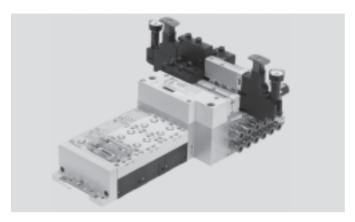
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Valve Manifolds Type 44 VTSA, Type 45 VTSA-F

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series





- Modular multi-functional valve manifold for up to 32 valves:
 - Type 44 VTSA, ISO 15407-2/ISO 5599-2
 - Type 45 VTSA-F with optimized flow
- Different valve sizes on one valve manifold:
 - 18 mm (ISO 02)
 - 26 mm (ISO 01)
 - 42 mm (ISO 1), type 44 VTSA only
- Flow rate: up to 1,500 l/min
- Design suitable for electrical peripherals CPX

Product Range Overview														
Electrical connection	Valve ty	oes												_
	5/2-way valve, single solenoid with pneumatic spring return	5/2-way valve, single solenoid with spring return	5/2-way valve, double solenoid	5/2-way valve, double solenoid dominant switching	2x 3/2-way valve, normally open	2x 3/2-way valve, normally closed	2x 3/2-way valve: 1x normally open, 1x normally closed	5/3-way valve, mid-position pressurised	5/3-way valve, mid-position closed	5/3-way valve, mid-position exhausted	2x 3/2-way valve, normally open, reverse operation	2x 3/2-way valve, normally closed, reverse operation	2x 3/2-way valve: 1x normally open, 1x normally closed, reverse operation	Blanking plate for vacant position
Electrical multi-pin plug connection,			,							_				_
CageClamp	•	-	•	-	•	•	-	-	-	-	-	•	-	•
Electrical multi-pin plug connection, Sub-D (37-pin)	•	•	•	•	•	•	•	•	•	•	•	•	•	-
Fieldbus connection/control block														

Features

Flexible

- Easy modification and expansion due to high degree of modularity. Fast connection of the subbases by means of four screws.
- Fully modular system allows the combination of 18 mm (Size 02), 26 mm (Size 01) and 42 mm (Size 1) valves on the same manifold without the need for any transition/adapter plate.
- Change direction of working ports with easy-to-install angle plate.
- Fieldbus valve terminal suitable for CPX electrical peripherals.

Easily integrated

 Fieldbus nodes: Interbus, DeviceNet, Profibus DP, CANopen, CC-Link via CPX terminal

- Ethernet: Modbus/TCP, EtherNet/IP, TCP/IP via CPX terminal
- Full complement of CPX I/O modules
- Expandable up to 32 solenoid coils
- Integration of a wide range of function modules possible
- Supply plates permit a flexible air supply and variable pressure zones

Comprehensive

- High-performance valves in a sturdy metal housing
- Complete range of vertical sandwich components such as pressure regulators, flow control valve, individual pressure supply, shutoff plate (hot swap).
- Standard air qualities:
 40 micron filtration grade. Can be used with lubricated or non-lubricated air, and inert gases.

 Manual override available, with momentary, locking, or hidden (non-accessible) options.

Installation and maintenance

- Ready-to-install unit, preassembled and tested
- Durable, low cost identification by label holder on the valve or label holder on the subbase.
- Secure wall mounting or DIN rail mounting
- Fast troubleshooting thanks to LEDs on the valves and diagnosis via fieldbus.
- Reliability of service thanks to valves that can be replaced easily and quickly.
- Easy fault identification using CPX-MMI handheld diagnostic unit.

→ 2 Features and Benefits Overview **→** 3 **Pneumatic Components →** 17 **Electrical Components →** 35 Installation and Operation **→** 40 Technical Data **→** 44 **Dimensional Drawings →** 51 - Type 44 VTSA - Type 45 VTSA-F **→** 64 **Ordering Data**

