



BS122/4 Shank

Diameter Tolerance

Material

Flute Geometry

Surface Treatment

Range

Application

Threaded Parallel Shank

Up to 1/2: -.0005in/- .0113in

HSS-XS1 (Powder Metallurgy)

30deg Spiral

Bronze Finish

6.0mm - 25.0mm, 1/4 - 1in

General Purpose Slot Drills For Milling Keyways

With Tolerance P9 Or Slots In One Cut. Improved

Performance Over Standard HSS Cutters.

359885

Cutter diameter (mm)	Shank diameter (mm)	Flute length (mm)	Overall length (mm)	Number of flutes	Order code	Price each
6.0	16.0	16.0	60.5	3	No Order Code	137-5818
8.0	10.0	18.0	63.5	3	No Order Code	
10.0	10.0	21.0	66.5	3	No Order Code	
12.0	12.0	24.0	70.0	3	No Order Code	
14.0	12.0	28.5	73.0	3	No Order Code	
16.0	16.0	26.5	77.0	3	No Order Code	
18.0	16.0	33.0	80.0	3	No Order Code	
20.0	16.0	38.0	83.5	3	No Order Code	
25.0	25.0	40.0	83.5	3	No Order Code	
Cutter diameter (in)	Shank diameter (in)	Flute length (mm)	Overall length (mm)	Number of flutes	Order code	Price each
¼	¼	16.0	60.5	3	No Order Code	
⅜	⅜	21.0	66.5	3	No Order Code	
½	½	24.0	70.0	3	No Order Code	
⅝	⅝	27.0	77.0	3	No Order Code	
¾	¾	38.5	83.5	3	No Order Code	
⅞	1	35.0	98.5	3	No Order Code	
1	1	40	101.5	3	No Order Code	