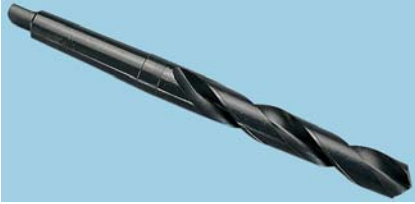


HSS Taper Shank Drills



DIN 345/BS 328

Flute geometry

Standard helix, right hand cutting

Point angle

118°

Surface treatment

Blue

Range

2 - 50mm, 1/8 - 2in

Application

General purpose drill.

Metric

Size (mm)	Flute Length (mm)	Overall Length (mm)	Morse Taper	Order Code	Price Each
2.00	24	105	1	137-6256	—
3.00	33	114	1	137-6170	—
3.30	36	117	1	137-6171	—
3.50	39	120	1	137-6173	—
4.00	39	120	1	137-6174	—
4.20	43	123	1	137-6257	—
4.50	47	128	1	137-6258	—
6.00	57	138	1	147-7396	—
6.50	63	144	1	147-7397	—
6.80	69	150	1	No Order Code	—
7.00	69	150	1	147-7398	—
7.50	69	150	1	137-6259	—
8.00	75	156	1	147-7399	—
8.50	75	156	1	No Order Code	—
9.00	81	162	1	147-7400	—
9.50	81	162	1	147-7401	—
10.00	87	168	1	No Order Code	—
10.20	87	168	1	No Order Code	—
10.50	87	168	1	147-7402	—
11.00	94	175	1	147-7403	—
11.50	94	175	1	147-7404	—
12.00	101	182	1	147-7405	—
12.50	101	182	1	No Order Code	—
13.00	101	182	1	147-7406	—
13.50	108	189	1	147-7408	—
14.00	108	189	1	147-7410	—
14.50	114	212	2	147-7411	—
15.00	114	212	2	147-7412	—
15.50	120	218	2	147-7413	—
16.00	120	218	2	147-7414	—
16.50	125	223	2	147-7415	—
17.00	125	223	2	147-7416	—
17.50	130	228	2	147-7417	—
18.00	130	228	2	147-7418	—
18.50	135	233	2	147-7421	—
19.00	135	233	2	147-7422	—
19.50	140	238	2	147-7423	—
20.00	140	238	2	147-7424	—
20.50	145	243	2	147-7425	—
21.00	145	243	2	147-7426	—
21.50	150	248	2	147-7427	—
22.00	150	248	2	147-7429	—
22.50	155	276	2	147-7428	—
23.00	155	276	2	147-7430	—
23.50	155	276	3	147-7431	—
24.00	160	281	3	147-7433	—
24.50	160	281	3	147-7434	—
25.00	160	281	3	147-7440	—
25.50	165	286	3	137-6260	—
26.00	165	286	3	147-7435	—
26.50	170	291	3	No Order Code	—
27.00	170	291	3	147-7436	—
27.50	170	291	3	147-7437	—
28.00	170	291	3	147-7438	—
28.50	175	296	3	137-6261	—
29.00	175	296	3	147-7439	—
29.50	175	296	3	137-6262	—
30.00	175	296	3	147-7441	—
30.50	180	301	3	No Order Code	—
31.00	180	301	3	No Order Code	—
32.00	185	334	4	147-7442	—
34.00	190	339	4	147-7443	—
35.00	190	339	4	147-7445	—
36.00	195	344	4	137-6309	—
38.00	200	349	4	137-6293	—
39.00	200	349	4	137-6294	—
40.00	200	349	4	137-6177	—
41.00	205	354	4	137-6310	—
43.00	210	359	4	137-6311	—
45.00	210	359	4	137-6312	—
46.00	215	364	4	137-6313	—
47.00	215	364	4	137-6314	—

Fractional

505408

Size (inches)	Flute Length (mm)	Overall Length (mm)	Morse Taper	Order Code	Price Each
5/32	43	123	1	137-6264	—
1/16	47	128	1	137-6265	—
7/32	57	138	1	137-6266	—
1/4	63	144	1	147-7372	—
17/64	69	150	1	147-7373	—

7/32	67	150	1	137-6269	---
1/4	63	144	1	147-7372	---
17/64	69	150	1	147-7373	---
9/32	69	150	1	137-6267	---
19/64	75	156	1	137-6268	---
5/16	75	156	1	147-7374	---
11/32	81	162	1	137-6269	---
3/8	87	168	1	147-7375	---
25/64	87	168	1	137-6270	---
13/32	87	168	1	137-6271	---
27/64	94	175	1	147-7376	---
7/16	94	175	1	147-7378	---
29/64	94	175	1	147-7379	---
15/32	101	182	1	137-6272	---
31/64	101	182	1	No Order Code	---
1/2	101	182	1	147-7381	---
33/64	101	182	1	137-6175	---
17/32	108	189	1	147-7382	---
35/64	108	189	1	137-6273	---
9/16	114	212	2	No Order Code	---
37/64	114	212	2	137-6274	---
19/32	120	218	2	147-7384	---
39/64	120	218	2	137-6276	---
5/8	120	218	2	147-7385	---
41/64	125	223	2	137-6277	---
21/32	125	223	2	147-7386	---
43/64	130	228	2	137-6278	---
11/16	130	228	2	No Order Code	---
45/64	130	228	2	137-6279	---
23/32	135	233	2	No Order Code	---
47/64	135	233	2	137-6280	---
3/4	140	238	2	No Order Code	---
49/64	140	238	2	137-6281	---
25/32	140	238	2	137-6282	---
51/64	145	243	2	137-6308	---
13/16	145	243	2	No Order Code	---
53/64	145	243	2	137-6283	---
27/32	145	243	2	137-6284	---
55/64	150	248	2	137-6285	---
7/8	150	248	2	147-7391	---
57/64	155	253	2	137-6286	---
29/32	155	253	2	137-6288	---
59/64	155	253	3	137-6289	---
15/16	160	281	3	147-7392	---
61/64	160	281	3	137-6290	---
31/32	160	281	3	137-6028	---
63/64	165	286	3	137-6176	---
1	165	286	3	147-7393	---
11/8	175	296	3	No Order Code	---
131/64	180	301	3	147-7394	---
11/4	185	306	3	No Order Code	---
151/64	185	334	4	137-6291	---
13/8	190	339	4	No Order Code	---
11/2	200	349	4	147-7395	---
13/4	210	359	4	137-6292	---
2	225	374	4	137-6315	---