Contents

→ www.festo.com/catalog/vtsa

– Type 44 VTSA

- Type 45 VTSA-F

Accessories

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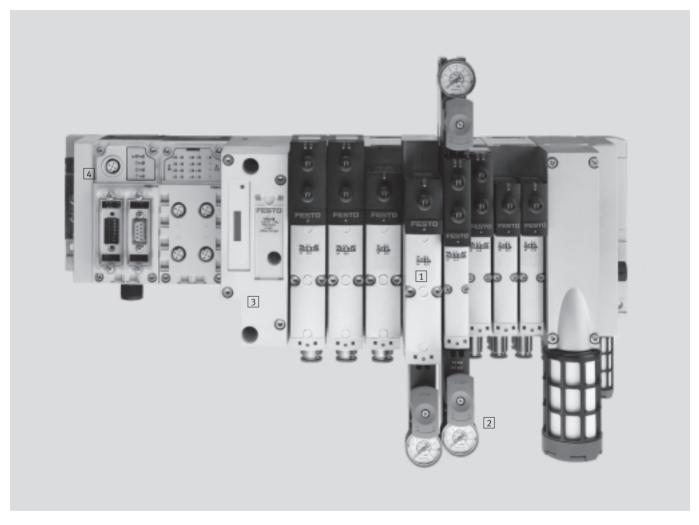
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→ 93

Features and Benefits

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series





1 Combination of sizes

The flexible combination of different valve sizes on a single valve terminal (18 mm, 26 mm and 42 mm) allows adaptation to different flow requirements. For greater freedom and optimized applications.

2 Operating efficiency

Adjustment of regulators without tools. And with the standardized operating direction from above for regulators and valves, this terminal offers the solution to just about every requirement in terms of functionality.

3 Connection to CPX

What about fieldbus and modular I/Os? Connection to the modern CPX terminal is an added benefit. This level of freedom, modularity, and versatility is unmatched in any valve manifold solution.

4 Decentralized intelligence

The CPX-MMI-1 hand-held device explains errors in plain text and helps expedite troubleshooting, reducing downtimes. Remote maintenance via Ethernet/Internet eliminates the need for servicing at night and over long distances, which can often be very expensive. The on-site intelligence permits CMS (Condition Monitoring Systems) for each valve and statistical error logging with history and timestamp.

A higher degree of modularity

- Valve manifold type 44 VTSA complies to ISO 15407-2 in width 18 and 26 mm and with ISO 5599-2 in width 42 mm. The VTSA terminal can be used for all applications
- Simple connection of pneumatic and electrical components
- Flow rate up to 1,500 l/min
- 5/2-way, 2x 3/2-way and 5/3-way valve functions
- Voltage options: 24 V DC or 110 V AC
- IP65 rated
- Modular and flexible
- · Easy diagnostics and maintenance
- Reliable and durable
- Competitive pricing

Overview - Key Features

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Valve Manifold

Reduced downtimes: LED diagnosis on the spot

Width 18 mm, 26 mm and 42 mm can be combined on a single manifold without adapter

Pneumatic interface to CPX

Straightforward electrical connections

- Fieldbus connection via CPX
- Multi-pin plug connection with pre-assembled cable or manifold strip (Cage Clamp)
- Control block via CPX
- Individual connection

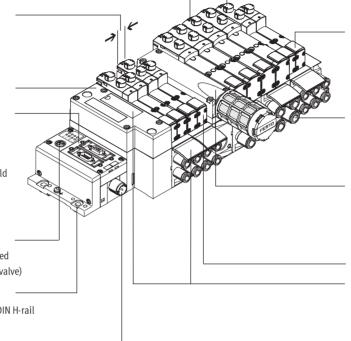
CPX diagnostic interface for — handheld devices (channel-oriented diagnosis down to the individual valve)

Quick mounting:

Direct mounting using screws or DIN H-rail

Secure:

Valves, outputs and logic voltage can be switched off separately



Reliable operation:

Manual override: pushing/detented or with covr

Flexible:

- 32 valve positions/32 solenoid coils
- One valve series for a wide range of flow rates

Functional:

Large ports, flow-optimized ducts, robust metal thread or pre-assembled QS connections

Modular:

Supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports

Comprehensive valve functions

Practical:

Large inscription labels

Valve Functions

- 5/2-way valve
- Single solenoid valve,
 pneumatic/spring return
- Double solenoid valve
- Double solenoid valve with dominant signal
- 2x 3/2-way valve, single solenoid
- Normally open
- Normally open, reversible
- Normally closed
- Normally closed, reversible
- 1x normally open,
 - 1x normally closed
- $-\,$ 1x normally open,

- 5/3-way valve
 - Mid-position pressurized
 - Mid-position closed
 - Mid-position exhausted

