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		MOBILE LCI WUXI SHARI	CHINA DESIGN CENTER			
,		WUAISHAN				
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	SPECIFICATION					

DEVICE SPECIFICATION for TFT LCD Module $(320 \times RGB \times 240 \text{ dots})$

Model No.

LQ035Q1DH01

□CUSTOMER'S APPROVAL	
DATE	PRESENTED Kamamoto
	YAMAMOTO.KUNIHIKO
ВҮ	GENERAL MANAGER MOBILE LCD CHINA DESIGN CENTER WULL SHARP

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1. Applicable Scope

This specification is applicable to TFT-LCD Module "LQ035Q1DH01".

2. General Description

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver IC, Input FPC, a back light unit and a touch panel. Graphics and texts can be displayed on a 320 × RGB × 240 dots panel with about 262k colors by supplying 18bit data signals (6bit × RGB), four timing signals, 3wires 9bit serial interface signals, logic (Typ. +3.3V), analog (Typ. +3.3V) supply voltages for TFT-LCD panel driving and supply voltage for back light.

3. Mechanical (Physical) Specifications

Item	Specifications	Unit
Screen size	8.8 (3.5" type) diagonal	cm
Active area	70.56 (H) × 52.92 (V)	mm
Division	320 (H) × 240 (V)	pixel
Pixel format	1 Pixel = R+G+B dots	-
Pixel pitch	0.2205 (H) × 0.2205 (V)	mm
Pixel configuration	R,G,B vertical stripes	-
Display mode	Normally white	-
Unit outline dimensions *	63.9 (W) × 76.9 (H) × 4.5 (D)	mm
Mass	Approx. 43	g
Surface hardness	2H	-
Surface treatment	Anti glare	-

^{*}The above-mentioned table indicates module sizes without some projections and FPC. For detailed measurements and tolerances, please refer to 19. Outline Dimensions.

4. Input Terminal Names and Functions

Recommendation CN : [HIROSE] FH26G-67S-0.3SHBW(05) or [KYOCERA ELCO] 00 6281 067 2X2 829 +

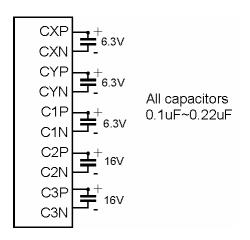
Pin No.	Symbol	I/O	Description	Remarks
1	LED_C (-)	-	Power supply for LED (Low voltage)	
2	LED_A(+)	-	Power supply for LED (High voltage)	
3	DGND1	-	Digital Ground	
4	X1	0	Touch Panel Right Electrode	
5	Y2	0	Touch Panel Bottom Electrode	
6	X2	0	Touch Panel Left Electrode	
7	Y1	0	Touch Panel Top Electrode	
8	AGND1	-	Analog Ground	
9	V_{GH}	-	Connect to a Stabilizing capacitor	Note 4
10	C2P	-	Connect a Booster capacitor to C2N	Note 3
11	C2N	-	Connect a Booster capacitor to C2P	Note 3
12	C1P	-	Connect a Booster capacitor to C1N	Note 3
13	C1N	-	Connect a Booster capacitor to C1P	Note 3
14	V_{GL}	-	Connect a Stabilizing capacitor to GND	Note 4
15	C3P	-	Connect a Booster capacitor to C3N	Note 3
16	C3N	-	Connect a Booster capacitor to C3P	Note 3
17	AGND2	-	Analog Ground	
18	V _{CIX2}	-	Connect a Stabilizing capacitor to GND	Note 4
19	CYP	-	Connect a Booster capacitor to CYN	Note 3
20	CYN	-	Connect a Booster capacitor to CYP	Note 3
21	V _{CI}	-	Booster input voltage pin	Note 4
22	NC	-	Not connected	Note 1
23	AGND3	-	Analog Ground	
24	V_{CIM}	-	Connect a Stabilizing capacitor to GND	Note 4
25	CXP	-	Connect a Booster capacitor to CXN	Note 3
26	CXN	-	Connect a Booster capacitor to CXP	Note 3
27	ID	0	MFG ID pin	Note 2
28	RESB	I	System reset	
29	DGND2	-	Digital Ground	
30	V_{DDIO}	-	Voltage input pin for logic I/O	
31	V _{CORE}	-	Connect a Stabilizing capacitor to GND	Note 4
32	DGND3	-	Digital Ground	
33	SHUT	I	Sleep mode control	
34	CSB	ı	Chip select pin of serial interface	
35	SDI	ı	Data input pin in serial mode	
36	SCK	ı	Clock input pin in serial mode	
37	V _{DROP}		Connect a Stabilizing capacitor	
38	DEN	ı	Display enable	
39	B5	i	BLUE data signal(MSB)	
40	B4	ı	BLUE data signal	
41	B3	· I	BLUE data signal	

Pin No.	Symbol	I/O	Description	Remarks
42	B2	I	BLUE data signal	
43	B1	1	BLUE data signal	
44	В0	I	BLUE data signal(LSB)	
45	G5	I	GREEN data signal(MSB)	
46	G4	1	GREEN data signal	
47	G3	1	GREEN data signal	
48	G2	1	GREEN data signal	
49	G1	1	GREEN data signal	
50	G0	1	GREEN data signal(LSB)	
51	R5	I	RED data signal(MSB)	
52	R4	I	RED data signal	
53	R3	I	RED data signal	
54	R2	I	RED data signal	
55	R1	I	RED data signal	
56	R0	I	RED data signal(LSB)	
57	VSYNC	I	Frame synchronization signal	
58	HSYNC	I	Line synchronization signal	
59	DOTCLK	I	Dot-clock signal	
60	CDUM0	-	Connect a Stabilizing capacitor to GND	Note 4
61	DGND4	-	Digital Ground	
62	V _{LCD63}	-	Connect a Stabilizing capacitor to GND	Note 4
63	V_{COMH}	-	Connect a Stabilizing capacitor to GND	Note 4
64	V _{COML}	-	Connect a Stabilizing capacitor to GND	Note 4
65	DGND5	-	Digital Ground	
66	CSVCMP	-	Connect a Stabilizing capacitor to CSVCMN	Note 4
67	CSVCMN	-	Connect a Stabilizing capacitor to CSVCMP	Note 4

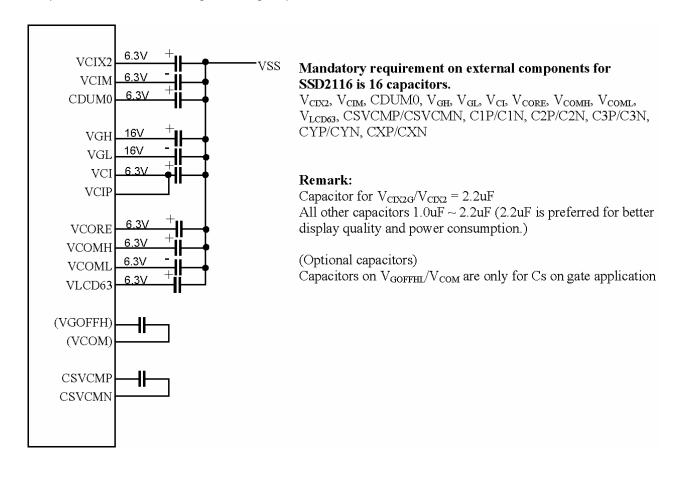
Note 1) this pin should be opened.

Note 2) ID is connected to V_{DDIO} via FPC.

Note 3) Booster Capacitors



Note 4) Stabilization and charge sharing Capacitors

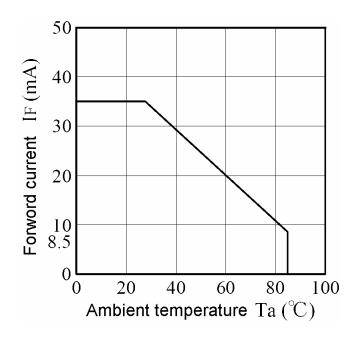


5. Absolute Maximum Ratings

Item	Symbol	Conditions	Rated value	Unit	Remarks
Input voltage	VI	Ta = 25°C	-0.3 ~ V _{DDIO} +0.3	V	Note 1
Logic I/O power supply voltage	V _{DDIO}	Ta = 25°C	-0.3 ~ +4.0	V	
Analog power supply voltage	V _{CI}	Ta = 25°C	AGND-0.3 ~ +5.0	V	
Temperature for storage	Tstg	-	-30 ~ +85	°C	Note 2
Temperature for operation	Topr	-	-10 ~ +70	°C	Note 3
LED input electric current	I _{LED}	Ta = 25°C	35	mA	
LED electricity consumption	P _{LED}	Ta = 25°C	123	mW	

- Note 1) RESB, SHUT, CSB, SDI, SCK, DEN, B5~B0, G5~G0, R5~R0, VSYNC, HSYNC, DOTCLK
- Note 2) Humidity: 80%RH Max. (Ta≦40°C)
 - Maximum bulb temperature under 39°C (Ta>40°C) See to it that no dew will be condensed.
- Note 3) Panel surface temperature prescribes. (Reliability is examined at ambient temperature of 50°C.)
- Note 4) Power consumption of one LED (Ta = 25°C). (use 7 pieces LED)

 Ambient temperature and the maximum input are fulfilling the following operating conditions.



Ambient temperature and the maximum input

6. Electrical Characteristics

6-1. TFT LCD Panel Driving

Ta = 25°C

It	em	Symbol	Min.	Тур.	Max.	Unit	Remarks
Logic I/O	DC voltage	V _{DDIO}	+2.5	+3.3	+3.6	V	
power supply	DC Current	I _{VDDIO}	-	0.35	0.50	mA	Note 1
Analog	DC voltage	V _{CI}	+2.5 or V _{DDIO}	+3.3	+3.6	V	
power supply	DC Current	I _{VCI}	-	8.5	12.0	mA	Note 1
Permiss	sive input	V _{RFVDDIO}	-	-	(100)	mVp-p	Note 2
Ripple	voltage	V _{RFVCI}	-	-	(100)	mVp-p	Note 2
Logic	High	V _{IH}	0.8 V _{DDIO}	-	V_{DDIO}	V	Note 3
Input Voltage	Low	V _{IL}	0	-	0.2 V _{DDIO}	V	Note 3
Logic inp	out Current	I _{IH} / I _{IL}	-1	-	1	μΑ	Note 3

