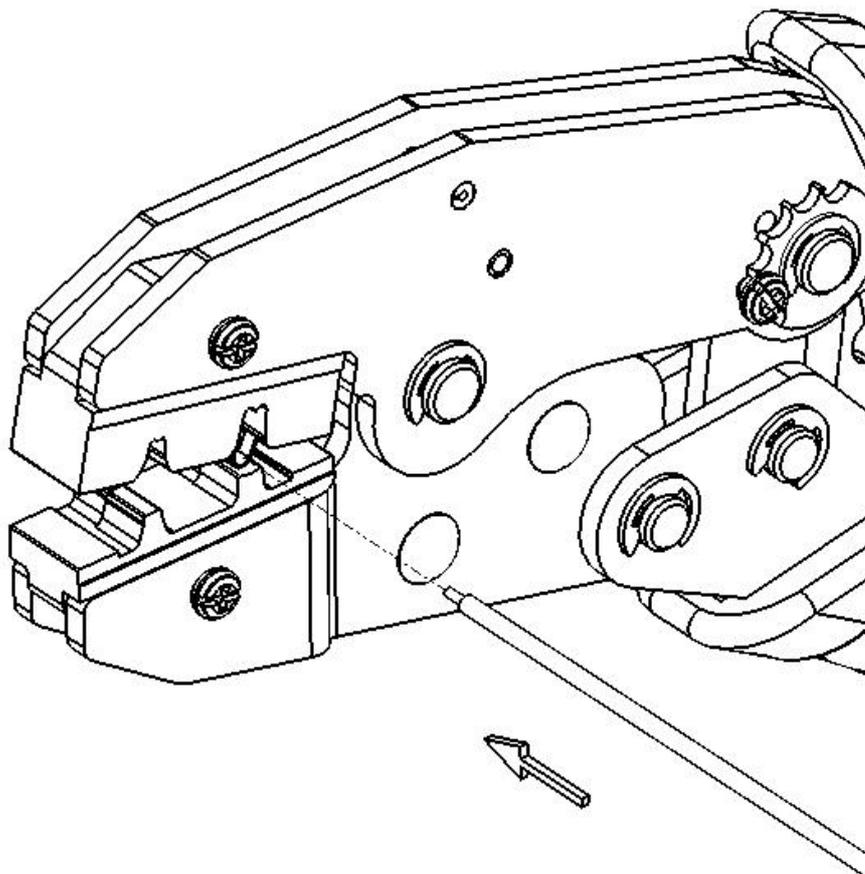


1. First, to place the open barrel into the die set.



2. Then, insert the cable into the open barrel.

3. After that, squeeze the handle at the end till ratchet released.