

Tangit Décapant

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MATERIAL TYPE

Cleaner on the basis of acetone and butanone.

INTENDED USE

Final cleaning of UPVC surfaces before applying the Tangit UPVC adhesive. Tangit Décapant is used also to clean brushes but must never be used to dilute the adhesive under no circumstances.

INSTRUCTIONS FOR USE

- Before bonding, it is recommended to read the technical approvals mentioned hereafter.
- The assemblies must be carried out professionally in accordance with 6510, 6031, 6032 and 6033 DTU.

Preparation of the surfaces to be bonded

- Consult the Tangit adhesive technical data sheet
- Clean the surfaces to be bonded : pipe end outside and socket inside.
- Abrade with grinding paper the parts to be put together in order to remove the surface skin.
The use of file, rasp or saw blade is forbidden.
- Soak a white soft paper with Tangit Décapant and clean the surfaces to be bonded of all grease, dirt and lubricant. Use a new piece of soft paper for each cleaning operation.

Consumption

For the production of 100 glued joints, the following approximate amounts of Tangit Décapant are required.

Pipe diameter (mm)		Tangit Décapant (kg)
nominal	Outside	
25	32	0.5
32	40	0.7
40	50	0.9
50	63	1.1
65	75	1.3
80	90	1.4
100	110	1.7
125	140	2.1
150	160	2.5
200	225	4.5
250	280	6.5
300	315	10.2

SPECIAL INSTRUCTIONS

Containers no longer in use should be closed tightly in order to avoid evaporation of solvents.
The working area must be protected from rain. Moreover, it is necessary to make sure that no projection (rain or anything else) gets into the open container.
Tangit Décapant attacks, dissolves and makes rigid PVC swell : avoid any splash on the pipe and the socket. Avoid any contact between the soft paper used for the cleaning and the tube or the socket.

PACKAGE SIZE

Tin with 1 liter

APPROVALS

Avis technique (technical note) n°15/98-244 and 15/98-246 CSTB 03-244

HEALTH AND SAFETY

For full details see separate Health and Safety sheet

GUARANTEE

The information supplied in our literature or given by our employees concerning the use of our products is based upon extensive experience and given in good faith in order to help you. However, as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof.