



4223F Premium Polyurethane Conformal Coating (Aerosol)

MG Chemicals UK Limited

Version No: A-1.04

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 09/01/2020

Revision Date: 16/03/2020

L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	4223F Premium Polyurethane Conformal Coating (Aerosol)
Synonyms	SDS Code: 4223F-Aerosol; 4223F-312G
Other means of identification	Not Applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective dielectric coating for printed circuit boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H223+H229 - Aerosols Category 2, H315 - Skin Corrosion/Irritation Category 2, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects), H400 - Acute Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	WARNING

Hazard statement(s)

H223+H229	Flammable aerosol; Pressurized container: may burst if heated.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

Continued...

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P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.142-82-5 2.205-563-8 3.601-008-00-2 4.01-2119457603-38-XXXX	27	<u>n-heptane</u> *	Flammable Liquid Category 2, Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Skin Corrosion/Irritation Category 2; H225, H304, H410, H336, H400, H315 [2]
1.8052-41-3. 2.265-149-8 232-489-3 3.649-422-00-2 649-345-00-4 4.01-2119484819-18-XXXX 01-2120261965-45-XXXX	20	<u>Stoddard Solvent</u>	Flammable Liquid Category 3, Aspiration Hazard Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H304, H336, EUH066 [1]
1.74-98-6 2.200-827-9 3.601-003-00-5 4.01-2119486944-21-XXXX	20	<u>propane</u>	Gas under Pressure, Flammable Gas Category 1; H280, H220 [2]
1.75-28-5. 2.200-857-2 3.601-004-00-0 601-004-01-8 4.01-2119485395-27-XXXX	11	<u>iso-butane</u>	Flammable Gas Category 1, Gas under Pressure (Liquefied gas); H220, H280
1.78-93-3 2.201-159-0 3.602-002-00-3 4.01-2119457290-43-XXXX 01-2119943742-35-XXXX	4	<u>methyl ethyl ketone</u> *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 [2]

Legend:

1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> ► Immediately hold the eyelids apart and flush the eye with fresh running water. ► Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ► Seek medical attention without delay; if pain persists or recurs seek medical attention. ► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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Continued...

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Skin Contact	<p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Remove any adhering solids with industrial skin cleansing cream. ▶ DO NOT use solvents. ▶ Seek medical attention in the event of irritation.
Inhalation	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> ▶ Remove to fresh air. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ Not considered a normal route of entry. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

SMALL FIRE:

- ▶ Water spray, dry chemical or CO₂

LARGE FIRE:

- ▶ Water spray or fog.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ Aerosol cans may explode on exposure to naked flame. ▶ Rupturing containers may rocket and scatter burning materials. ▶ Hazards may not be restricted to pressure effects. ▶ May emit acrid, poisonous or corrosive fumes. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p>

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

Continued...

