# **TECHNICAL DATA**







Anti-Corrosion

# **RUST CONVERTER**

### **RESTORES CORRODED METAL**

Rust Converter converts the rust formed from the oxidation of steel and iron into a paintable anti-corrosion layer. The cured coating is impermeable, tough and durable, preventing further corrosion. When dry, the dark grey coating acts as an effective primer for coloured top-coat application.

Totally free of lead and chromates, with no need for sand blasting, Rust Converter is fast acting: results visible in <5 minutes.

It's water based, with no chlorinated solvents and it can be finished with Galva Colour as top coat.

#### **PRODUCT CODES / FILL SIZES**



30301 / 750ml

#### **APPLICATIONS**

Suitable for use throughout the industry on: mechanical handling equipment, rolling stock, agricultural equipment, steel construction, ship repair, surface treatment, corrosion protection of all ferrous materials.

Rust Converter acts in three ways:

- 1. Inactivates existing rust: the unstable ferric hydroxide, formed at the start of the corrosion process of iron, is transformed into an inert complex, halting the corrosion process immediately.
- 2. Formation of a passivating protective coating: the formed complexes combine with the unique resin in Rust Converter creating a non-permeable coating, providing anti-corrosion protection.
- 3. Function as a primer: the cured dark grey, protective coating has an ideal structure and composition to act as a primer for future cosmetic over-painting.

#### **DIRECTIONS**

- Stir or mix product before use.
- Stir frequently during application.
- Use only with adequate ventilation.
- Apply an even coat with a standard paint brush within a temperature range of 15 to 25°C. (dispose of brush, do not re-use).
- Allow Rust Converter to work results will be visible in >5 minutes.
- Rust conversion at room temperature is approximately 30 minutes.
- Rust Converter will cure to a dry, dark grey finish time dependent on application and rust.
- Leave for 24 hours before over-painting.

# **TECHNICAL DATA**



#### **TECHNICAL DATA (WITHOUT PROPELLANT)**

Appearance	Viscous Liquid
Colour	Blue-green
Odour	Odourless
Density	1.2 g/cm3 (@ 20°C)
рН	2.5-3.5
Flash Point	None
Rust Conversion Active Product	30 minutes
Rust Conversion Active Product	1 hour
Operational Temperature (Cured)	Maximum 60°C
Typical Coat Weight	20 μm
Coverage Per Litre	7m²/litre
Adhesion On Steel Dry Coating	0 GT
Salt Spray Resistance (ASTM B 117)	340 Hours at film thickness of 25 μm
Flexibility (Mandrel Test)	Pass: 7mm

#### **MATERIALS COMPATIBILITY**

OK -CAUTION -NOT OK -

### **STORAGE & SHELF LIFE**

The product should not be stored at temperatures below 5°C and do not mix with other products and has a shelf life of not less than 2 years with correct storage.

### **HEALTH AND SAFETY**

A separate Safety Data Sheet (SDS) according to EC Regulation 73/404/EEC and 648/2004/EC is available from Ambersil.com or via info.uk@crcind.com

#### **MISREPRESENTATION ACT 1967**

## TRADE DESCRIPTIONS ACT 1968

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