

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M[™] Scotch-Weld[™] Epoxy Structural Adhesive DP-760 Off-White

Product Identification Numbers

FS-9100-4045-0 UU-0101-3339-3

7000006834 7100200506

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

09-0181-9, 09-0180-1

TRANSPORTATION INFORMATION

FS-9100-4045-0

ADR/RID: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., LIMITED QUANTITY, (TRIETHYLENETETRAMINE), 8., II, (E), ADR Classification Code: C8.

IMDG-CODE: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (TRIETHYLENETETRAMINE), 8., II, IMDG-Code

3MTM Scotch-WeldTM Epoxy Structural Adhesive DP-760 Off-White

segregation code: 18- ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

ICAO/IATA: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (TRIETHYLENETETRAMINE), 8, II.

UU-0101-3339-3

Component 1

ADR/RID: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., LIMITED QUANTITY, (TRIETHYLENETETRAMINE), 8., II, (E), ADR Classification Code: C8.

IMDG-CODE: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (TRIETHYLENETETRAMINE), 8., II, IMDG-Code segregation code: 18 - ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

ICAO/IATA: UN3259, AMINES, SOLID, CORROSIVE, N.O.S., (TRIETHYLENETETRAMINE), 8, II.

Component 2

ADR/RID: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION 375, ENVIRONMENTALLY HAZARDOUS SUBSTANCE EXEMPTION, (TRIGYLCIDYL-P-AMINOPHENOL), III, --.

IMDG-CODE: UN3077, NOT RESTRICTED AS PER IMDG CODE 2.10.2.7, MARINE POLLUTANT EXCEPTION,

(TRIGYLCIDYL-P-AMINOPHENOL), III, IMDG-Code segregation code: NONE, EMS: --.

ICAO/IATA: UN3077, NOT RESTRICTED AS PER SPECIAL PROVISION A197, ENVIRONMENTALLY

HAZARDOUS SUBSTANCE EXCEPTION, (TRIGYLCIDYL-P-AMINOPHENOL), III.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314 Skin Sensitization, Category 1A - Skin Sens. 1A; H317 Germ Cell Mutagenicity, Category 2 - Muta. 2; H341 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Contains:

Epichlorhydrin; Diethylenetriamine; 2-(2-Aminoethylamino)ethanol; 2-Piperazin-1-ylethylamine; 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Phenol-formaldehyde polymer, glycidyl ether; p-(2,3-epoxypropoxy)-N,N-bis(2,3-

3MTM Scotch-WeldTM Epoxy Structural Adhesive DP-760 Off-White

epoxypropyl)aniline; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol; Amines, polyethylenepoly-, tetraethylenepentamine fraction; Amines, polyethylenepoly-, triethylenetetramine fraction

HAZARD STATEMENTS:

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international

regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Section 1: Product identification numbers information was modified. Section 01: SAP Material Numbers information was modified.



Safety Data Sheet

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 Document group:
 09-0181-9
 Version number:
 25.00

 Revision date:
 16/02/2021
 Supersedes date:
 04/12/2018

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Scotch-WeldTM Epoxy Structural Adhesive DP-760 Off-White: Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319 Skin Sensitization, Category 1A - Skin Sens. 1A; H317 Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

3M[™] Scotch-Weld[™] Epoxy Structural Adhesive DP-760 Off-White: Part B

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |









Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	5026-74-4	225-716-2	30 - 60
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	7 - 13
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	5 - 10
1-chloro-2,3-epoxypropane	106-89-8	203-439-8	0.001 - 0.02

HAZARD STATEMENTS:

H302
Harmful if swallowed.
H315
Causes skin irritation.
H319
Causes serious eye irritation.
H317
May cause an allergic skin reaction.
H341
Suspected of causing genetic defects.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280K Wear protective gloves and respiratory protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

3MTM Scotch-WeldTM Epoxy Structural Adhesive DP-760 Off-White: Part B

H341 Suspected of causing genetic defects.

<=125 ml Precautionary statements

Prevention:

P280K Wear protective gloves and respiratory protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

16% of the mixture consists of components of unknown acute oral toxicity.

Contains 19% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%		Classification according to Regulation (EC) No. 1272/2008 [CLP]
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	(CAS-No.) 5026-74-4 (EC-No.) 225-716-2	30 -	60	Aquatic Chronic 2, H411 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Muta. 2, H341
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	(CAS-No.) 9003-36-5 (EC-No.) 500-006-8	7 - 1	13	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Acrylic copolymer	Trade Secret	< 10		Substance not classified as hazardous
Vinyl-Acrylic copolymer	Trade Secret	< 10		Substance not classified as hazardous
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01- 2119456619-26	5 - 1	0	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Silica, vitreous	(CAS-No.) 60676-86-0 (EC-No.) 262-373-8	5 - 1	0	Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	5	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7	1 - 3	3	Carc. 2, H351 (inhalation)

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	(EC-No.) 236-675-5 (REACH-No.) 01-		
[3-(2,3-	2119489379-17 (CAS-No.) 2530-83-8	0.5 - 1.5	Eye Dam. 1, H318
epoxypropoxy)propyl]trimethoxysilane	(EC-No.) 219-784-2 (REACH-No.) 01- 2119513212-58		
1-chloro-2,3-epoxypropane	(CAS-No.) 106-89-8	0.02	Flam. Liq. 3, H226 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 Skin Corr. 1B, H314 Skin Sens. 1A, H317 Carc. 1B, H350 Aquatic Chronic 3, H412 Repr. 2, H361f

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2 (REACH-No.) 01- 2119513212-58	(C >= 5%) Eye Dam. 1, H318
bis-[4-(2,3-epoxipropoxi)phenyl]propane		(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionAldehydes.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Hydrogen ChlorideDuring combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
1-chloro-2,3-epoxypropane	106-89-8	UK HSC	TWA:1.9 mg/m3(0.5 ppm);STEL:5.8 mg/m3(1.5 ppm)	
Titanium dioxide	13463-67-7	UK HSC	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Silica, vitreous	60676-86-0	UK HSC	TWA(as respirable dust):0.08 mg/m ³	
Silicon dioxide	67762-90-7	UK HSC	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:PasteColourOff-WhiteOdorEpoxy

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling rangeNot applicable.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.

Flash point >=100 °C [Test Method:Closed Cup]

Autoignition temperatureNot applicable.Decomposition temperatureNo data available.

pH substance/mixture is non-soluble (in water)

Kinematic Viscosity 826,771.653543307 mm²/sec

Water solubilityNegligibleSolubility- non-waterNo data available.Partition coefficient: n-octanol/waterNo data available.Vapour pressureNot applicable.Density>=1.23 g/cm3

Relative density 1.23 - 1.29 [Ref Std: WATER=1]

Relative Vapor Density *Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Molecular weight

Percent volatile

No data available.

No data available.

1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat

10.5 Incompatible materials

Strong acids.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE300 - 2,000 mg/kg
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Dermal	Rabbit	LD50 > 4,000 mg/kg
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Ingestion	Rat	LD50 500-5000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Dermal	Rabbit	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	Rat	LD50 > 5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Silica, vitreous	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica, vitreous	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica, vitreous	Ingestion	Rat	LD50 > 5,110 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Rabbit	LD50 4,000 mg/kg
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Ingestion	Rat	LD50 7,010 mg/kg
1-chloro-2,3-epoxypropane	Dermal	Rabbit	LD50 755 mg/kg
1-chloro-2,3-epoxypropane	Inhalation- Vapour (4 hours)	Rat	LC50 1.7 mg/l
1-chloro-2,3-epoxypropane	Ingestion	Rat	LD50 260 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Charina	Value
Name	Species	value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Rabbit	Irritant
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and	Rabbit	Mild irritant
phenol		
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Mild irritant

1-chloro-2,3-epoxypropane	Human	Corrosive
	and	
	animal	

Serious Eye Damage/Irritation

Name	Species	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Rabbit	Severe irritant
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and	Rabbit	No significant irritation
phenol		
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
Silica, vitreous	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Rabbit	Corrosive
1-chloro-2,3-epoxypropane	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
(2.2	0 :	
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	Guinea	Sensitising
	pig	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and	Multiple	Sensitising
phenol	animal	
	species	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Sensitising
	and	
	animal	
Silica, vitreous	Human	Not classified
	and	
	animal	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
*	and	
	animal	
Titanium dioxide	Human	Not classified
	and	
	animal	
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Guinea	Not classified
	pig	
1-chloro-2,3-epoxypropane	Human	Sensitising
	and	
	animal	

Respiratory Sensitisation

respiratory sensitisation		
Name	Species	Value
bis-[4-(2.3-enoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	In Vitro	Some positive data exist, but the data are not sufficient for classification
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline	In vivo	Mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In vivo	Not mutagenic
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
1-chloro-2,3-epoxypropane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-chloro-2,3-epoxypropane	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica, vitreous	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Dermal	Mouse	Not carcinogenic
1-chloro-2,3-epoxypropane	Dermal	Mouse	Not carcinogenic
1-chloro-2,3-epoxypropane	Ingestion	Rat	Carcinogenic.
1-chloro-2,3-epoxypropane	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Silica, vitreous	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica, vitreous	Inhalation	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica, vitreous	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
[3-(2,3- epoxypropoxy)propyl]trimethoxysilane	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
1-chloro-2,3-epoxypropane	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
1-chloro-2,3-epoxypropane	Inhalation	Not classified for development	Multiple animal species	NOAEL 0.09 mg/l	during organogenesis
1-chloro-2,3-epoxypropane	Ingestion	Not classified for development	Multiple animal species	NOAEL 160 mg/kg/day	during gestation

1-chloro-2,3-epoxypropane	Ingestion	Toxic to male reproduction	Rat	LOAEL 6.25	23 days
				mg/kg/day	
1-chloro-2,3-epoxypropane	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.02	10 weeks
				mg/l	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1-chloro-2,3-epoxypropane	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	occupational exposure
1-chloro-2,3-epoxypropane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Silica, vitreous	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
[3-(2,3- epoxypropoxy)propyl]trim ethoxysilane	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
1-chloro-2,3-epoxypropane	Inhalation	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.21 mg/l	19 days
1-chloro-2,3-epoxypropane	Inhalation	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.04 mg/l	136 weeks
1-chloro-2,3-epoxypropane	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.377 mg/l	4 weeks
1-chloro-2,3-epoxypropane	Inhalation	immune system	Not classified	Rat	LOAEL 0.211 mg/l	4 weeks
1-chloro-2,3-epoxypropane	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	98 days
1-chloro-2,3-epoxypropane	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	98 days
1-chloro-2,3-epoxypropane	Inhalation	respiratory system	Not classified	Multiple	NOAEL 0.02	13 weeks

