Medical Grade Heat Shrink Tubing







Compatible with all of the following Sterilization Techniques:

- · Radiation Sterilization (Electron Beam and Gamma)
- ETO Sterilization (Low ETO residuals with only 3 day aeration)
- · Steris Process (Peracetic Acid)
- · Hydrogen Peroxide Gas
- Glutaraldehyde
- Autoclave Sterilization (20 cycles @ 121°C, 15 psig for 156 min. with a fast dry cycle)

Specifications

USP XXII, NF XVII, CLASS VI Biological Compatibility for Plastics

Material : Acrylated Polyolefin
Continuous Operating Temperature Range : -55°C to +121°C
Min. Recommended Shrink Temperature : 121°C (250°F)

Colour : White Longitudinal Shrinkage : ±5%

Chemical Resistance : Resists a wide range of chemicals such as Hexachlorophene (pHisoHex),

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Saline Solution, Povidone-Iodine (Betadine), Benzalkonium (Zephiran),

Alcohol, as well as moisture, sunlight and fungus

Property	Test Method	Typical Value	
Specific Gravity	ASTM D792	0.93	
Tensile Strength	ASTM D638	3200/3600 psi	
Ultimate Elongation	ASTM D638	500/600%	
Secant Modulus @ 2% Strain	ASTM D2671	12000	
Durometer Shore A 15 Second Delay	ASTM D2240	53	
Volume Resistively @ 500 volts	ASTM D257	>10 ¹⁶ ohm-cm @ 500 Volts	
Dielectric Strength in air @ 500kv/min rise	ASTM D149	1800/2000 vpm	
Dielectric Constant @ 1 MHz	ASTM D150	2 / 2.2	
Dissipation Factor @ 1 MHz	ASTM D257	0.008	
Toxicity	40 CFR 798.1175	non-toxic	

Autoclave Cycle Test

20 cycles @ 121°C 15 psig for 15 min with fast dry cycle followed by test for:

Property	Test Method	
Volume Resistivity @ 500 volts		
Dielectric Strength in Air @ 500kv/min rise	ASTM D 149	
Dielectric Constant @ 1 MHz	ASTM D 150	
Dissipation Factor @ 1 MHz	ASTM D 150	

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Part Number Table

Description	Size (Inches)	Expanded I.D. (Min.) Inches (mm)	Recovered I.D. (Min.) Inches (mm)	Recovered Wall Thickness Inches (mm)	Spool Size (Feet)	Part Number
Heat Shrink Tubing, Medical Grade	1/4	0.25 (6.35)	0.125 (3.18)	0.025 (0.64)	25	3527
	3/8	0.375 (9.53)	0.187 (4.75)	0.025 (0.64)	25	3528
	1/2	0.5 (12.7)	0.25 (6.35)	0.025 (0.64)	25	3529
	3/32	0.093 (2.36)	0.046 (1.17)	0.02 (0.51)	25	3565
	1/8	0.125 (3.18)	0.062 (1.58)	0.02 (0.51)	25	3566
	1/16	0.063 (1.6)	0.031 (0.79)	0.017 (0.43)	100	3568
	3/32	0.093 (2.36)	0.046 (1.17)	0.02 (0.51)	100	3569

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