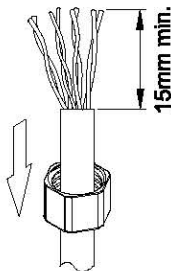


# Stewart Connector

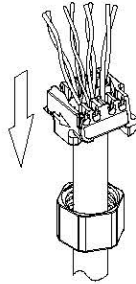
SS-39300 SERIES FIELD TERMINATABLE  
UNSHIELDED PLUG ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

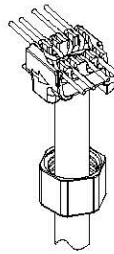
## Instruction Sheet



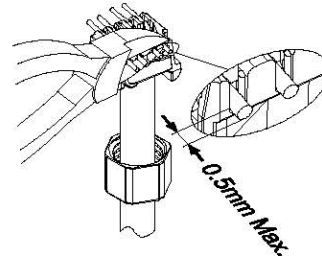
**Step 1:**  
Put cable through the Nut.  
(OD:4-6mm;23-26AWG)  
Strip the cable for minimum  
15 mm,pull the foil or braided  
shield back over the jacket.



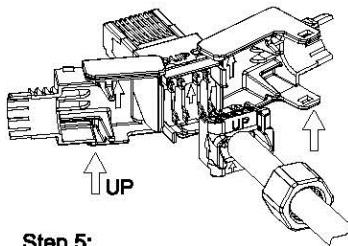
**Step 2:**  
Insert the wires into  
the cap through the  
holes.



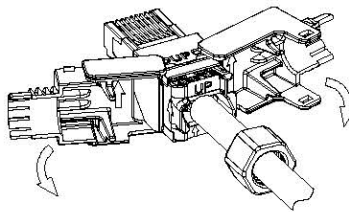
**Step 3:**  
Lay the wires  
to the correct  
positions based  
on the color code.  
(T568A/T568B)



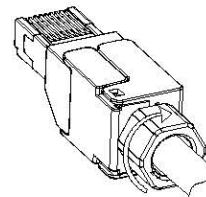
**Step 4:**  
Cut the excess wires off.  
The tips of the wires should  
protrude no more than  
0.5mm.



**Step 5:**  
Put the cap on the IDC tower.  
The arrows on the jack and the  
cap should face the same direction.  
Put the cap into position.

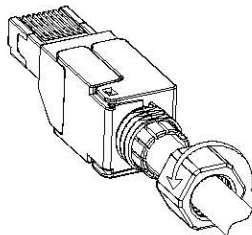


**Step 6:**  
Close the jaws until hearing the click.

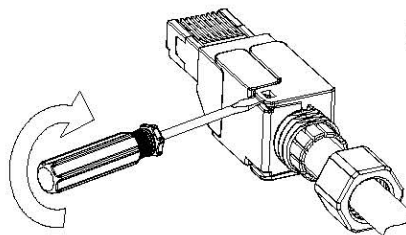


**Step 7:**  
Screw down the nut.

### Disassembly Instruction:



**Step 1:**  
Unscrew the nut.



**Step 2:**  
Insert the slotted screwdriver  
into the slot and rotate to  
open the jaws.