n)							MGP
Model	10	15	20	25	30	35	40	45	50	60	70	75	80	90	100	
CXSM 6	0.081	_	0.095	_	0.108	—	0.122	_	0.135	_	_	_		_	—	MGQ
CXSL 6	0.081	_	0.095	—	0.108	-	0.122	_	0.135	—	—	_	_	_	—	
CXSM 10	0.15	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	—	—	—	MGG
CXSL 10	0.16	0.165	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.25	0.27	0.28	_	_	—	MOC
CXSM 15	0.25	0.265	0.28	0.29	0.30	0.315	0.33	0.345	0.36	0.39	0.42	0.435	0.45	0.48	0.51	MGC
CXSL 15	0.27	0.285	0.30	0.31	0.32	0.335	0.35	0.365	0.38	0.41	0.44	0.455	0.47	0.50	0.53	MGF
CXSM 20	0.40	0.42	0.44	0.46	0.48	0.495	0.51	0.53	0.55	0.585	0.62	0.64	0.66	0.70	0.74	
CXSL 20	0.43	0.445	0.46	0.48	0.50	0.515	0.53	0.55	0.57	0.605	0.64	0.66	0.68	0.715	0.75	MGZ
CXSM 25	0.61	0.635	0.66	0.69	0.72	0.745	0.77	0.80	0.83	0.89	0.95	0.97	0.995	1.06	1.10	
CXSL 25	0.62	0.645	0.67	0.70	0.73	0.755	0.78	0.81	0.84	0.895	0.955	0.98	1.005	1.065	1.11	CY
CXSM 32	1.15	1.19	1.23	1.275	1.32	1.36	1.40	1.45	1.49	1.58	1.665	1.71	1.755	1.84	1.93	
CXSL 32	1.16	1.205	1.25	1.295	1.34	1.38	1.42	1.465	1.51	1.595	1.68	1.72	1.765	1.855	1.94	MY

OUT

IN

OUT

IN

OUT

IN

OUT

IN

OUT

IN

Note) Theoretical force (N) = Pressure (MPa) X Piston area (mm<sup>2</sup>)

6

8

10

12

16

CXS<sup>M</sup> 10

CXS<sup>M</sup> 15

CXS<sup>M</sup> 20

CXS<sup>M</sup> 25

CXS<sup>M</sup> 32

157

100

353

252

628

471

982

756

1608

1206

15.7

10.0

35.3

25.2

62.8

47.1

98.2

75.6

161

121

31.4 47.1

106

75.6

188

141

295

227

482

362

20.0 30.0

70.6

50.4

126

94.2

196

151

322

241

62.8

40.0

141

101

251

188

393

302

643

482

78.5

50.0

177

126

314

236

491

378

804

603

94.2

60.0

212

151

377

283

589

454

724



110

70.0

247

176

440

330

687

529

844

965 1126

MXQ

MXF

MXW

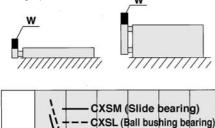
MXP



#### **Operating Conditions**

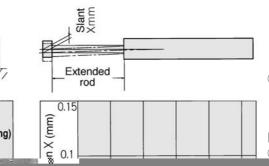
#### Max. movable load

If the body is mounted as shown in the diagram, the value of the maximum load mass W must be below the value given in the graph below.



#### Deflection at the plate end

An approximate amount of tilt X that occurs at the tip to the plate in the non-load state is given in the graph below.



#### Allowable kinetic energy

Operate the cylinder at a load and speed within the range in the graph below. Use a speed controller to regulate the cylinder speed.

An approximate amount of non-rotating accuracy  $\theta^\circ$  in the non-load state is given in the graph below.

#### Non-rotating accuracy

Cylinder bore size (mm)	ø6 to ø32	
CXSM (Slide bearing)	10.49	
CXSL (Ball bushing bearing)	±0.1°	

### APrecautions

Be sure to read before handling. Refer to p.0-39 to 0-46 for Safety Instructions and common precautions.

#### Installation

### A Caution

- 1 Make sure that the surface onto which the cylinder is to be mounted is flat (a flatness of 0.05 or less {reference value}).
- Although the dual rod cylinder can be mounted on any of its three sides, make sure that the surface onto which the cylinder is to be mounted is flat. Failure to observe this precaution could affect the accuracy of the piston rods or cause a malfunction.
- 2 When mounting the cylinder, do so with the piston rods retracted.
- If the sliding portion of the piston rods is scratched or gouged, it could damage the bearings and seals, leading to a malfunction or air leakage.

#### Piping

- ①Change the position of the plug for the air inlet in accordance with the operating conditions.
- The dual rod cylinder provides two air inlets (three for ø6 only) for each operating direction. Thus, change the position of the plug in accordance with the operating conditions. Make sure to check the plug for any air leaks. If there s leakage, remove the plug, check the seat surface, and reinstall it.

Stroke Adjustment

### \land Caution

- 1 After adjusting the stroke, securely tighten the hexagon nut to prevent it from loosening.
- The dual rod cylinder is provided with a bolt for adjusting the stroke by 0 to -5mm on the retraction (IN) side of the piston rod. The stroke can be adjusted simply by loosening the hexagon nut. After the adjustment, securely
- tighten the hexagon nut to prevent it from loosening.
- 2 Never operate the cylinder with its bumper bolt removed. Also, never operate the cylinder after further tightening the bumper bolt by merely removing the nut.
- If the bumper bolt is removed, the piston will come in contact with the head cover, which could bumage the cylinder. Therefore, do not operate the cylinder with its bumper bolt removed.
- Also, if the damper bolt is tightened, the piston seal could be caught by the stepped portion of the tube, which could damage the seal.
- 3 The bumper at the tip of the bumper bolt is replaceable. If it becomes collapsed or lost, use the part number listed below to re-order.

Model	CXS6/10/15	CXS20/25	CXS32
Part No.	CXS10-34A 28747	CXS20-34A 28749	CXS32-34A 28751
Quantity		1 each	

#### **Disassembly/Maintenance**

### A Caution

- 1 Never operate the cylinder with its plate removed.
- To remove the hexagon socket bolts from the end plate, the piston rod must be secured to prevent it from turning. If the plate is not needed, use the -X593 shown on p.5.4-102.
- To disassemble or to reinstall, contact SMC or refer to the separate operation manual.

