



# Series 204 Surface Mount Multi-Functional DIP Switch

- Coplanarity: 0.1mm/.004" maximum
- Enclosed actuators shield contacts from foreign particles throughout life of switch
- Available with SPST, SPDT, DPST, 3PST circuitry choices
- Optional top tape seal for board spray washing

# Description

Integral terminal and contact molded into thermoset base provides electrostatic discharge protection rated to 22KV. Optimized gold plated contact design incorporates a dimple wiping interface for long-term contact corrosion resistance.

# **Ordering Information**

Series		ber of les	Numbe Throw		Number of Switch Positions	Actuator Height	Botto Epoxy		Top Tape Seal	Tape a Ree			
204-	-	1		1			1	E		S	Т	R	Ν
					•	•				Code	Spec.		
Code	No. of p	oles		Code	No. of switch	Code	Spec.						
Blank	For SPST			Code	positions	Blank	Standard (	0 80mm	/ 035")	Blank	Ship at OFF position		
1 1	Single po			1	1 position		Extended			N	Ship at ON position (SPST, DPST&3PST		
2	Double p			2	2 positions	E	(SPST only	-		IN	only)		
3	3 poles			3	3 positions		Low profil	e (Flush)	)		Only		
4	4 poles			4	4 positions	LP	(SPST&SPI	DT only)					
				5	5 positions						*		
				6	6 positions					Code	e Spec.		
				7	7 positions				↓		•		
	Code	Sp	bec.	8	8 positions				·  _	Blank	Anti-static tube packaging		
	Blank	For	SPST	9	9 positions		ode Bot	tomo	ooxy seal		Tape and reel		
	1	Single	throw	10	10 positions						packaging		
	2		e throws	12	12 positions			epoxy se	dI		(SPST, DPST&3PST		
							<u>з сро</u>	xy seal		R	only.		
										↓ K	Not available for 7 position SPST DIP switch)		

Code	Top tape seal				
Blank	No top tape seal				
Т	Top tape seal				

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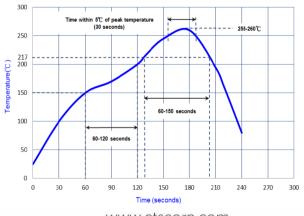
# **Electrical Specifications**

Parameter	Conditions & Remarks	Min	Max	Unit	
	SPST	2	12		
Circuit	SPDT 1 DPST 1		6	nositions	
Circuit			6	positions	
	3PST	1	4		
Contact Resistance	Initial		50	milliohms	
Contact Resistance	At end of life		100	millionms	
Insulation Resistance	Between insulated terminals		megohms		
Dialactric Strongth	500 VAC between adjacent		1	minute	
Dielectric Strength	switches	Ţ	minute		
Actuation Life	50mA @ 24 VDC		5,000	cycles	
Switch Capacitance Between adjacent closed switches			5.0	pF	
			100	mA	
Nonswitching Rating			or	or	
			50	VDC	
Coplanarity			0.1	mm	
copialiality			0.004	inch	

# **Mechanical and Environmental**

Soldering	Maximum reflow temperature, 250°C for 30 seconds			
MSL	Level 1			
RoHS	Lead-Free. Fully compliant to RoHS Directive 2011/65/EU			
Shock	Per MIL-STD-202F, method 213B, condition A( 50G's)			
SHOCK	with no contact inconsistencies greater than 1 microsecond			
Vibration	Per MIL-STD-202F, method 204D, condition B ( .06" or 15G's between 10 HZ to 2K HZ) with			
VIDIATION	no contact inconsistencies greater than 1 microsecond			
Seal	Bottom epoxy seal			
Seal	Top tape seal optional			
Marking	Special side or top marking available-consult CTS			
Packaging:	Standard anti-static tube packaging, optional tape and reel packaging			
Operating Temperature	-40°C to +85°C			
Range	-40 (10 +85 )			
Storage Temperature				
Range	-55°C to +85°C			

## **Soldering Profile**



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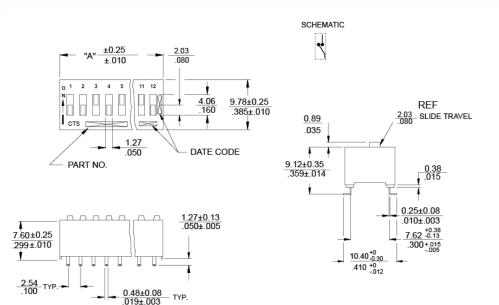
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# Series 204 Surface Mount Multi-Functional DIP Switch