Special Features

Multi-pin plug manifold

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

Fieldbus manifold/control block

1x normally closed, reversible

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Individual valve

- Electrical connection via standardized 4-pin M12 plug or via 4-pin clamped manifold connection for configuration by the user
- Available with internal/external pilot air supply

Combinable

- Width 18 mm: valve flow rate up to 700 l/min
- Width 26 mm: valve flow rate up to 1,400 l/min
- Width 42 mm: valve flow rate up to 1,500 l/min
- Width 42 mm, 26 mm and 18 mm can be combined on a single valve manifold

Overview - Electrical Connections

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



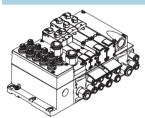
Individual Connection



Valves on individual subbases can be used for actuators further away from the valve manifold.

The electrical connection is established using a standard 4-pin M12 plug 24 V DC (EN 61076-2-101) or it can be configured by the user with a 4-pin clamped manifold connection 24 V DC or 110 V AC.

Manifold Connection

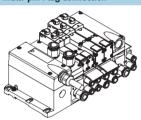


An individual connecting cable carries the control signal between the controller and the valve manifold.

The valve manifolds can be fitted with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug 24 V DC

Multi-pin Plug Connection



Control signals from the controller to the valve manifold are transmitted via a pre-assembled multi-core cable or a self-assembled multi-pin plug connection (Cage Clamp), which substantially reduces installation time. The valve manifolds can be fitted with max. 32 valves and max. 32 solenoid coils.

Variants

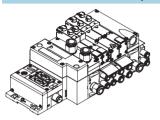
- Multi-pin plug connection with manifold strip (Cage Clamp)
 24 V DC or 110 V AC
- Pre-assembled connecting cable 24 V DC
- Sub-D plug connector for fitting by users, 37-pin

Overview – Electrical Connections

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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Fieldbus Connection via the CPX System



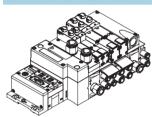
An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve manifolds with fieldbus interfaces can be configured with up to 16 manifold subbases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Variants

- Profibus-DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- Ethernet/IP
- CPX manifold
 - → www.festo.com/catalog/cpx

Control Block Connection via the CPX System



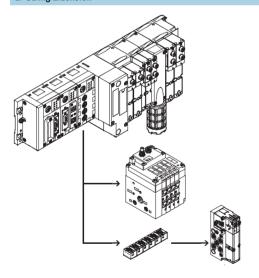
Controllers integrated in the Festo valve manifolds permit the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve manifolds can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence.

In the master operation mode, manifold groups can be designed with many options and functions, which can autonomously control a medium-sized machine/system.

- CPX manifold
 - → www.festo.com/catalog/cpx

CP String Extension



The optional string extension allows additional valve manifolds and I/O modules to be connected to the fieldbus node of the CPX manifold. Different input and output modules as well as CPV-SC, CPV and CPA valve manifolds can be connected. The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

The CP string interface offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve manifolds
- Logic supply for the output modules
- → www.festo.com/catalog/cpi

Overview - Pneumatic Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Modular Pneumatic Components

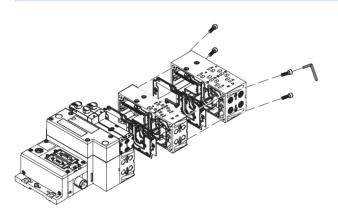
The modular design of the VTSA/ VTSA-F facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation. The system consists of manifold subbases and valves.

The manifold subbases are screwed together and thus form the support system for the valves.

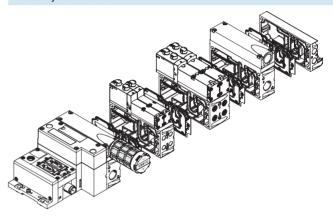
Inside, the manifold subbases contain the connection ducts for supplying compressed air to and venting from the valve manifold as well as the working ports for the pneumatic cylinders from each valve.

Each manifold subbase is connected to the next using four screws. Individual manifold sections can be isolated and further blocks inserted by loosening these screws. This ensures that the valve manifold can be rapidly and reliably expanded.