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				animal	mg/l	
				species		
1-chloro-2,3-epoxypropane	Inhalation	blood	Not classified	Rat	NOAEL	90 days
					0.189 mg/l	-
1-chloro-2,3-epoxypropane	Ingestion	heart blood	Not classified	Rat	NOAEL 80	12 weeks
		·			mg/kg/day	
1-chloro-2,3-epoxypropane	Ingestion	liver	Not classified	Rat	NOAEL 25	90 days
	_				mg/kg/day	

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Water flea	Estimated	48 hours	EC50	18 mg/l
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Bacteria	Experimental	16 hours	EC50	>=10 mg/l
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Common Carp	Experimental	96 hours	LC50	4.2 mg/l
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Green algae	Experimental	96 hours	EC50	13 mg/l
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Green algae	Experimental	96 hours	NOEC	4.2 mg/l
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Water flea	Experimental	21 days	NOEC	0.42 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	9003-36-5	Green Algae	Experimental	72 hours	EC50	1.8 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	9003-36-5	Activated sludge	Unknown	3	IC50	>100 mg/l
bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	1675-54-3	Activated sludge	Estimated	3 hours	IC50	>100 mg/l

bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3- epoxipropoxi)phenyl]pr	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Silica, vitreous	60676-86-0	Common Carp	Experimental	72 hours	LC50	>10,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Bacteria	Experimental	5 hours	EC10	1,520 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Crustacea other	Experimental	48 hours	LC50	324 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Green algae	Experimental	96 hours	EC50	350 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Green Algae	Experimental	96 hours	NOEC	130 mg/l
[3-(2,3- epoxypropoxy)propyl]tr imethoxysilane	2530-83-8	Water flea	Experimental	21 days	NOEC	>=100 mg/l
1-chloro-2,3- epoxypropane	106-89-8	Bacteria	Experimental	16 hours	LOEC	55 mg/l
1-chloro-2,3- epoxypropane	106-89-8	Fathead minnow	Experimental	96 hours	LC50	10.6 mg/l
1-chloro-2,3- epoxypropane	106-89-8	Green Algae	Experimental	72 hours	EC50	15 mg/l
1-chloro-2,3- epoxypropane	106-89-8	Water flea	Experimental	48 hours	EC50	23.9 mg/l
1-chloro-2,3- epoxypropane	106-89-8	Green Algae	Experimental	72 hours	NOEC	1.7 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline		Experimental Hydrolysis		Hydrolytic half-life	4.1 days (t 1/2)	Non-standard method
p-(2,3-epoxypropoxy)-N,N-bis(2,3-epoxypropyl)aniline		Experimental Biodegradation	29 days	CO2 evolution	_	OECD 301B - Modified sturm or CO2

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Biodegradation	28 days	CO2 evolution	16 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Non-standard method
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Silica, vitreous	60676-86-0	Data not availbl- insufficient			N/A	
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient			N/A	
Titanium dioxide	13463-67-7	Data not availbl- insufficient			N/A	
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Non-standard method
[3-(2,3- epoxypropoxy)propyl]trimet hoxysilane	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 % weight	Non-standard method
1-chloro-2,3-epoxypropane	106-89-8	Experimental Hydrolysis		Hydrolytic half-life	3.9 days (t 1/2)	Non-standard method
1-chloro-2,3-epoxypropane	106-89-8	Estimated Biodegradation	14 days	BOD	68 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
p-(2,3-epoxypropoxy)- N,N-bis(2,3- epoxypropyl)aniline	5026-74-4	Estimated Bioconcentration		Log Kow	0.87	Non-standard method
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Bioconcentration		Log Kow	≤3.6	OECD 117 log Kow HPLC method
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	Non-standard method
Silica, vitreous	60676-86-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF- Carp	42 days	Bioaccumulation factor	9.6	Non-standard method
[3-(2,3- epoxypropoxy)propyl]trime thoxysilane		Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-chloro-2,3-epoxypropane	106-89-8	Experimental Bioconcentration		Log Kow	0.45	Non-standard method

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Mobility in Soil	Koc	4,460 l/kg	OECD 121 Estim. of Koc by HPLC
[3-(2,3- epoxypropoxy)propyl]trime thoxysilane	2530-83-8	Estimated Mobility in Soil	Koc	58 l/kg	Episuite TM

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12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

IATA: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III. Exemption: For vessels containing a net quantity of 5 l or a net mass of 5 kg or less per single or inner packaging, special provision 375 (ADR), exemption per 2.10.2.7 (IMDG) or special provision A197 (IATA) may be applied, if applicable IMDG: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III; Marine Pollutant: Trigylcidyl-P-Aminophenol; FA, SF.