Note 1) $V_{DDIO} = V_{CI} = +3.3V$

Current situation for I_{VDDIO} : Black & White checker flag pattern

Current situation for I_{CI}: All black pattern

Note 2) $V_{DDIO} = V_{CI} = +3.3V$

Note 3) RESB, SHUT, CSB, SDI, SCK, DEN, B5~B0, G5~G0, R5~R0, VSYNC, HSYNC, DOTCLK

6-2. Register Setting

Reg. # Register		Data (Gamma 2.2)	Remark			
R01 h	Driver output control	2AEF h				
R02 h	LCD drive AC control	0300 h				
R03 h	Power control (1)	7A7E h				
R0B h	Frame cycle control	DC00 h				
R0C h	Power control (2)	0005 h				
R0D h	Power control (3)	0002 h				
R0E h	Power control (4)	2900 h				
R0F h	Gate scan starting Position	0000 h				
R16 h	Horizontal Porch	9F86 h	Note1			
R17 h	Vertical Porch	0002 h	Note2			
R1E h	Power control (5)	0000 h				
R2E h	3 Gamma	B945 h				
R30 h	Gamma control (1)	0000 h				
R31 h	Gamma control (1)	0707 h				
R32 h	Gamma control (1)	0003 h				
R33 h	Gamma control (1)	0401 h				
R34 h	Gamma control (1)	0307 h				
R35 h	Gamma control (1)	0000 h				
R36 h	Gamma control (1)	0707 h				
R37 h	Gamma control (1)	0204 h				
R3A h	Gamma control (2)	0D0B h				
R3B h	Gamma control (2)	0D0B h				
R40 h	Gamma control (3)	0000 h				
R41 h	Gamma control (3)	0707 h				
R42 h	Gamma control (3)	0003 h				
R43 h	Gamma control (3)	0401 h				
R44 h	Gamma control (3)	0307 h				
R45 h	Gamma control (3)	0000 h				
R46 h	Gamma control (3)	0707 h				
R47 h	Gamma control (3)	0204 h				
R4A h	Gamma control (4)	0D0B h				
R4B h	Gamma control (4)	0D0B h				
R50 h	Gamma control (5)	0000 h				
R51 h	Gamma control (5)	0707 h				
R52 h	Gamma control (5)	0003 h				
R53 h	Gamma control (5)	0401 h				
R54 h	Gamma control (5)	0307 h				
R55 h	Gamma control (5)	0000 h				
R56 h	Gamma control (5)	0707 h				
R57 h	Gamma control (5)	0204 h				
R5A h	Gamma control (6)	0D0B h				
R5B h	Gamma control (6)	0D0B h				

Note 1)

Horizontal Porch (R16h) (POR = 9F86h)

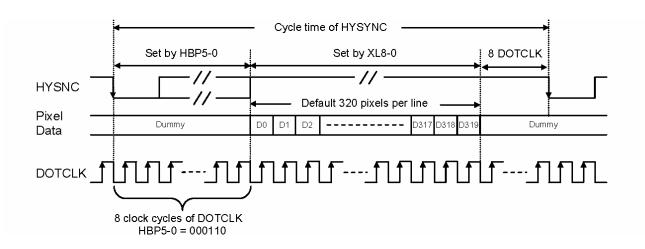
R/W	DC	IB15	IB14	IB13	IB12	IB11	IB10	IB9	IB8	IB 7	IB6	IB5	IB4	IB3	IB2	IB1	IB0
W	1	XL8	XL7	XL6	XL5	XL4	XL3	XL2	XL1	XL0	0	HBP5	HBP4	HBP3	HBP2	HBP1	HBP0
PC	R	1	0	0	1	1	1	1	1	1	0	0	0	0	1	1	0

XL7-0: Set the number of valid pixel per line.

XL8	XL7	XL6	XL5	XL4	XL3	XL2	XL1	XL0	No. of pixel per line
0	0	0	0	0	0	0	0	0	1
0	0	0	0	0	0	0	0	1	2
0	0	0	0	0	0	0	1	0	3
		:							
		Step = 1							
				:					:
1	0	0	1	1	1	1	1	0	319
1	0	0	1	1	1	1	1	1	320
1	0	1	*	*	*	*	*	*	Reserved
1	1	*	*	*	*	*	*	*	Reserved

 $\label{eq:HBP5-0:BP5-0$

нвр5	HBP4	нврз	HBP2	HBP1	нвр0	No. of clock cycle of DOTCLK
0	0	0	0	0	0	2
0	0	0	0	0	1	3
0	0	0	0	1	0	4
0	0	0	0	1	1	5
0	0	0	1	0	0	6
0	0	0	1	0	1	7
0	0	0	1	1	0	8
0	0	0	1	1	1	9
0	0	1	0	0	0	10
			:			:
			:			Step = 1
		:				
1	1	1	1	1	0	64
1	1	1	1	1	1	65



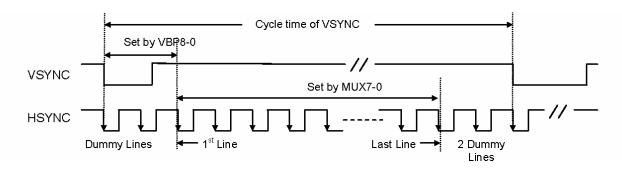
Note 2)

Vertical Porch (R17h) (POR = 0002h)

	R/W	DC	IB15	IB14	IB13	IB12	IB11	IB10	IB9	IB8	IB7	IB6	IB5	IB4	IB3	IB2	IB1	IB0
	W	1	0	0	0	0	0	0	0	VBP8	VBP7	VBP6	VBP5	VBP4	VBP3	VBP2	VBP1	VBP0
Γ	PC	R	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0

VBP7-0: Set the delay period from falling edge of VSYNC to first valid line. The line data within this delay period will be treated as dummy line.

VBP8	VBP7	VBP6	VBP5	VBP4	VBP3	VBP2	VBP1	VBP0	No. of clock cycle of HSYNC
0	0	0	0	0	0	0	0	0	0 (only allow when CAD=0)
0	0	0	0	0	0	0	0	1	1
0	0	0	0	0	0	0	1	0	2
0	0	0	0	0	0	0	1	1	3
0	0	0	0	0	0	1	0	0	4
				:	-		•		:
				:					Step = 1
				:					:
1	0	0	1	1	1	1	1	0	319
1	0	0	1	1	1	1	1	1	320
1	0	1	*	*	*	*	*	*	Reserved
1	1	*	*	*	*	*	*	*	Reserved



6-3. Back light driving

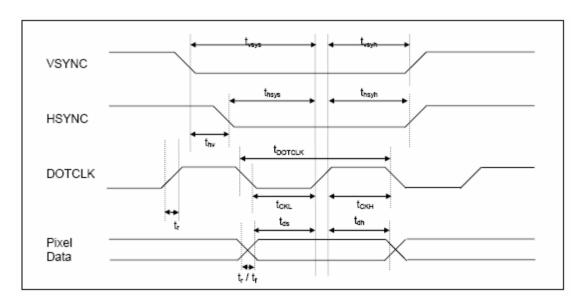
The back light system has 7 LEDs

[NSSW020B]

