



BS 328

Flute geometry

Right hand helix

Point angle

120° with a 60° Included Countersink

Surface treatment

Bright

Range

BS1 (1/8) - BS7 (3/4)

Application

For producing centre holes in components which require machining between centres.

380228

| Size | Body diam. (in) | Pilot drill diam. (in) | Overall length (in) | Order code | Price each |
|------|-----------------|------------------------|---------------------|---------------|------------|
| BS1 | 1/8 | 3/64 | 1/2 | 138-9463 | |
| BS2 | 3/16 | 1/8 | 13/4 | 138-9465 | |
| BS3 | 1/4 | 3/32 | 2 | 138-9466 | |
| BS4 | 5/16 | 1/8 | 21/4 | 138-9467 | |
| BS5 | 7/16 | 3/16 | 21/2 | No Order Code | |
| BS5A | 1/2 | 7/32 | 23/4 | No Order Code | |
| BS6 | 5/8 | 1/4 | 3 | No Order Code | |
| BS7 | 3/4 | 5/16 | 31/2 | No Order Code | |