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See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Wear protective clothing, impervious gloves and safety glasses. ▶ Shut off all possible sources of ignition and increase ventilation. ▶ Wipe up. ▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated. ▶ Undamaged cans should be gathered and stowed safely.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of all unprotected personnel and move upwind. ▶ Alert Emergency Authority and advise them of the location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body clothing with breathing apparatus. ▶ Prevent by any means available, spillage from entering drains and water-courses. ▶ Consider evacuation. ▶ Shut off all possible sources of ignition and increase ventilation. ▶ No smoking or naked lights within area. ▶ Use extreme caution to prevent violent reaction. ▶ Stop leak only if safe to do so. ▶ Water spray or fog may be used to disperse vapour. ▶ DO NOT enter confined space where gas may have collected. ▶ Keep area clear until gas has dispersed. <ul style="list-style-type: none"> ▶ Remove leaking cylinders to a safe place. ▶ Fit vent pipes. Release pressure under safe, controlled conditions ▶ Burn issuing gas at vent pipes. ▶ DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve. ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Absorb or cover spill with sand, earth, inert materials or vermiculite. ▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated. ▶ Undamaged cans should be gathered and stowed safely. ▶ Collect residues and seal in labelled drums for disposal.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	<p>Natural gases contain a contaminant, radon-222, a naturally occurring radioactive gas. During subsequent processing, radon tends to concentrate in liquefied petroleum streams and in product streams having similar boiling points. Industry experience indicates that the commercial product may contain small amounts of radon-222 and its radioactive decay products (radon daughters). The actual concentration of radon-222 and radioactive daughters in process equipment (IE lines, filters, pumps and reactor units) may reach significant levels and produce potentially damaging levels of gamma radiation. A potential external radiation hazard exists at or near any pipe, valve or vessel containing a radon enriched stream or containing internal deposits of radioactive material. Field studies, however, have not shown that conditions exist that expose the worker to cumulative exposures in excess of general population limits. Equipment containing gamma-emitting decay products should be presumed to be internally contaminated with alpha-emitting decay products which may be hazardous if inhaled or ingested. During maintenance operations that require the opening of contaminated process equipment, the flow of gas should be stopped and a four hour delay enforced to allow gamma-radiation to drop to background levels. Protective equipment (including high efficiency particulate respirators (P3) suitable for radionuclides or supplied air) should be worn by personnel entering a vessel or working on contaminated process equipment to prevent skin contamination or inhalation of any residue containing alpha-radiation. Airborne contamination may be minimised by handling scale and/or contaminated materials in a wet state. [TEXACO]</p> <p>The conductivity of this material may make it a static accumulator. A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m. Whether a liquid is nonconductive or semi-conductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.</p> <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ DO NOT incinerate or puncture aerosol cans. ▶ DO NOT spray directly on humans, exposed food or food utensils. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5

Continued...

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Other information

- ▶ Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can
- ▶ Store in original containers in approved flammable liquid storage area.
- ▶ **DO NOT store in pits, depressions, basements or areas where vapours may be trapped.**
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ Keep containers securely sealed. Contents under pressure.
- ▶ Store away from incompatible materials.
- ▶ Store in a cool, dry, well ventilated area.
- ▶ Avoid storage at temperatures higher than 40 deg C.
- ▶ Store in an upright position.
- ▶ Protect containers against physical damage.
- ▶ Check regularly for spills and leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container

- ▶ Aerosol dispenser.
- ▶ Check that containers are clearly labelled.

Storage incompatibility

- Butane/ isobutane
- ▶ reacts violently with strong oxidisers
 - ▶ reacts with acetylene, halogens and nitrous oxides
 - ▶ is incompatible with chlorine dioxide, conc. nitric acid and some plastics
 - ▶ may generate electrostatic charges, due to low conductivity, in flow or when agitated - these may ignite the vapour.
- Segregate from nickel carbonyl in the presence of oxygen, heat (20-40 C)
- Propane:
- ▶ reacts violently with strong oxidisers, barium peroxide, chlorine dioxide, dichlorine oxide, fluorine etc.
 - ▶ liquid attacks some plastics, rubber and coatings
 - ▶ may accumulate static charges which may ignite its vapours
 - ▶ Avoid reaction with oxidising agents
 - ▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	n-heptane	n-Heptane	500 ppm / 2085 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-heptane	n-Heptane	500 ppm / 2085 mg/m3	Not Available	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-heptane	Heptane	500 ppm	830 ppm	5000 ppm
Stoddard Solvent	Stoddard solvent; (Mineral spirits, 85% nonane and 15% trimethyl benzene)	300 mg/m3	1,800 mg/m3	29500 mg/m3
propane	Propane	Not Available	Not Available	Not Available
iso-butane	Methylpropane, 2-; (Isobutane)	5500 ppm	17000 ppm	53000 ppm
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
n-heptane	750 ppm	Not Available
Stoddard Solvent	20,000 mg/m3	Not Available
propane	2,100 ppm	Not Available
iso-butane	Not Available	Not Available
methyl ethyl ketone	3,000 ppm	Not Available

MATERIAL DATA

for heptane (all isomers)

Continued...

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The TLV-TWA is protective against narcotic and irritant effects which are greater than those of pentane or n-hexane but less than those of octane. The TLV-TWA applies to all isomers.