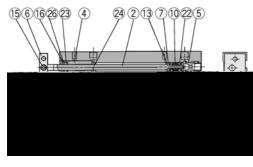
### 🛆 Warning

- 1 Be careful with the area between the plate and the housing.
- Prevent your fingers or hands from getting caught when the cylinder is operating.

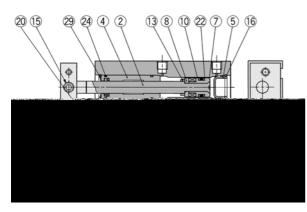
### Dual Rod Cylinder Series CXS

## CXSM Construction/Slide Bearing: Ø6 to Ø32

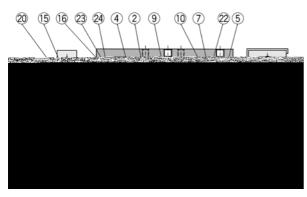
#### CXSM6



#### CXSM10/15



#### CXSM20 to 32



#### **Component Parts**

No.	Part	Material	Notes
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod A	Carbon steel	Hard chrome plated
3	Piston rod B	Carbon steel	Hard chrome plated
4	Rod cover	Aluminum bearing alloy	
(5)	Head cover	Special steel (1)	
6	Plate	Aluminum alloy	Hard anodized
$\bigcirc$	Piston A	Aluminum alloy	Chromated
8	Piston B	Aluminum alloy	Chromated
9	Bumper A	Polyurethane	
10	Magnet	Magnetic material	
1	Bumper bolt	Carbon steel	Nickel plated
12	Hexagon nut	Carbon steel	Nickel plated
(13)	Bumper B	Polyurethane	
14	Hex. socket head cap bolt	Chrome steel	Nickel plated
15	Hex. socket head cap screw	Chrome steel	Nickel plated
16	Set ring	Special steel	Nickel plated
17	Bumper holder	Aluminum bearing alloy	



Note 1) CXSM6 is made of aluminum alloy and alumite treated.



CXSM15

Material

Aluminum bearing alloy

Polyurethane

Chrome steel

NBR

NBR

NBR

Steel board Aluminum alloy

Aluminum alloy

Special steel

Special steel

Kit No.

CXSM 10 APS

CXSM 15-PS

CXSM 20-PS

CXSM 25-PS

CXSM 6-PS

CL

#### CXSM 32-PS \*The seal kit includes a piston seal 2, a rod seal 2 and an O ring 2. Order with the order numbers in compliance with respective tube bore size.

**Component Parts** 

Ball bushing

Bumper

Piston seal

Head cover B

Seal retainer

Rod seal

2 Port interface

Steel ball

Set ring B

Bore size (mm)

6

10

15

20

25

32

**Replacement Parts: Seal Kits** 

O ring

Plug

No. 18

(19)

20

@1

22

23

24)

25

26

(28)

(29)

Description

Bearing interface



Notes

Nickel plated

Nickel plated

Hard chrome plated

Nickel plated

Contents

The seal kit includes

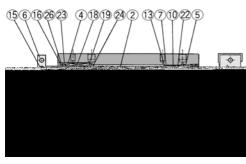
a piston seal 22, a rod

seal 23 and an Oring 24.

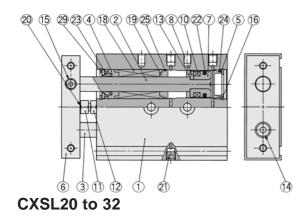
### Series CXS

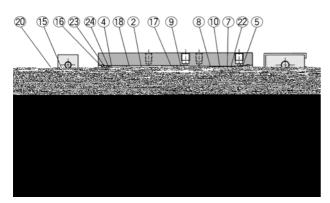
### CXSL Construction/Ball Bushing Bearing: Ø6 to Ø32

#### CXSL6



### CXSL10/15





#### **Component Parts**

No.	Part	Material	Notes	
1	Housing	Aluminum alloy	Hard anodized	
2	Piston rod A	Carbon steel	Hard chrome plated	
3	Piston rod B	Carbon steel	Hard chrome plated	
4	Rod cover	Aluminum alloy		
5	Head cover A	Special steel (1)		
6	Plate	Aluminum alloy	Hard anodized	
$\bigcirc$	Piston A	Aluminum alloy	Chromated	
8	Piston B	Aluminum alloy	Chromated	
9	Bumper A	Polyurethane		
10	Magnet	Magnetic material		
1	Bumper bolt	Carbon steel	Nickel plated	
12	Hexagon nut	Carbon steel	Nickel plated	
13	Bumper B	Polyurethane		
14	Hex. socket head cap bolt	Chrome steel	Nickel plated	
15	Hex. socket head cap screw	Chrome steel	Nickel plated	
16	Set ring	Special steel	Nickel plated	
$\bigcirc$	Bumper holder	Aluminum bearing alloy		
_				

Note 1) CXSL6 is made of aluminum alloy and alumite treated.

#### **Component Parts**

No.	Description	Material	Notes
18	Ball bushing	_	
(19)	Bearing interface	Aluminum bearing alloy	
20	Bumper	Polyurethane	
21)	Plug	Chrome steel	Nickel plated
22	Piston seal	NBR	
23	Rod seal	NBR	
24)	O ring	NBR	
25	Head cover B	Steel board	Nickel plated
26	Seal retainer	Aluminum alloy	
27)	Port interface	Aluminum alloy	
28	Steel ball	Special steel	Hard chrome plated
29	Set ring B	Special steel	Nickel plated

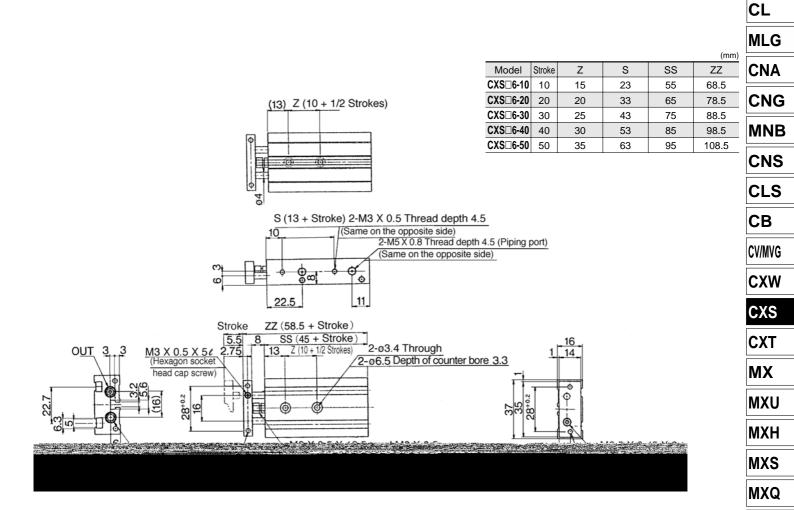
#### **Replacement Parts: Seal Kits**

Bore size (mm)	Kit No.	Contents
6	CXSL 6-PS	
10	CXSL 10-PS	The seal kit includes
15	CXSL 15-PS	a piston seal 22, a rod
20	CXSL 20-PS	seal 23 and an O ring 24.
25	CXSL 25-PS	
32	CXSL 32-PS	

\*The seal kit includes a piston seal 2, a rod seal 2 and an O ring 2. Order with the order numbers in compliance with respective tube bore size.







MXF

MXW

MXP

MG

MGP

MGQ

MGG

MGC

MGF

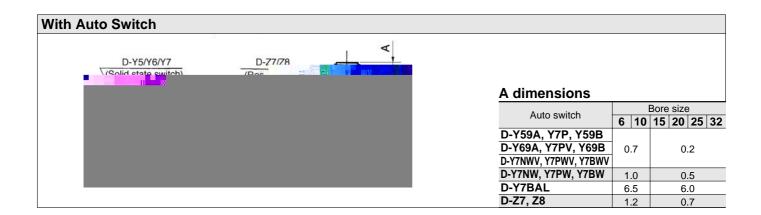
MGZ

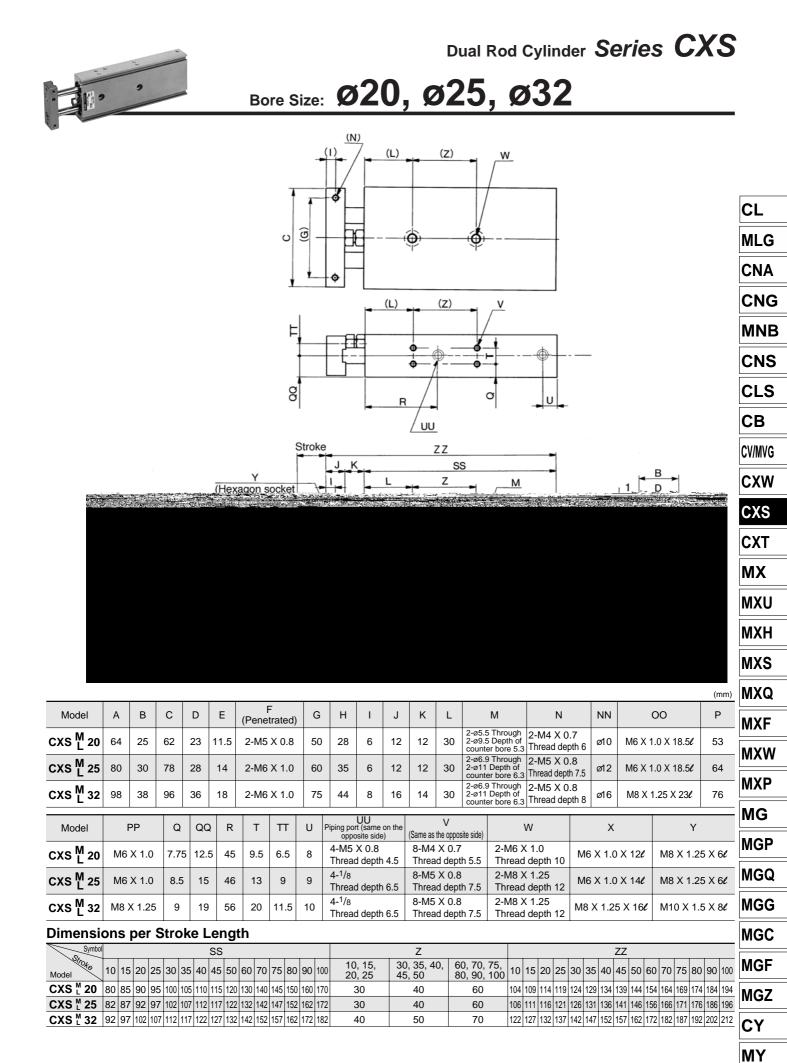
CY

MY

Series CXS Bore Size: Ø10, Ø15 Ν (1)(L) (Z) υ 8 g c ø N (L) (Z) ٧ 4 X M5 X 0.8 Thread depth 4.5 (Piping port) (Same on the opposite side) Ŧ -¢ ď g 8 σ R Stroke ΖZ J 9 SS В D Y М (Hexagon socket head cap screw) ÷ Ų. (mm) V (Same as Model А В С D Е F G | н T J L Μ Ν NN P Q QQ R U Х Υ opposite side) 2-ø3.4 Through 2-ø6.5 Depth of 2-M4 X 0.7 2-M4 X 0.7 4-M3 X 0.5 M3 X 0.5 CXS<sup>M</sup>10 ø6 33.6 8.5 46 17 7.5 4 8 M5 X 0.8 X 5 *e* 44 15 35 20 20 7 30 (Penetrated) Thread depth 5 Thread depth 7 Thread depth 4.5 X 10 l counter bore3.3 2-ø4.3 Through 2-ø8 Depth of 2-M5 X 0.8 4-M4 X 0.7 M5 X 0.8 CXSI 15 2-M5 X 0.8 58 20 56 18 9 45 25 5 10 30 ø8 48 10 10 38.5 M6 X 1.0 X 5 e (Penetrated) counter bore4.4 Thread depth 6 Thread depth 8 Thread depth 5 X 10 l

Strokes	Strokes																																
Symbol																																	
Stroke Model	<sup>5</sup> / <sub>6</sub> 10 15 20 25 30 35 40 45 50 60 70 75 80 90 100					100	10, 15 20, 25	30, 35, 40, 45, 50	60, 70, 75	80	90, 100	10	15	20	25	30	35	40	45	50	60	70	75	80	90 <sup>,</sup>	100							
CXS <sup>M</sup> 10	65 70	75 80	85	90	95 <sup>/</sup>	100	105	115	125	130	Ι	—	_	30	40	50	-	—	82	87	92	97	102	107	112	117	122	132	142	147	_ -	-	_
CXS <sup>M</sup> 15	70 75 8	80 85	90	95 <sup>-</sup>	100 '	105 <sup>-</sup>	110	120	130	135	140	150	160	25	35	45	45	55	89	94	99	104	109	114	119	124	129	139	149	154 <sup>-</sup>	159 1	69 ′	179