ADR: UN3077; Environmentally Hazardous Substance, Solid, N.O.S (Trigylcidyl-P-Aminophenol); 9; III; (-); M7.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No Data Available	No Data Available
14.2 UN proper shipping name	No data available.	No Data Available	No Data Available

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14.3 Transport hazard	No data available.	No Data Available	No Data Available
class(es)			
14.4 Packing group	No data available.	No Data Available	No Data Available
14.4 Facking group	No data available.	No Data Avanable	No Data Available
14.5 Environmental hazards	No data available.	No Data Available	No Data Available
14.6 Special precautions for	Please refer to the other	Please refer to the other	Please refer to the other
user	sections of the SDS for	sections of the SDS for further	sections of the SDS for
	further information.	information.	further information.
14.7 Transport in bulk	No data available.	No Data Available	No Data Available
according to Annex II of			
Marpol 73/78 and IBC Code			
Control Temperature	No data available.	No Data Available	No Data Available
Emergency Temperature	No data available.	No Data Available	No Data Available
ADD TO LO	N. 14 2111	N 4 A 1' 11	N. D. (A. 7111
ADR Tunnel Code	No data available.	Not Applicable	No Data Available
ADR Classification Code	No data available.	No Data Available	No Data Available
ADR Transport Category	No data available.	No Data Available	No Data Available
Tibit Transport Category	1 to data available.	1 to Butte 1 trainable	110 Bata Hvanaoie
ADR Multiplier	No data available.	No Data Available	No Data Available
IMDG Segregation Code	No data available.	No Data Available	No Data Available
Transport not Permitted	No data available.	No Data Available	No Data Available
		•	

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

remogenieity			
<u>Ingredient</u>	CAS Nbr	<u>Classification</u>	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency
			for Research on Cancer
1-chloro-2,3-epoxypropane	106-89-8	Carc. 1B	Regulation (EC) No.
			1272/2008, Table 3.1

1-chloro-2,3-epoxypropane	106-89-8	Grp. 2A: Probable	International Agency
		human carc.	for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351i	Suspected of causing cancer by inhalation.
H361f	Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

EU Section 09: pH information information was added.

Section 2: <125ml Precautionary - Prevention information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: CLP Supplemental Hazard Statements information was added.

Section 03: Composition table % Column heading information was added.

Section 3: Composition/Information of ingredients table information was modified.

Section 03: SCL table information was added.

Section 03: Substance not applicable information was added.

Section 04: Information on toxicological effects information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 09: Color information was added.

Section 9: Evaporation Rate information information was deleted.

Section 9: Explosive properties information information was deleted.

Section 09: Kinematic Viscosity information information was added.

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Section 9: Melting point information information was modified.
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Section 09: Odor information was added.

Sections 3 and 9: Odour, colour, grade information information was deleted.

Section 9: Oxidising properties information information was deleted.

Section 9: pH information information was deleted.

Section 9: Property description for optional properties information was modified.

Section 9: Vapour density value information was added.

Section 9: Vapour density value information was deleted.

Section 9: Viscosity information information was deleted.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Classification disclaimer information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Skin information information was modified.

Section 11: No endocrine disruptor information available warning information was added.

Section 11: Reproductive and/or Developmental Effects text information was deleted.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Respiratory Sensitization Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: 12.6. Endocrine Disrupting Properties information was added.

Section 12: 12.7. Other adverse effects information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Contact manufacturer for more detail, information was deleted.

Section 12: Mobility in soil information information was added.

Section 12: No endocrine disruptor information available warning information was added.

Section 12: Persistence and Degradability information information was modified.

Section 12:Bioccumulative potential information information was modified.

Section 14 Classification Code – Main Heading information was added.

Section 14 Classification Code – Regulation Data information was added.

Section 14 Control Temperature – Main Heading information was added.

Section 14 Control Temperature – Regulation Data information was added.

Section 14 Disclaimer Information information was added.

Section 14 Emergency Temperature – Main Heading information was added.

Section 14 Emergency Temperature – Regulation Data information was added.

Section 14 Hazard Class + Sub Risk – Main Heading information was added.

Section 14 Hazard Class + Sub Risk – Regulation Data information was added.

Section 14 Hazardous/Not Hazardous for Transportation information was added.

Section 14 Multiplier – Main Heading information was added.

Section 14 Multiplier – Regulation Data information was added.

Section 14 Other Dangerous Goods – Main Heading information was added.

Section 14 Other Dangerous Goods – Regulation Data information was added.

Section 14 Packing Group – Main Heading information was added. Section 14 Packing Group – Regulation Data information was added.

Section 14 Proper Shipping Name information was added.

Section 14 Regulations – Main Headings information was added.

Section 14 Segregation – Regulation Data information was added.

Section 14 Segregation Code – Main Heading information was added.

Section 14 Special Precautions – Main Heading information was added. Section 14 Special Precautions – Regulation Data information was added.

Section 14 Transport Category – Main Heading information was added.

Section 14 Transport Category – Regulation Data information was added.

Section 14 Transport in bulk – Regulation Data information was added.

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Section 14 Transport in bulk according to Annex II of Marpol and the IBC Code - Main Heading information was added.

Section 14 Transport Not Permitted – Main Heading information was added.

Section 14 Transport Not Permitted – Regulation Data information was added.

Section 14 Tunnel Code – Main Heading information was added.

Section 14 Tunnel Code – Regulation Data information was added.

Section 14 UN Number Column data information was added.

Section 14 UN Number information was added.

Section 14: Transportation classification information was modified.

Section 15: Carcinogenicity information information was modified.

Section 15: Regulations - Inventories information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

Sectio 16: UK disclaimer information was deleted.

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3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Structural Adhesive DP-760 Off-White: Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314 Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) |







Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	292-588-2	40 - 70
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	216-823-5	10 - 30
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	292-587-7	< 1
Diethylenetriamine	111-40-0	203-865-4	< 1
2-Piperazin-1-ylethylamine	140-31-8	205-411-0	< 1
2-(2-Aminoethylamino)ethanol	111-41-1	203-867-5	< 0.3

HAZARD STATEMENTS:

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international

regulations.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A Do not breathe vapours.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

or shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Contains 66% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH	% by Wt	Classification
			Registration No.		
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	292-588-2		40 - 70	Aquatic Chronic 3, H412 Acute Tox. 4, H312; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	216-823-5		10 - 30	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Aquatic Chronic 2, H411
Glass, oxide, chemicals	65997-17-3	266-046-0		5 - 10	Substance with a Community level exposure limit in the workplace
Titanium dioxide	13463-67-7	236-675-5	01- 2119489379- 17	1 - 5	Substance with a Community level exposure limit in the workplace
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7			1 - 5	Substance with a Community level exposure limit in the workplace
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine		907-495-0		< 1.5	Substance not classified as hazardous
Polyamide wax	Trade Secret			< 1.5	Substance not classified as hazardous
2-Piperazin-1-ylethylamine	140-31-8	205-411-0		<1	Acute Tox. 3, H311; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1B, H317; Aquatic Chronic 3, H412
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	292-587-7		< 1	Aquatic Chronic 2, H411 Acute Tox. 4, H312; Acute

			Tox. 4, H302; Skin Corr. 1B, H314; Eye Dam. 1, H318; Skin Sens. 1, H317
Diethylenetriamine	111-40-0	203-865-4	 Acute Tox. 4, H312; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317 Acute Tox. 2, H330
2-(2-Aminoethylamino)ethanol	111-41-1	203-867-5	 < 0.3 Skin Corr. 1B, H314; Skin Sens. 1, H317; Repr. 1B, H360Df; STOT SE 3, H335

Note: Any entry in the EC# column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance Aldehydes.

Amine compounds. Carbon monoxide.

Carbon dioxide.

Condition

During combustion.
During combustion.
During combustion.

During combustion.

3M[™] Scotch-Weld[™] Epoxy Structural Adhesive DP-760 Off-White: Part A

Hydrogen Chloride Oxides of nitrogen.

During combustion.

During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

IngredientCAS NbrAgencyLimit typeAdditional commentsDiethylenetriamine111-40-0UK HSCTWA:4.3 mg/m3(1 ppm)SKINTitanium dioxide13463-67-7UK HSCTWA(Inhalable):10
mg/m3;TWA(respirable):4

mg/m³

Glass, oxide, chemicals 65997-17-3 UK HSC TWA(as fiber):5 mg/m3(1

fibers/ml)

Glass, oxide, chemicals 65997-17-3 Manufacturer TWA(as non-fibrous, inhalable

determined fraction)(8 hours):10

mg/m3;TWA(as non-fibrous, respirable)(8 hours):3 mg/m3

Silicon dioxide 67762-90-7 UK HSC TWA(as inhalable dust):6

mg/m3;TWA(as respirable

dust):2.4 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	>0.30	> 4 hours
Butyl rubber.	0.5	> 8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:Paste

Appearance/Odour off-white: amine odour. **Odour threshold** No data available. рH Not applicable. Boiling point/boiling range Not applicable. **Melting point** Not applicable. Flammability (solid, gas) Not classified Not classified **Explosive properties Oxidising properties** Not classified

Flash point >=100 °C [Test Method:Closed Cup]

Autoignition temperatureNot applicable.Flammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.Vapour pressureNot applicable.

Relative density 0.79 - 0.85 [*Ref Std*:WATER=1]

No data available. Water solubility No data available. Solubility- non-water Partition coefficient: n-octanol/water No data available. **Evaporation rate** No data available. Vapour density Not applicable. **Decomposition temperature** No data available. Viscosity No data available. **Density** 0.79 - 0.85 g/ml

9.2. Other information

EU Volatile Organic CompoundsNo data available.Molecular weightNo data available.Percent volatile1 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong bases.

