

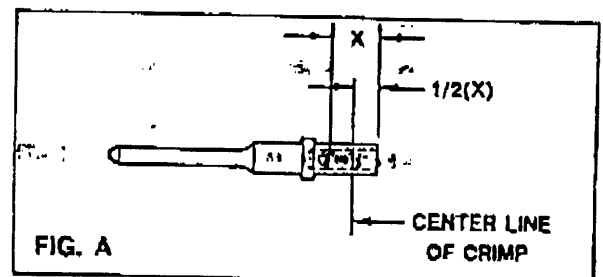
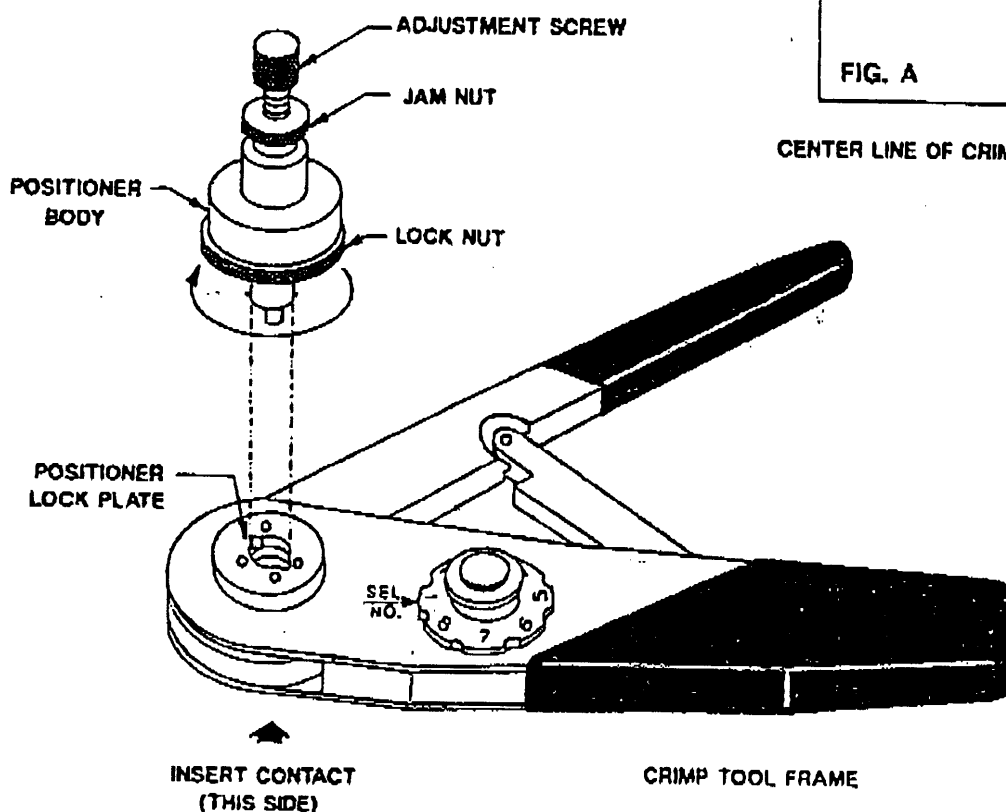
SK2/2 UNIVERSAL POSITIONER

DANIELS
MANUFACTURING
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DATA SHEET

The SK2/2 Universal Positioner is used with the AFM8 (M22520/2-01) or MH800 Crimp Tool Frame to locate contacts horizontally and vertically between indenters.

INSTRUCTIONS

1. Turn adjustment screw out to prevent interference from positioner with tool frame during assembly process.
2. Attach universal positioner to crimping tool by inserting into positioner lock plate, rotating 90° clockwise, then tightening lock nut to positioner lock plate.
3. Turn adjustment screw into tool until positioner touches tool frame (Release jam nut during process to allow for unrestricted movement of adjustment screw).
4. Insert contact through the crimping tool and into positioner.
5. Now gradually rotate adjustment screw until indenters are in line with central section of wire barrel, shown as X in Fig. A.
6. Make sample crimps to confirm optimum location and readjust positioner if necessary.
7. When the ideal adjustment is achieved, tighten jam nut to positioner body to lock adjustment screw in place.



CENTER LINE OF CRIMP IS 1/2 OF X FROM END OF CONTACT

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