## **Technical Data**

# ADHESIVE 120 MULTI-PURPOSE ADHESIVE

**ADHESIVE 120** is a permanent, high-strength adhesive, specially formulated without chlorinated solvents.

### APPLICATIONS

Ideal for a wide range of materials and substrates, including wood, metal, plastic, rubber, glass, paper, card and felt.

Suitable for applications such as fixing television cabinet veneers and speaker coverings.

Adjust the variable position nozzle to the desired setting and apply an even coating to both surfaces to be bonded from 9'' - 12'' (25 – 30 cm). Do not bond until the adhesive is tack-dry and bond the surfaces together using firm pressure.

## **N.B.** May affect certain plastics. Always test a small, inconspicuous area before general use. To prevent blockages, invert the can after use and spray to clear the nozzle.

## **TECHNICAL DATA**

Appearance	Clear, amber liquid
Odour	Acetone
SG @ 25 °C	0.81
Pressure @ 25°C	3 Bar
Discharge rate	Low setting – 1.1 g/sec
	Medium setting – 1.3 g/sec
	High setting – 1.5 g/sec
Polymer type	Styrene butadiene rubber
Open joint time	1 to 10 minutes
Bonding time	Approximately 60 minutes. Maximum adhesion in 12/24 hours
Solubility	Soluble in some solvents, insoluble in water
Recommended solvents	Coldklene 110
Flammability	Classified as extremely flammable under CHIP Regulations
Flashpoint	Not applicable in sealed aerosol
Packaging	500 ml aerosol

## STORAGE

The product may be stored at normal ambient temperatures and has a shelf life of not less than 12 months with correct storage. Aerosols should always be stored below  $50^{\circ}$ C, away from direct heat and naked flame.

#### **HEALTH AND SAFETY**

Health and Safety sheet available separately.

#### **MISREPRESENTATION ACT 1967**

### **TRADE DESCRIPTIONS ACT 1968**

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