

ISO 529

Tap tolerance

Class 2 for 6H fit

Chamfer thread numbers

2

Cutting rake

7°

Flute geometry

Spiral point

Surface treatment

Bright

Range

2 - 24mm

Application

For machine tapping of through holes.



369291

| Size x pitch (mm) | Overall length (mm) | Flute length (mm) | Shank diameter (mm) | Square A/F (mm) | Order code | Price each |
|-------------------|---------------------|-------------------|---------------------|-----------------|---------------|------------|
| 2 x 0.40 | 41.0 | 8.0 | 2.50 | 2.00 | No Order Code | |
| 2.5 x 0.45 | 44.5 | 9.5 | 2.80 | 2.24 | 138-9477 | |
| 3 x 0.50 | 48.0 | 12.5 | 3.15 | 2.50 | 138-9478 | |
| 3.5 x 0.60 | 50 | 14 | 3.55 | 2.80 | No Order Code | |
| 4 x 0.70 | 53.0 | 14.0 | 4.00 | 3.15 | 138-9479 | |
| 5 x 0.80 | 58 | 11 | 5.00 | 4.00 | 138-9480 | |
| 6 x 1.00 | 66 | 13 | 6.30 | 5.00 | 138-9481 | |
| 8 x 1.25 | 72 | 16 | 8.00 | 6.30 | No Order Code | |
| 10 x 1.50 | 80 | 18 | 10.00 | 8.00 | 138-9482 | |
| 12 x 1.75 | 89 | 22 | 9.00 | 7.10 | No Order Code | |
| 16 x 2.00 | 102 | 24 | 12.50 | 10.00 | No Order Code | |
| 20 x 2.50 | 112 | 29 | 14.00 | 11.20 | No Order Code | |
| 24 x 3.00 | 130 | 35 | 18.00 | 14.00 | No Order Code | |