Water

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin. Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	Dermal	Rabbit	LD50 1,465 mg/kg
Amines, polyethylenepoly-, triethylenetetramine fraction	Ingestion	Rat	LD50 1,591 mg/kg
2.2'-[(1-Methylethylidene)bis(4.1-	Dermal	Rat	LD50 > 1,600 mg/kg
phenyleneoxymethylene)]bisoxirane			, , , , , , , , , , , , , , , , , , , ,
2,2'-[(1-Methylethylidene)bis(4,1-	Ingestion	Rat	LD50 > 1,000 mg/kg
phenyleneoxymethylene)]bisoxirane			
Glass, oxide, chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass, oxide, chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Inhalation-	Rat	LC50 > 6.82 mg/l
	Dust/Mist		
	(4 hours)	70.	VD50 10.000 //
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and ethylenediamine	Dermal	Rat	LD50 > 2,000 mg/kg
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic	Inhalation-	Rat	LC50 > 5.1 mg/l
acid and ethylenediamine	Dust/Mist		
	(4 hours)		
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic	Ingestion	Rat	LD50 > 2,000 mg/kg
acid and ethylenediamine			
Polyamide wax	Dermal	Rat	LD50 > 2,000 mg/kg
Polyamide wax	Inhalation-	Rat	LC50 > 6.3 mg/l
	Dust/Mist		
	(4 hours)		
Polyamide wax	Ingestion	Rat	LD50 > 2,000 mg/kg
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Dermal	Rabbit	LD50 1,470 mg/kg
2-Piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Ingestion	Rat	LD50 1,590 mg/kg
2-Piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg
Diethylenetriamine	Dermal	Rabbit	LD50 1,045 mg/kg
Diethylenetriamine	Inhalation-	Rat	LC50 > 0.07 mg/l
	Dust/Mist (4 hours)		
Diethylenetriamine	Ingestion	Rat	LD50 819 mg/kg
Dieniyichen anillie	mgestion	Nat	LDJU 017 IIIg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Skiii Coll oslon/11 litation		
Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Rabbit	Corrosive
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Rabbit	Mild irritant
Glass, oxide, chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

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Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and	Rabbit	No significant irritation
ethylenediamine		
Polyamide wax	Rabbit	No significant irritation
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Rabbit	Corrosive
2-Piperazin-1-ylethylamine	Rabbit	Corrosive
Diethylenetriamine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Rabbit	Corrosive
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Rabbit	Moderate irritant
Glass, oxide, chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and	Rabbit	No significant irritation
ethylenediamine		
Polyamide wax	Rabbit	Mild irritant
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Rabbit	Corrosive
2-Piperazin-1-ylethylamine	Rabbit	Corrosive
Diethylenetriamine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Guinea	Sensitising
	pig	
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Human	Sensitising
	and animal	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
	and	
	animal	
Titanium dioxide	Human	Not classified
	and	
	animal	
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and	Mouse	Not classified
ethylenediamine		
Polyamide wax	Mouse	Not classified
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Guinea	Sensitising
	pig	
2-Piperazin-1-ylethylamine	Guinea	Sensitising
	pig	
Diethylenetriamine	Guinea	Sensitising
	pig	

Respiratory Sensitisation

Trespiratory sensitisation		
Name	Species	Value
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Human	Not classified
Diethylenetriamine	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	In vivo	Not mutagenic
Amines, polyethylenepoly-, triethylenetetramine fraction	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	In vivo	Not mutagenic
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Glass, oxide, chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Octadecanoic acid, 12-hydroxy-, reaction products with decanoic acid and	In Vitro	Not mutagenic
ethylenediamine		
Amines, polyethylenepoly-, tetraethylenepentamine fraction	In vivo	Not mutagenic
Amines, polyethylenepoly-, tetraethylenepentamine fraction	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-Piperazin-1-ylethylamine	In vivo	Not mutagenic
2-Piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
Diethylenetriamine	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amines, polyethylenepoly-, triethylenetetramine fraction	Dermal	Mouse	Not carcinogenic
2,2'-[(1-Methylethylidene)bis(4,1-	Dermal	Mouse	Some positive data exist, but the data are not
phenyleneoxymethylene)]bisoxirane			sufficient for classification
Glass, oxide, chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Diethylenetriamine	Dermal	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Amines, polyethylenepoly-, triethylenetetramine fraction	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-Piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
2-Piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
2-Piperazin-1-ylethylamine	Ingestion	Not classified for development	Rat	NOAEL 899 mg/kg/day	premating & during gestation
Diethylenetriamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
Diethylenetriamine	Ingestion	Not classified for development	Rat	NOAEL 300	premating &

				mg/kg/day	during gestation
Diethylenetriamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Amines, polyethylenepoly-, triethylenetetramine fraction	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
2-Piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Diethylenetriamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]b isoxirane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]b isoxirane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]b isoxirane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Glass, oxide, chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
2-Piperazin-1- ylethylamine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days
Diethylenetriamine	Ingestion	endocrine system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8		Data not available or insufficient for classification			
2,2'-[(1- Methylethylidene)bis(4, 1- phenyleneoxymethylen	1675-54-3	Green Algae	Experimental	72 hours	EC50	>11 mg/l
e)]bisoxirane 2,2'-[(1- Methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	1675-54-3	Rainbow trout	Experimental	96 hours	LC50	2 mg/l
2,2'-[(1- Methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	1675-54-3	Water flea	Experimental	48 hours	EC50	1.8 mg/l
2,2'-[(1- Methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	1675-54-3	Green Algae	Experimental	72 hours	NOEC	4.2 mg/l
2,2'-[(1- Methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Glass, oxide, chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Glass, oxide, chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