# **Mechanical Specifications**

Figure 1 - SPST



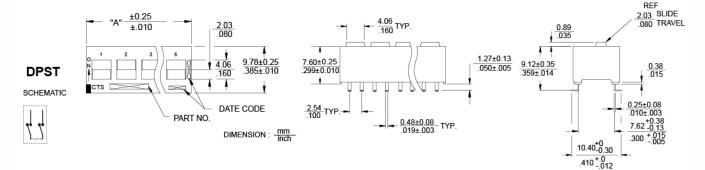
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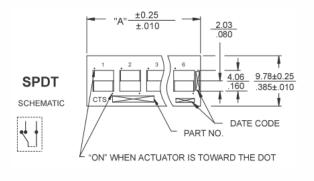
### **Ordering Information** SPST Switches

"A" Overall Dimension	No. of Switch Positions	Part No .
7.26 / .286	2	204-2
9.80 / .386	3	204-3
12.34 / .486	4	204-4
14.88 / .586	5	204-5
17.42 / .686	6	204-6
19.96 / .786	7	204-7
22.50 / .886	8	204-8
25.04 / .986	9	204-9
27.58 / 1.086	10	204-10
32.66 / 1.286	12	204-12

DIMENSION : mm STANDARD TOLERANCE FOR ALL STYLES : .X (1 PLACE) :  $\frac{\pm 0.3}{\pm .012}$  XX(2 PLACE):  $\frac{\pm 0.13}{\pm .005}$ 

# Figure 2 – SPDT/DPST





### **Ordering Information** SPDT/DPST Switches

"A" Overall Dimension	Number of Switch Positions	Actuation	Part No.
7.26 / .286	1	SPDT/DPST	204-121/204-211
12.34 / .486	2	SPDT/DPST	204-122/204-212
17.42 / .686	3	SPDT/DPST	204-123/204-213
22.50 / .886	4	SPDT/DPST	204-124/204-214
27.58 / 1.086	5	SPDT/DPST	204-125/204-215
32.66 / 1.286	6	SPDT/DPST	204-126/204-216

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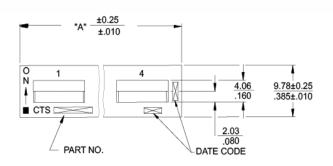
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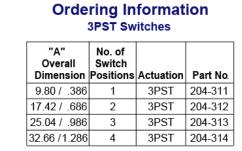
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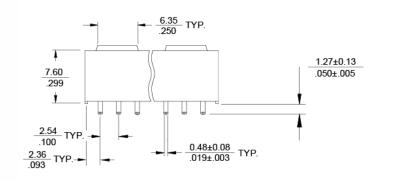


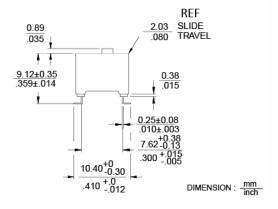
SCHEMATIC

Figure 3 - 3PST

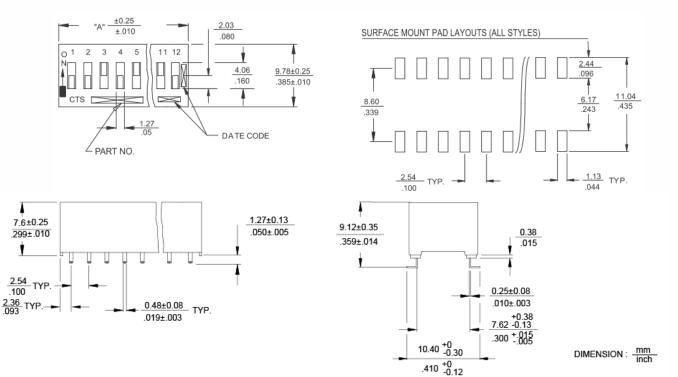








# Figure 4 – Low Profile Actuators (SPST&SPDT only)



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# Packing: Tape and Reel

					Unit: mm
SW Section	Fig	Во	w	F	S
2	I	7.15	24.0	11.50	-
3	I	9.69	24.0	11.50	-
4	I	12.23	24.0	11.50	-
5	11	14.81	32.0	14.20	28.4
6	11	17.35	32.0	14.20	28.4
8	11	22.40	44.0	20.20	40.4
9	11	24.94	44.0	20.20	40.4
10	11	27.48	44.0	20.20	40.4
12	П	32.56	44.0	20.20	40.4