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Rated Voltage	V_{BL}	-	22.4	24.5	V	
Rated Current	ΙL	-	20	-	mA	Ta=25°C
Power consumption	WL	-	448	-	mW	

7. Timing characteristics of input signals

7-1. Pixel Clock Timing

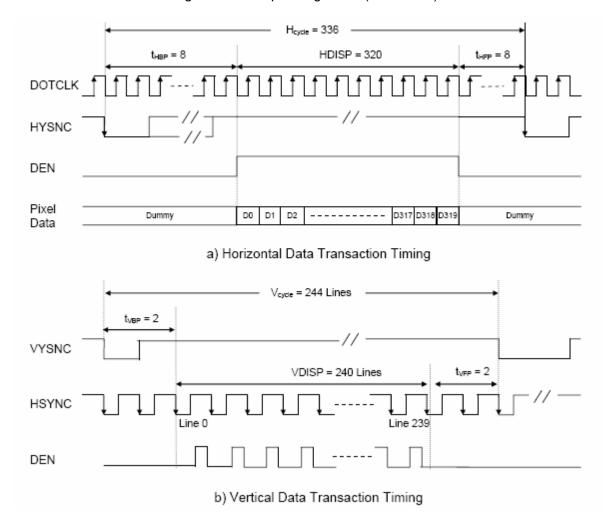


Pixel Clock Timing

Characteristics	Symbol	Min	Тур	Max	Units
DOTCLK Frequency	f _{DOTCLK}	-	5.0	8.0	MHz
DOTCLK Period	t _{DOTCLK}	125	200	-	nSec
Vertical Sync Setup Time	tusus	20	-	-	nSec
Vertical Sync Hold Time	tusyh	20	-	-	nSec
Horizontal Sync Setup Time	theve	20	-	-	nSec
Horizontal Sync Hold Time	theyh	20	-	-	nSec
Phase difference of Sync Signal Falling Edge	t _{hv}	0	-	320	t _{DOTCLK}
DOTCLK Low Period	t _{CKL}	62	-	-	nSec
DOTCLK High Period	t _{CKH}	62	-	-	nSec
Data Setup Time	t _{ds}	40	-	-	nSec
Data hold Time	t _{dh}	40	-	-	nSec
Reset pulse width	t _{RES}	10	-	-	uSec
Rise / Fall time	t _r / t _f	20	-	100	nSec

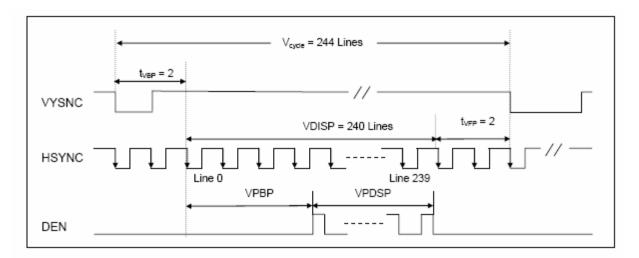
Note: External clock source must be provided to DOTCLK pin of SSD2116Z. The driver will not operate if absent of the clocking signal.

7-2. Data Transaction Timing in Normal Operating Mode (262k color)



Characteristics	Symbol	Min	Тур	Max	Unit
DOTCLK Frequency	f _{DOTCLK}	-	5.0	8.0	MHz
DOTCLK Period	t _{DOTCLK}	125	200	-	nSec
Horizontal Frequency (Line)	f _H	-	14.9	-	kHz
Vertical Frequency (Refresh)	f_V	-	60.1	-	Hz
Horizontal Back Porch	t _{HBP}	-	8	-	t _{DOTCLK}
Horizontal Front Porch	t _{HFP}	-	8	-	tDOTCLK
Horizontal Data Start Point	t _{HBP}	-	8	-	t _{DOTCLK}
Horizontal Blanking Period	$t_{HBP} + t_{HFP}$	-	16	-	tDOTCLK
Horizontal Display Area	HDISP	-	320	-	t _{DOTCLK}
Horizontal Cycle	H _{cycle}	-	336	-	tDOTCLK
Vertical Back Porch	t _{VBP}	-	2	-	Line
Vertical Front Porch	t _{VFP}	-	2	-	Line
Vertical Data Start Point	t _{VBP}	-	2	-	Line
Vertical Blanking Period	$t_{VBP} + t_{VFP}$	-	4	-	Line
Vertical Display Area	VDISP	-	240	-	Line
Vertical Cycle	V _{cycle}	-	244	-	Line

7-3. Synchronization Signals Timing in Power Save Mode (8 color)

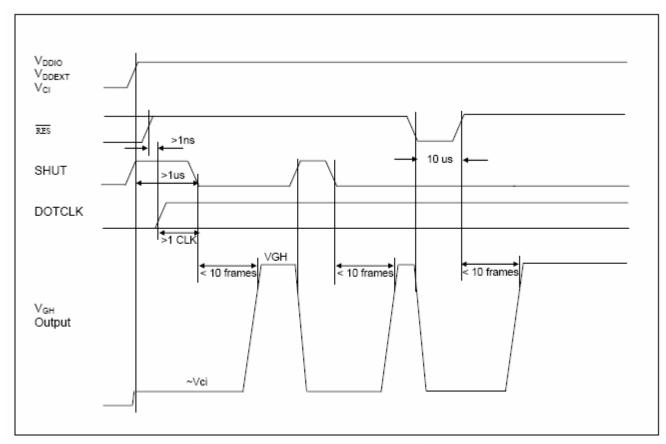


Characteristics	Symbol	Min	Тур	Max	Units
DOTCLK Frequency	f _{DOTCLK}	-	5.0	8.0	MHz
DOTCLK Period	†DOTCLK	125	200	-	nSec
Horizontal Frequency (Line)	f _H	-	14.9	-	kHz
Vertical Frequency (Refresh)	f_V	-	60.1	-	Hz
Vertical Partial Back Porch	VPBP	0	-	239	Line
Vertical Active Area	VPDSP	1	-	240	Line
Vertical Back Porch	t _{VBP}	-	2	-	Line
Vertical Front Porch	t _{VFP}	-	2	-	Line
Vertical Display Area	VDISP	-	240	-	Line
Vertical Cycle	V _{cycle}	-	244	-	Line

Note: When entered to 8-color display mode, the RGB graphic data through the interface pins RR5, GG5 and BB5 are valid within the Vertical Active Area. Data "0" will be displayed outside the Vertical Active Area.