Inhalation by humans of 1000 ppm for 6 minutes produced slight dizziness. Higher concentrations for shorter periods produce marked vertigo, incoordination and hilarity. Signs of central nervous system depression occur in the absence of mucous membrane irritation. Brief exposures to high levels (5000 ppm for 4 minutes) produce nausea, loss of appetite and a 'gasoline-like' taste in the mouth that persists for many hours after exposure ceases

For butane:

Odour Threshold Value: 2591 ppm (recognition)

Butane in common with other homologues in the straight chain saturated aliphatic hydrocarbon series is not characterised by its toxicity but by its narcosis-inducing effects at high concentrations. The TLV is based on analogy with pentane by comparing their lower explosive limits in air. It is concluded that this limit will protect workers against the significant risk of drowsiness and other narcotic effects.

Odour Safety Factor(OSF)

OSF=0.22 (n-BUTANE)

For propane

Odour Safety Factor(OSF)

OSF=0.16 (PROPANE)

For methyl ethyl ketone:

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

Odour Safety Factor(OSF)

OSF=28 (METHYL ETHYL KETONE)

8.2. Exposure controls

<p>8.2.1. Appropriate engineering controls</p>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection.</p> <p>Provide adequate ventilation in warehouse or closed storage areas.</p> <p>Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="391 1097 1492 1198"> <tr> <th>Type of Contaminant:</th><th>Speed:</th></tr> <tr> <td>aerosols, (released at low velocity into zone of active generation)</td><td>0.5-1 m/s</td></tr> <tr> <td>direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="391 1254 1492 1422"> <tr> <th>Lower end of the range</th><th>Upper end of the range</th></tr> <tr> <td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr> <tr> <td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr> <tr> <td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Speed:	aerosols, (released at low velocity into zone of active generation)	0.5-1 m/s	direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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<p>8.2.2. Personal protection</p>																	
<p>Eye and face protection</p>	<ul style="list-style-type: none"> ▶ Close fitting gas tight goggles <p>DO NOT wear contact lenses.</p> <ul style="list-style-type: none"> ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] <p>No special equipment for minor exposure i.e. when handling small quantities.</p> <p>OTHERWISE: For potentially moderate or heavy exposures:</p> <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ NOTE: Contact lenses pose a special hazard; soft lenses may absorb irritants and ALL lenses concentrate them. ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands 																

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	<ul style="list-style-type: none"> thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	Wear general protective gloves, eg. light weight rubber gloves. <ul style="list-style-type: none"> No special equipment needed when handling small quantities. OTHERWISE: For potentially moderate exposures: Wear general protective gloves, eg. light weight rubber gloves. For potentially heavy exposures: Wear chemical protective gloves, eg. PVC. and safety footwear.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton. Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost. BRETHERICK: Handbook of Reactive Chemical Hazards. No special equipment needed when handling small quantities. OTHERWISE: <ul style="list-style-type: none"> Overalls. Skin cleansing cream. Eyewash unit. Do not spray on hot surfaces.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
SARANEX-23	C
TEFLON	C
VITON/NEOPRENE	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- Generally not applicable.

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance or mask smell, have triggered allergic reactions in predisposed individuals.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Clear		
Physical state	Liquid	Relative density (Water = 1)	0.80
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	223
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.5

Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

Initial boiling point and boiling range (°C)	80	Molecular weight (g/mol)	Not Available
Flash point (°C)	-3	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	9	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> ▶ Elevated temperatures. ▶ Presence of open flame. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>No health effects were seen in humans exposed at 1,000 ppm isobutane for up to 8 hours or 500 ppm for 8 hours/day for 10 days. Isobutane can have anaesthetic and asphyxiant effects at high concentrations, well above the lower explosion limit of 1.8% (18,000 ppm). Butane is a simple asphyxiant and is mildly anaesthetic at high concentrations (20-25%). 10000 ppm for 10 minutes causes drowsiness.</p> <p>Narcotic effects may be accompanied by exhilaration, dizziness, headache, nausea, confusion, incoordination and unconsciousness in severe cases. The paraffin gases C1-4 are practically nontoxic below the lower flammability limit, 18,000 to 50,000 ppm; above this, low to moderate incidental effects such as CNS depression and irritation occur, but are completely reversible upon cessation of the exposure.</p> <p>The vapour is discomforting</p> <p>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation, by humans, of 1000 ppm heptane for 6 minutes was associated with slight dizziness; inhalation of higher concentrations for shorter periods, resulted in marked vertigo, incoordination, and hilarity. Signs of central nervous system (CNS) involvement occurred in the absence of noticeable mucous membrane irritation and were noticed promptly on entering such atmospheres.</p> <p>Concentrations of 10,000-15,000 ppm, heptane produced narcosis on mice within 30-50 minutes. Exposure at higher concentrations (15,000-20,000 ppm) for 30-60 minutes caused convulsions and death in mice; inhalation of 48,000 ppm produced respiratory arrest in three of four head-exposed mice within 3 minutes. Brief exposure (4 minutes) to high levels (5000 ppm) produced nausea, loss of appetite and a 'gasoline-taste' that persisted for several hours post-exposure.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p>
Ingestion	<p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> <p>Many aliphatic hydrocarbons create a burning sensation because they are irritating to the GI mucosa. Vomiting has been reported in up to one third of all hydrocarbon exposures. While most aliphatic hydrocarbons have little GI absorption, aspiration frequently occurs, either initially or in a semi-delayed fashion as the patient coughs or vomits, thereby resulting in pulmonary effects. Once aspirated, the hydrocarbons can create a severe pneumonitis.</p> <p>Rats given isoparaffinic hydrocarbons (after 18-24 hours fasting) showed lethargy and/or general weakness, ataxia and diarrhoea. Symptoms disappeared within 24-28 hours.</p>
Skin Contact	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Spray mist may produce discomfort</p>

Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

	Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. n-Heptane is a defatting agent and prolonged or repeated contact may cause irritation and dermatitis (inflammation, reddening and swelling).
Eye	Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Principal route of occupational exposure to the gas is by inhalation.

4223F Premium Polyurethane Conformal Coating (Aerosol)	TOXICITY	IRRITATION
	Not Available	Not Available
n-heptane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (rat) LC50: 103 mg/l/4H ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: >5000 mg/kg ^[1]	
Stoddard Solvent	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >3000 mg/kg ^[1]	Eye (hmn) 470 ppm/15m irrit.
	Inhalation (rat) LC50: >2796.8052 mg/l/8H ^[2]	Eye (rabbit) 500 mg/24h moderate
	Oral (rat) LD50: >5000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
propane	TOXICITY	IRRITATION
	Inhalation (rat) LC50: >49942.95 mg/l/15M ^[2]	Not Available
iso-butane	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 658 mg/l/4H ^[2]	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: ~6400-8000 mg/kg ^[2]	Eye (human): 350 ppm -irritant
	Inhalation (rat) LC50: 47 mg/l/8H ^[2]	Eye (rabbit): 80 mg - irritant
	Oral (rat) LD50: 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild
		Skin (rabbit): 13.78mg/24 hr open

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

STODDARD SOLVENT	<p>for petroleum:</p> <p>Altered mental state, drowsiness, peripheral motor neuropathy, irreversible brain damage (so-called Petrol Sniffer's Encephalopathy), delirium, seizures, and sudden death have been reported from repeated overexposure to some hydrocarbon solvents, naphthas, and gasoline</p> <p>This product may contain benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.</p> <p>This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.</p> <p>This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents</p> <p>Carcinogenicity: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.</p> <p>Mutagenicity: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.</p> <p>Reproductive Toxicity: Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed.</p> <p>Human Effects: Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials.</p> <p>Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with</p>
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4223F Premium Polyurethane Conformal Coating (Aerosol)

	continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.
PROPANE	No significant acute toxicological data identified in literature search.
METHYL ETHYL KETONE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities.</p> <p>Combinations with chloroform also show increase in toxicity</p>