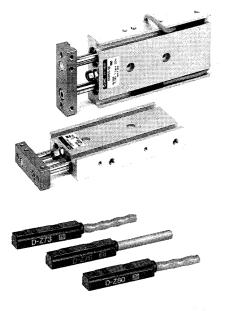




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Series CXS Auto Switch Specifications

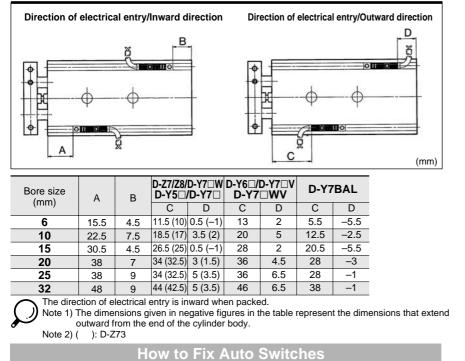
Refer to p.5.3-2 for further information on auto switch.



#### Applicable auto switch

Auto switch	Auto switch model	Electrical entry/Function	Page
Reed switch	D-Z7/Z8	Grommet (In-line)	5.3-23
	D-Y59□	Grommet (In-line)	5.3-40
	D-Y69□	Grommet (Perpendicular)	5.3-40
Solid state switch	D-Y7P	Grommet (In-line)	5.3-40
Solid State Switch	D-Y7PV	Grommet (Perpendicular)	5.3-40
	D-Y7⊡W	Grommet (2 color, In-line)	5.3-48
	D-Y7□WV	Grommet (2 color, Perpendicular)	5.3-48
	D-Y7BAL	Grommet (Water resistant, In-line)	5.3-63

#### **Auto Switch Mounting Position**



To secure an auto switch, insert it into the cylinder's switch mounting groove in the direction shown in the drawing below. After establishing its mounting position, use a flat watchmaker's screwdriver to tighten the switch retaining screw that is provided.

Note) When tightening the auto switch retaining screw, use a watchmaker's screwdriver with a grip diameter of 5 to 6mm. The tightening torque is 0.05 to 0.1Nm. As a rule, turn the screw an additional 90° after tightening resistance is felt.

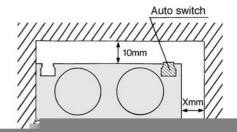
### **△**Precautions

Be sure to read before handling. Refer to p.0-39 to 0-46 for common precautions for auto switch.

### **▲** Caution

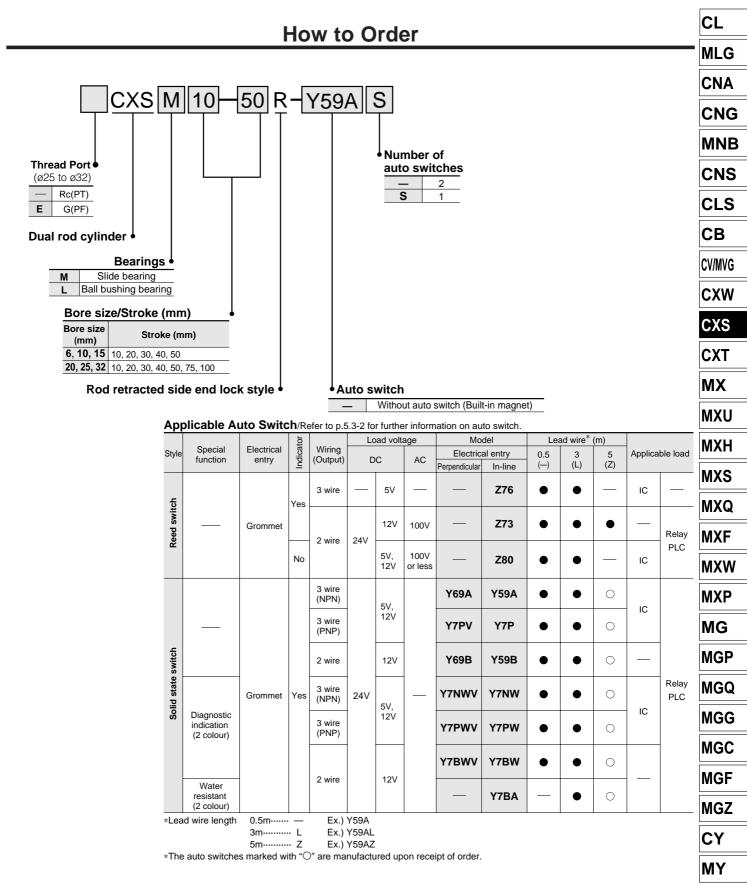
1 Avoid proximity to magnetic objects

• If magnetic objects such as those made of iron (including flange brackets) are placed near the body of the cylinder with an auto switch, make sure to provide a clearance between the cylinder and the magnetic object as shown in the diagram. If the clearance is less than the value shown below, the auto switch might not turn ON (or malfunction).



Bore size	X (mm)
ø6	0
ø10	0
ø15	10
ø20	10
ø25	0
ø32	0

# Dual Rod Cylinder Series CXS Rod Retracted Side End Lock: CXSDD-DR







### Precautions

Be sure to read before handling. Refer to p.0-39 to 0-46 for Safety Instructions and common precautions.

#### Installation

### **△** Caution

- During installation and adjustment 1)Disengage the lock before installing and adjusting the cylinder. The lock could become damaged if the cylinder is
- installed with its lock engaged. 2 Never adjust the stroke of the retraction side by using the damper bolt or an external stopper, as this will cause the lock to get stuck.

**Disengagement of the lock** 

It is extremely dangerous to disengage the lock with a load applied because the cylinder could operate suddenly.

#### **Control circuit**

- ①To control the end lock style of this cylinder, use a 2 position solenoid valve with 4 or 5 ports. Avoid using it in combination with a 3 position solenoid valve (particularly the closed center metal seal style).
- 2 Before starting, make sure to supply air to the retraction side to provide back pressure. It is dangerous to supply air to the extension side when the air in the cylinder has been discharged, as the cylinder could operate suddenly.

