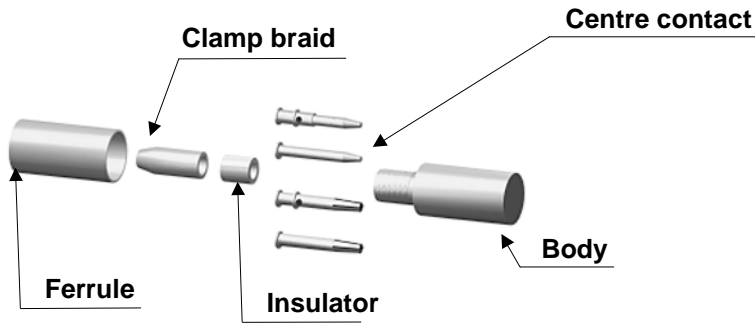
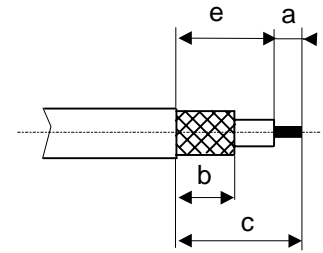


Crimp 03 : Small cables

COMPONENTS

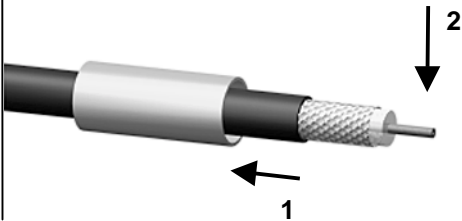


STRIPPING DIMENSIONS



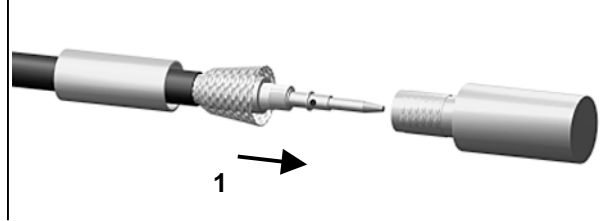
1

Slide the ferrule onto the cable.
Strip the cable.



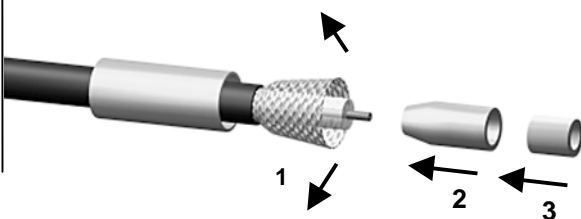
4

Slide cable into body until it bottoms against insulator.



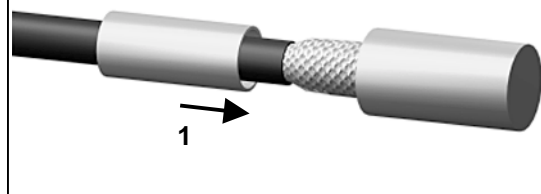
2

Fan the braid.
Slide the braid clamp and the insulator between the dielectric and the braid.
Slide the insulator between the dielectric and the braid.



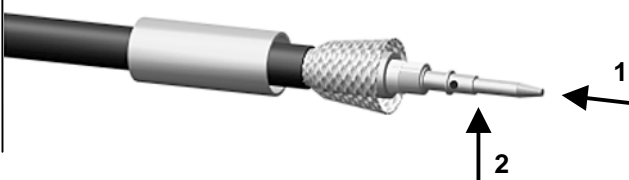
5

Slide the ferrule over the braid.



3

Slide on the centre contact until it bottoms against the cable dielectric.
Solder or crimp the centre contact with crimping tool (see connector TDS).
Clean solder area if necessary.



6

Crimp the ferrule with crimping tool (see connector TDS).
Cut the excess of braid if necessary.

