



Flute geometry
Standard helix, right hand spiral, wider flutes

Point angle
1.0mm - 1.9mm (inc) 4 facet point
2.0mm - 13.0mm (inc) 118deg special point geometry (Dormer P.S. point)
Giving greater positional accuracy

Surface treatment
1.0mm - 1.9mm (inc bright finish)
2.00mm - 13.0mm (inc) bright body, TiN coating on working part of tool

Application
General purpose engineering drills

356600

Set no.	No. of drills	Contents	Order code	Price each
419	19	1.0 - 10.0mm x 0.5mm	No Order Code	
413	13	1.5 - 6.5mm x 0.5mm + 3.3mm + 4.2mm		
			137-5809	