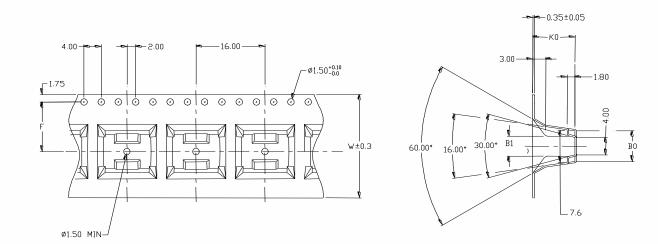
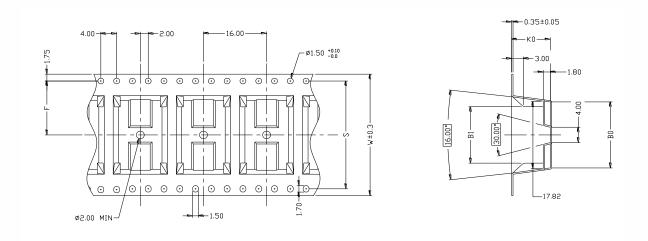


FIG I



# <u>FIG II</u> www.ctscorp.com

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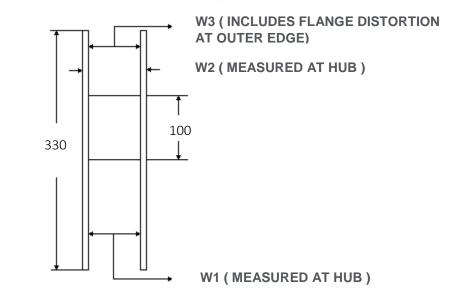
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### SPECIFIED REEL PARTS DIMENSIONS:

			Unit: mm
SW Section	W1	W2	W3
2~4	24.4	30.4 MAX.	23.9 MIN./27.4 MAX.
5~6	32.4	38.4 MAX.	31.9 MIN./35.4 MAX.
8~12	44.4	50.4 MAX.	43.9 MIN./47.4 MAX.

(SEE PICTURE FIG)



- 1. TAPE SPROCKET HOLE PITCH :  $4.0 \pm 0.1$ MM
- 2. ALL SMT ASSEMBLING MACHINES WILL PICK-UP THE COMPONENT FROM THE POINT, WHICH
- IS LOCATED IN THE CENTRE OF TWO ADJACENT SPROCKET HOLES IN FEEDING DIRECTION. THIS MUST BE TAKEK INTO ACCOUNT WHEN DESIGNING THE LOCATION OF THE COMPONENT IN T&R POCKET.
- 4. RECOMMENDED PART ORIENTATION IN TAPE & REEL POCKET.

ORIENT SWITCH TERMINAL #1 TO THE SIDE OF ROUND SPROCKET HOLES, SEE PICTURE BELOW.



### LENGTH OF TAPE

 THERE SHALL BE A LEADER OF 390mm MINIMUM WHICH IS SEALED ONTO EMPTY CARRIER TAPE, SEE PICTURE BELOW.

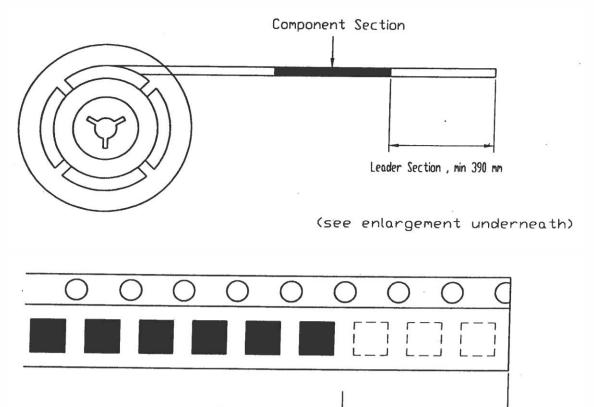
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Component Section 390mm sealed with top cover tape

FEEDING DIRECTION

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