hydroxy, reaction products with decanoic acid and electronic and and electronic acid acid acid and electronic acid acid acid acid acid acid acid ac		1	T		1	I	The second
	Octadecanoic acid, 12-	907-495-0	Green algae	Experimental	72 hours	EC50	43.2 mg/l
Cardacanion acid and christophenolismine Contadecanio acid 12- bytosy, reaction products with decanoic acid and ethylenedamine 207-495-0 Water flea Experimental 48 hours EC50 94.9 mg/l							
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products with decanoic acid, 12- hydroxy, reaction products with decanoic acid and delivered learning products with decanoic acid and delivered learning products with decanoic acid and photoxy, reaction products with decanoic acid, 12- hydroxy, reaction products acid, 12- hydroxy, reaction products and products acid, 1	,	907-493-0	Kambow trout	Experimental	90 Hours	LC30	>=100 Hig/1
Section							
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products with decanoic acid, 12- byt-97-95-0 Green algae Experimental 72 hours NOEC 20.7 mg/l pydroxy, reaction products with decanoic acid and ethylenediamine Octadecanoic acid, 12- bythydroxy, reaction products with decanoic acid and ethylenediamine Octadecanoic acid, 12- bythydroxy, reaction products with decanoic acid and ethylenediamine Amines, polyethylenepoly, retarding products with decanoic acid and ethylenepoly-t		707 473 0	Water nea	Experimental	10 110 113	Leso)4.7 mg/1
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polyethylenepoly-, letracthylenepentamine fraction Amines, polyethylenepoly-, letracthylenepoly-, letract	Amines,	90640-66-7	Green Algae	Estimated	72 hours	EC50	6.8 mg/l
	polyethylenepoly-,						
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Diethylenetriamine	fraction						
	Amines,	90640-66-7	Guppy	Estimated	96 hours	LC50	420 mg/l
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	Amines,	90640-66-7	Water flea	Estimated	48 hours	EC50	24.1 mg/l
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Stickleback Diethylenetriamine 111-40-0 Green algae Experimental 72 hours NOEC 10 mg/l	Diethylenetriamine	111-40-0	Green Algae	Experimental	72 hours	EC50	1,164 mg/l
Stickleback Diethylenetriamine 111-40-0 Green algae Experimental 72 hours NOEC 10 mg/l							
Diethylenetriamine 111-40-0 Green algae Experimental 72 hours NOEC 10 mg/l Diethylenetriamine 111-40-0 Water flea Experimental 21 days NOEC 5.6 mg/l 2-Piperazin-1- ylethylamine 2-Piperazin-1- ylethylamine 140-31-8 Green Algae Experimental 72 hours EC50 58 mg/l ylethylamine 2-Piperazin-1- ylethylamine 140-31-8 Golden Orfe Experimental 96 hours LC50 368 mg/l ylethylamine 2-Piperazin-1- ylethylamine 140-31-8 Green Algae Experimental 72 hours NOEC 31 mg/l ylethylamine 2-Piperazin-1- ylethylamine 140-31-8 Green Algae Experimental 72 hours NOEC 31 mg/l ylethylamine 2-(2- 2-(2- Aminoethylamino)etha nol Experimental 72 hours EC50 920 mg/l III-41-1 Green algae Experimental 72 hours EC50 353.6 mg/l	Diethylenetriamine	111-40-0		Experimental	28 days	NOEC	>10 mg/l
Diethylenetriamine 111-40-0 Water flea Experimental 21 days NOEC 5.6 mg/l 2-Piperazin-1- 140-31-8 Water flea Experimental 48 hours EC50 58 mg/l ylethylamine 2-Piperazin-1- 140-31-8 Green Algae Experimental 72 hours EC50 >1,000 mg/l ylethylamine 2-Piperazin-1- 140-31-8 Golden Orfe Experimental 96 hours LC50 368 mg/l ylethylamine 2-Piperazin-1- 140-31-8 Green Algae Experimental 72 hours NOEC 31 mg/l ylethylamine 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha 111-41-1 Green algae Experimental 72 hours EC50 353.6 mg/l							
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ylethylamine 2-Piperazin-1- ylethylamine 2-(2- Aminoethylamino)etha nol 2-(3- Aminoethylamino)etha nol 2-(4- Aminoethylamino)etha nol 2-(5- Aminoethylamino)etha nol 2-(6- Aminoethylamino)etha nol 2-(7- Aminoethylamino)etha nol 2-(8- Aminoethylamino)etha nol 2-(9- Aminoethylamino)etha nol 2-(1- Aminoethylaminoethylamino)etha nol 2-(1- Aminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylam							
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ylethylamine 2-Piperazin-1- ylethylamine 2-Piperazin-1- ylethylamine 2-Piperazin-1- ylethylamine 2-Piperazin-1- ylethylamine 2-Piperazin-1- ylethylamine 2-(2- Aminoethylamino)etha nol 2-(3- Aminoethylamino)etha nol 2-(4- Aminoethylamino)etha nol 2-(5- Aminoethylamino)etha nol 2-(6- Aminoethylamino)etha nol 2-(1- Aminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylam							
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ylethylamine 2-Piperazin-1- ylethylamine 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(3- Aminoethylamino)etha nol 2-(4- Aminoethylamino)etha nol 2-(5- Aminoethylamino)etha nol 2-(6- Aminoethylamino)etha nol 2-(1- Aminoethylaminoethylamino)etha nol 2-(1- Aminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethylaminoethyla	ylethylamine	1					
2-Piperazin-1- ylethylamine 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha	2-Piperazin-1-	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
ylethylamine 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha	ylethylamine	ļ					
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Aminoethylamino)etha nol 2-(2- Aminoethylamino)etha Aminoethylamino)etha Aminoethylamino)etha Creen algae Experimental 72 hours EC50 353.6 mg/l	ylethylamine						
nol 2-(2- Aminoethylamino)etha Green algae Experimental Figure 5 EC50 S53.6 mg/l	2-(2-	111-41-1	Diatom	Experimental	72 hours	EC50	920 mg/l
2-(2- Aminoethylamino)etha 111-41-1 Green algae Experimental 72 hours EC50 353.6 mg/l	Aminoethylamino)etha						
Aminoethylamino)etha	nol						
	2-(2-	111-41-1	Green algae	Experimental	72 hours	EC50	353.6 mg/l
nol	Aminoethylamino)etha						
	nol						