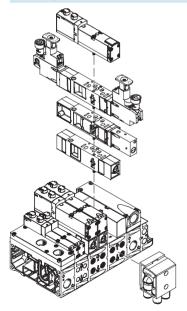
Modularity in the basic system



Modularity in the valves



Modularity in the vertical stacking



Overview - Electrical Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Modular Electrical Peripherals

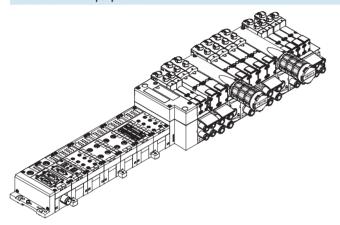
The manner in which the valves are actuated differs according to whether you are using a multi-pin manifold or fieldbus manifold.

The VTSA/-VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

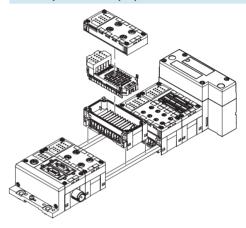
Parallel linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnosis
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data

VTSA with electrical peripherals CPX



Modularity with electrical peripherals CPX



Overview - Multi-pin Connection

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Valve Manifold with Multi-pin Plug Connection

Order code:

- 44E for the electrical components
- 44P for the pneumatic components
- 45P... for the pneumatic components.
 High flow rate with optimized manifold subbases.

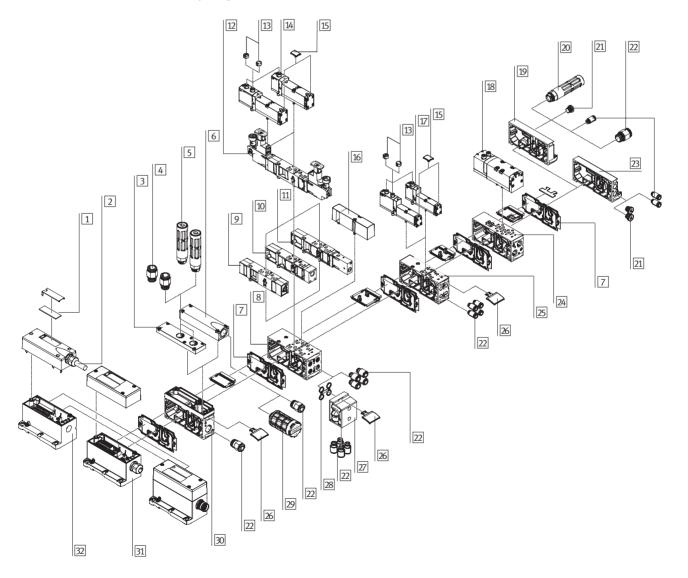
Valve manifolds with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold subbases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold subbases width 42 mm are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The following multi-pin plug connections to IP65 are available:

- 37-pin Sub-D connection (24 V DC): The connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils.
- Manifold strip
 (24 V DC or 110 V AC)



Overview – Multi-pin Connection Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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lve Manifold with Multi-pin Plug Conne	Brief description	→ Page
	•	· ·
1 Inscription labels	Large, for multi-pin plug connection	-
2 Multi-core cable	D	98
3 Exhaust plate	Ports 3 and 5 separated	95
4 Fittings	For supply plate	99
5 Silencer	For supply plate	99
6 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95
7 Duct separation/seal		95
8 Manifold subbase	For valves with a width of 26 mm	95
9 Flow control plate		97
10 Vertical supply plate		95
11 Vertical shut-off plate		97
12 Pressure regulator plate		96
13 Cover cap	For manual override, pushing, covered	99
14 Valve	Width 26 mm	91
15 Inscription label holder	For valve	99
16 Blanking plate	For unused valve position (vacant position)	99
17 Valve	Width 18 mm	91
18 Valve	Width 42 mm (type 44 only)	91
19 Right-hand end plate		93
20 Silencer	For end plate	99
21 Blanking plugs		100
22 Fittings		99
23 End plate with pilot air selector		93
24 Manifold subbase	For valves with a width of 42 mm (type 44 only)	93
25 Manifold subbase	For valves with a width of 18 mm	93
26 Inscription label holder	For supply plate, subbase, 90° connection plate	99
90° connection plate		95
Seals		95
29 Silencer		99
30 Supply plate		95
31 Multi-pin plug connection	Via manifold strip (CageClamp) 24 V DC or 110 V AC	97
32 Multi-pin plug connection	With multi-core cable 24 V DC	97

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate.

