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MDCOG240128B6W-FPTLW	240 x 128	N/A	LCD Module				
Specification							
Version: 1		Date: 02/01/2020					
	Re	vision					
1 30/1	12/2019 First Iss	sue					

Disp l ay F	Disp l ay Features						
Resolution	240 x 128						
Appearance	B l ack on White						
Logic Voltage	3.3V	RoHS					
Interface	Parallel / SPI						
Font Set	N/A	RoHS					
Display Mode	Transf l ective						
LC Type	FSTN						
Module Size	1 <mark>2</mark> 2,20 x 79,80 x 6,50 <mark>m</mark> m						
Operating Temperature	-20°C ~ +7 <mark>0</mark> °C						
Construction	COG	Box Quantity	Weight / Disp l ay				
LED Backlight	White	·					

* - For full design functionality, please use this specification in conjunction with the ST7586S specification. (Provided Separately)

Display Accessories					
Part Number	Description				

Optional Variants					
Appearances	Voltage				

General Specification

The Features is described as follow:

■ Module dimension: 122,2 x 79,8 x 6,5 mm

■ View area: 114.0 x 64.0 mm

Active area: 107.98 x 57.58 mm

■ Number of dots: 240 x 128

■ Dot size: 0.43 x 0.43 mm

■ Dot pitch: 0.45 x 0.45 mm

■ LCD type: FSTN Positive Transflective

■ Duty: 1/128Duty , 1/12Bias

■ View direction: 6 o'clock

■ Backlight Type: LED White

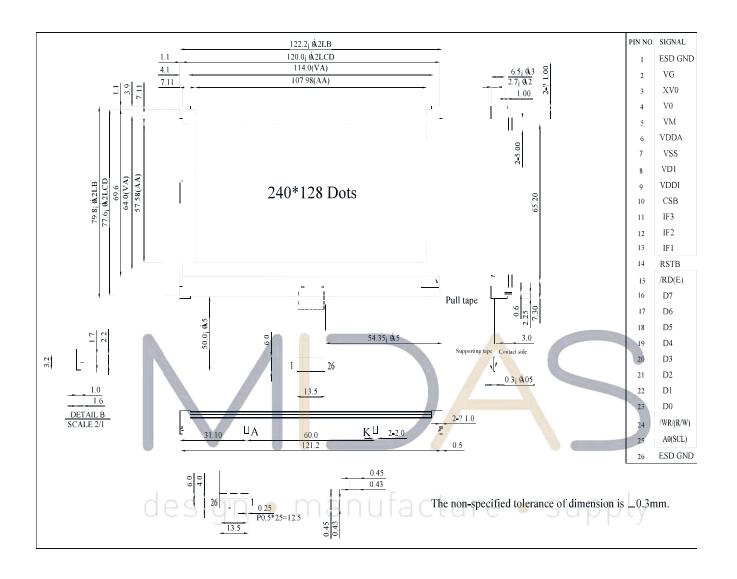
■ IC: ST7586S

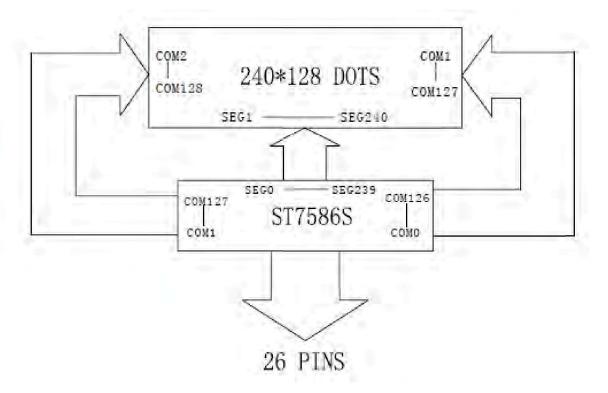
Interface Pin Function

Pin No.	Symbol		Description								
1	ESD GND	Electro-Static	lectro-Static discharge								
2	VG	VG is the pov	G is the power of SEG-drivers								
3	XV0	Negative ope	rating	voltage of COM-drive	ers						
4	V0	Positive oper	ating v	oltage of COM-driver	·s						
5	VM	VM is the nor	n-se l ed	ct voltage level of COI	M-drivers						
6	VDDA	Power supply	/								
7	VSS	Ground									
8	VD1	Digital power	sourc	e selection	A						
9	VDDI	VDD1 is the p	oowe <mark>r</mark>	of interface I/O circuit							
10	CSB	CSB="L": Thi CSB="H": Thi	Chip select input pin CSB="L": This chip is selected and the MPU interface is active CSB="H": This chip is not selected and the MPU interface is disabled D[7:0] are high impedance)								
11	IF3	These pins se	elect in	nterface operation mo	dee Sup	ply					
12	IF2	H H H L	L L	80 series 8-bit parallel 68 series 8-bit parallel 8-bit serial (4-Line)	<u> </u> -						
13	IF1	L H	L	9-bit serial (3-Line)	detailed information						
14	RSTB			nen RSTB is "L", inter		edure is					
		Read / Write execution control pin. (This pin is only used in parallelinterface)									
		MPU Type	ERD	Descri	ption						
15	/RD(E)	6800-series	E	Read / Write control input pin. R/W = "H": When E is "H", dat R/W = "L": The data are latch E signal.	ta bus is in output status.						
		8080-series	/RD	Read enable input pin. When /RD is "L", data bus is i	n output status.						
		This pin is no	t used	in serial interfaces a	nd should be connec	cted to VDD1					

