



TECHNICAL INFORMATION SHEET

LOCTITE ALL PURPOSE

Clear Adhesive

PRODUCT DESCRIPTION

Loctite All Purpose clear adhesive is a solvent based, multi-purpose glue for bonding a wide range of household materials

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| Appearance: | Clear, colourless viscous liquid |
| Composition: | Nitrile rubber solution. |
| Solvents: | Acetone and Methyl ethyl ketone. |
| Viscosity at 25°C: | 20,000-52,000 mPas |
| Odour: | Strong solvent. |
| Specific Gravity: | 0.83-1.00 |
| Flash Point (CC): | -18°C |
| Flammability: | Highly Flammable |
| Toxicity: | See Safety Data Sheet No. 0209427 |
| Time to become tacky: | 10 minutes |

TYPICAL APPLICATIONS

Loctite All Purpose clear adhesive is ideal for bonding

Most plastics - toys, Hi-Fi systems, model kits, etc.
Canvas, bags, luggage, etc.
Wood, furniture, models, toys, etc.
PVC, clothes, upholstery, bags, etc.
Paper - cardboard, felt, photograph albums, decoration, scrap books, etc.
Fabric - Cork - Leather.

INSTRUCTIONS FOR USE

1. Make sure all surfaces to be bonded are clean, dry and free from grease. Roughen area to be bonded with fine sandpaper.
2. Unscrew cap taking care not to squeeze tube. With tube pointing away from you, gently pierce metal seal using the point in the top of cap.
3. Apply a thin layer of **Loctite All Purpose** clear adhesive evenly over both surfaces.
4. Wait 10 minutes until adhesive becomes tacky.
5. Press surfaces firmly together.
6. If surfaces to be bonded are absorbent, apply **Loctite All Purpose** liberally to one surface only and join immediately

AFTER USE

Wipe the outside of the nozzle thoroughly to remove excess adhesive. Replace the cap. Keep container in a well-ventilated area away from sources of ignition.

LIMITATIONS

Not suitable for certain plastics that have an oily/waxy appearance e.g. polypropylene and polyethylene. On thin plastic surfaces, excess **Loctite All Purpose** may cause bubbling. Some painted surfaces can be affected. Test on a small hidden area before use if in any doubt.

USE IN A WELL-VENTILATED AREA.

Note

The properties listed in this information sheet are typical and should not be used as a basis for preparing a specification. The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. The discussion herein of various processes or compositions is not to be interpreted as presentation that they are free from domination of patents owned by others, or as a licence under Loctite Corporation patents, which may cover such processes or compositions. We recommend that each prospective user test his application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Prepared by:
Patrick McDonnell
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