Other details, such as the selection criteria, or precautions for handling the cylinder. including installation, piping, and environment, are the same as the

#### Lock Specifications

Lock specification		Retracting stroke end										
Bore size (mm)	6	10	15	20	25	32						
Max. holding force	14.7	39.2	98.1	157	235	382						
Manual release	Non-locking											

#### **Specifications**

Bore size (mm)	6	10	15	20	25	32				
Fluid			Air (Noi	n-lube)		·				
Min. operating pressure			0.3N	1Pa						
Max. operating pressure			0.7N	1Pa						
Proof pressure			1.05	ИРа						
Ambient and fluid temperature		-1	0 to 60°C (	No freezing	)					
Piston speed <sup>(1)</sup> (mm/s)	30 to 300	30 to 800	30 to	o 700	30 t	o 600				
Piping port		M5 >	( 0.8		Rc(F	PT)1/8				
Rod bearing	Slide I	pearing, Ba	ll bushing b	earing (Sar	ne dimens	ions)				
Cushion	The bumper is standard. (Both sides)									

Cushion

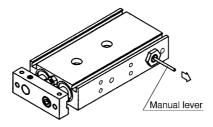
Note 1) The maximum piston operating speeds given in the table above are for the extending side. The maximum piston operating speeds for the retracting side are approximately 70% of those of the extending side.

#### Weight

Weight							(kg)								
Madal		Standard stroke (mm)													
Model	10	20	30	40	50	75	100								
CXSM6-*R	0.105	0.12	0.135	0.15	0.165	_	_								
CXSL6-*R	0.105	0.12	0.135	0.15	0.165	_	_								
CXSM10-*R	0.18	0.2	0.225	0.25	0.27	_	_								
CXSL10-*R	0.18	0.2	0.225	0.25	0.27	_	_								
CXSM15-*R	0.3	0.33	0.355	0.38	0.41	_	_								
CXSL15-*R	0.32	0.35	0.375	0.4	0.43	_	_								
CXSM20-*R	0.465	0.5	0.54	0.58	0.62	0.715	0.815								
CXSL20-*R	0.485	0.52	0.56	0.60	0.64	0.735	0.835								
CXSM25-*R	0.72	0.76	0.8	0.84	0.88	0.98	1.08								
CXSL25-*R	0.73	0.77	0.81	0.85	0.89	0.99	1.09								
CXSM32-*R	1.33	1.43	1.53	1.62	1.72	1.96	2.2								
CXSL32-*R	1.35	1.45	1.55	1.64	1.74	1.98	2.22								

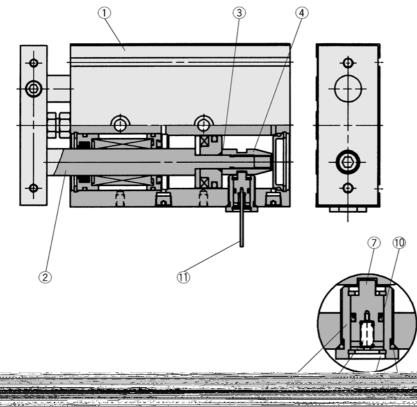
#### Manual Disengagement

- ①Insert the manual lever and screw it into the lock holder assembly.
- 2 Pull the manual override lever in the direction of the arrow [  $\Rightarrow$  ]. Release the manual override lever to revert to the locked state.



3 A manual override lever (ø1.6 X 35*l*; tip M1.6 X 0.35 X 3ℓ) is provided with the cylinder. However, if a manual override lever must be ordered separately, use the following part number: CXS06-48BK2777 (common for all sizes).

## CXSM Construction/Slide Bearing: Ø6 to Ø32



#### **Component Parts**

No.	Description	Material	Notes
1	Housing	Aluminum alloy	Hard anodized
2	Piston rod B	Carbon steel	Hard chrome plated
3	O ring	NBR	
4	Lock rod	Special steel	
5	Set ring	Special steel	
6	Lock holder	Aluminum alloy	
$\bigcirc$	Lock pin	Special steel	
8	Lock spring	Piano wire	
9	O ring	NBR	
10	Lock seal	NBR	
1	Manual lever	Special steel	

\*Parts other than listed above are the same as the standard products.

#### **Replacement Parts: Seal kits**

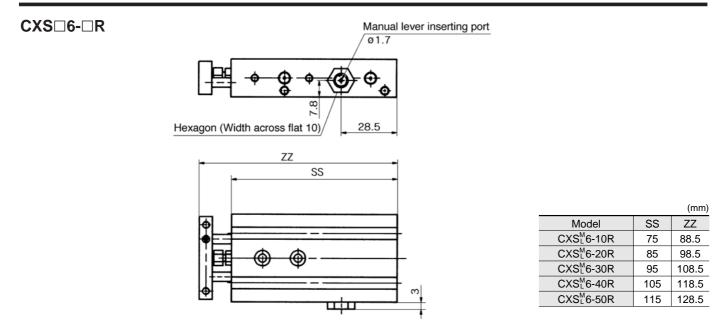
Bore size(mm)	Kit No.	Contents
6	CXSR <sup>M</sup> 6-PS	
10	CXSR <sup>M</sup> 10-PS	Standard seals (refer to
15	CXSR L 15-PS	p.3.11-5), an O ring (9)
20	CXSR <sup>M</sup> 20-PS	and a lock seal 10 are
25	CXSR <sup>M</sup> 25-PS	included in a set.
32	CXSR <sup>M</sup> 32-PS	

\*The seal kit includes standard seals (refer to p.3.11-5), an O ring (9) and a lock seal (10). Order with the order numbers in compliant with respective tube bore size.

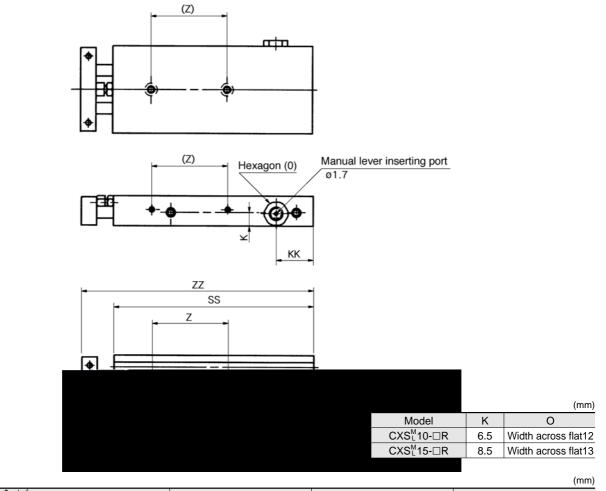
	CL
	MLG
	CNA
	CNG
	MNB
	CNS
	CLS
	СВ
	CV/MVG
	CXW
	CXS
	СХТ
	MX
	MXU
	МХН
	MXS
	MXQ
	MXF
	MXW
	MXP
	MG
	MGP
	MGQ
	MGG
	MGC
	MGF
	MGZ
	CY
	MY
3.11-13	

### Series CXS

#### Dimensions



CXS□10 15<sup>-</sup>□R



																				()
Symbol			KK					SS					Ζ					ZZ		
Model	10	20	30	40	50	10	20	30	40	50	10	20	30	40	50	10	20	30	40	50
CXS <sup>M</sup> 10-□R		19.5		24	.5	80	90	100	115	125	30	4	0	5	0	97	107	117	132	142
CXS <sup>M</sup> 15-⊟R			20.5			90	100	110	120	130		35		4	5	109	119	129	139	149

\*Dimensions other than the indicated above are the same as the standard specification.



	-				
11	im	n	CI	<b>n</b>	10
υ		en	31	υı	13
_					

20
CXS□25-□R
32

CXS 20-□R

CXS 25-□R

CXS 32-DR

	CL
	MLG
	CNA
	CNG
	MNB
	CNS
	CLS
	СВ
	CV/MVG
	CXW
	CXS
	СХТ
	МХ
	MXU
(mm) O	МХН
Width across flat 13 Width across flat 16	MXS
Width across flat 19	MXQ
ZZ	MXF
	MXW
	MXP
	MG
	MGP
	MGQ
	MGG
	MGC
	MGF
	MGZ
	СҮ
	MY

Model

CXS<sup>M</sup><sub>L</sub>20-□R  $CXS^{M}_{L}25-\Box R$ 

CXS<sup>M</sup>32-□R

Ζ

SS

107 117 132 142 147 172 197

49 122 132 142 152 162 192 232

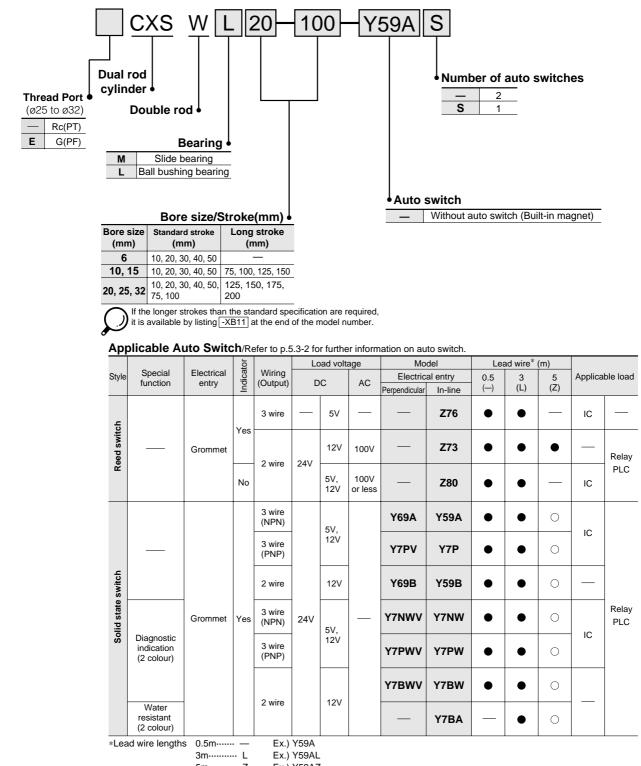
75 100 10 20 30 40 50 75 100

27 22 100 110 120 130 140 170 190

KK

# Dual Rod Cylinder/Double Rod Series CXSW ø6, ø10, ø15, ø20, ø25, ø32

### How to Order



5m.....Z Ex.) Y59AZ



## Dual Rod Cylinder/Double Rod Series CXSW



#### Specifications

Bore size (mm)	6	10	15	20	25	32		
Fluid		Air (Non-Iube)						
Min. operating pressure		0.15MPa			0.1MPa			
Max. operating pressure			0.7	MPa				
Proof pressure		1.05MPa						
Ambient and fluid temperature		-10 to 60°C (No freezing)						
Piston speed			50 to 5	00mm/s				
Piping port		M5 X 0.8 1/8						
Stroke adjustable range	0 to -10	0 to -10mm (Extension side: 5mm, Retraction side: 5mm)						
Bearing	Sli	Slide bearing, Ball bushing (Same dimensions)						
Cushion		The bumper is standard. (Both sides)						

#### **Theoretical Force**

									()	
Madal	Rod size Piston area				Opera	ating pre	essure			
Model	(mm)	(mm²)	0.1	0.2	0.3	0.4	0.5	0.6	0.7	
CXSW□6	4	31	4.6	6.2	9.3	12.4	15.5	18.6	21.7	
CXSW□10	6	100	10	20	30	40	50	60	70	C
CXSWD15	8	252	25.2	50.4	75.6	101	126	151	176	(
CXSW□20	10	471	47.1	94.2	141	188	236	283	330	
CXSWD25	12	756	75.6	151	227	302	378	454	529	
CXSWD32	16	1206	121	241	362	482	603	724	844	0
	( (A)) D		. ,	2.	•		•	•		

Note) Theoretical force (N) = Pressure (MPa) X Piston area (mm<sup>2</sup>)

Weight							(kg)	M	
Marial	Standard stroke (mm)								
Model	10	20	30	40	50	75	100	M	
CXSWM 6	0.11	0.13	0.14	0.16	0.17	_	_	M	
CXSWL 6	0.12	0.13	0.15	0.16	0.18	_	_	IVI	
CXSWM10	0.24	0.26	0.28	0.30	0.32	0.37	0.42	M	
CXSWL 10	0.25	0.27	0.29	0.31	0.33	0.38	0.43		
CXSWM15	0.43	0.45	0.48	0.51	0.54	0.61	0.68	M	
CXSWL 15	0.47	0.50	0.52	0.55	0.58	0.65	0.42		
CXSWM 20	0.71	0.74	0.78	0.82	0.85	0.95	1.04	M	
CXSWL 20	0.75	0.79	0.82	0.86	0.90	0.99	1.08	NA.	
CXSWM 25	1.06	1.11	1.17	1.22	1.28	1.41	1.55	M	
CXSWL 25	1.07	1.12	1.18	1.23	1.29	1.42	1.56	Μ	
CXSWM 32	2.04	2.12	2.21	2.29	2.38	2.59	2.81		
CXSWL 32	2.06	2.15	2.23	2.32	2.41	2.62	2.83	M	

	CL
	MLG
	CNA
ו)	CNG
	MNB
	CNS
(N)	CLS
7 .7	СВ
)	CV/MVG
6	CXW
0	CXS
4	СХТ
	MX
(kg)	MXU
	МХН
	MXS
	MXQ
_	MXF
	MXW
	MXP
	MG
	MGP
	MGQ
	MGG
	MGC

Made to Order

Refer to p.5.4-1 and 5.4-102 concerning made to order specification of Series CXS.

MGF

MGZ

CY

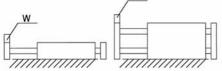
MY

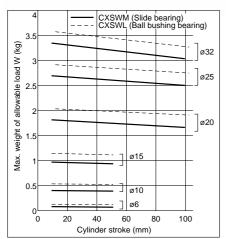
### Series CXSW

### **Operating Conditions**

#### Max. movable load

If the body is mounted as shown in the diagram, the value of the maximum load W must be below the value given in the graph below.

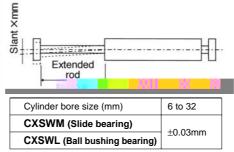




Note) Among the operating conditions, contact SMC for details on the maximum load mass for the long stroke.

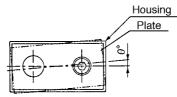
#### Deflection at the plate end

An approximate amount of tilt X that occurs at the tip of the plate in the non-load state is given in the graph below.



#### Non-rotating accuracy -

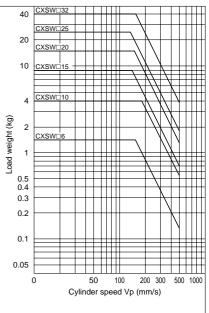
An approximate amount of non-rotating accuracy  $\theta^\circ$  in the non-load state is given in the graph below.



Cylinder bore size (mm)	6 to 32	
CXSWM (Slide bearing)	10.40	
CXSWL (Ball bushing bearing)	±0.1°	

#### Allowable kinetic energy

For vertical applications, operate the cylinder within the load and speed ranges given in the graph. Also for horizontal applications, observe the maximum load and operate the cylinder within the ranges given in the graph below. To regulate the cylinder speed, use a speed controller.



### A Precautions

Be sure to read before handling. Consult SMC concerning non standard specifications.

#### Handling

### 🗥 Warning

L

Take precautions to prevent your fingers or hands from getting caught between the plate and the housing.

### **A** Caution

①Make sure not to scratch or gouge the mounting surface of the housing and the mounting surface of the plates on both sides.

Failure to observe this precaution could affect the flatness of the mounting surface or the operational accuracy of the piston rod.

#### Installation

### **A** Caution

- ①Make sure that the surface onto which the cylinder is to be mounted is flat (a flatness of 0.05 or less {reference value}). Although the cylinder can be mounted on any of its three sides, inadequate flatness of the surface on which the cylinder is to be mounted could affect the operational accuracy of the piston rods.
- ②Be careful not to twist the two piston rods.

If the piston rods are twisted or bent when mounting the housing, the operating resistance could become abnormally high or the bearings could wear prematurely, leading to reduced accuracy or air leakage. Piping

### **Caution**

#### ①Change the position of the plug for the air inlet in accordance with the operating conditions.

The dual rod cylinder provides two air inlets for each operating direction. Thus, change the position of the plug in accordance with the operating conditions. Make sure to check the plug for any air leaks. If there is a slight leakage, remove the plug, check the seat surface, and reinstall it.

#### Disassembly/Maintenance

### **A** Caution

Never operate the cylinder with its plate removed.

To remove the hexagon socket bolts from the end plate, the piston rod must be secured to prevent it from turning. When doing so, if the sliding portion of the piston rod is scratched, it could lead to a malfunction.

②To disassemble or to reinstall, contact SMC or refer to the separate operation manual.

#### Stroke Adjustment

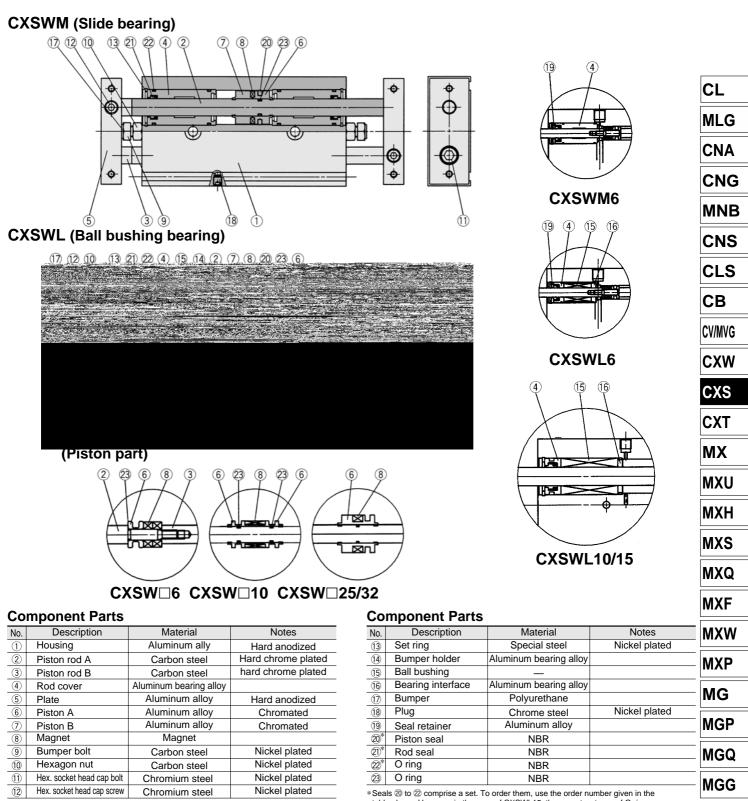
### **A** Caution

- ①After adjusting the stroke, securely tighten the hexagon nut to prevent it from loosening.
  - A bolt for adjusting the stroke by 0 to -5mm is provided on the retraction (IN) side of the piston rod, and a bolt for adjusting the stroke by 0 to -5mm is provided on the extension (OUT) side of the piston rod. The stroke can be adjusted simply by loosening the hexagon nut. After the adjustment, securely tighten the hexagon nut to prevent it from loosening.
- ②Never operate the cylinder with its bumper bolt removed. Also, never operate the cylinder after further tightening the bumper bolt by merely removing the nut.
- •If the bumper bolt is removed, the piston will come in contact with the head cover, which could damage the cylinder.
- •Also, if the bumper bolt is tightened, the piston seal could get caught by the stepped portion of the tube, which could damage the seal.
- 3 The bumper at the tip of the bumper bolt is replaceable. If it becomes collapsed or lost, use the part number listed below to re-order.

