



ISO 529

**Tap tolerance:** Class 1,2 and 3**Chamfer thread number:** 1, 2 and 3**Cutting rake:** 7°**Flute geometry:** Straight flutes**Surface treatment:** Bright**Range:** 1/6 - 3/4in

380252

| Size x pitch | Cutter diameter (mm) | Overall length (mm) | Flute length (mm) | Shank diameter (mm) | A (mm) | Order code           | Price each |
|--------------|----------------------|---------------------|-------------------|---------------------|--------|----------------------|------------|
| 1/16 x 27    | 7.94                 | 65                  | 17                | 8.1                 | 6.0    | <b>No Order Code</b> |            |
| 1/8 x 27     | 10.290               | 70                  | 19                | 11.1                | 8.30   | <b>138-9496</b>      |            |
| 1/4 x 18     | 13.720               | 75                  | 27                | 14.3                | 10.70  | <b>138-9497</b>      |            |
| 3/8 x 18     | 17.150               | 80                  | 27                | 17.8                | 13.50  | <b>148-5358</b>      |            |
| 1/2 x 14     | 21.340               | 100                 | 35                | 17.5                | 13.10  | <b>148-5359</b>      |            |
| 3/4 x 14     | 26.670               | 105                 | 35                | 23.0                | 17.20  | <b>148-5360</b>      |            |