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

4223F Premium Polyurethane Conformal Coating (Aerosol)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
n-heptane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.854mg/L	3
	EC50	48	Crustacea	0.64mg/L	2
	EC50	96	Algae or other aquatic plants	1.323mg/L	3
	NOEC	504	Crustacea	0.17mg/L	2
Stoddard Solvent	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>1-mg/L	2
	EC50	48	Crustacea	>1-mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	NOEC	3072	Fish	=1mg/L	1
	LC50	96	Fish	0.14mg/L	2
	EC50	96	Algae or other aquatic plants	0.277mg/L	2
	NOEC	720	Crustacea	0.024mg/L	2
propane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	10.307mg/L	3
	EC50	96	Algae or other aquatic plants	7.71mg/L	2
iso-butane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	6.706mg/L	3
	EC50	96	Algae or other aquatic plants	7.71mg/L	2
methyl ethyl ketone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2-993mg/L	2
	EC50	48	Crustacea	5-91mg/L	2
	EC50	72	Algae or other aquatic plants	1-972mg/L	2
	EC0	96	Fish	1-848mg/L	2

Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

	NOEC	96	Fish	1-170mg/L	2
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Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For n-heptane:

log Kow : 4.66

Koc : 2400-8100

Half-life (hr) air : 52.8

Half-life (hr) H₂O surface water : 2.9-312

Henry's atm m³/mol: 2.06

BOD 5 if unstated: 1.92

COD : 0.06

BCF : 340-2000

log BCF : 2.53-3.31

Environmental fate:

Photolysis or hydrolysis of n-heptane are not expected to be important environmental fate processes. Biodegradation of n-heptane may occur in soil and water, however volatilisation and adsorption are expected to be more important fate processes. A high Koc (2400-8200) indicates n-heptane will be slightly mobile to immobile in soil. In aquatic systems n-heptane may partition from the water column to organic matter in sediments and suspended solids. The bioconcentration of n-heptane may be important in aquatic environments. The Henry's Law constant suggests rapid volatilisation from environmental waters and surface soils. The volatilisation half-lives from a model river and a model pond (the latter considers the effect of adsorption) have been estimated to be 2.9 hr and 13 days, respectively.

n-Heptane is expected to exist entirely in the vapour phase in ambient air. Reactions with photochemically produced hydroxyl radicals in the atmosphere have been shown to be important (estimated half-life of 2.4 days calculated from its rate constant of 7.15x10⁻¹² cu cm/molecule-sec at 25 deg C). Data also suggests that night-time reactions with nitrate radicals may contribute to the atmospheric transformation of n-heptane, especially in urban environments. n-Heptane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight

An estimated BCF of 2,000 using log Kow suggests the potential for bioconcentration in aquatic organisms is very high. Based on 100% degradation after 4 days in water inoculated with gasoline contaminated soil and 100% degradation after 25 days in water inoculated with activated sewage sludge, biodegradation is expected to be an important fate process for n-heptane in water.

Ecotoxicity:

Fish LC50 (48 h): goldfish (*Carrasius auratus*) 4 mg/l; golden orfe (*Idus melanotus*) 2940 mg/l; western mosquitofish (*Gambusia affinis*) 4924 mg/l

Daphnia LC50 (24 h): >10 mg/l

Daphnia EC50 (96 h): 82 mg/l (immobilisation)

Opposum shrimp (*Mysidopsis bahia*) LC50 (96 h): 0.1 mg/l

Snail EC50 (96 h): 472 mg/l

For isobutane:

Refrigerant Gas: Saturated Hydrocarbons have zero ozone depletion potential (ODP) and will photodegrade under atmospheric conditions. [Calor Gas]

Environmental Fate

Terrestrial fate: An estimated Koc value of 35 suggests that isobutane will have very high mobility in soil. Its very high Henry's Law constant, 4.08 atm-cu m/mole, (calculated from its vapor pressure and water solubility, high vapor pressure, 2611 mm Hg at 25 deg C, and low adsorptivity to soil indicate that volatilisation will be an important fate process from both moist and dry soil surfaces. Isobutane is biodegradable, especially under acclimated conditions, and may biodegrade in soil.

Aquatic fate: The estimated Koc value suggests that isobutane would not adsorb to sediment and particulate matter in the water column. Additional evidence that isobutane is not removed to sediment has been obtained from microcosm experiments. Isobutane will readily volatilise from water based on its estimated Henry's Law constant of 4.08 atm-cu m/mole. Estimated half-lives for a model river and model lake are 2.2 hr and 3.0 days, respectively. An estimated BCF value of 74 based on the log Kow suggests that isobutane will not bioconcentrate in aquatic organisms.