Synchronization Signals Timing in Power Save Mode (8 color)

7-4. V_{GH} Output against SHUT & RESB



VGH Output against SHUT & RESB

Notel: The minimum cycle time of SHUT is 10 + 2 frames.

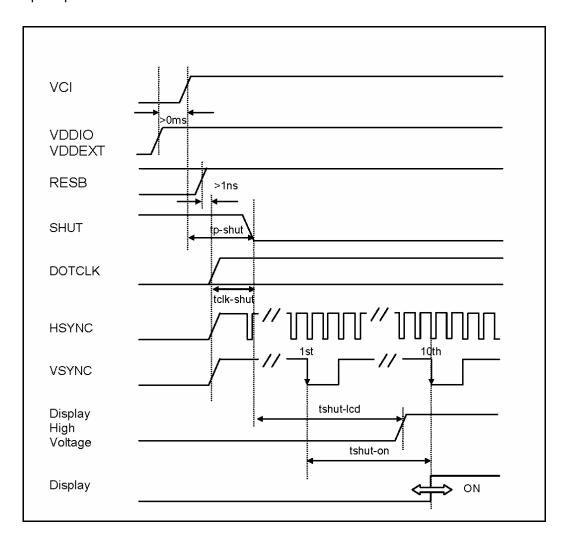
Note2: DOTCLK must be provided for boosting of V_{GH} . The above timing diagram assumed voltages and DOTCLK are

continuous supplied after power on.

Note3: V_{GH} will be forced to V_{Gi} at the low stage of $\overline{\text{RES}}$.

Note4: The minimum pulse width of RESET is 10us.

7-5. Power Up Sequence

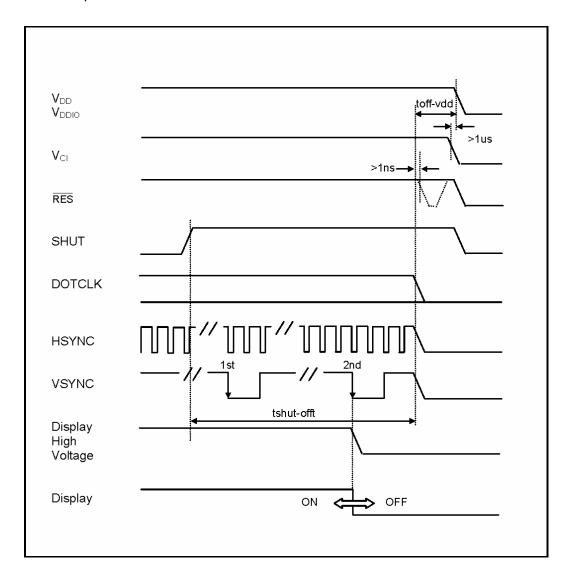


Characteristics	Symbol	Min	Тур	Max	Units
$ m V_{DDEXT}$ / $ m V_{DDIO}$ on to falling edge of SHUT	tp-shut	1	-	-	μsec
DOTCLK	telk-shut	1	-	-	clk
Falling edge of SHUT to LCD power on	tshut-led	-	-	164	msec
Falling edge of SHUT to display start		-	-	10	frame
1 line: 336 clk 1 frame: 244 line	tshut-on	_	164	_	msec
DOTCLK = 5.0MHz		_	104		Hisec

Note1: It is necessary to input DOTCLK before the falling edge of SHUT.

Note2: Display starts at 10th falling edge of VSTNC after the falling edge of SHUT.

7-6. Power Down Sequence



Characteristics	Symbol	Min	Тур	Max	Units
Rising edge of SHUT to display off 1 line: 336 clk	4-14 - 66	2	-	-	frame
1 frame: 244 line DOTCLK = 5.0 MHz	tshut-off	32.8	-	-	msec
Input-signal-off to V_{DDEXT} / V_{DDIO} off	toff-vdd	1	-	_	μsec

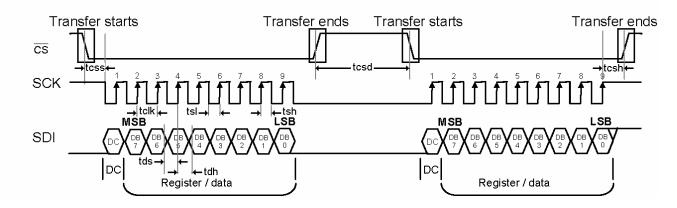
Note1: DOTCLK must be maintained at lease 2 frames after the rising edge of SHUT.

Note2: Display become off at the 2^{nd} falling edge of VSTNC after the falling edge of SHUT.

Note3: If RESET signal is necessary for power down, provide it after the 2-frames-cycle of the SHUT period.

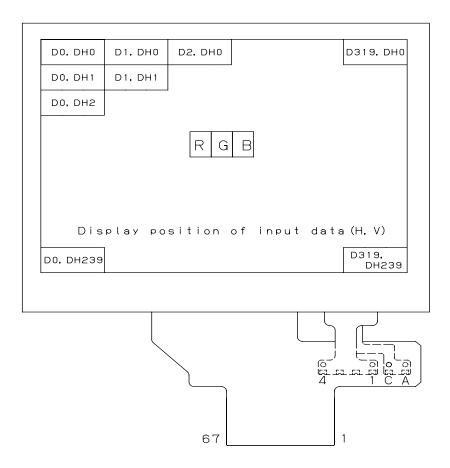
7-7. SPI Interface Timing Diagram & Transaction Example (9 bit)

The clock synchronized serial peripheral interface (SPI) using the chip select line (CSB), serial transfer clock line (SCK), serial input data (SDI). The serial data transfer starts at the falling edge of CSB input and ends at the rising edge of CSB. DC bit determinate the data of SDI which is register or data.



Characteristics	Symbol	Min	Тур	Max	Units
Serial Clock Frequency	felk	-	-	20	MHz
Serial Clock Cycle Time	telk	50	-	-	nsec
Clock Low Width	tsl	25	-	-	nsec
Clock High Width	tsh	25	-	-	nsec
Chip Select Setup Time	tess	0	-	-	nsec
Chip Select Hold Time	tesh	10	-	-	nsec
Chip Select High Delay Time	tesd	20	-	-	nsec
Data Setup Time	tds	5	-	-	msec
Data Hold Time	tdh	10	-	-	nsec

7-8. Input Data Signals and Display Position on the screen



Please refer to Input Terminal Names and Functions

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

0. 11	put Signa Colors &	als, Das	IC DIS	spiay	Coic	is ai	iu Gi	ay S			sign									
		Cross	DO.	D1	D2	D2	D4	R5	G0	G1	G2	G3	C4	C.F.	В0	D1	D2	D2	B4	DE
	Gray	Gray	R0	R1	R2	R3	R4			GI	G2	G3	G4	G5		B1	B2	В3		B5
$\overline{}$	Scale	Scale	LSB	_	_			MSB	LSB		_	_		MSB	LSB		_			MSB
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Ва	Green	_	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
sic (Cyan	_	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Basic Color	Red	_	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	_	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
၂ _ဝ	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
iray	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	₩				l					`	L					`	L		
le o	Û	→				l			ψ						V					
Gray Scale of Red	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
ă	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	·····································	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Sca	Daikei û	V				L V						 レ						L レ		
	Ŷ	+			Ì							ı L						r L		
of Green		GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
een	Brighter	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Ū.		-					0												
	Green	GS63	0	0	0	0	0		1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ଦ୍ର	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
ay s	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Scale	仓	V				l			↓							`	L			
e of	Û	V	V					V								l I	ı			
Gray Scale of Blue	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
(⁽¹⁾	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0: Low level voltage, 1: High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals.

According to the combination of 18 bit data signals, the 262k color display can be achieved on the screen.

9. Optical Characteristics

Ta	= 25°C	VDDIO	= +3.3 V.	Va	= +3 3\/
ıa	- ZJ C.	חוחם ע	- TJ.JV.	. v 🗀	- TO.OV

						O , V DDIO	· O.O v , v	01 -1
Parai	meter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	Horizontal	θ21		-	45	-	deg.	
angle range	Tionzontai	θ22	00 > 40	-	45	-	deg.	750 4 4 3
(Without	Vertical	θ11	CR>10	ı	20	-	deg.	【Note1,4】
Wide View)	Vertical	θ12		-	55	-	deg.	
Contra	st ratio	CR	Optimum viewing angle	100	300	-		【Note2,4】
Response	Rise	Tr	0.00	1	30	45	ms	T
Time	Decay	Td	θ=0°	-	30	45	ms	【Note3,4】
Chroma	aticity of	х		0.26	0.31	0.36		To (4)
Wh	White			0.29	0.34	0.39		【Note4】
Luminance of white		XL1		300	400	-	cd/m²	I _{LED} =20mA
Unifo	ormity	U		70	80		%	[Note5]

^{*} The optical characteristics measurements are operated under a stable luminescence (ILED = 20mA) and a dark condition. (Refer to Fig.9-1)

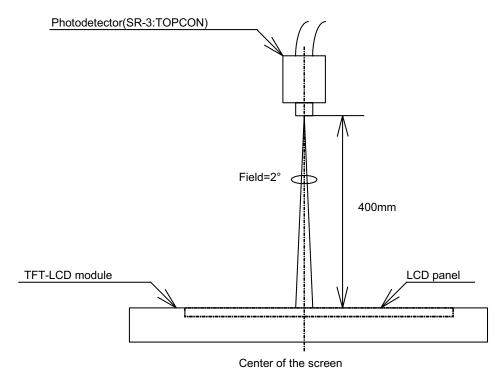
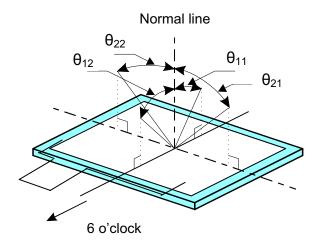


Fig.9-1 Optical characteristics measurement method

[Note 1] Definitions of viewing angle range

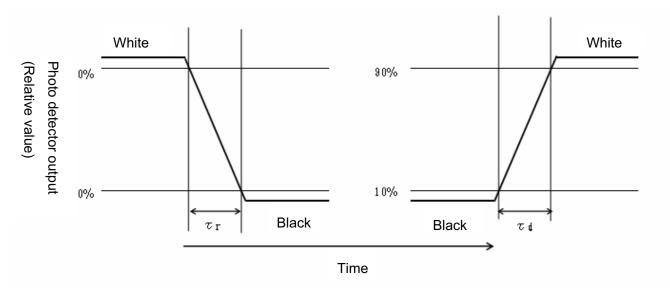


[Note 2] Definition of contrast ratio

The contrast ratio is defined as the following $Contrast\ ratio\ (CR) = \frac{Luminance\ (brightness)\ with\ all\ pixels\ white}{Luminance\ (brightness)\ with\ all\ pixels\ black}$

[Note 3] Definition of response time

The response time is defined as the following figure and shall be measured by switching the input signal for "Black" and "White"

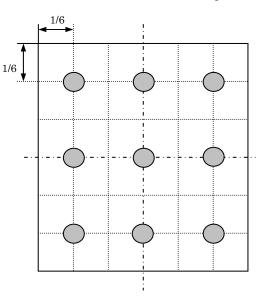


[Note 4] This shall be measured at center of the screen.

[Note 5] Definition of Uniformity

Uniformity =
$$\frac{\text{Minimum Brightness}}{\text{Maximum Brightness}} \times 100 \, (\%)$$

The brightness should be measured on the 9-point as shown in the right figure.



[Note 6] This shall be measured on the 9-point as shown in the right figure.

$$Luminance of white = \frac{Summation of the 9 - point Brightness}{9}$$

10. Touch panel characteristics

Parameter	Min.	Тур.	Max.	Unit	Remark
Input voltage	-	5.0	7.0	V	
Resistor between terminals(XL-XR)	260	615	1,200	Ω	Provisional
Resistor between terminals(YU-YD)	160	400	800	Ω	specification
Line linearity(X direction)	-	-	1.5	%	
Line linearity(Y direction)	-	-	1.5	%	
Insuration resistance	20	-	-	ΜΩ	at DC25V
Minimum tension for detecting	-	-	0.8	N	

Note) For use of finger input

11. Handling of modules

- 11-1. Inserting the FPC into its connector and pulling it out
- 1) Be sure to turn off the power supply and the signals when inserting or disconnecting the cable.
- 2) Please insert for too much stress not to join FPC in the case of insertion of FPC.

11-2. About handling of FPC

- 1) The bending radius of the FPC should be more than 1.4mm, and it should be bent evenly.
- 2) Do not dangle the LCD module by holding the FPC, or do not give any stress to it.

11-3. Mounting of the module

- 1) The module should be held on to the plain surface. Do not give any warping or twisting stress to the module.
- 2) Please consider that GND can ground a modular metal portion etc. so that static electricity is not charged to a module.
- 3) Design guidance for touch panel (T/P)
 - a) Example of housing design
 - (1) If a consumer will put a palm on housing in normal usage, care should be taken as follows.
 - (2) Keep the gap, for example 0.3 to 0.7mm, between bezel edge and T/P surface.

 The reason is to avoid the bezel edge from contacting T/P surface that may cause a "short" with bottom layer. (See Fig.11-3-1)
 - (3) Insertion a cushion material is recommended.
 - (4) The cushion material should be limited just on the busbar insulation paste area. If it is over the transparent insulation paste area, a "short" may be occurred.
 - (5) There is one where a resistance film is left in the T/P part of the end of the pole.

 Design to keep insulation from the perimeter to prevent from mis-operation and so on.

- b) Mounting on display and housing bezel
 - (1) In all cases, the T/P should be supported from the backside of the Plastic.
 - (2) Do not to use an adhesive-tape to bond it on the front of T/P and hang it to the housing bezel.
 - (3) Never expand the T/P top layer (PET-film) like a balloon by internal air pressure. The life of the T/P will be extremely short.
 - (4) Top layer, PET, dimension is changing with environmental temperature and humidity. Avoid a stress from housing bezel to top layer, because it may cause "waving".
 - (5) The input to the touch panel sometimes distorts touch panel itself.

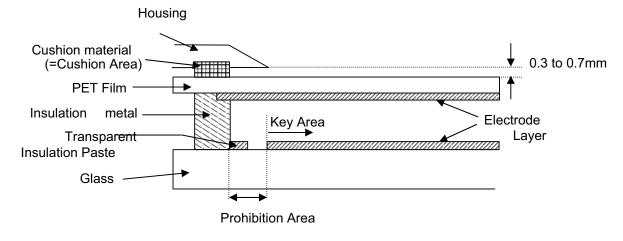


Fig.11-3-1

11-4. Cautions in assembly / Handling pre cautions

As the polarizer can be easily scratched, be most careful in handling it.

- 1) Work environments in assembly.
 - Working under the following environments is desirable:
- a) Implement more than $1M\Omega$ conductive treatment (by placing a conductive mat or applying conductive paint) on the floor or tiles.
- b) No dusts come in to the working room. Place an adhesive, anti-dust mat at the entrance of the room.
- c) Humidity of 50 to 70% and temperature of 15 to 27°C are desirable.
- d) All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
- e) Use a blower for electrostatic removal. Set it in a direction slightly tilt downward so that each Module can be well subjected to its wind. Set the blower at an optimum distance between the blower and the module.
- 2) How the remove dust on the polarizer
- a) Blow out dust by the use of an N2 blower with antistatic measures taken. Use of an ionized air Gun is recommendable.
- b) When the panel surface is soiled, wipe it with soft cloth.
- 3) In the case of the module's metal part (shield case) is stained, wipe it with a piece of dry, soft cloth.

 If rather difficult, give a breath on the metal part to clean better.

- 4) If water dropped, etc. remains stuck on the polarizer for a long time, it is apt to get discolored or cause stains. Wipe it immediately.
- 5) As a glass substrate is used for the TFT-LCD panel, if it is dropped on the floor or hit by something hard, it may be broken or chipped off.
- 6) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

11-5. Others

1) Regarding storage of LCD modules, avoid storing them at direct sunlight-situation.

You are requested to store under the following conditions:

(Environmental conditions of temperature/humidity for storage)

a) Temperature: 0 to 40°C

b) Relative humidity: 95% or less

As average values of environments (temperature and humidity) for storing, use the following control guidelines:

Summer season: 20 to 35°C, 85% or less Winter season: 5 to 15°C, 85% or less If stored under the conditions of 40°C and 95% RH, cumulative time of storage must be less than 240 hours.

- 2) If stored at temperatures below the rated values, the inner liquid crystal may freeze, causing cell destruction. At temperatures exceeding the rated values for storage, the liquid crystal may become isotropic liquid, making it no longer possible to come back to its original state in some cases.
- 3) If the LCD is broken, do not drink liquid crystal in the mouth. If the liquid crystal adheres to a hand or foot or to clothes, immediately cleanse it with soap.
- 4) If a water drop or dust adheres to the polarizer, it is apt to cause deterioration. Wipe it immediately.
- 5) Be sure to observe other caution items for ordinary electronic parts and components.
- 6) If local pressure joins T/P surface for a long time, it will become the cause of generating of Newton's ring.

12. Reliability test items

No.	Test item	Conditions		
1	High temperature storage test	Ta = 85°C 240h		
2	Low temperature storage test	Ta = -30°C 240h		
3	High temperature & high humidity operation test	Ta = 40°C; 95%RH 240h (No condensation)		
4	High temperature operation test	Ta = 70°C 240h (The panel temp. must be less than 50°C)		
5	Low temperature operation test	Ta = -10°C 240h		
6	Vibration test (non- operating)	Frequency range: 10 to 55Hz Stroke: 1.5mm Sweep time: 1minutes Test period: 2 hours for each direction of X,Y,Z		
7	Shock test	Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value: 980m/s², Action time 6ms		
8	Thermal shock test	Ta=-10°C to 70°C /10 cycles (30 min) (30min)		
9	Point activation test (Touch panel)	Hit it 100,000 times with a silicon rubber. Hitting force: 2.4 N Hitting speed: 2 times per second		
10	Electro static discharge test	± 200 V·200pF(0Ω) to Terminals(Contact) (1 time for each terminals) ± 4 kV · 150pF(330Ω) to Housing bezel or T/P(Contact) ± 8 kV · 150pF(330Ω) to Housing bezel or T/P(in Air)		

[Note] Ta = Ambient temperature, Tp = Panel temperature

[Check items]

(a)Test No.1 to No.8

In the standard condition, there shall be no practical problems that may affect the display function.

(b)Test No.9

The measurements after the tests are satisfied "10 Touch panel characteristics".

13. Display Grade

The standard regarding the grade of color LCD displaying modules should be based on the delivery inspection standard.

14. Delivery Form

14-1. Carton storage conditions

1) Carton piling-up: Max 8 rows

2) Environments

Temperature: 0~40°C

Humidity: 65% RH or less (at 40°C)

There should be no dew condensation even at a low temperature and high humidity.

3) Packing form: As shown in 16. LCD module packing carton

*Cartons are weak against damp, and they are apt to be smashed easily due to the compressive pressure applied when piled up. The above environmental conditions of temperature and humidity are set in consideration of reasonable pile-up for storage.

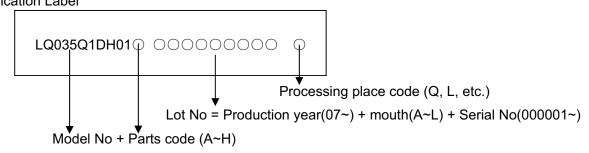
14-2. Packing composition

Name	quantity	Note
Carton size	1	575×360×225 (mm)
Tray	12	Material: Electrification prevention polypropylene
(The number of Module)	120	12 unit/tray: 120 unit/carton
Electrification prevention bag	0	Material: Electrification prevention polyethylene
	2	680mm(length)×500mm(depth)×50µm(thin)

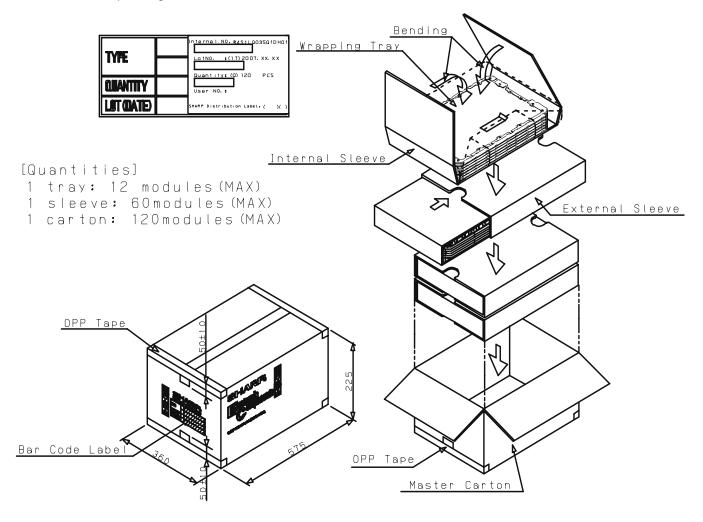
Carton weight (120 modules): Approx. 9.8kg

15. Lot No. marking

The lot No. will be indicated on individual labels. The location is as shown Indication Label



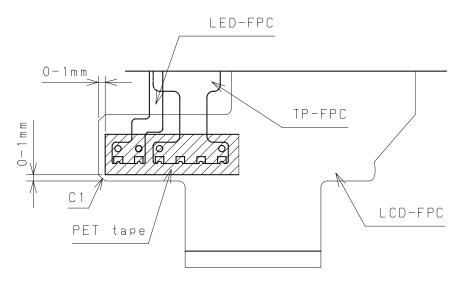
16. LCD module packing carton



17. Others

- 1 Disassembling the module can cause permanent damage and you should be strictly avoided.
- 2 Please be careful that you don't keep the screen displayed fixed pattern image for a long time, since retention may occur.
- 3 If you pressed down a liquid crystal display screen with your finger and so on, the alignment disorder of liquid crystal will occur. And then It will become display fault.
 - Therefore, be careful not to touch the screen directly, and to consider not stressing to it.
- 4 If any problem arises regarding the items mentioned in this specification sheet or otherwise, it should be discussed and settled mutually in a good faith for remedy and/or improvement.

18. Sticking position of insulated tape in Soldering area



Notice: Do not stick out of the edge of FPC.

