

Ordering Information

Serie	s Terminal Type		Actuator Height		mber of sitions	Packaging Type	
220	AM		А	04		R	
	•	Carla					
Code	Spec.	Code A	Spec. Flush arrow rot	or			
AM	Surface mount gull wing,	B	Knurled, slotted				
	3.8mm height	С	Knurled, slotted	l shaft			
AD	Standard through hole,			Code	Spec.		
	3.6mm height			04	4 Positions		
				10	10 Positions		
				16	16 Positions		

Code	Spec.
Blank	Tube packaging only for through hole terminals
R	Tape & reel packaging only for surface mount terminals

Notes: Contact CTS for other common features not listed.



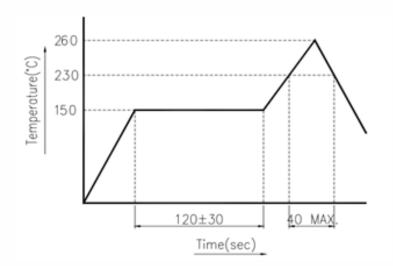
Electrical Specifications

Parameter	Conditions & Remarks	Min	Max	Unit	
	Binary coded decimal		10		
Output	Hexadecimal		16	position	
	Single pole		4		
Contact Resistance			100	milliohms	
nsulation Resistance	Between insulated terminals	1000		megohms	
Dielectric Strength	250 Vac between adjacent switches		1	minute	
			100	mA	
Ionswitching Rating			or	or	
			50	VDC	
oad		1μΑ			
		20m		VDC	

Mechanical and Environmental

	Maximum reflow temperature, 260°C for 5 seconds				
Soldering	Maximum wave temperature, 260°C for 10 seconds				
	Maximum manual temperature, 350°C for 4 seconds				
RoHS	Lead-Free. Fully compliant to RoHS				
Rotational Torque:	40~200 gf-cm				
Actuation Life	10,000 steps				
Marking:	Special top marking available-consult CTS				
Packaging :	Standard anti-static tube packaging for through hole terminal Standard tape and reel packaging for gull wing terminal				
Operating Temperature Range	-40°C to +85°C				
Storage Temperature Range:	-40°C to +85°C				

Soldering Profile



2020-11-27 Rev. E

www.ctscorp.com

Page 2 of 8



Mechanical Specifications

Figure 1 – 220AM_10, 16R - Surface Mount Gull Wing, 10 and 16 Position

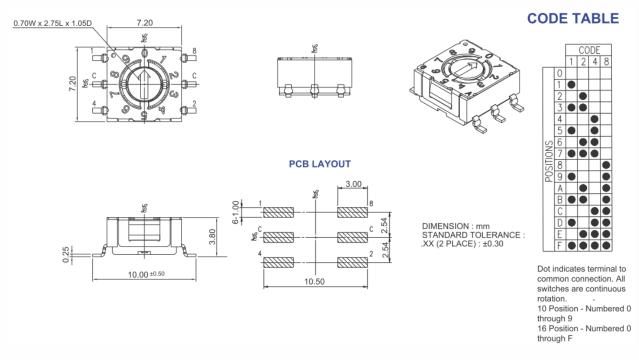
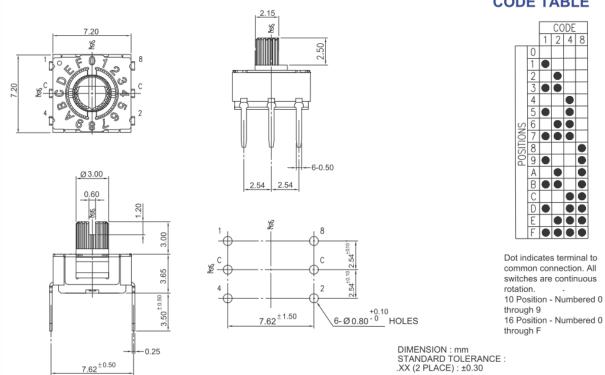


Figure 2 – 220AD_10, 16 - Standard Through Hole, 10 and 16 Position



2020-11-27 Rev. E

www.ctscorp.com

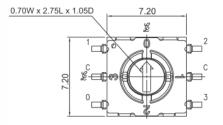
Page 3 of 8

©2020 CTS[®] Corporation. Information/product(s) subject to change. No warranty that product(s) will meet the stated specifications for customer specific applications or test equipment. Visit www.ctscorp.com for list of applicable patent(s), more information, or to request a quote.

CODE TABLE

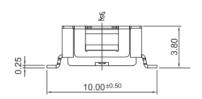


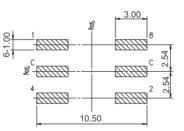
Figure 3 – 220AM_04R - Surface Mount Gull Wing, 4 Position





PCB LAYOUT





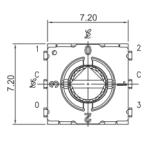
CODE TABLE

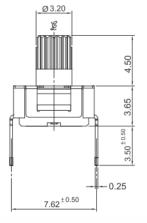


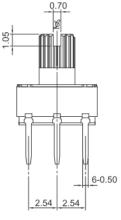
Dot indicates terminal to common connection. All switches are continuous rotation. 4 Position - Single pole

DIMENSION : mm STANDARD TOLERANCE : .XX (2 PLACE) : ±0.30

Figure 4 – 220AD_04 - Standard Through Hole, 4 Position







Ŀ

7.62^{±1.50}

8

С

2

54

2.54

6-Ø0.80⁻⁰ HOLES



CODE TABLE

Dot indicates terminal to common connection. All switches are continuous rotation. 4 Position - Single pole

DIMENSION : mm STANDARD TOLERANCE : .XX (2 PLACE) : ±0.30

2020-11-27 Rev. E

www.ctscorp.com

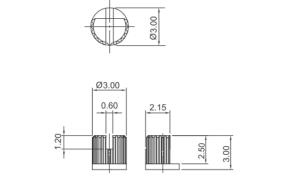
С

4

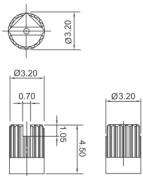
Ĺ

Page 4 of 8





B: KNURLED, SLOTTED, FLATTED SHAFT



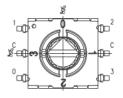
C: KNURLED, SLOTTED SHAFT

DIMENSION : mm STANDARD TOLERANCE : .XX (2 PLACE) : ±0.30

Position Options

A: FLUSH ARROW ROTOR

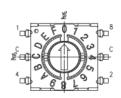
Ø3.00



04: 4 POSITIONS



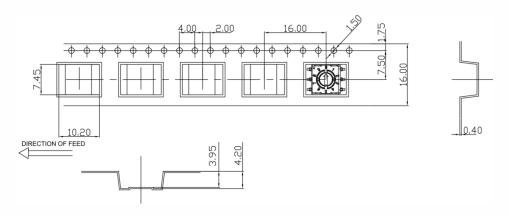
10: 10 POSITIONS



16: 16 POSITIONS

Packing: Tape and Reel

(A) 220AMAxxR -MATERIAL& DIMENSIONS:



2020-11-27 Rev. E

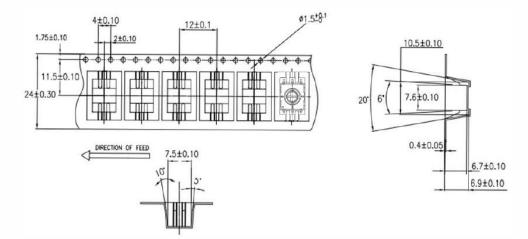
www.ctscorp.com

Page 5 of 8



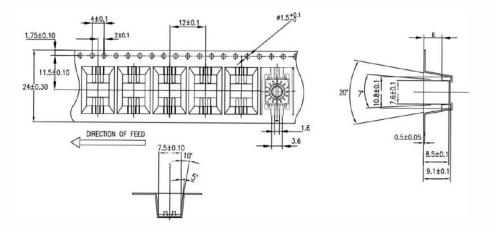
MATERIAL: CONDUCTIVE POLYSTYRENE, BLACK COLOR ALL DIMENSIONS MEET EIA-481-2A REQUIREMENTS CARRIER TAPE THICKNESS: 0.40±0.05MM. PACKING LENGTH PER 13"REEL: 16.6 METERS. COMPONENT LOADED PER 13"REEL: 1038 PCS. SPQ: 1000 PCS/ REEL

(B) 220AMBxxR - MATERIAL & DIMENSIONS:



MATERIAL: ANTI-STATIC POLYSTYRENE, TRANSPARENT, BLACK COLOR ALL DIMENSIONS MEET EIA-481-B REQUIREMENTS CARRIER TAPE THICKNESS: 0.40±0.05MM. PACKING LENGTH PER 13"REEL: 8.93 METERS. COMPONENT LOADED PER 13"REEL: 744 PCS. SPQ: 700 PCS/REEL

(C) 220AMCxxR - MATERIAL & DIMENSIONS:+



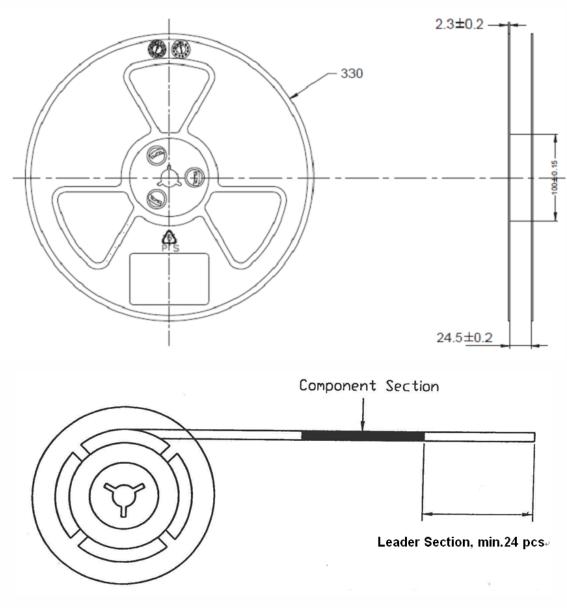
www.ctscorp.com

Page 6 of 8





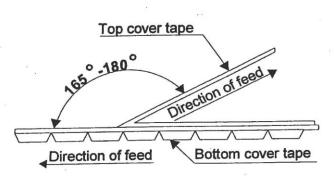
(A) SPECIFIED REEL PARTS DIMENSIONS : (COMMON TO ALL SMT COMPONENTS)



TAPE BREAK FORCE, PEEL STRENGTH AND ANGLE: **REQUIRED SETTINGS :**

- TOP COVER TAPE PEEL FORCE : 10 ~ 140 gm
- ANGLE BETWEEN THE TOP COVER TAPE AND THE DIRECTION OF FEED • DURING PEEL OFF : 165° ~ 180°





Embossed Carrier Tape

THE COVER TAPES MAY NOT EXTEND OVER THE DEGE OF THE CARRIER TAPE OR COVER ANY PART OF THE SPROCKETS HOLES.