16~23	D7~D0	The bi-directional data bus of the MPU interface. When CSB is "H", they are nigh impedance If using serial interface: Do is the SDA signal in 4-Line & 3-Line interface 10 is the A0 signal in 4-Line interface							
				on control pin. (This pin is only used in parallel	interface)				
		MPU Type	RWR	Description					
		6800-series	R/W	Read / Write control input pin					
24	/WR/(R/W)			R/W = "H" : read					
				R/W = "L" : write					
		8080-series	/WR	Write enable clock input pin.					
				The data are latched at the rising edge of the /WR signal.					
		This pin is not	used ir	n serial interfaces and should be connected to	VDD1				
		The function o	of this pi	in is different in para ll e l and serial interface					
		In parallel inte	rface: A	A0 is register selection input					
25	A0(SCL)			ata bus are display data					
23	AU(SCL)								
		A0 = "L": inputs o <mark>n d</mark> ata bus are comman <mark>d</mark>							
		In serial interface: this pad will be used as SCL (serial-clock) input							
26	ESD GND	Electro-Static	dischar	rge	<i>r</i>				

Contour Drawing & Block Diagram

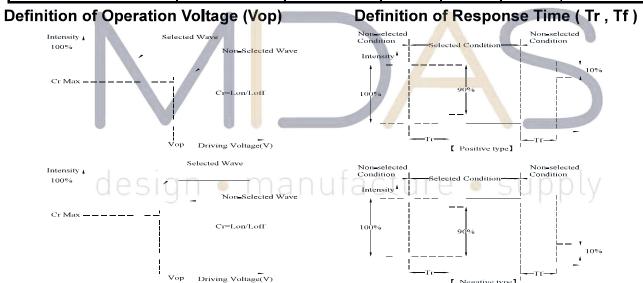




MDAS

Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0		30	ψ= 180°
) (in the America	θ	CR≧2	0	_	60	ψ= 0°
View Ang l e	θ	θ CR≧2		_	45	ψ= 90°
	θ	CR≧2	0	_	45	ψ= 270°
Contrast Ratio	CR	_	_	5	_	_
Daguaga Tima	T rise	_	_	200	300	ms
Response Time	T fa ll	_	_	250	350	ms



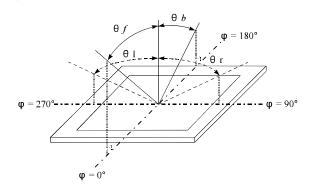
Conditions:

Operating Voltage: Vop Viewing Angle(θ , ϕ): 0° , 0°

Frame Frequency: 64 HZ Driving Waveform: 1/N duty, 1/a bias

[Negative type]

Definition of viewing angle(CR≧2)



Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	Top	- 20	_	+70	°C
Storage Temperature	T _{ST}	-30	_	+80	°C
Digital Power Supply Voltage	VDDI	-0.3	_	3.6	V
Analog Power supply voltage	VDDA	-0.3	_	3.6	V
LCD Power supply voltage	V0-XV0	-0.3	_	19	V
LCD Power supply voltage	VG	-0.3	_	5.5	V

Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supp l y Vo l tage For Logic	V _{DD} -V _{SS}	-	3.0	3.3	3.6	V
desig Supply Voltage For LCM	N • M 8	Ta=-20℃ Ta=25℃	14.8	15.0	5 U D 15.2) V
		Ta=+70℃	_	_		V
Input High Vo l t.	VIH	1	0.7V _{DD}	I	V_{DD}	V
Input Low Volt.	VIL	1	Vss	ı	0.3 V _{DD}	V
Output High Vo l t.	Vон		0.8 V _{DD}		V _{DD}	V
Output Low Vo l t.	Vol	_	Vss	1	0.2V _{DD}	V
Supp l y Current	I DD	V _{DD} =3.3V	_	2.0	4.0	mA

Please kindly consider to design the Vop to be adjustable while programing the software to match LCD contrast tolerance.

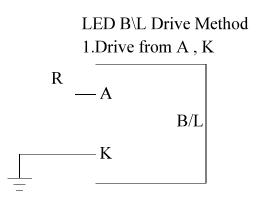
Backlight Information

Specification

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED		144	180	mA	V=3.5V
Supply Voltage	V	3.4	3.5	3.6	٧	_
Reverse Voltage	VR	_	_	5	٧	_
Color	х	0.244	0.264	0.284		II
coordinate	Υ	0.264	0.284	0.304		ILED=144mA
Luminance (Without LCD)	IV	750	940	-	CD/M ²	ILED=144mA
LED Life Time						ILED=144mA
(For Reference	\bigvee		50K	_	Hr.	25℃, <mark>5</mark> 0-60%RH,
only)						(Note 1)
Color de	White	• m	anu	ıfac	ture	• supply

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note 1:50K hours is only an estimate for reference.



Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

	Environmental Test								
Test Item	Content of Test	Test Condition	Note						
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 96hrs	2						
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 96hrs	1,2						
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 96hrs							
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 96hrs	1						
High Temperature/ Humidity storage	The module should be allowed to stand at 60°C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2						
Therma l shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°C/70°C 10 cycles							
Vibration test des	Endurance test applying the vibration during transportation and using.	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3						
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330 Ω CS=150pF 10 times							

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

Inspection specification

NO	I tem			Criterion		AQL	
01	E l ectrica l Testing	 1.1 Missing vertical, horizontal segment, segment contrast defect. 1.2 Missing character, dot or icon. 1.3 Display malfunction. 1.4 No function or no display. 1.5 Current consumption exceeds product specifications. 1.6 LCD viewing angle defect. 1.7 Mixed product types. 1.8 Contrast defect. 					
02	Black or white spots on LCD (display only)	2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.2.2 Densely spaced: No more than two spots or lines within 3mm					
	LCD black spots, white	3.1 Round type Φ=(x + y) /	2	$\phi \le 0.10$ $0.10 < \phi \le 0.20$ $0.20 < \phi \le 0.25$ $0.25 < \phi$	Acceptable Q TY Accept no dense 2 1 0	2.5	
	spots, contamination (non-display)	3.2 Line type : (A	As fo ll owir Length L≦3.0 L≦2.5	width W≦0.02 0.02 <w≦0.03 0.03<w≦0.05="" 0.05<w<="" td=""><td>Acceptable Q TY Accept no dense 2 As round type</td><td>2.5</td></w≦0.03>	Acceptable Q TY Accept no dense 2 As round type	2.5	
04	Polarizer bubbles	If bubbles are vi judge using blace specifications, no to find, must che specify direction	ck spot ot easy eck in	Size Φ $Φ \le 0.20$ $0.20 < Φ \le 0.50$ $0.50 < Φ \le 1.00$ $1.00 < Φ$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5	

NO	Item	Criterion						
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination						
		Symbols Define:						
		x: Chip length y:	Chip width z: Chip t	thickness				
		k: Seal width t: Glass thickness a: LCD side length						
		L: Electrode pad length:						
		6.1 General glass chip :						
		6.1.1 Chip on panel sui	face and crack between	panels:				
	Chipped glass		Y K	No.				
		z: Chip thickness	y: Chip width	x: Chip length				
		Z≦1/2t	Not over viewing	x≦1/8a				
06			area		2.5			
		1/2t < z ≦ <mark>2t</mark>	Not exceed 1/3k	x≦1/8a				
	⊙If there are 2 or more chips, x is total length of each chip.							
	des	6.1.2 Corner crack:	THE PARTY OF THE P	supply				
		z: Chip thickness	y: Chip width	x: Chip length				
		Z≦1/2t	Not over viewing area	x≦1/8a				
		1/2t < z ≦ 2t	Not exceed 1/3k	x≦1/8a				
		⊙If there are 2 or more	e chips, x is the total leng	gth of each chip.				

NO	Item	Criterion						
	Glass	Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:						
06		$\begin{array}{ c c c c c c }\hline y: Chip \ width & x: Chip \ length & z: Chip \ thickness \\\hline y \le 0.5mm & x \le 1/8a & 0 < z \le t \\\hline 6.2.2 \ Non-conductive \ portion: \\\hline \end{array}$						
		y: Chip width x: Chip length z: Chip thickness y ≤ L x ≤ 1/8a 0 < z ≤ t If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. If the product will be heat sealed by the customer, the alignment mark not be damaged. 6.2.3 Substrate protuberance and internal crack. y: width x: length y ≤ 1/3L x ≤ a						

NO	Item	Criterion	AQL			
07	Cracked glass	The LCD with extensive crack is not acceptable.				
08	Backlight elements					
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65			
10	PCB, COB	 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production. 				
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65			

NO	Item	Criterion				
		12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	2.5			
		12.2 No cracks on interface pin (OLB) of TCP.	0.65			
		12.3 No contamination, solder residue or solder balls on product.	2.5			
		12.4 The IC on the TCP may not be damaged, circuits.	2.5			
		12.5 The uppermost edge of the protective strip on the interface				
	General appearance	pin must be present or look as if it cause the interface pin to				
12		sever. 12.6 The residual rosin or tin oil of soldering (component or chip	2.5			
		component) is not burned into brown or black color.	2.5			
		12.7 Sealant on top of the ITO circuit has not hardened.	0.65			
		12.8 Pin type must match type in specification sheet.	0.65			
		12.9 LCD pin loose or missing pins.				
		12.10 Produ <mark>c</mark> t packaging must the same as specified on packagi <mark>n</mark> g specification sheet.	0.65			
		12.11 Produ <mark>ct</mark> dimension and structure must conform to produ				
		specification sheet.				
		12.12 Visua <mark>l d</mark> efect outside of VA is not considered to be rejection.				

Precautions in use of LCD Modules

- (1)Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Midas have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Midas have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Midas have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11)Please heat up a little the tape sticking on the components when removing it; otherwise the components might be damaged.

12.Material List of Components for RoHs

1. Midas Displays hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Materia l	Cd	Pb	Hg	Cr6+	PBB	PBDE	DEHP	BBP	DBP	DIBP
Limited	100	1000	1000	1000	1000	1000	1000	1000	1000	1000
Va l ue	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm	ppm
Above limited value is set up according to RoHS.										

- 2.Process for RoHS requirement : (only for RoHS inspection)
 - (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
 - (2) Heat-resistance temp. :

Reflow: 250°C,30 seconds Max.;

Connector soldering wave or hand soldering: 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp.: 235±5°C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

Initial code

```
//For FSTN White
void initial()
{
    RES=1;
    delay(200);
    RES=0;
    delay(200);
    RES=1;
    delay(200);
    write_com(0xD7);
                        // Disable Auto Read
    write_dat(0x9F);
    write com(0xE0);
                        // Enable OTP Read
    write_dat(0x00);
    delay(20);
                        // OTP Up-Load
    write com(0xE3);
    delay(20);
    write_com(0xE1);
                        // OTP Control Out
    write com(0x11);
                        // Sleep Out
    write_com(0x28);
                        // Display OFF
                         n • manufacture • supply
    write_com(0xC0);
                        //—— Vop = 0X11Dh —
    write dat(0x1D);
                        //
    write dat(0x01);
                        //
    write com(0xC3);
                        // BIAS = 1/12 ------
    write dat(0x02);
                        //
    write com(0xC4);
                        // Set Booster
    write_dat(0x07);
    write com(0xD0);
                        // Enable Analog Circuit
    write_dat(0x1D);
    write com(0xB5);
                        // N-Line = 0 ; Frame inversion
```

```
write dat(0x00);
    write com(0x39);
                        //Display Mode : Monochrome mode(B/W Mode)
                FSTN White Temperature Compensation
    write com(0xF1);
                        // Frame Rate (Monochrome Mode)
    write dat(0x06);
    write_dat(0x0B);
                        //
    write dat(0x0D);
    write dat(0x12);
                         //
                FSTN White Temperature Compensation
    write com(0xF4);
                        //Temperature Gradient Compensation
    write dat(0x7F);
                        //MT1, MT0
    write_dat(0x22);
                        //MT3, MT2
    write dat(0x11);
                        //MT5, MT4
    write dat(0x02);
                        //MT7, MT6
                        //MT9 , MT8
    write_dat(0x00);
    write dat(0x32);
                        //MTB, MTA
    write_dat(0x82);
                        //MTD , MTC
    write dat(0xB6);
                        //MTF , MTE
    write com(0x3A);
                        // Enable DDRAM Interface
    write_dat(0x02);
                                 manufacture • supply
                        // Scan Direction Setting/Display Control
    write_com(0x36);
    write dat(0x00);
    write com(0xB0);
                        // Duty Setting
    write_dat(0x7F);
                        // 1/128Duty
write com(0x20);
                        // Normal display
    write com(0x37);
                        // Start Line
    write_dat(0x00);
                        //
    write com(0xB1);
                        // First Output COM
    write_dat(0x00);
                        //
```

```
write_com(0xB3);
                   //FOSC Divider
write_dat(0x00);
write_com(0x2A);
                   // Column Address Setting
write_dat(0x00);
write_dat(0x00);
write_dat(0x00);
write_dat(79);
                       //
write_com(0x2B);
                   // Row Address Setting
write_dat(0x00);
write_dat(0x00);
write_dat(0x00);
write_dat(127);
                   //
write_com(0x29);
                   // Display ON
}
         design • manufacture • supply
```