

MG Chemicals UK Limited

Version No: A-1.02

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 03/05/2019 Revision Date: 16/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	419D
Synonyms	SDS Code: 419D-Aerosol; 419D-340G
Other means of identification	Acrylic Conformal Coating (Aerosol)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective coating for printed circuit boards
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] ^[1]	H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects), H223+H229 - Aerosols Category 2, H317 - Skin Sensitizer Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	WARNING

Hazard statement(s)

H336	May cause drowsiness or dizziness.
H223+H229	Flammable aerosol; Pressurized container: may burst if heated.
H317	May cause an allergic skin reaction.

Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.
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Precautionary statement(s) Prevention

DOIO	
P210	

P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.115-10-6 2.204-065-8 3.603-019-00-8 4.01-2119472128-37-XXXX	40	<u>dimethyl ether</u> <u>*</u>	Gas under Pressure, Flammable Gas Category 1; H280, H220 ^[2]
1.123-86-4 2.204-658-1 3.607-025-00-1 4.01-2119485493-29-XXXX	35	n-butyl acetate	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H226, H336, EUH066 ^[2]
1.78-93-3 2.201-159-0 3.606-002-00-3 4.01-2119457290-43- XXXX 01-2119943742-35-XXXX	7	methyl ethyl ketone *	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Eye Irritation Category 2; H225, H336, H319, EUH066 ^[2]
1.108-65-6 2.203-603-9 3.607-195-00-7 4.01-2119475791-29-XXXX	4	propylene glycol monomethyl ether acetate, alpha-isomer *	Flammable Liquid Category 3; H226 ^[2]
1.80-62-6 2.201-297-1 3.607-035-00-6 4.01-2119452498-28-XXXX	0.1	methyl methacrylate *	Flammable Liquid Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H225, H317, H315, H335 [2]
1.97-88-1 2.202-615-1 3.607-033-00-5 4.01-2119486394-28-XXXX	0.1	n-butyl methacrylate	Flammable Liquid Category 3, Eye Irritation Category 2, Skin Sensitizer Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation); H226, H319, H317, H315, H335 ^[2]
Legend:	1. Classified available	by Chemwatch; 2. Classification di	awn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L * EU IOELVs

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

	If aerosols come in contact with the eyes:
	Immediately hold the eyelids apart and flush the eye with fresh running water.
Eye Contact	• Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
	Seek medical attention without delay; if pain persists or recurs seek medical attention.
	 Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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Skin Contact	If solids or aerosol mists are deposited upon the skin: Flush skin and hair with running water (and soap if available). Remove any adhering solids with industrial skin cleansing cream. DO NOT use solvents. Seek medical attention in the event of irritation.
Inhalation	If aerosols, fumes or combustion products are inhaled: Remove to fresh air. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 Not considered a normal route of entry. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

for simple esters:

BASIC TREATMENT

- _____
- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- _____
- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- + Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- _____
- + Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and
- magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary
- BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

for lower alkyl ethers:

BASIC TREATMENT

- -----
- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- A low-stimulus environment must be maintained.
- Monitor and treat, where necessary, for shock.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- _____
- + Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension without signs of hypovolaemia may require vasopressors.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- the state of the state of
- Haemodialysis might be considered in patients with impaired renal function.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.
- SMALL FIRE:
- Water spray, dry chemical or CO2
- LARGE FIRE:
 - Water spray or fog.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
.3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. Aerosol cans may explode on exposure to naked flame. Rupturing containers may rocket and scatter burning materials. Hazards may not be restricted to pressure effects. May emit acrid, poisonous or corrosive furmes. On combustion, may emit toxic furmes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. Vented gas is more dense than air and may collect in pits, basements.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills imme Avoid breathing vapours Wear protective clothing Shut off all possible sou Wipe up. If safe, damaged cans s Undamaged cans shoul 	and contact with s g, impervious glove irces of ignition and should be placed in	es and safety glasses. d increase ventilation. n a container outdoors, av	vay from	all ignition sou	rces, until pressure has o	dissipated.
	Chemical Class: ester and e For release onto land: recor		s listed in order of priority.				
	SORBENT TYPE	RANK	APPLICATION		COLLECT	TION	LIMITATIONS
	LAND SPILL - SMALL						
Maias Cailla	cross-linked polymer - particulate			1	shovel	shovel	R, W, SS
Major Spills	cross-linked polymer - pillow			1	throw	pitchfork	R, DGC, RT
	sorbent clay - particulate			2	shovel	shovel	R,I, P
	wood fiber - particulate			3	shovel	shovel	LIMITATIONS R, W, SS R, DGC, RT R, I, P R, W, P, DGC
	wood fiber - pillow			3	throw	pitchfork	R, P, DGC, RT
	treated wood fiber - pillow			3	throw	pitchfork	DGC, RT
	LAND SPILL - MEDIUM						

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ross-linked polymer - particulate
ross-linked polymer - pillow
orbent clay - particulate
olypropylene - particulate
xpanded mineral - particulate
rood fiber - particulate
 agend C: Not effective where ground cover is dense Not reusable Not reusable Stot incinerable Effectiveness reduced when rainy Thot effective where terrain is rugged S Not for use within environmentally sensitive sites Effectiveness reduced when windy aference: Sorbents for Liquid Hazardous Substance Cleanup W Melvold et al: Pollution Technology Review No. 150: Noyes Clear area of all unprotected personnel and move upwind. Alert Emergency Authority and advise them of the location a May be violently or explosively reactive. Wear full body clothing with breathing apparatus. Prevent by any means available, spillage from entering drait Consider evacuation. Shut off all possible sources of ignition and increase ventila No smoking or naked lights within area. Use extreme caution to prevent violent reaction. Stop leak only if safe to so do. Water spray or fog may be used to disperse vapour. DO NOT enter confined space where gas may have collected Keep area clear until gas has dispersed. Remove leaking cylinders to a safe place. Fit vent pipes. Release pressure under safe, controlled con Burn issuing gas at vent pipes. DO NOT exert excessive pressure on valve; DO NOT attern Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of haza May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering dra No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Water spray or fog may be used to disperse / absorb vapour Absorb or cover spill with sand, earth, inert materials or ver Instage ventillation. Stop leak if safe

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

	•
Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. DO NOT incinerate or puncture aerosol cans. DO NOT spray directly on humans, exposed food or food utensils. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Fire and explosion protection	See section 5
Other information	 Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can Store in original containers in approved flammable liquid storage area. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. No smoking, naked lights, heat or ignition sources. Keep containers securely sealed. Contents under pressure. Store in a cool, dry, well ventilated area. Avoid storage at temperatures higher than 40 deg C. Store in an upright position.

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419D Acrylic Conformal Coating (Aerosol)

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7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Aerosol dispenser. Check that containers are clearly labelled.
Storage incompatibility	n-Butyl acetate: reacts with water on standing to form acetic acid and n-butyl alcohol reacts with water on standing to form acetic acid and n-butyl alcohol reacts withowater on standing to form acetic acid and n-butyl alcohol reacts widently with strong oxidisers and potassium tert-butoxide is incompatible with caustics, strong acids and nitrates dissolves rubber, many plastics, resins and some coatings Dimethyl ether; is a peroxidisable gas may be heat and shock sensitive reacts violently with oxidisers, aluminium hydride, lithium aluminium hydride is incompatible with strong acids, metal salts Methyl ethyl ketone: reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum reacts violently with acids to liberate heat along with alcohols and acids. Tormg oxidiser acids, angrouse acaiton with setres that is sufficiently exothermic to ignite the reaction products. Heat is also generated by the interaction of esters with caustic solutions. Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. Esters may be incompatible with alighatic amines and nitrates. Ethers

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL) Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	dimethyl ether	Dimethyl ether	1000 ppm / 1920 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	dimethyl ether	Dimethyl ether	400 ppm / 766 mg/m3	958 mg/m3 / 500 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	n-butyl acetate	Butyl acetate	150 ppm / 724 mg/m3	966 mg/m3 / 200 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl ethyl ketone	Butanone	200 ppm / 600 mg/m3	900 mg/m3 / 300 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	methyl ethyl ketone	Butan-2-one (methyl ethyl ketone)	200 ppm / 600 mg/m3	899 mg/m3 / 300 ppm	Not Available	Sk, BMGV
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl-2-acetate	50 ppm / 275 mg/m3	550 mg/m3 / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl acetate	50 ppm / 274 mg/m3	548 mg/m3 / 100 ppm	Not Available	Sk

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	methyl methacrylate Methyl methacrylate 50 ppm		100 ppm		Not Available	Not Available	
UK Workplace Exposure Limits (WELs)	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / ppm		Not Available	Not Available
EMERGENCY LIMITS							
Ingredient	Material name			TEEL-1	TEEL	2	TEEL-3
dimethyl ether	Methyl ether; (Dimethyl ether)			3,000 ppm	3800	ppm	7200 ppm
n-butyl acetate	Butyl acetate, n-	Butyl acetate, n-			Not A	vailable	Not Available
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Butanone, 2-; (Methyl ethyl ketone; MEK)			Not Available		Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate			Not Available	Not Available Not Av		Not Available
methyl methacrylate	Methyl methacrylate			Not Available No		vailable	Not Available
n-butyl methacrylate	Methyl butylacrylate, 2-; (Butyl methacrylate)			19 mg/m3	210 m	ng/m3	1,300 mg/m3
Ingredient	Original IDLH		Revised IDLH				
dimethyl ether	Not Available		Not Available				
n-butyl acetate	1,700 ppm	Not Available					
methyl ethyl ketone	3,000 ppm	Not Available					
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available		Not Available				
methyl methacrylate	1,000 ppm	Not Available					

n-butvl methacrvlate MATERIAL DATA

IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel

Not Available

for dimethyl ether

The no-effect-level for dimethyl ether is somewhere between 2000 ppm (rabbits) and 50,000 ppm (humans) with possible cardiac sensitisation occurring around 200,000 ppm (dogs). The AIHA has adopted a safety factor of 100 in respect to the 50,000 ppm level in its recommendation for a workplace environmental exposure level (WEEL) which is thought to protect against both narcotic and sensitising effects. This level is consistent with the TLV-TWA of 400 ppm for diethyl ether and should be easily achievable using current technologies. The use of the traditionally allowable excursion of 1.25 to the level of 6.25 ppm is felt to be more than adequate as an upper safe limit of exposure.

Human data:

50,000 ppm (12 mins): Feelings of mild intoxication.

75,000 ppm (12 mins): As above plus slight lack of attenuation.

82.000 ppm (12 mins); Some incoordination, slight blurring of vision

(30 mins): As above plus analgesia of the face and rushing of blood to the face.

100,000 ppm (10-20 mins): Narcotic symptoms; (64 mins): Sickness (assumed to be nausea)

Not Available

144,000 ppm (36 mins):Unconsciousness

For n-butyl acetate

Odour Threshold Value: 0.0063 ppm (detection), 0.038-12 ppm (recognition)

Exposure at or below the recommended TLV-TWA is thought to prevent significant irritation of the eyes and respiratory passages as well as narcotic effects. In light of the lack of substantive evidence regarding teratogenicity and a review of acute oral data a STEL is considered inappropriate. Odour Safety Factor(OSF)

OSF=3.8E2 (n-BUTYL ACETATE)

for propylene glycol monomethyl ether acetate (PGMEA)

Saturated vapour concentration: 4868 ppm at 20 C.

A two-week inhalation study found nasal effects to the nasal mucosa in animals at concentrations up to 3000 ppm. Differences in the teratogenic potential of the alpha (commercial grade) and beta isomers of PGMEA may be explained by the formation of different metabolites. The beta-isomer is thought to be oxidised to methoxypropionic acid, a homologue to methoxyacetic acid which is a known teratogen. The alpha- form is conjugated and excreted. PGMEA mixture (containing 2% to 5% beta isomer) is a mild skin and eye irritant, produces mild central nervous system effects in animals at 3000 ppm and produces mild CNS impairment and upper respiratory tract and eye irritation in humans at 1000 ppm. In rats exposed to 3000 ppm PGMEA produced slight foetotoxic effects (delayed sternabral ossification) - no effects on foetal development were seen in rabbits exposed at 3000 ppm.

May act as a simple asphyxiants; these are gases which, when present in high concentrations, reduce the oxygen content in air below that required to support breathing, consciousness and life; loss of consciousness, with death by suffocation may rapidly occur in an oxygen deficient atmosphere.

CARE: Most simple asphyxiants are odourless or possess low odour and there is no warning on entry into an oxygen deficient atmosphere. If there is any doubt, oxygen content can be checked simply and quickly. It may not be appropriate to only recommend an exposure standard for simple asphyxiants rather it is essential that sufficient oxygen be maintained. Air normally has 21 percent oxygen by volume, with 18 percent regarded as minimum under normal atmospheric pressure to maintain consciousness / life. At pressures significantly higher or lower than normal atmospheric pressure, expert guidance should be sought.

For methyl ethyl ketone:

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures. Odour Safety Factor(OSF)

OSF=28 (METHYL ETHYL KETONE)

Odour Threshold Value (methyl methacrylate): 0.049 ppm (detection), 0.34 ppm (recognition)

NOTE: Detector tubes measuring in excess of 50 ppm, are available.

Concentrations as low as 125 ppm methyl methacrylate have produced irritation of the mucous membranes of exposed workers. The recommended TLV-TWA is thought to be sufficiently low to protect against discomfort from irritation and acute systemic intoxication.

8.2. Exposure controls

8.2.1. Appropriate engineering Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be

 Skin cleansing cream. Eyewash unit.

Do not spray on hot surfaces.

8.2.2.

	highly effective in protecting workers and will typically be independent of worker interactions to pro The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the ris Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away fro 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if design match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal conditions. If risk of overexposure exists, wear SAA ap adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, d required to effectively remove the contaminant.	k. m the worker and ventila led properly. The design of proved respirator. Corre	ion that strategically 'adds' and of a ventilation system must ct fit is essential to obtain
	Type of Contaminant:		Speed:
	aerosols, (released at low velocity into zone of active generation)		0.5-1 m/s
controls	direct spray, spray painting in shallow booths, gas discharge (active generation into zone of rapi	d air motion)	1-2.5 m/s (200-500 f/min.)
	Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range	•
	1: Room air currents minimal or favourable to capture	1: Disturbing room air	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high	n toxicity
	3: Intermittent, low production.	3: High production, hea	vy use
	4: Large hood or large air mass in motion	4: Small hood-local cor	ntrol only
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple of square of distance from the extraction point (in simple cases). Therefore the air speed at the extra reference to distance from the contaminating source. The air velocity at the extraction fan, for exan extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechar the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of used.	ction point should be adj pple, should be a minimu lical considerations, proc	usted, accordingly, after m of 1-2 m/s (200-400 f/min.) for lucing performance deficits within
2.2. Personal protection			
Eye and face protection	 Safety glasses with side shields Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate i of lenses or restrictions on use, should be created for each workplace or task. This should incleass of chemicals in use and an account of injury experience. Medical and first-aid personne should be readily available. In the event of chemical exposure, begin eye irrigation immediatel should be removed at the first signs of eye redness or irritation - lens should be removed in a c thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equival Close fitting gas tight goggles DO NOT wear contact lenses. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate i of lens or restrictions on use, should be created for each workplace or task. This should inclu of chemicals in use and an account of injury experience. Medical and first-aid personnel shoul be readily available. In the event of chemical exposure, begin eye irrigation immediately and re removed at the first signs of eye redness or irritation - lens should be removed in a clean envir [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] No special equipment for minor exposure i.e. when handling small quantities. OTHERWISE: For potentially moderate or heavy exposures: Safety glasses with side shields. NOTE: Contact lenses pose a special hazard; soft lenses may absorb irritants and ALL lense 	lude a review of lens abs I should be trained in the y and remove contact ler dean environment only at ent] rritants. A written policy of de a review of lens absor Id be trained in their rem smove contact lens as so onment only after worker	sorption and adsorption for the ir removal and suitable equipment is as soon as practicable. Lens ter workers have washed hands document, describing the wearing ption and adsorption for the class oval and suitable equipment should on as practicable. Lens should be
Skin protection	See Hand protection below		
Hands/feet protection	 Wear general protective gloves, eg. light weight rubber gloves. For esters: Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. No special equipment needed when handling small quantities. OTHERWISE: For potentially moderate exposures: Wear general protective gloves, eg. light weight rubber gloves. For potentially heavy exposures: Wear chemical protective gloves, eg. PVC. and safety footwear. 		
Body protection	See Other protection below		
Other protection	 The clothing worn by process operators insulated from earth may develop static charges far for various flammable gas-air mixtures. This holds true for a wide range of clothing materials Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn ou BRETHERICK: Handbook of Reactive Chemical Hazards. No special equipment needed when handling small quantities. OTHERWISE: Overalls. 	including cotton.	han the minimum ignition energies

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI

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Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computergenerated** selection:

419D Acrylic Conformal Coating (Aerosol)

Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
IYPALON	С
IATURAL RUBBER	С
ATURAL+NEOPRENE	С
EOPRENE	С
IEOPRENE/NATURAL	С
ITRILE	С
ITRILE+PVC	С
E	С
/EVAL/PE	С
/Α	С
/C	С
ARANEX-23	С
EFLON	С
TON/BUTYL	С
ITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance Clear Relative density (Water = 1) Physical state 0.91 Liquid Partition coefficient n-octanol / Odour Not Available Not Available Odour threshold Not Available Auto-ignition temperature (°C) >226 pH (as supplied) Not Available Decomposition temperature Not Available Melting point / freezing point Not Available 110.00 Viscosity (cSt) (°C) Initial boiling point and boiling >80 Molecular weight (g/mol) Not Available range (°C) Flash point (°C) Not Available 9 Taste <1 BuAC = 1 Explosive properties Not Available Evaporation rate Flammability HIGHLY FLAMMABLE. Not Available **Oxidising properties** Surface Tension (dyn/cm or Upper Explosive Limit (%) 11 Not Available mN/m) Lower Explosive Limit (%) Volatile Component (%vol) 2 Not Available Not Available Vapour pressure (kPa) 3.50 Gas group Solubility in water Partly miscible pH as a solution (1%) Not Available Vapour density (Air = 1) >1.59 VOC g/L Not Available

9.2. Other information

Not Available

Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class
up to 25 x ES	Air-line*	A-2	A-PAPR-2
up to 50 x ES	-	A-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Generally not applicable.

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance or mask smell, have triggered allergic reactions in predisposed individuals.

- Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Elevated temperatures. Presence of open flame. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

	gical ellecto		
Inhaled	Nevertheless, good hygiene practice requires that exposure be kee Inhalation of vapours may cause drowsiness and dizziness. This r and vertigo. The vapour is discomforting WARNING:Intentional misuse by concentrating/inhaling contents Ethers produce narcosis following inhalation. Inhalation of lower alkyl ethers may result in central nervous syste seizures and possible coma. Cardiovascular involvement may pro might include irritation of nose and throat, cough, laryngeal spasr arrest. Nausea, vomiting and salivation might also indicate overex Convulsions, respiratory distress or paralysis, asphyxia, pneumo been reported. Kidney and liver damage with interstitial cystitis ma Acute effects from inhalation of high concentrations of vapour are - characterised by headache and dizziness, increased reaction ti Material is highly volatile and may quickly form a concentrated atm breathing zone, acting as a simple asphyxiant. This may happen to Symptoms of asphyxia (suffocation) may include headache, dizzir asphyxia is allowed to progress, there may be nausea and vomitin death. Significant concentrations of the non-toxic gas reduce the of pulse rate accelerates and the rate and volume of breathing incre- coordination is somewhat disturbed. As oxygen decreases from 1 leads to rapid fatigue. Further reduction to 6% may produce nause even after resuscitation at exposures to this lower oxygen level. Bi containing no oxygen may result in unconsciousness from the firs Acute exposure of humans to high concentrations of methyl ethyl I inhalation exposure in humans include central nervous system dep	m depression or stimulation, intoxication, headache, dizziness, weakness, blurred vision, duce hypotension, bradycardia and cardiovascular collapse, whilst respiratory symptoms n, pharyngitis, irregular respiration, depression, pulmonary oedema and respiratory posure. itis, and unconsciousness are all serious manifestations of poisoning. Fatalities have y result from massive exposures. pulmonary irritation, including coughing, with nausea; central nervous system depression ne, fatigue and loss of co-ordination hosphere in confined or unventilated areas. The vapour may displace and replace air in with little warning of overexposure. less, shortness of breath, muscular weakness, drowsiness and ringing in the ears. If the g, further physical weakness and unconsciousness and, finally, convulsions, coma and xygen level in the air. As the amount of oxygen is reduced from 21 to 14 volume %, the ase. The ability to maintain attention and think clearly is diminished and muscular 4-10% judgement becomes faulty; severe injuries may cause no pain. Muscular exertion a and vomiting and the ability to move may be lost. Permanent brain damage may result bereath and death will follow in a few minutes. ketone produces irritation to the eyes, nose, and throat. Other effects reported from acute ression, headache, and nausea.	
Ingestion	Not normally a hazard due to physical form of product. Considered an unlikely route of entry in commercial/industrial environments		
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Dermatitis has been reported in humans following dermal exposure to methyl ethyl ketone. Tests involving acute exposure of rabbits has shown methyl ethyl ketone to have high acute toxicity from dermal exposure. Spray mist may produce discomfort Alkyl ethers may defat and dehydrate the skin producing dermatoses. Absorption may produce headache, dizziness, and central nervous system depression Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	characterised by tearing or conjunctival redness (as with windbur	extreme volatility of the gas; however concentrated atmospheres may produce irritation	
Chronic	nevertheless exposure by all routes should be minimised as a ma Prolonged or repeated skin contact may cause drying with cracki Principal route of occupational exposure to the gas is by inhalatio Limited information is available on the chronic (long-term) effects slight neurological, liver, kidney, and respiratory effects. No inform ethyl ketone in humans. Developmental effects, including decrease methyl ketone via inhalation and ingestion. Methyl ketone is considered to have a low order of toxicity; ho	ng, irritation and possible dermatitis following. n. of methyl ethyl ketone in humans. Chronic inhalation studies in animals have reported lation is available on the developmental, reproductive, or carcinogenic effects of methyl ed foetal weight and foetal malformations, have been reported in mice and rats exposed to wever methyl ethyl ketone is often used in combination with other solvents and the toxic ations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl order of nerves of extremities.	
419D Acrylic Conformal Coating (Aerosol)	TOXICITY Not Available	IRRITATION Not Available	

dimethyl ether	TOXICITY			IRRITATION	
,	Inhalation (rat) LC50: 309 mg/l/4H ^[2]			Not Available	
	ΤΟΧΙCΙΤΥ	IRRITATION			
	Dermal (rabbit) LD50: 3200 mg/kg ^[2]	Eye (human):	:00 mg		
	Inhalation (rat) LC50: 1.802 mg/l4 h ^[1]		mg (open)-SEVERE		
n-butyl acetate	Oral (rat) LD50: =10700 mg/kg ^[2]	Eye (rabbit): 20 mg/24h - moderate			
·		Eye: no adverse effect observed (not irritating) ^[1]		ating)[1]	
			0 mg/24h-moderate		
		Skin: no advers	e effect observed (not irri	ating) ^[1]	
	TOXICITY		IRRITATION		
	Dermal (rabbit) LD50: ~6400-8000 mg/kg ^[2]		Eye (human): 350 pp	m -irritant	
methyl ethyl ketone	Inhalation (rat) LC50: 47 mg/l/8H ^[2]		Eye (rabbit): 80 mg -	Eye (rabbit): 80 mg - irritant	
	Oral (rat) LD50: 2054 mg/kg ^[1]		Skin (rabbit): 402 mg/24 hr - mild		
			Skin (rabbit):13.78mg	/24 hr open	
	TOXICITY	IRRITA	ΓΙΟΝ		
propylene glycol monomethyl	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no	adverse effect observed (not irritating) ^[1]	
ether acetate, alpha-isomer			Skin: no adverse effect observed (not irritating) ^[1]		
	Oral (rat) LD50: 5155 mg/kg ^[1]				
	TOXICITY	1	RRITATION		
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]		ye (rabbit): 150 mg		
methyl methacrylate	Inhalation (rat) LC50: 78 mg/l/4H ^[2]			t): 10000 mg/kg (open)	
	Oral (rat) LD50: 7872 mg/kg ^[2]		(,		
	ΤΟΧΙΟΙΤΥ	IRRITAT			
n-butyl methacrylate	Dermal (rabbit) LD50: >2000 mg/kg ^[2]		Eye: no adverse effect observed (not irritating) ^[1]		
	Inhalation (rat) LC50: 4904.39769 mg/l/4h] ^[2]		bit): 10000 mg/kg (open)	[4]	
	Oral (rat) LD50: 16000 mg/kg ^[2]	Skin: adv	erse effect observed (irrit	ating) ^[1]	
Legend:	. 1. Value obtained from Europe ECHA Registered Substa.	nces - Acute toxicitv 2.* Val	le obtained from manufac	turer's SDS. Unless otherwise specific	

N-BUTYL ACETATE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities. Combinations with chloroform also show increase in toxicity
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPNA); tripropylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to tratogenic effects (and possibly haemolytic effects). This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product. Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar p

	As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.
	As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating. None are skin sensitisers.
	In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested). Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members. One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and
	PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health. In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.
	The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. <i>In vitro</i> , negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic <i>in vivo</i> . In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice. A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects.
	The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I]
	A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] "Shin-Etsu SDS
METHYL METHACRYLATE	 For methyl methacrylate: Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. <i>In vitro</i> skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases. Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 mg/kg bw. Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l4 hours. Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory initiation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin iritiation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals. Cases of contact dermatitis have been roported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 pm (104 mg/m3) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different values for N(L)OEALs are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studie in a NOAEL of 200 mg/kg bw/d. MMA has <i>in vitro</i> the potential for induction of mutagenic effects, especially dastogenicity. However, this potential is interpresed in vivo. There is no releave t
N-BUTYL METHACRYLATE	For iso-butyl methacrylate (i-BMA) and n-butyl methacrylate (n-BMA): Acute toxicity: It is anticipated that BMA is absorbed after oral or inhalation exposure. In vitro studies using isolated rat liver microsomes or porcine liver esterase showed rapid hydrolysis of n-BMA yielding methacrylic acid and n-butanol. No in vivo metabolism data is available on n-BMA/ i-BMA, but from the in vitro data rapid hydrolysis to methacrylic acid and the corresponding alcohol can be anticipated. n-BMA did not bind to glutathione (GSH) in vitro. It is expected that after hydrolysis the respective cleavage products, methacrylic acid and n-butanol or or isobutanol are further metabolised to CO2. In mammals n-BMA/ i-BMA is of low oral toxicity by the oral, dermal or inhalation route. The have local irritating properties to rabbit skin and eyes. Respiratory tract irritation was observed after inhalation exposure to rats of n-BMA. Whilst n-BMA is a weak skin sensitiser in guinea pigs there is no such evidence for i-BMA. From available human clinical data it can be concluded that the sensitisation potential to humans of n-BMA is low. Repeat dose toxicity: A repeat dose oral study of limited reliability, indicates that n-BMA is of low oral toxicity. A reliable 28-day exposure inhalation study in rats, for n-BMA demonstrated the formation of nasal lesions indicative of a local irritant effect of the nose without indication of systemic toxicity. Genotoxicity: Neither n-BMA nor i-BMA was mutagenic in a number of gene mutation assays with Salmonella typhimurium. i-BMA was not clastogenic in a mouse micronucleus assay. There appears to be little concern for genotoxicity despite limited data. Carcinogenicity: Given the lack of carcinogenicity observed with methyl methacrylic (the metabolite) and the lack of genotoxic potential there appears to be

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419D Acrylic Conformal Coating (Aerosol)

	little concern for possible carcinogenicity of BMA. Neithe Developmental toxicity: Available data for methyl meth developmental effects arising out of inhalation exposure t Repeat dose toxicity: Limited data from repeated dose reveal an y indications for possible toxicity on the reprodu	nacrylate and n-butanol an isobutanol sug o non-matemally toxic concentrations of studies with n-BMA, methyl methacrylate	ggests that there is little concern for possible	
N-BUTYL ACETATE & METHYL ETHYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.			
METHYL ETHYL KETONE & METHYL METHACRYLATE & N-BUTYL METHACRYLATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritanting substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.			
METHYL METHACRYLATE & N-BUTYL METHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oederna. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. Where no 'official' classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer <i>de facto</i> carcinogens.			
Acute Toxicity	×	Carcinogenicity	×	
Skin Irritation/Corrosion	×	Reproductivity	×	
Serious Eye Damage/Irritation	×	STOT - Single Exposure	✓	
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×	
Mutagenicity	×	Aspiration Hazard	×	

Legend:

X − Data either not available or does not fill the criteria for classification
→ − Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

419D Acrylic Conformal	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
Coating (Aerosol)	Not Available	Not Available		Not Available	Not Avai	lable	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIE	S		VALUE	SOURCE
	LC50	96	Fish			1-783.04mg/L	2
dimethyl ether	EC50	48	Crustace	ea		>4400.0mg/L	2
	EC50	96	Algae or	other aquatic plants		154.917mg/L	2
	NOEC	48	Crustace	ea		>4000mg/L	1
	ENDPOINT	TEST DURATION (HR)	SPECIE	SPECIES		VALUE	SOURCI
	LC50	96	Fish	Fish		18mg/L	4
n hutul east-t-	EC50	48	Crustacea			=32mg/L	1
n-butyl acetate	EC50	96	Algae o	Algae or other aquatic plants		1.675mg/L	3
	EC90	72	Algae or other aquatic plants			1-540.7mg/L	2
	NOEC	504	504 Crustacea			23.2mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECI	ES		VALUE	SOURCE
	LC50	96	Fish	Fish		2-993mg/L	2
	EC50	48	Crusta	icea		5-91mg/L	2
methyl ethyl ketone	EC50	72	Algae	or other aquatic plants		1-972mg/L	2
	EC0	96	Fish			1-848mg/L	2
	NOEC	96	Fish			1-170mg/L	2

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	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	100mg/L	1
ropylene glycol monomethyl ether acetate, alpha-isomer	EC50	48	Crustacea	373mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
	NOEC	96	Algae or other aquatic plants	>=1-mg/L	2
					1
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
methyl methacrylate	LC50	96	Fish	43.382mg/L	3
	EC50	48	Crustacea	=69mg/L	1
	EC50	72	Algae or other aquatic plants	>1-260mg/L	2
	NOEC	504	Crustacea	37mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
n-butyl methacrylate	LC50	96	Fish	5.478mg/L	3
	EC50	48	Crustacea	25.4mg/L	2
	EC50	72	Algae or other aquatic plants	>1-260mg/L	2
	NOEC	336	Fish	0.78mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For methyl ethyl ketone: log Kow : 0.26-0.69 log Koc : 0.69 Koc : 34 Half-life (hr) air : 2.3 Half-life (hr) H2O surface water : 72-288 Henry's atm m3 /mol: 1.05E-05 BOD 5 : 1.5-2.24, 46% COD : 2.2-2.31, 100% ThOD : 2.44 BCF : 1

Environmental fate:

TERRESTRIAL FATE: Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10-5 atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.

AQUATIC FATE: Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight. Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals. **Ecotoxicity:**

Fish LC50 (24 h): bluegill sunfish (Lepomis macrochirus) 1690-5640 mg/l; guppy (Lebistes reticulatus) 5700 mg/l; goldfish (Carassius auratus) >5000 mg/l

Fish LC50 (96 h): fathead minnow (Pimephales promelas) 3200 mg/l; bluegill sunfish (Lepomis macrochirus) 4467 mg/l; mosquito fish (Gambusia affinis) 5600 mg/l

Daphnia magna LC50 (48 h):<520-1382 mg/l Daphnia magna LC50 (24 h): 8890 mg/l

Brine shrimp (Artemia salina) LC50 (24 h): 1950 mg/l

For ketones

Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (*e.g.*, ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

Most ethers are very resistant to hydrolysis, and the rate of cleavage of the carbon-oxygen bond by abiotic processes is expected to be insignificant.

Direct photolysis will not be an important removal process since aliphatic ethers do not absorb light at wavelengths >290 nm

DO NOT discharge into sewer or waterways

For n-butyl acetate: Half-life (hr) air : 144 Half-life (hr) H2O surface water : 178-27156 Henry's atm m3 /mol: 3.20E-04 BOD 5 if unstated: 0.15-1.02,7% COD : 78% ThOD : 2.207 BCF : 4-14 Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 200 determined from a measured log Kow of 1.78 indicates that n-butyl acetate is expected to have moderate mobility in soil. Volatilisation of n-butyl acetate is expected from moist soil surfaces given its Henry's Law constant of 2.8x10-4 atm-cu m/mole. Volatilisation from dry soil surfaces is expected based on a measured vapor pressure of 11.5 mm Hg. Using a standard BOD dilution technique and a sewage inoculum, theoretical BODs of 56 % to 86 % were observed during 5-20 day incubation periods, which suggests that

n-butyl acetate may biodegrade in soil.

AQUATIC FATE: An estimated Koc value indicates that n-butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilise from water surfaces based on a Henry's Law constant of 2.8x10-4 atm-cu m/mole. Estimated half-lives for a model river and model lake are 7 and 127, hours respectively. An estimated BCF value of 10 based on the log Kow, suggests that bioconcentration in aquatic organisms is low. Using a filtered sewage seed, 5-day and 20-day theoretical BODs of 58 % and 83 % were measured in freshwater dilution tests; 5-day and 20-day theoretical BODs of 40 % and 61 % were measured in salt water. A 5-day theoretical BOD of 56.8 % and 51.8 % were measured for n-butyl acetate in distilled water and seawater, respectively. Hydrolysis may be an important environmental fate for this compound based upon experimentally determined hydrolysis half-lives of 114 and 11 days at pH 8 and 9 respectively.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, n-butyl acetate, which has a vapour pressure of 11.5 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days

Environmental fate:

Fish LC50 (96 h, 23 C): island silverside (Menidia beryllina) 185 ppm (static bioassay in synthetic seawater, mild aeration applied after 24 h); bluegill sunfish (Lepomis macrochirus) 100 ppm (static bioassay in fresh water, mild aeration applied after 24 h)

Fish EC50 (96 h): fathead minnow (Pimephales promelas) 18 mg/l (affected fish lost equilibrium prior to death)

Daphnia LC50 (48 h): 44 ppm

Algal LC50 (96 h): Scenedesmus 320 ppm

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
dimethyl ether	LOW	LOW
n-butyl acetate	LOW	LOW
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
methyl methacrylate	LOW	LOW
n-butyl methacrylate	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
dimethyl ether	LOW (LogKOW = 0.1)
n-butyl acetate	LOW (BCF = 14)
methyl ethyl ketone	LOW (LogKOW = 0.29)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
methyl methacrylate	LOW (BCF = 6.6)
n-butyl methacrylate	LOW (BCF = 114)

12.4. Mobility in soil

Ingredient	Mobility
dimethyl ether	HIGH (KOC = 1.292)
n-butyl acetate	LOW (KOC = 20.86)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
methyl methacrylate	LOW (KOC = 10.14)
n-butyl methacrylate	LOW (KOC = 63.6)

12.5.Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Applicable	Not Applicable	Not Applicable
PBT Criteria fulfilled?	Not Applicable	Not Applicable	Not Applicable

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:
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	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sever may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Consult State Land Waste Management Authority for disposal. Discharge contents of damaged aerosol cans at an approved site. Allow small quantities to evaporate.
	DO NOT incinerate or puncture aerosol cans. Bury residues and emptied aerosol cans at an approved site.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADR)

14.1. UN number	1950				
14.2. UN proper shipping name	AEROSOLS	AEROSOLS			
14.3. Transport hazard class(es)	Class 2.1 Subrisk Not Applicable				
14.4. Packing group	Not Applicable				
14.5. Environmental hazard	Not Applicable				
	Hazard identification (Kemler)	Not Applicable			
14.6. Special precautions for user	Hazard Label	2.1			
	Special provisions	190 327 344 625			
	Limited quantity	1L			

Air transport (ICAO-IATA / DGR)

14.1. UN number	1950			
14.2. UN proper shipping name	Aerosols, flammable			
14.3. Transport hazard class(es)	ICAO/IATA Class	2.1 Not Applicable		
	ERG Code			
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
	Special provisions		A145 A167 A802	
	Cargo Only Packing Instructions		203	
	Cargo Only Maximum Qty / Pack		150 kg	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		203	
	Passenger and Cargo Maximum Qty / Pack		75 kg	
	Passenger and Cargo Limited Quantity Packing Instructions		Y203	
	Passenger and Cargo	Limited Maximum Qty / Pack	30 kg G	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1950		
14.2. UN proper shipping name	AEROSOLS		
14.3. Transport hazard class(es)	IMDG Class 2.1 IMDG Subrisk Not Applicable		
14.4. Packing group	Not Applicable		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS NumberF-D, S-USpecial provisions63 190 277 327 344 381 959		

Continued...

Limited Quantities 1000ml

Inland waterways transport (ADN)

14.1. UN number	1950		
14.2. UN proper shipping name	AEROSOLS		
14.3. Transport hazard class(es)	2.1 Not Applicable		
14.4. Packing group	Not Applicable		
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Classification code5FSpecial provisions190; 327; 344; 625Limited quantity1 LEquipment requiredPP, EX, AFire cones number1		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

DIMETHYL ETHER(115-10-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture,	Dangerous Substances - updated by ATP: 31
placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	(English) GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	
European Agreement concerning the International Carriage of Dangerous Goods by Road	IMO IBC Code Chapter 17: Summary of minimum requirements International Air Transport Association (IATA) Dangerous Goods Regulations
(ADR 2011, Spanish)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Agreement concerning the International Carriage of Dangerous Goods by Road	
(ADR 2017, English)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	UK Workplace Exposure Limits (WELs)
Harmonised classification European Customs Inventory of Chemical Substances ECICS (English)	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
European Customs inventory of Chemical Substances ECICS (English)	(English)
N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS	
ADN - European Agreement concerning the International Carriage of Dangerous Goods by	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
Inland Waterways	Dangerous Substances - updated by ATP: 31
Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	Packaging of Substances and Mixtures - Annex VI
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	
European Agreement concerning the International Carriage of Dangerous Goods by Road	GESAMP/EHS Composite List - GESAMP Hazard Profiles
(ADR 2011, Spanish)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Agreement concerning the International Carriage of Dangerous Goods by Road	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
(ADR 2017, English)	International Air Transport Association (IATA) Dangerous Goods Regulations
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	International Maritime Dangerous Goods Requirements (IMDG Code)
Harmonised classification	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A:
European Customs Inventory of Chemical Substances ECICS (English)	Dangerous Goods List - RID 2019 (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	UK Workplace Exposure Limits (WELs)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Trade Union Confederation (ETUC) Priority List for REACH Authorisation European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	(English)
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
Europe EC Inventory Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak) Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	(English)
European Agreement concerning the International Carriage of Dangerous Goods by Road	GESAMP/EHS Composite List - GESAMP Hazard Profiles
(ADR 2011, Spanish)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk International Air Transport Association (IATA) Dangerous Goods Regulations
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	International Maritime Dangerous Goods Requirements (IMDG Code)
Harmonised classification European Customs Inventory of Chemical Substances ECICS (English)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
	UK Workplace Exposure Limits (WELs)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FO	DUND ON THE FOLLOWING REGULATORY LISTS
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chernwatch Standard Format
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
European Agreement concerning the International Carriage of Dangerous Goods by Road	GESAMP/EHS Composite List - GESAMP Hazard Profiles
(ADR 2011, Spanish)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	International Air Transport Association (IATA) Dangerous Goods Regulations
Harmonised classification	International Maritime Dangerous Goods Requirements (IMDG Code)
European Customs Inventory of Chemical Substances ECICS (English)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A:
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	Dangerous Goods List - RID 2019 (English)
(English)	UK Workplace Exposure Limits (WELs)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)
METHYL METHACRYLATE(80-62-6) IS FOUND ON THE FOLLOWING REGULATORY LIST	S
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs) EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
Substances	GESAMP/EHS Composite List - GESAMP Hazard Profiles
Europe EC Inventory	IMO IBC Code Chapter 17: Summary of minimum requirements
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
European Agreement concerning the International Carriage of Dangerous Goods by Road	International Air Transport Association (IATA) Dangerous Goods Regulations
(ADR 2017, English) European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft
Harmonised classification	International FOSFA List of Banned Immediate Previous Cargoes
European Customs Inventory of Chemical Substances ECICS (English)	International Maritime Dangerous Goods Requirements (IMDG Code)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A:
(English)	Dangerous Goods List - RID 2019 (English)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of	UK Workplace Exposure Limits (WELs)
Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations
Packaging of Substances and Mixtures - Annex VI	(English)

N-BUTYL METHACRYLATE(97-88-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
Europe EC Inventory	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of
Europe ECHA Registered Substances - Classification and Labelling - DSD-DPD	Dangerous Substances - updated by ATP: 31
Europe European Customs Inventory of Chemical Substances - ECICS (Slovak)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe European Customs Inventory of Chemical Substances ECICS (Bulgarian)	Packaging of Substances and Mixtures - Annex VI
Europe European Customs Inventory of Chemical Substances ECICS (Czech)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI - Chemwatch Standard Format
Europe European Customs Inventory of Chemical Substances ECICS (Romanian)	
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2011, Spanish)	European Union (EU) Transport of Dangerous Goods by Road - Dangerous Goods List (English)
	GESAMP/EHS Composite List - GESAMP Hazard Profiles
European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR 2017, English)	IMO IBC Code Chapter 17: Summary of minimum requirements
European Chemical Agency (ECHA) Classification & Labelling Inventory - Chemwatch	IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk
Harmonised classification	International Air Transport Association (IATA) Dangerous Goods Regulations
European Customs Inventory of Chemical Substances ECICS (English)	International Maritime Dangerous Goods Requirements (IMDG Code)
	Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2019 (English)
	United Nations Recommendations on the Transport of Dangerous Goods Model Regulations (English)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2015/830; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (propylene glycol monomethyl ether acetate, alpha-isomer; methyl methacrylate; dimethyl ether; n-butyl acetate; n-butyl methacrylate; methyl ethyl ketone)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Thailand - TECI	Yes
Legend:	Yes = All declared ingredients are on the inventory No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	16/03/2020
Initial Date	28/11/2015

Full text Risk and Hazard codes

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

SDS Version Summary

Version	Issue Date	Sections Updated
3.12.1.1.1	03/05/2019	Physical Properties

Other information

Ingredients with multiple cas numbers

Name	CAS No
dimethyl ether	115-10-6, 157621-61-9
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chernwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

Reason For Change

A-1.02 - Update to the emergency phone number information.