Model	CXSW6, 10, 15	CXSW20, 25	CXSW32
Part No.	CXS10-34A 28747	CXS20-34A 28749	CXS32-34A 28751
Quantity		1 piece each	



#### Construction



**SMC** 

Note) The piston rods of Series CXSL are quenched.

#### **Replacement Parts: Seal Kits**

Bore size (mm)	Kit No.	Contents
6	CXSW <sup>M</sup> <sub>L</sub> 6-PS	
10	CXSW <sup>M</sup> 10-PS	A piston seal 20, a rod
15	CXSW <sup>M</sup> 15-PS	seal 21 and an O ring
20	CXSW <sup>M</sup> <sub>L</sub> 20-PS	22 are included.
25	CXSW <sup>M</sup> 25-PS	
32	CXSW <sup>M</sup> <sub>L</sub> 32-PS	

MGC

MGF

MGZ

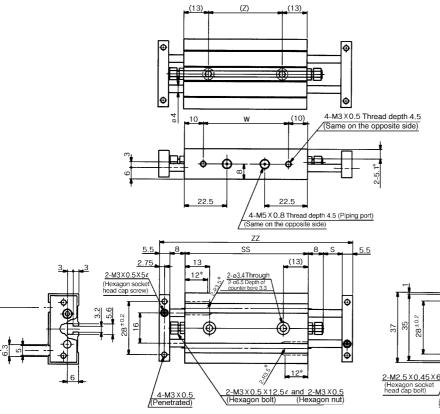
CY

### Series CXSW

#### **Dimensions**

#### CXSW□6

22.7



Dimensions (mm							
Model	S	SS	ZZ	Ζ	W		
CXSW□6-10	10	66	103	40	46		
CXSW□6-20	20	76	123	50	56		
CXSW□6-30	30	86	143	60	66		
CXSW□6-40	40	96	163	70	76		
CXSW□6-50	50	106	183	80	86		

16

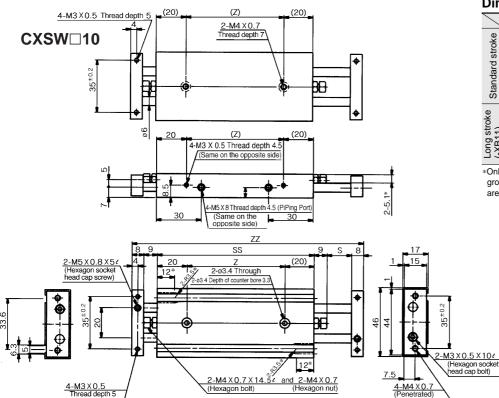
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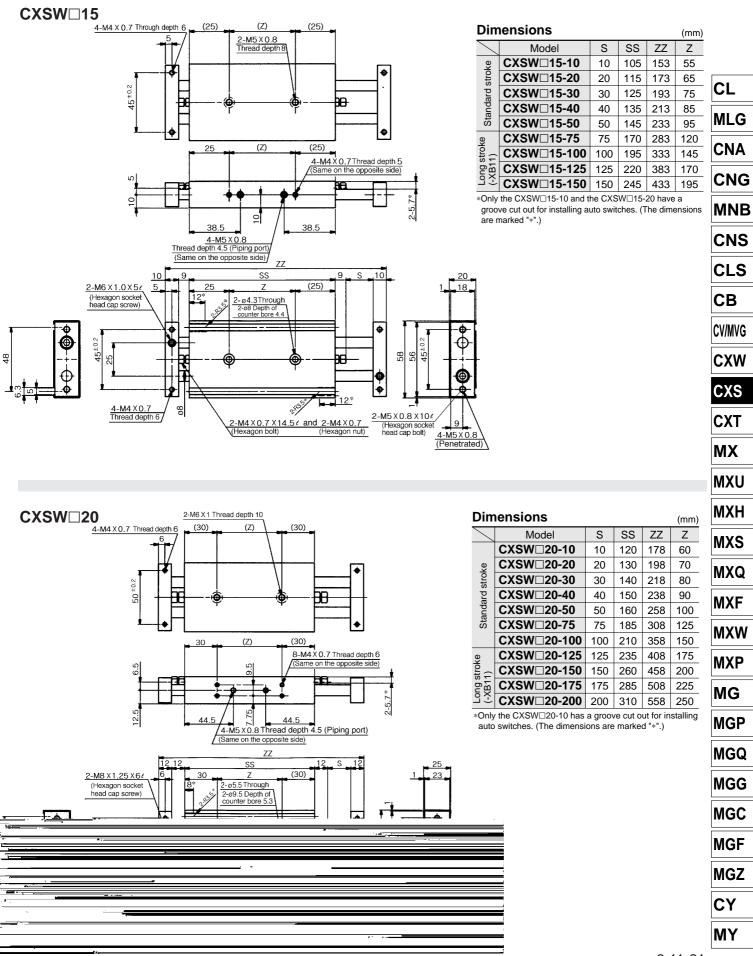
\*Only the CXSW□6-10 and the CXSW□6-20 have a groove cut out for installing an auto switch. (The dimensions are marked "\*".)



Dimensions (mm)						
$\overline{\ }$	Model	S	SS	ZZ	Ζ	
ke	CXSW□10-10	10	92	136	52	
Standard stroke	CXSW□10-20	20	102	156	62	
ard	CXSW□10-30	30	112	176	72	
andi	CXSW□10-40	40	122	196	82	
Sta	CXSW□10-50	50	132	216	92	
Śe	CXSW□10-75	75	157	266	117	
strol	CXSW□10-100	100	182	316	142	
Long stroke (-XB11)	CXSW□10-125	125	207	366	167	
÷ 5	CXSW□10-150	150	232	416	192	

\*Only the CXSW□10-10 and the CXSW□10-20 have a groove cut out for installing auto switches. (The dimensions are marked "\*".)

#### Dimensions



### Series CXSW

#### Dimensions