Results indicate that gas exchange is the dominant removal mechanism for isobutane gases from the water column following a hypothetical input. The volatilisation half-lives for isobutane from the water columns in natural estuaries are estimated to be 4.4 and 6.8 days at 20 and 10 deg C, respectively.

Isobutane also biodegrades in the microcosm at a rate that is slower than for n-butane and falls between propane and ethane in susceptibility. Biodegradation of isobutane initially occurs with a half-lives of 16-26 days at 20 deg C and 33-139 days at 10 deg C, significantly slower than the loss predicted by gas exchange from typical natural estuaries. However, after a lag of 2-4 weeks, the biodegradation rate increases markedly so that in the case of chronic inputs, biodegradation can become the dominant removal mechanism.

Atmospheric fate: Isobutane is a gas at ordinary temperatures. It is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is 6.9 days, assuming a hydroxyl radical concn of 5x10⁵ radicals per cubic cm. When isobutane was exposed to sunlight for 6 hr in a tedlar bag filled with Los Angeles air, 6% of the isobutane degraded. The air contained 4529 ppb-C hydrocarbons and 870 ppb of NO_x. The tropospheric loss of volatile hydrocarbons such as isobutane by wet and dry deposition are believed to be of minor importance. Indeed, isobutane assimilated into precipitation may evaporate during transport as well as being reemitted into the atmosphere after deposition. Isobutane is a contributor to the production of PAN (peroxyacyl nitrates) under photochemical smog conditions

For propane:

Environmental Fate

Terrestrial fate: An estimated Koc value of 460 determined from a log Kow of 2.36 indicates that propane is expected to have moderate mobility in soil. Volatilisation of propane from moist soil surfaces is expected to be an important fate process given an estimated Henry's Law constant of 7.07x10⁻¹ atm-cu m/mole, derived from its vapor pressure, 7150 mm Hg, and water solubility, 62.4 mg/L. Propane is expected to volatilise from dry soil surfaces based upon its vapor pressure. Using cell suspensions of microorganisms isolated from soil and water, propane was oxidised to acetone within 24 hours, suggesting that biodegradation may be an important fate process in soil and sediment.

Aquatic fate: The estimated Koc value indicates that propane is expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon an estimated Henry's Law constant. Using this Henry's Law constant volatilisation half-lives for a model river and model lake are estimated to be 41 minutes and 2.6 days, respectively. An estimated BCF of 13.1 using log Kow suggests the potential for bioconcentration in aquatic organisms is low. After 192 hr, the trace concentration of propane contained in gasoline remained unchanged for both a sterile control and a mixed culture sample collected from ground water contaminated with gasoline. This indicates that biodegradation may not be an important fate process in water.

Atmospheric fate: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and vapour pressure, propane is expected to exist solely as a gas in the ambient atmosphere. Gas-phase propane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 14 days, calculated from its rate constant of 1.15x10⁻¹² cu cm/molecule-sec at 25 deg C. Propane does not contain chromophores that absorb at wavelengths >290 nm and therefore is not expected to be susceptible to direct photolysis by sunlight.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-heptane	LOW	LOW
propane	LOW	LOW
iso-butane	HIGH	HIGH
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
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Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

n-heptane	HIGH (LogKOW = 4.66)
Stoddard Solvent	LOW (BCF = 159)
propane	LOW (LogKOW = 2.36)
iso-butane	LOW (BCF = 1.97)
methyl ethyl ketone	LOW (LogKOW = 0.29)

12.4. Mobility in soil

Ingredient	Mobility
n-heptane	LOW (KOC = 274.7)
propane	LOW (KOC = 23.74)
iso-butane	LOW (KOC = 35.04)
methyl ethyl ketone	MEDIUM (KOC = 3.827)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available


SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Consult State Land Waste Management Authority for disposal. ▶ Discharge contents of damaged aerosol cans at an approved site. ▶ Allow small quantities to evaporate. ▶ DO NOT incinerate or puncture aerosol cans. ▶ Bury residues and emptied aerosol cans at an approved site.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
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Land transport (ADR)

14.1. UN number	1950						
14.2. UN proper shipping name	AEROSOLS						
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>2.1</td></tr> <tr> <td>Subrisk</td><td>Not Applicable</td></tr> </table>	Class	2.1	Subrisk	Not Applicable		
Class	2.1						
Subrisk	Not Applicable						
14.4. Packing group	Not Applicable						
14.5. Environmental hazard	Environmentally hazardous						
14.6. Special precautions for user	<table> <tr> <td>Hazard identification (Kemler)</td><td>Not Applicable</td></tr> <tr> <td>Classification code</td><td>5F</td></tr> <tr> <td>Hazard Label</td><td>2.1</td></tr> </table>	Hazard identification (Kemler)	Not Applicable	Classification code	5F	Hazard Label	2.1
Hazard identification (Kemler)	Not Applicable						
Classification code	5F						
Hazard Label	2.1						

Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

	Special provisions	190 327 344 625
	Limited quantity	1 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	1950	
14.2. UN proper shipping name	Aerosols, flammable	
14.3. Transport hazard class(es)	ICAO/IATA Class	2.1
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	10L
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y203
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1950	
14.2. UN proper shipping name	AEROSOLS	
14.3. Transport hazard class(es)	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-D, S-U
	Special provisions	63 190 277 327 344 381 959
	Limited Quantities	1000ml

Inland waterways transport (ADN)

14.1. UN number	1950	
14.2. UN proper shipping name	AEROSOLS	
14.3. Transport hazard class(es)	2.1	Not Applicable
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Classification code	5F
	Special provisions	190; 327; 344; 625
	Limited quantity	1 L
	Equipment required	PP, EX, A
	Fire cones number	1

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

N-HEPTANE(142-82-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

4223F Premium Polyurethane Conformal Coating (Aerosol)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELV/s)
 Europe EC Inventory
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD
 Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)
 Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)
 Europe European Customs Inventory of Chemical Substances ECICS (Czech)
 Europe European Customs Inventory of Chemical Substances ECICS (Romanian)
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification
 European Customs Inventory of Chemical Substances ECICS (English)
 European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
 European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
 GESAMP/EHS Composite List - GESAMP Hazard Profiles
 IMO IBC Code Chapter 17: Summary of minimum requirements
 IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
 IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances
 IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
 UK Workplace Exposure Limits (WELs)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

STODDARD SOLVENT(8052-41-3.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 Europe EC Inventory
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification
 European Customs Inventory of Chemical Substances ECICS (English)
 European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
 European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
 IMO IBC Code Chapter 17: Summary of minimum requirements
 IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
 IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International FOSFA List of Banned Immediate Previous Cargoes
 International Maritime Dangerous Goods Requirements (IMDG Code)
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

PROPANE(74-98-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 Europe EC Inventory
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification
 European Customs Inventory of Chemical Substances ECICS (English)
 European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
 European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

ISO-BUTANE(75-28-5.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 Europe EC Inventory
 Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)
 European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)
 European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification
 European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
 European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
 European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
 European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
 International Air Transport Association (IATA) Dangerous Goods Regulations
 International Maritime Dangerous Goods Requirements (IMDG Code)
 Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

4223F Premium Polyurethane Conformal Coating (Aerosol)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	IMO IBC Code Chapter 17: Summary of minimum requirements
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch Harmonised classification	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
European Customs Inventory of Chemical Substances ECICS (English)	UK Workplace Exposure Limits (WELs)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (n-heptane; Stoddard Solvent; propane; iso-butane; methyl ethyl ketone)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Thailand - TECI	Yes
Legend:	Yes = All declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	16/03/2020
Initial Date	13/08/2017

Full text Risk and Hazard codes

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H319	Causes serious eye irritation.
H410	Very toxic to aquatic life with long lasting effects.

Other information

Ingredients with multiple cas numbers

Name	CAS No
Stoddard Solvent	8052-41-3., 64742-47-8

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using

Continued...

4223F Premium Polyurethane Conformal Coating (Aerosol)

available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

Reason for Change

A-1.04 - Update to the emergency phone number information.