Exhaust port cover 6 with plastic

Exhaust port cover 6 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Vertical shut-off plate
- exhaust air silencer type U-1/2 - Vertical supply plate
- A pressure regulator plate - Flow control plate

Overview - Fieldbus Connection

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Valve Manifold with Fieldbus Connection, Control Block (Electrical Peripherals CPX)

Order code:

- 50E-... for the electrical peripherals
- 44P for the pneumatic components
- 45P... for the pneumatic components.
 High flow rate with optimized manifold subbases.

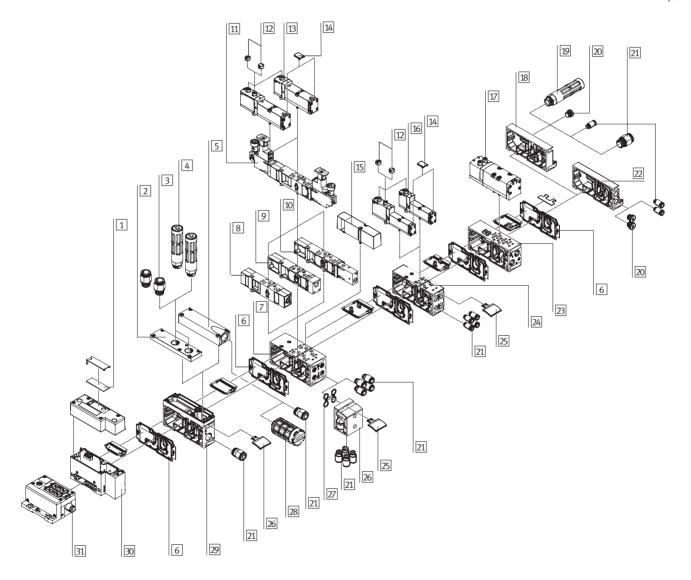
Valve manifolds with fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils.

Each valve position can be fitted with any valve or a blanking plate.

The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated feature-rich diagnostic system
- Preventive maintenance concepts



Overview - Fieldbus Connection



Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

	Brief description	→ Page
Inscription labels	Large, for pneumatic interface CPX	-
2 Exhaust plate	Ports 3 and 5 separated	95
3 Fittings	For supply plate	99
4 Silencer	For supply plate	99
5 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95
6 Duct separation/seal		95
7 Manifold subbase	For valves with a width of 26 mm	93
8 Flow control plate		97
9 Vertical supply plate		95
10 Vertical shut-off plate		97
Pressure regulator plate		96
12 Cover cap	For manual override, pushing, covered	99
3 Valve	Width 26 mm	91
III Inscription label holder	For valve	99
Blanking plate	For unused valve position (vacant position)	99
16 Valve	Width 18 mm	91
17 Valve	Width 42 mm (type 44 only)	91
Right-hand end plate		93
9 Silencer	For end plate	99
20 Blanking plugs		100
P1 Fittings		99
End plate with pilot air selector		93
Manifold subbase	For valves with a width of 42 mm (type 44 only)	93
Manifold subbase	For valves with a width of 18 mm	93
Inscription label holder	For supply plate/subbase/90° connection plate	99
90° connection plate		95
7 Seals		95
8 Silencer		99
Supply plate		95
Pneumatic interface		97
31 Fieldbus interface		-

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate.

Exhaust port cover 5 with plastic exhaust air silencer type U-1/2 - A pressure regulator plate Exhaust port cover 5 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
 B pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Vertical shut-off plate
- Vertical supply plateFlow control plate

Overview – Single SubbasesValve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Individual Subbase

Order code:

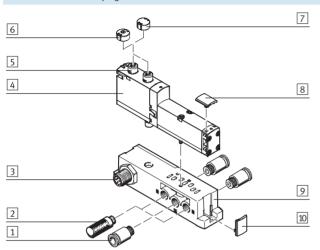
• Using individual part numbers

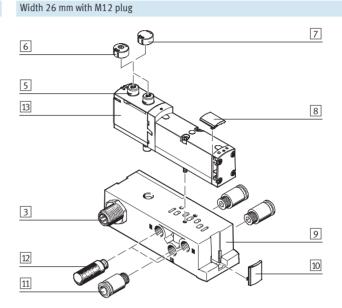
Individual subbases can be equipped with any valve.

The electrical connection is established using a standard 4-pin M12 plug (EN 61076-2-101) or it can be

configured by the user with a 4-pin clamped manifold connection/open cable end.

