



Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 11

LOCTITE 401

SDS No. : 624092
V001.5

Revision: 27.10.2021

printing date: 23.11.2021

Replaces version from: 18.05.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 401

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Specific target organ toxicity - single exposure

Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Ethyl 2-cyanoacrylate

Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H335 May cause respiratory irritation.

Supplemental information

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**Precautionary statement:
Prevention**

P261 Avoid breathing vapors.
 P280 Wear protective gloves/eye protection.

**Precautionary statement:
Response**

P337+P313 If eye irritation persists: Get medical advice/attention.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Precautionary statement:
Disposal**

P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures**General chemical description:**

Cyanoacrylate Adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

| Hazardous components CAS-No. | EC Number REACH-Reg No. | content | Classification |
|------------------------------------|-------------------------------|-----------|--|
| Ethyl 2-cyanoacrylate 7085-85-0 | 230-391-5 01-2119527766-29 | 50- 100 % | Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 |

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth.

Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.

Burns should be treated normally after the adhesive has been removed from the skin.

Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water.

Eye contact:

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.

Keep eye covered until debonding is complete, usually within 1-3 days.

Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.

Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.

Ingestion:

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours).

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

Fine water spray

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Ventilation (low level) is recommended when using large volumes

Use of dispensing equipment is recommended to minimise the risk of skin or eye contact

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for

Great Britain

| Ingredient [Regulated substance] | ppm | mg/m ³ | Value type | Short term exposure limit category / Remarks | Regulatory list |
|---|-----|-------------------|-----------------------------------|--|-----------------|
| Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL CYANOACRYLATE] | 0,3 | 1,5 | Short Term Exposure Limit (STEL): | 15 minutes | EH40 WEL |

Occupational Exposure Limits

Valid for

Ireland

| Ingredient [Regulated substance] | ppm | mg/m ³ | Value type | Short term exposure limit category / Remarks | Regulatory list |
|--|-----|-------------------|-----------------------------------|--|-----------------|
| Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL 2-CYANOACRYLATE; ETHYL CYANOACRYLATE] | 1 | | Short Term Exposure Limit (STEL): | 15 minutes | IR_OEL |
| Ethyl 2-cyanoacrylate 7085-85-0 [ETHYL 2-CYANOACRYLATE; ETHYL CYANOACRYLATE] | 0,2 | | Time Weighted Average (TWA): | | IR_OEL |

Derived No-Effect Level (DNEL):

| Name on list | Application Area | Route of Exposure | Health Effect | Exposure Time | Value | Remarks |
|------------------------------------|--------------------|-------------------|---------------------------------------|---------------|------------------------|---------|
| Ethyl 2-cyanoacrylate 7085-85-0 | Workers | Inhalation | Long term exposure - local effects | | 9,25 mg/m ³ | |
| Ethyl 2-cyanoacrylate 7085-85-0 | Workers | Inhalation | Long term exposure - systemic effects | | 9,25 mg/m ³ | |
| Ethyl 2-cyanoacrylate 7085-85-0 | General population | Inhalation | Long term exposure - local effects | | 9,25 mg/m ³ | |
| Ethyl 2-cyanoacrylate 7085-85-0 | General population | Inhalation | Long term exposure - systemic effects | | 9,25 mg/m ³ | |

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Polyethylene or polypropylene gloves are recommended when using large volumes.

Do not use PVC, rubber or nylon gloves.

Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|--|
| Appearance | liquid liquid colourless to yellowish |
| Odor | Sharp |
| Odour threshold | No data available / Not applicable |
| pH | Not applicable, Mixture reacts with water. |
| Melting point | No data available / Not applicable |
| Solidification temperature | No data available / Not applicable |
| Initial boiling point | > 149 °C (> 300.2 °F) |
| Flash point | 80 - 93 °C (176 - 199.4 °F) |
| Evaporation rate | No data available / Not applicable |
| Flammability | No data available / Not applicable |
| Explosive limits | No data available / Not applicable |
| Vapour pressure (50 °C (122 °F)) | < 700 mbar |
| Relative vapour density: | No data available / Not applicable |
| Density (ρ) | 1,1 g/cm ³ |
| Bulk density | No data available / Not applicable |
| Solubility | No data available / Not applicable |
| Solubility (qualitative) (Solvent: Water) | Polymerises in presence of water. |
| Solubility (qualitative) (Solvent: Water) | Insoluble |
| Solubility (qualitative) (Solvent: Acetone) | Soluble |
| Partition coefficient: n-octanol/water | No data available / Not applicable |
| Auto-ignition temperature | No data available / Not applicable |
| Decomposition temperature | No data available / Not applicable |
| Viscosity (Brookfield; Instrument: LVF; 25 °C (77 °F); speed of rotation: 30 min ⁻¹ ; Spindle No: 1) | 100,0 - 120,0 mPa.s |
| Viscosity (Cone and plate; Instrument: Physica MC 100 (or equivalent), Cone CP50-1; 25 °C (77 °F); Shear gradient: 3.000 s ⁻¹) | 70,0 - 110,0 mPa.s |
| Viscosity (kinematic) | No data available / Not applicable |
| Explosive properties | No data available / Not applicable |
| Oxidising properties | No data available / Not applicable |

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information**General toxicological information:**

Cyanoacrylates are considered to have relatively low toxicity. Acute oral LD50 is >5000mg/kg (rat). It is almost impossible to swallow as it rapidly polymerises in the mouth.

Prolonged exposure to high concentrations of vapours may lead to chronic effects in sensitive individuals

In dry atmosphere with < 50% humidity, vapours may irritate the eyes and respiratory system

11.1. Information on toxicological effects**Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Value type | Value | Species | Method |
|------------------------------------|---------------|---------------|---------|--|
| Ethyl 2-cyanoacrylate 7085-85-0 | LD50 | > 5.000 mg/kg | rat | OECD Guideline 401 (Acute Oral Toxicity) |

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Value type | Value | Species | Method |
|------------------------------------|---------------|---------------|---------|--|
| Ethyl 2-cyanoacrylate 7085-85-0 | LD50 | > 2.000 mg/kg | rabbit | OECD Guideline 402 (Acute Dermal Toxicity) |

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

Bonds skin in seconds. Considered to be of low toxicity: acute dermal LD50 (rabbit)>2000mg/kg

Due to polymerisation at the skin surface allergic reaction is unlikely to occur

| Hazardous substances CAS-No. | Result | Exposure time | Species | Method |
|------------------------------------|------------------------|------------------|---------|--|
| Ethyl 2-cyanoacrylate 7085-85-0 | slightly irritating | 24 h | rabbit | OECD Guideline 404 (Acute Dermal Irritation / Corrosion) |

Serious eye damage/irritation:

Liquid product will bond eyelids. In a dry atmosphere (RH<50%) vapours may cause irritation and lachrymatory effect

| Hazardous substances CAS-No. | Result | Exposure time | Species | Method |
|------------------------------------|------------|------------------|---------|---|
| Ethyl 2-cyanoacrylate 7085-85-0 | irritating | 72 h | rabbit | OECD Guideline 405 (Acute Eye Irritation / Corrosion) |

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Test type | Species | Method |
|------------------------------------|-----------------|-----------|------------|---------------|
| Ethyl 2-cyanoacrylate 7085-85-0 | not sensitising | | guinea pig | not specified |

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

| Hazardous substances CAS-No. | Result | Type of study / Route of administration | Metabolic activation / Exposure time | Species | Method |
|------------------------------------|----------|--|--|---------|--|
| Ethyl 2-cyanoacrylate 7085-85-0 | negative | bacterial reverse mutation assay (e.g Ames test) | | | OECD Guideline 471 (Bacterial Reverse Mutation Assay) |
| Ethyl 2-cyanoacrylate 7085-85-0 | negative | mammalian cell gene mutation assay | with and without | | OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test) |
| Ethyl 2-cyanoacrylate 7085-85-0 | negative | in vitro mammalian chromosome aberration test | with and without | | OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) |

Carcinogenicity

No data available.

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

No data available.

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

Biological and Chemical Oxygen Demands (BOD and COD) are insignificant.

12.1. Toxicity**Toxicity (Fish):**

No data available.

Toxicity (Daphnia):

No data available.

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

No data available.

Toxicity to microorganisms

No data available.

12.2. Persistence and degradability

| Hazardous substances CAS-No. | Result | Test type | Degradability | Exposure time | Method |
|------------------------------------|----------------------------|-----------|---------------|------------------|---|
| Ethyl 2-cyanoacrylate 7085-85-0 | not readily biodegradable. | aerobic | 57 % | 28 d | OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test) |

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

| Hazardous substances CAS-No. | LogPow | Temperature | Method |
|------------------------------------|--------|-------------|---------------------------------------|
| Ethyl 2-cyanoacrylate 7085-85-0 | 0,776 | 22 °C | EU Method A.8 (Partition Coefficient) |

12.5. Results of PBT and vPvB assessment

| Hazardous substances CAS-No. | PBT / vPvB |
|------------------------------------|---|
| Ethyl 2-cyanoacrylate 7085-85-0 | Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria. |

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

| | |
|------|---------------------|
| ADR | Not dangerous goods |
| RID | Not dangerous goods |
| ADN | Not dangerous goods |
| IMDG | Not dangerous goods |
| IATA | 3334 |

14.2. UN proper shipping name

| | |
|------|---|
| ADR | Not dangerous goods |
| RID | Not dangerous goods |
| ADN | Not dangerous goods |
| IMDG | Not dangerous goods |
| IATA | Aviation regulated liquid, n.o.s. (Cyanoacrylate ester) |

14.3. Transport hazard class(es)

| | |
|------|---------------------|
| ADR | Not dangerous goods |
| RID | Not dangerous goods |
| ADN | Not dangerous goods |
| IMDG | Not dangerous goods |
| IATA | 9 |

14.4. Packing group

| | |
|------|---------------------|
| ADR | Not dangerous goods |
| RID | Not dangerous goods |
| ADN | Not dangerous goods |
| IMDG | Not dangerous goods |
| IATA | III |

14.5. Environmental hazards

| | |
|------|----------------|
| ADR | not applicable |
| RID | not applicable |
| ADN | not applicable |
| IMDG | not applicable |
| IATA | not applicable |

14.6. Special precautions for user

| | |
|------|---|
| ADR | not applicable |
| RID | not applicable |
| ADN | not applicable |
| IMDG | not applicable |
| IATA | Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted. Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped unrestricted. |

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

| | |
|---|----------------|
| Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): | Not applicable |
| Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): | Not applicable |
| Persistent organic pollutants (Regulation (EU) 2019/1021): | Not applicable |
| VOC content (2010/75/EC) | < 3 % |

15.2. Chemical safety assessment

A chemical safety assessment has been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

Annex - Exposure Scenarios:

Exposure Scenarios for ethyl 2-cyanoacrylate can be downloaded under the following link:
<https://mysds.henkel.com/index.html#/appSelection>