

## Product Information

### 125µm double sided transparent filmic tape

tesa® 6928 is a transparent double-sided self-adhesive tape consisting of a PET backing and a tackified acrylic adhesive. As a special feature tesa® 6928 comes with an extended liner for convenient liner removal.

tesa® 6928 features especially:

- An excellent balance of good holding power and bonding performance
- Secure closure performance for light packaging
- Sufficient bonding even to critical surfaces such as diverse foams and rubber materials and at elevated temperatures
- High initial tack to immediately grab to the bonding surface

### Main Application

- Closure of light envelopes and carton boxes
- Mounting of ABS plastic parts in the automotive industry
- Mounting of decorative profiles and mouldings in the furniture industry

### Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

#### Technical Data

• Backing material	PET film	• Type of adhesive	tackified acrylic
• Color	transparent	• Elongation at break	50 %
• Total thickness	125 µm	• Tensile strength	20 N/cm

#### Adhesion to

• Steel (initial)	9.6 N/cm	• Steel (after 14 days)	12.0 N/cm
• ABS (initial)	8.2 N/cm	• ABS (after 14 days)	9.7 N/cm
• Aluminium (initial)	8.1 N/cm	• Aluminium (after 14 days)	11.1 N/cm
• PC (initial)	10.3 N/cm	• PC (after 14 days)	11.5 N/cm
• PE (initial)	4.9 N/cm	• PE (after 14 days)	5.4 N/cm
• PET (initial)	7.4 N/cm	• PET (after 14 days)	8.7 N/cm
• PP (initial)	4.8 N/cm	• PP (after 14 days)	6.4 N/cm
• PS (initial)	8.8 N/cm	• PS (after 14 days)	9.4 N/cm
• PVC (initial)	7.2 N/cm	• PVC (after 14 days)	10.1 N/cm

#### Properties

• Temperature resistance short term	200 °C	• Resistance to chemicals	●●●●
• Temperature resistance long term	100 °C	• Softener resistance	●●●●
• Tack	●●●●	• Static shear resistance at 23°C	●●●●
• Ageing resistance (UV)	●●●●	• Static shear resistance at 40°C	●●●●
• Humidity resistance	●●●●		

Evaluation across relevant tesa® assortment: ●●●● very good ●●● good ●● medium ● low

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### Disclaimer

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