



BS1127:1950

Tolerance

6g

Chamfer lead

1.5 threads

Cutting rake

8°

Flute geometry

Straight flutes

Surface treatment

Bright

Range

2 - 30mm

Application

For hand or machine production of components less than 3 x diameter in length.

359775

Size x pitch (mm)	OD (in)	Order code	Price each
2 x 0.40	13/16	137-5800	
2.5 x 0.45	13/16	No Order Code	
3 x 0.50	13/16	147-4027	
3.5 x 0.60	13/16	No Order Code	
4 x 0.70	13/16	147-4028	
5 x 0.80	13/16	147-4031	
6 x 1.00	13/16	137-5682	
6 x 1.00	1	137-5683	
6 x 1.00	1 5/16	147-4033	
7 x 1.00	13/16	No Order Code	
8 x 1.25	1	137-5685	
8 x 1.25	1 5/16	147-4034	
9 x 1.25	1	No Order Code	
10 x 1.50	1	147-4032	
10 x 1.50	1 5/16	137-5686	
10 x 1.50	1 1/2	147-4036	
11 x 1.50	1 5/16	147-4035	
12 x 1.75	1 5/16	137-5687	
12 x 1.75	1 1/2	No Order Code	
14 x 2.00	1 5/16	No Order Code	
14 x 2.00	1 1/2	147-4037	
16 x 2.00	1 1/2	147-4038	
18 x 2.50	2	147-4039	
20 x 2.50	2	147-4040	
22 x 2.50	2	147-4041	
24 x 3.00	2	147-4043	
30 x 3.50	3	No Order Code	