2-(2-	111-41-1	Fathead minnow	Experimental	96 hours	LC50	640 mg/l
Aminoethylamino)etha						
nol						
2-(2-	111-41-1	Green algae	Experimental	72 hours	Effect	134 mg/l
Aminoethylamino)etha		_			Concentration 10%	
nol						

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Amines, polyethylenepoly-, triethylenetetramine fraction		Data not availbl- insufficient			N/A	
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	Other methods
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]bi soxirane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 % BOD/ThBOD	OECD 301F - Manometric respirometry
Glass, oxide, chemicals	65997-17-3	Data not availbl- insufficient			N/A	
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient			N/A	
Titanium dioxide	13463-67-7	Data not availbl- insufficient			N/A	
Octadecanoic acid, 12- hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Experimental Biodegradation	28 days	BOD	14 % weight	OECD 301D - Closed bottle test
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Estimated Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301D - Closed bottle test
Diethylenetriamine	111-40-0	Experimental Biodegradation	21 days	BOD	87 % weight	OECD 301D - Closed bottle test
2-Piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 % BOD/ThBOD	OECD 301C - MITI test (I)
2-(2- Aminoethylamino)ethanol	111-41-1	Experimental Biodegradation	28 days	BOD	>66.3 % BOD/ThBOD	OECD 301F - Manometric respirometry

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,2'-[(1- Methylethylidene)bis(4,1- phenyleneoxymethylene)]b isoxirane	1675-54-3	Estimated Bioconcentration		Bioaccumulation factor	31	Estimated: Bioconcentration factor
Glass, oxide, chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF- Carp	42 days	Bioaccumulation factor	9.6	Other methods
Octadecanoic acid, 12- hydroxy-, reaction products with decanoic acid and ethylenediamine	907-495-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amines, polyethylenepoly-, tetraethylenepentamine fraction	90640-66-7	Estimated Bioconcentration		Log Kow	-7.3	Other methods

3MTM Scotch-WeldTM Epoxy Structural Adhesive DP-760 Off-White: Part A

Diethylenetriamine	111-40-0	Experimental BCF-	42 days	Bioaccumulation	≤6.3	OECD 305E -
		Carp		factor	l	Bioaccumulation flow-
						through fish test
2-Piperazin-1-ylethylamine	140-31-8	Experimental		Log Kow	0.3	Other methods
		Bioconcentration				
2-(2-	111-41-1	Experimental BCF-	42 days	Bioaccumulation	<3.7	OECD 305E -
Aminoethylamino)ethanol		Carp		factor		Bioaccumulation flow-
						through fish test

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product—that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR: UN3259 Amines, Solid, Corrosive, N.O.S (Triethylenetetramine); 8; II; (E); C8

IMDG: UN3259 Amines, Solid, Corrosive, N.O.S (Triethylenetetramine); 8; II; EmS: F-A, S-B

IATA: UN3259 Amines, Solid, Corrosive, N.O.S (Triethylenetetramine); 8; II

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

IngredientCAS NbrClassificationRegulation2,2'-[(1-Methylethylidene)bis(4,1-1675-54-3Gr. 3: Not classifiableInternational Agency

phenyleneoxymethylene)]bisoxirane
Titanium dioxide

13463-67-7

Grp. 2B: Possible human
International Agency
carc.
for Research on Cancer

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302

H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H360Df	May damage the unborn child. Suspected of damaging fertility.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects

Revision information:

Section 2: <125ml Hazard -	Environmental	Linformation	was added

Harmful if swallowed.

Section 2: <125ml Hazard - Health information was modified.

Section 2: <125ml Precautionary - Response information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Percent Unknown information was modified.

Label: CLP Precautionary - Disposal information was added.

Label: CLP Precautionary - Response information was modified.

Label: Graphic information was modified.

Section 3: Composition/Information of ingredients table information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 7: Precautions safe handling information information was modified.

Section 8: glove data value information was added.

Section 8: glove data value information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Solubility (non-water) information was deleted.

Section 9: Solubility as text (non-water) information was added.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Health Effects - Inhalation information information was modified.

Section 11: Health Effects - Skin information information was modified.

- Section 11: Reproductive and/or Developmental Effects text information was deleted.
- Section 11: Reproductive Toxicity Table information was modified.
- Section 11: Respiratory Sensitization Table information was modified.
- Section 11: Serious Eye Damage/Irritation Table information was modified.
- Section 11: Skin Corrosion/Irritation Table information was modified.
- Section 11: Skin Sensitization Table information was modified.
- Section 11: Target Organs Repeated Table information was modified.
- Section 11: Target Organs Single Table information was modified.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 13: Standard Phrase Category Waste GHS information was modified.
- Section 15: Carcinogenicity information information was modified.
- Section 15: Regulations Inventories information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk