

MG Chemicals UK Limited

Version No: A-1.01 Safety Data Sheet (Conforms to Regulation (EU) No 2015/830) Issue Date:27/02/2018 Revision Date: 16/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	413B Heavy Duty Flux Remover	
Synonyms	DS Code: 413B-Liquid, 413B-1L, 413B-4L, 413B-20L	
Other means of identification	Not Available	

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Flux remover for electronics			
Uses advised against	Not Applicable			

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)		
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada		
Telephone	+(44) 1663 362888	+(1) 800-201-8822		
Fax	Not Available	+(1) 800-708-9888		
Website	ite Not Available www.mgchemicals.com			
Email	Email sales@mgchemicals.com Info@mgchemicals.com			

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H225 - Flammable Liquid Category 2, H319 - Eye Irritation Category 2, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)





SIGNAL WORD DANGER

Hazard statement(s)

H225	lighly flammable liquid and vapour.	
H319	auses serious eye irritation.	
H336	May cause drowsiness or dizziness.	

Supplementary statement(s)

Supplementary statement(s)	
EUH066	Repeated exposure may cause skin dryness or cracking.

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.			
P271	se only outdoors or in a well-ventilated area.			
P240	und/bond container and receiving equipment.			
P241	olosion-proof electrical/ventilating/lighting/intrinsically safe equipment.			
P242	Jse only non-sparking tools.			
P243	Take precautionary measures against static discharge.			
P261	Avoid breathing mist/vapours/spray.			
P280	Wear protective gloves/protective clothing/eye protection/face protection.			

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.			
P305+P351+P338	FIN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.			
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.			
P337+P313	eye irritation persists: Get medical advice/attention.			
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.			
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.			
P405	Store locked up.			

Precautionary statement(s) Disposal

• , ,	•
P501	Dispose of contents/container in accordance with local regulations.

2.3. Other hazards

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

ALIMIXUI CO			
1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.141-78-6 2.205-500-4 3.607-022-00-5 4.01-2119475103-46- XXXX 01-2120063205-65-XXXX	63	ethyl acetate	Flammable Liquid Category 2, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H319, H336, EUH066 [3]
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119471330-49-XXXX	25	acetone	Flammable Liquid Category 2, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H319, H336, EUH066 [3]
1.67-63-0 2.200-661-7 3.603-117-00-0 4.01-2119457558-25- XXXX 01-2120063207-61-XXXX	12	isopropanol	Flammable Liquid Category 2, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H319, H336 [3]
Legend: 1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L			

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ► Flush skin and hair with running water (and soap if available). ► Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.

Ingestion

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

for simple esters:

BASIC TREATMENT

- ► Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- ▶ Alcohol stable foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ► Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- $\,\blacktriangleright\,$ Use water delivered as a fine spray to control the fire and cool adjacent area.
- ► Avoid spraying water onto liquid pools.
- ► Do not approach containers suspected to be hot.
- ► Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

► Liquid and vapour are highly flammable.

- ► Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
 On combustion, may emit toxic fumes of carbon monoxide (CO).

Fire/Explosion Hazard

Fire Fighting

Combustion products include:

carbon dioxide (CO2) other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

WARNING: Long standing in contact with air and light may result in the formation

of potentially explosive peroxides.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container. 							
	Chemical Class: ester and For release onto land: reco		its listed in order of priorit	ty.				
	SORBENT TYPE	RANK	APPLICATION			COLLEC	TION	LIMITATIONS
	LAND SPILL - SMALL							
	cross-linked polymer - pa	rticulate		1	sh	novel	shovel	R, W, SS
	cross-linked polymer - pillo	OW		1	th	irow	pitchfork	R, DGC, RT
	sorbent clay - particulate			2	sh	hovel	shovel	R,I, P
	wood fiber - particulate			3	sh	hovel	shovel	R, W, P, DGC
	wood fiber - pillow			3	th	nrow	pitchfork	R, P, DGC, RT
	treated wood fiber - pillow			3	th	nrow	pitchfork	DGC, RT
	LAND SPILL - MEDIUM							
	cross-linked polymer - par	ticulate		1	blowe	er	skiploader	R,W, SS
	cross-linked polymer - pill	low		2	throw	v	skiploader	R, DGC, RT
	sorbent clay - particulate			3	blowe	er	skiploader	R, I, P
	polypropylene - particulate			3	blowe	er	skiploader	W, SS, DGC
	expanded mineral - particu	ılate		4	blowe	er	skiploader	R, I, W, P, DGC
	wood fiber - particulate			4	blowe	er	skiploader	R, W, P, DGC

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ► Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ► May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- ► Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.

- ▶ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

▶ Containers, even those that have been emptied, may contain explosive vapours.

▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers

Contains low boiling substance: Safe handling

- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- ► Check for bulging containers.
 - ▶ Vent periodically

- Always release caps or seals slowly to ensure slow dissipation of vapours
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke
- Vapour may ignite on pumping or pouring due to static electricity.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately
- Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Fire and explosion protection

See section 5

Other information

- ▶ Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.

Keep containers securely sealed.

- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Packing as supplied by manufacturer.

- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.

► For materials with a viscosity of at least 2680 cSt. (23 deg. C) Suitable container

- ► For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Isopropanol (syn: isopropyl alcohol, IPA):

- forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation
- reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium triisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium
- reacts with phosphorus trichloride forming hydrogen chloride gas
- reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminium hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium, trinitromethane

chromium trioxide, chromyl chloride, hexachloromelamine, iodine heptafluoride, iodoform, liquid oxygen, nitrosyl chloride, nitrosyl perchlorate, nitryl

- ▶ attacks some plastics, rubber and coatings
- reacts with metallic aluminium at high temperature
- may generate electrostatic charges

Storage incompatibility

perchlorate, perchloromelamine, peroxomonosulfuric acid, platinum, potassium tert-butoxide, strong acids, sulfur dichloride, trichloromelamine, xenon

- reacts violently with bromoform and chloroform in the presence of alkalies or in contact with alkaline surfaces
- real form unstable and explosive peroxides in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, 2-methyl-
- can increase the explosive sensitivity of nitromethane on contact flow or agitation may generate electrostatic charges due to low conductivity
- b dissolves or attacks most rubber, resins, and plastics (polyethylenes, polyester, vinyl ester, PVC, Neoprene, Viton)
- ▶ Esters react with acids to liberate heat along with alcohols and acids
- ▶ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.
- Heat is also generated by the interaction of esters with caustic solutions.
- Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.
- ▶ Esters may be incompatible with aliphatic amines and nitrates.

- ▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H2).
- react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H2) and heat.
- are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- react violently with aldehydes, HNO3 (nitric acid), HNO3 + H2O2 (mixture of nitric acid and hydrogen peroxide), and HClO4 (perchloric acid).
- may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).

Continued...

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	ethyl acetate	Ethyl acetate	200 ppm	400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (English)	ethyl acetate	Not Available	734 mg/m3 / 400 ppm	1 468 mg/m3 / 200 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Czech)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Spanish)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Bulgarian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Greek)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (German)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Estonian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Italian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Croatian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (French)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Latvian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available

limit values (Lithuanian)						
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Hungarian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Maltese)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Romanian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Slovak)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Slovenian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Portuguese)	ethyl acetate	Not Available	200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Finnish)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Swedish)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	acetone	Acetone	1 210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	acetone	Acetone	1210 mg/m3 / 500 ppm	3620 mg/m3 / 1500 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	1210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	isopropanol	Propan-2-ol	999 mg/m3 / 400 ppm	1250 mg/m3 / 500 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethyl acetate	Ethyl acetate	1,200 ppm	1,700 ppm	10000 ppm
acetone	Acetone	Not Available	Not Available	Not Available
isopropanol	Isopropyl alcohol	400 ppm	2000 ppm	12000 ppm

Ingredient	Original IDLH	Revised IDLH
ethyl acetate	2,000 [LEL] ppm	Not Available
acetone	2,500 [LEL] ppm	Not Available
isopropanol	2,000 [LEL] ppm	Not Available

MATERIAL DATA

For ethyl acetate:

Odour Threshold Value: 6.4-50 ppm (detection), 13.3-75 ppm (recognition)

The TLV-TWA provides a significant margin of safety from the standpoint of adverse health effects. Unacclimated subjects found the odour objectionably strong at 200 ppm. Mild nose, eye and throat irritation was experienced at 400 ppm. Workers exposed regularly at concentrations ranging from 375 ppm to 1500 ppm for several months showed no unusual signs or symptoms.

Odour Safety Factor(OSF) OSF=51 (ETHYL ACETATE)

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly.

Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

Odour Threshold Value: 3.3 ppm (detection), 7.6 ppm (recognition)

Exposure at or below the recommended isopropanol TLV-TWA and STEL is thought to minimise the potential for inducing narcotic effects or significant irritation of the eyes or upper respiratory tract. It is believed, in the absence of hard evidence, that this limit also provides protection against the development of chronic health effects. The limit is intermediate to that set for ethanol, which is less toxic, and n-propyl alcohol, which is more toxic, than isopropanol

8.2. Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant: Air Speed: 0.25-0.5 m/s (50-100 solvent, vapours, degreasing etc., evaporating from tank (in still air). f/min.) 0.5-1 m/s aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid (100-200 fumes, pickling (released at low velocity into zone of active generation) f/min.) 1-2.5 m/s direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone (200-500 of rapid air motion)

8.2.1. Appropriate engineering controls

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.











8.2.2. Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles
- Contact lenses may pose a special hazard: soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly, ICDC NIOSH Current Intelligence Bulletin 591, IAS/NZS 1336 or national equivalent)

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

- Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Evewash unit.

Other protection

- ▶ Ensure there is ready access to a safety shower.
 - Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity
 - For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
 - Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static

electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the $\ computer-generated$ selection:

413B Heavy Duty Flux Remover

Material	CPI
PE/EVAL/PE	A
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON/CHLOROBUTYL	С
VITON/NEOPRENE	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Colorless		
Physical state	Liquid	Relative density (Water = 1)	0.83
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	425
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	<20.5
Initial boiling point and boiling range (°C)	56	Molecular weight (g/mol)	Not Available
Flash point (°C)	-17	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	13	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2	Volatile Component (%vol)	Not Available

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	A-2	A-PAPR-2
up to 50 x ES	-	A-3	-
50+ x ES	-	Air-line**	-

^{* -} Continuous-flow; ** - Continuous-flow or positive pressure demand

 $A(All\ classes) = Organic\ vapours,\ B\ AUS\ or\ B1 = Acid\ gasses,\ B2 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ E = Sulfur\ dioxide(SO2),\ G = Agricultural\ chemicals,\ K = Ammonia(NH3),\ Hg = Mercury,\ NO = Oxides\ of\ nitrogen,\ MB = Methyl\ bromide,\ AX = Low\ boiling\ point\ organic\ compounds(below\ 65\ degC)$

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

^{*} Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

^{^ -} Full-face

Vapour pressure (kPa)	13.4	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>2	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOYICOLOGICAL INFORMATION

SECTION 11 TOXICOLOGIC	CAL INFORMATION
1.1. Information on toxicolo	gical effects
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Mild eye, nose and throat irritation occurs at 400 ppm ethyl acetate with unacclimated persons. Production workers with regular exposure may intermittently tolerate 1500 ppm for periods up to 3 months without adverse symptoms. Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before
	starting consider control of exposure by mechanical ventilation. The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. The effects in animals subject to a single exposure, by inhalation, included inactivity or anaesthesia and histopathological changes in the nasal canal and auditory canal.
Ingestion	Acute intoxication by ethyl acetate causes impaired coordination, exhilaration, slurred speech, vertigo, flushed face, nausea, vomiting, and may progress to stupor, coma and death may result from respiratory or circulation failure. The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. Following ingestion, a single exposure to isopropyl alcohol produced lethargy and non-specific effects such as weight loss and irritation. Ingestion of near-lethal doses of isopropanol produces histopathological changes of the stomach, lungs and kidneys, incoordination, lethargy, gastrointestinal tract irritation, and inactivity or anaesthesia. Swallowing 10 ml. of isopropanol may cause serious injury; 100 ml. may be fatal if not promptly treated. The adult single lethal doses is approximately 250 ml. The toxicity of isopropanol is twice that of ethanol and the symptoms of intoxication appear to be similar except for the absence of an initial euphoric effect; gastritis and vomiting are more prominent. Ingestion may cause nausea, vomiting, and diarrhoea. There is evidence that a slight tolerance to isopropanol may be acquired.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. 511ipa Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Isopropanol vapour may cause mild eye irritation at 400 ppm. Splashes may cause severe eye irritation, possible comeal burns and eye damage. Eye contact may cause tearing or blurring of vision.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Long term or repeated ingestion exposure of isopropanol may produce incoordination, lethargy and reduced weight gain. Repeated inhalation exposure to isopropanol may produce narcosis, incoordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in the adult animals. Isopropanol does not cause genetic damage in bacterial or mammalian cell cultures or in animals. There are inconclusive reports of human sensitisation from skin contact with isopropanol. Chronic alcoholics are more tolerant of systemic isopropanol than are persons who do not consume alcohol; alcoholics have survived as much as 500 ml. of 70% isopropanol.

has been shown to be caused by the byproduct 'isopropyl oil'. Changes in the production processes now ensure that no byproduct is formed. Production changes include use of dilute sulfuric acid at higher temperatures.

413B Heavy Duty Flux Remover	TOXICITY Not Available	IRRITATION Not Available	
ethyl acetate	TOXICITY Inhalation (rat) LC50: 50 mg/l1 h ^[1] Oral (rat) LD50: 5620 mg/kg ^[2]		IRRITATION Eye (human): 400 ppm
acetone	TOXICITY Dermal (rabbit) LD50: 20000 mg/kg ^[2] Inhalation (rat) LC50: 100.2 mg/l/8hr ^[2] Oral (rat) LD50: 5800 mg/kg ^[2]	Eye (rabb	on an): 500 ppm - irritant iit): 20mg/24hr -moderate iit): 3.95 mg - SEVERE iit): 500 mg/24hr - mild iit): 395mg (open) - mild
isopropanol	TOXICITY Dermal (rabbit) LD50: 12800 mg/kg ^[2] Inhalation (rat) LC50: 72.6 mg/l/4h ^[2] Oral (rat) LD50: 5000 mg/kg ^[2]	Eye (rabbit): 10 mg - moderate): 100 mg - SEVERE): 100mg/24hr-moderate t): 500 mg - mild

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

For isopropanol (IPA):

Acute toxicity: Isopropanol has a low order of acute toxicity. It is irritating to the eyes, but not to the skin. Very high vapor concentrations are irritating to the eyes, nose, and throat, and prolonged exposure may produce central nervous system depression and narcosis. Human volunteers reported that exposure to 400 ppm isopropanol vapors for 3 to 5 min. caused mild irritation of the eyes, nose and throat.

Although isopropanol produced little irritation when tested on the skin of human volunteers, there have been reports of isolated cases of dermal irritation and/or sensitization. The use of isopropanol as a sponge treatment for the control of fever has resulted in cases of intoxication, probably the result of both dermal absorption and inhalation. There have been a number of cases of poisoning reported due to the intentional ingestion of isopropanol, particularly among alcoholics or suicide victims. These ingestions typically result in a comatose condition. Pulmonary difficulty, nausea, vomiting, and headache accompanied by various degrees of central nervous system depression are typical. In the absence of shock, recovery usually occurred.

Repeat dose studies: The systemic (non-cancer) toxicity of repeated exposure to isopropanol has been evaluated in rats and mice by the inhalation and oral routes. The only adverse effects-in addition to clinical signs identified from these studies were to the kidney.

ISOPROPANOL

Reproductive toxicity. A recent two-generation reproductive study characterised the reproductive hazard for isopropanol associated with oral gavage exposure. This study found that the only reproductive parameter apparently affected by isopropanol exposure was a statistically significant decrease in male mating index of the F1 males. It is possible that the change in this reproductive parameter was treatment related and significant, although the mechanism of this effect could not be discerned from the results of the study. However, the lack of a significant effect of the female mating index in either generation, the absence of any adverse effect on litter size, and the lack of histopathological findings of the testes of the high-dose males suggest that the observed reduction in male mating index may not be biologically meaningful.

Developmental toxicity: The developmental toxicity of isopropanol has been characterized in rat and rabbit developmental toxicity studies. These studies indicate that isopropanol is not a selective developmental hazard. Isopropanol produced developmental toxicity in rats, but not in rabbits. In the rat, the developmental toxicity occurred only at maternally toxic doses and consisted of decreased foetal body weights, but no teratogenicity

Genotoxicity: All genotoxicity assays reported for isopropanol have been negative

Carcinogenicity: rodent inhalation studies were conduct to evaluate isopropanol for cancer potential. The only tumor rate increase seen was for interstitial (Leydig) cell tumors in the male rats. Interstitial cell tumors of the testis is typically the most frequently observed spontaneous tumor in aged male Fischer 344 rats. These studies demonstrate that isopropanol does not exhibit carcinogenic potential relevant to humans. Furthermore, there was no evidence from this study to indicate the development of carcinomas of the testes in the male rat, nor has isopropanol been found to be genotoxic. Thus, the testicular tumors seen in the isopropanol exposed male rats are considered of no significance in terms of human cancer risk assessment

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

413B Heavy Duty Flux Remover & ACETONE

for acetone:

The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m3 and in rats at 26,100 mg/m3. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m3 for both rats and mice.

Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m3, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals.

The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m3 have been reported. Neurobehavioral studies with acetone-

exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m3 were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m3 or greater.

ACETONE & ISOPROPANOL

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Carcinogenicity

Skin Irritation/Corrosion

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

🗶 – Data available but does not fill the criteria for classification

– Data available to make classification

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

OD Harris Britis Elim Barrison	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
3B Heavy Duty Flux Remover	Not Available	Not Available Not Available		Not Available Not Available		ble Not Available	
	ENDPOINT	TEST DURATION (HR)	SPECIE	ES		VALUE	SOURCE
	LC50	96	Fish			212.5mg/L	4
	EC50	48	Crustac	ea		=164mg/L	1
ethyl acetate	EC50	96	Algae o	r other aquatic plants		2500mg/L	4
	BCF	24	Algae o	r other aquatic plants		0.05mg/L	4
	NOEC	504	Crustac	ea		2.4mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPECIES		VALUE	SOURCE	
	LC50	96	Fish	Fish		>100mg/L	4
acetone	EC50	48	Crustace	Crustacea		>100mg/L	4
	EC50	96	Algae or	other aquatic plants		20.565mg/L	4
	NOEC	96	Algae or	other aquatic plants		4.950mg/L	4
		<u>'</u>					'
	ENDPOINT	TEST DURATION (HR)	SPECIE	S		VALUE	SOURCE
	LC50	96	Fish			>1400mg/L	4
	EC50	48 Crustacea		ea		12500mg/L	5
isopropanol	EC50	72	Algae or	other aquatic plants		>1000mg/L	1
	EC29	504	Crustac	ea		=100mg/L	1
	NOEC	5760	Fish			0.02mg/L	4

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For isopropanol (IPA): log Kow: -0.16- 0.28 Half-life (hr) air: 33-84

Half-life (hr) H2O surface water : 130 Henry's atm m3 /mol: 8.07E-06

BOD 5: 1.19,60% COD: 1.61-2.30,97% ThOD: 2.4

BOD 20: >70% * [Akzo Nobel]

Environmental Fate

Based on calculated results from a lever 1 fugacity model, IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is also not expected to persist in surface soils due to rapid evaporation to the air. In the air, physical degradation will occur rapidly due to hydroxy

radical (OH) attack. Overall, IPA presents a low potential hazard to aquatic or terrestrial biota.

IPA is expected to volatilise slowly from water based on a calculated Henry's Law constant of 7.52 x 10 -6 atm.m 3 /mole. The calculated half-life for the volatilisation from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA. However, aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions, based on a result of 49% biodegradation from a 5 day BOD test. Additional biodegradation data developed using standardized test methods show that IPA is readily biodegradable in both freshwater and saltwater media (72 to 78% biodegradation in 20 days).

IPA will evaporate quickly from soil due to its high vapor pressure (43 hPa at 20°C), and is not expected to partition to the soil based on a calculated soil adsorption coefficient (log Koc) of 0.03. IPA has the potential to leach through the soil due to its low soil adsorption

In the air, isopropanol is subject to oxidation predominantly by hydroxy radical attack. The room temperature rate constants determined by several investigators are in good agreement for the reaction of IPA with hydroxy radicals. The atmospheric half-life is expected to be 10 to 25 hours, based on measured degradation rates ranging from 5.1 to 7.1 x 10 -12 cm3 /molecule-sec, and an

OH concentration of 1.5 x 106 molecule/cm3, which is a commonly used default value for calculating atmospheric half-lives. Using OH concentrations representative of polluted (3 x 106) and pristine (3 x 105) air, the atmospheric half-life of IPA would range from 9 to 126 hours, respectively. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.

Ecotoxicity:

IPA has been shown to have a low order of acute aquatic toxicity. Results from 24- to 96-hour LC50 studies range from 1,400 to more than 10,000 mg/L for freshwater and saltwater fish and invertebrates. In addition, 16-hour to 8-day toxicity threshold levels (equivalent to 3% inhibition in cell growth) ranging from 104 to 4,930 mg/L have been demonstrated for various microorganisms. Chronic aquatic toxicity has also been shown to be of low concern, based on 16- to 21-day NOEC values of 141 to 30 mg/L, respectively, for a freshwater invertebrate. Bioconcentration of IPA in aquatic organisms is not expected to occur based on a measured log octanol/water partition coefficient (log Kow) of 0.05, a calculated bioconcentration factor of 1 for a freshwater fish, and the unlikelihood of constant, long-term exposures.

Toxicity to Plants

Toxicity of IPA to plants is expected to be low, based on a 7-day toxicity threshold value of 1,800 mg/L for a freshwater algae, and an EC50 value of 2,100 mg/L from a lettuce seed germination test. for acetone:

log Kow: -0.24

Half-life (hr) air: 312-1896 Half-life (hr) H2O surface water: 20 Henry's atm m3 /mol: 3.67E-05

BOD 5: 0.31-1.76,46-55% COD: 1.12-2.07

ThOD: 2.2 BCF: 0.69

Environmental fate:

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available

Air Quality Standards: none available.

Ecotoxicity:

Testing shows that acetone exhibits a low order of toxicity
Fish LC50: brook trout 6070 mg/l; fathead minnow 15000 mg/l
Bird LC0 (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l

Daphnia magna LC50 (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l Aquatic plant NOEC: 5400-7500 mg/l Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT50) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephestia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m3. The LT50 values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone. The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethyl acetate	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
ethyl acetate	HIGH (BCF = 3300)
acetone	LOW (BCF = 0.69)
isopropanol	LOW (LogKOW = 0.05)

12.4. Mobility in soil

Ingredient	Mobility
ethyl acetate	LOW (KOC = 6.131)
acetone	HIGH (KOC = 1.981)
isopropanol	HIGH (KOC = 1.06)

12.5.Results of PBT and vPvB assessment

	P	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Waste treatment options

Not Available

Sewage disposal options

Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Limited Quantity: 413B-1L

Land transport (ADR)

Land transport (ABIt)			
14.1.UN number	1993		
14.2.UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (o	ontains ethyl acetate and acetor	ne)
14.3. Transport hazard class(es)	Class 3 Subrisk Not Applicable		
14.4.Packing group	II		
14.5.Environmental hazard	Not Applicable		
14.6. Special precautions for user	Hazard identification (Kemler) Classification code Hazard Label Special provisions Limited quantity	33 F1 3 274 601 640C; 274 601 640D 1 L	

Air transport (ICAO-IATA / DGR)

Sea transport (IMDG-Code / GGVSee)

14.1. UN number

1993

14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethyl acetate and acetone)
14.3. Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
14.4. Packing group	
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number F-E , S-E Special provisions 274 Limited Quantities 1 L

Inland waterways transport (ADN)

14.1. UN number	1993		
14.2. UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains ethyl acetate and acetone)		
14.3. Transport hazard class(es)	3 Not Applicable		
14.4. Packing group			
14.5. Environmental hazard	Not Applicable		
14.6. Special precautions for user	Classification code F1 Special provisions 274; 601; 640C 274; 601; 640D Limited quantity 1 L Equipment required PP, EX, A Fire cones number 1		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHYL ACETATE(141-78-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

ACETONE(67-64-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs)
(Czech)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Danish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs)
(Dutch)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Estonian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Finnish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (French)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (German)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Greek)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Hungarian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Italian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Latvian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Lithuanian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Maltese)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Polish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Portuguese)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Romanian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovak)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovenian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Spanish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable -: 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Υ
Canada - NDSL	N (acetone; ethyl acetate; isopropanol)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

Reason For Change

A-1.01 - Update to the emergency phone number information.