Width 18 mm with M12 plug



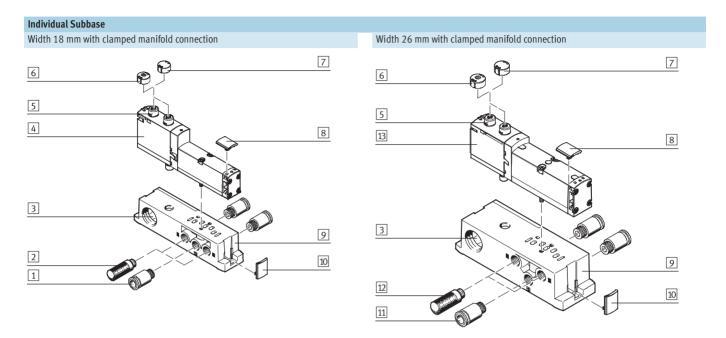


	Brief description	→ Page
1 Fitting	G½ for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2 Silencer	G½ for supply/exhaust ports (1, 3, 5)	99
3 Electrical connection M12 ¹⁾	4-pin	-
4 VSVA valve	Width 18 mm	91
5 Manual override	Non-detenting/detenting, per solenoid coil	-
6 Cover cap	For manual override, pushing	99
7 Cover cap	For manual override, covered	99
8 Inscription label holder	For valves	99
9 Individual subbase	For valve VSVA	94
10 Inscription label holder	For manifold blocks	99
11 Fitting	G1/4 for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
12 Silencer	G1/4 for supply/exhaust ports (1, 3, 5)	99
13 VSVA valve	Width 26 mm	91

¹⁾ Only with 24 V DC

Overview – Single Subbases Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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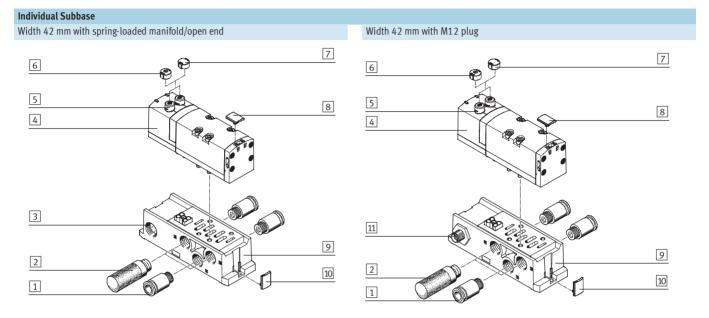


		Brief description	→ Page
1	Fitting	$G\frac{1}{8}$ for aupply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2	Silencer	G½ for supply/exhaust ports (1, 3, 5)	99
3	Manifold connection ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 18 mm	91
5	Manual override	By pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	99
7	Cover cap	For manual override, covered	99
8	Inscription label holder	For valves	99
9	Individual subbase	For valve VSVA	94
10	Inscription label holder	For manifold blocks	99
11	Fitting	G1/4 for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
12	Silencer	G1/4 for supply/exhaust ports (1, 3, 5)	99
13	VSVA valve	Width 26 mm	91

^{1) 24} V DC or 110 V AC

Overview – Single Subbases Valve Manifolds Type 44 VTSA – Metric Series





		Brief description	→ Page
1	Fitting	G3/8 for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2	Silencer	G3/8 for supply/exhaust ports (1, 3, 5)	99
3	Clamped manifold connection/open end ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 42 mm	91
5	Manual override	Pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	99
7	Cover cap	For manual override, covered	99
8	Inscription label holder	For valves	99
9	Individual subbase	For valve VSVA	94
10	Inscription label holder	For manifold blocks	99
11	Electrical connection M12 ²⁾	4-pin	-

^{1) 24} V DC or 110 V AC 2) Only for 24 V DC

Overview - Individual Connection

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Valve Manifold with Individual Connection

Order code:

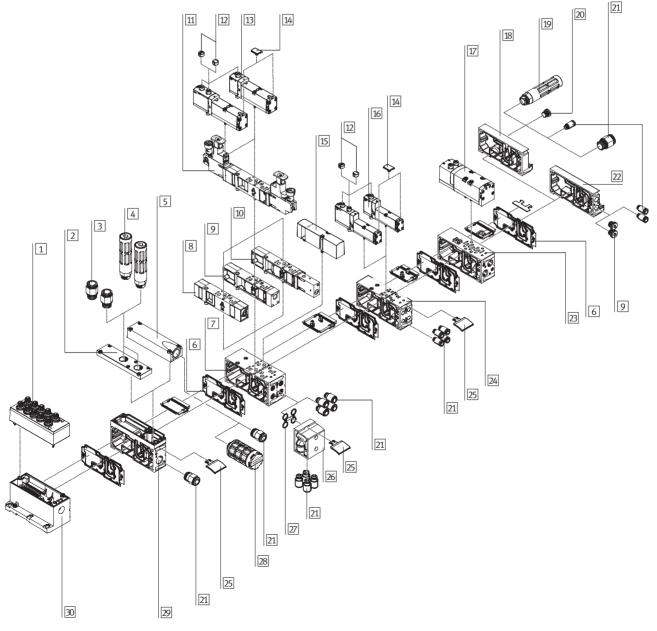
- 44E for the electrical components
- 45E for the electrical components
- 44P for the pneumatic components
- 45P for the pneumatic components

Valve manifolds with individual connection can be expanded with up to 20 valves with max. 20 solenoid coils. The manifold subbases width 18 and 26 mm are either prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold subbases width 42 mm are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.

The electrical connection is established via a 5-pin M12 plug.



Overview - Individual Connection

FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Valve Manifold with Individual Connection							
	Brief description	→ Page					
1 Cover	For individual connection	97					
2 Exhaust plate	Ports 3 and 5 separated	95					
3 Fittings	For supply plate	99					
4 Silencer	For supply plate	99					
5 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95					
6 Duct separation/seal		95					
7 Manifold subbase	For valves with a width of 26 mm	93					
8 Flow control plate		97					
9 Vertical supply plate		95					
10 Vertical shut-off plate		97					
11 Pressure regulator plate		96					
12 Cover cap	For manual override, pushing, covered	99					
13 Valve	Width 26 mm	91					
14 Inscription label holder	For valve	99					
15 Blanking plate	For unused valve position (vacant position)	99					
16 Valve	Width 18 mm	91					
17 Valve	Width 42 mm (type 44 only)	93					
18 Right-hand end plate		93					
19 Silencer	For end plate	99					
20 Blanking plugs		100					
21 Fittings		99					
22 End plate with pilot air selector		93					
23 Manifold subbase	For valves with a width of 42 mm (type 44 only)	93					
Manifold subbase	For valves with a width of 18 mm	93					
25 Inscription label holder	For supply plate, subbase, 90° connection plate	99					
26 90° connection plate		95					
27 Seals		95					
28 Silencer		99					
29 Supply plate		95					
Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	97					

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate.

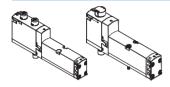
Exhaust port cover 5 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Exhaust port cover 5 with plastic Vertical shut-off plate
- A pressure regulator plateFlow control plate

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Subbase Valve



VTSA/VTSA-F offers a comprehensive range of valve functions. All valves are equipped with piston spool and patented sealing system which facilitate efficient sealing, a broad pressure range and long service life.

Subbase valves can be quickly replaced since the tubing connections remain on the subbase.

Irrespective of the valve function there are subbase valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. It must be noted here that these valves must be operated via a separate pressure zone.

Blanking Plate



Plate without valve function for reserving valve positions on a valve manifold.

Valves and blanking plates are attached to the manifold subbase using two screws.

Valve Fu	Valve Function									
Code	Circuit symbol	Width			Description					
		18 mm	26 mm	42 mm						
M	14 4 2 1 14 5 1 3	•	•	•	5/2-way valve, single solenoid • Pneumatic spring return					
0	14 4 2 14 5 1 3	•	•	•	5/2-way valve, single solenoid • Spring return					
J	14 4 2 12	-	•	•	5/2-way valve, double solenoid					
D	14 2 12	-	•	•	5/2-way valve, double solenoid Dominant signal with port 14 on the control side					
N	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return					
K	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return					

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Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Valve Fu	nction				
Code					Description
		18 mm	26 mm	42 mm	
Н	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar
В	14 5 1 3	•	•	•	5/3-way valve • Mid-position pressurized ¹⁾ • Spring force return
G	14 W 4 2 W 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position closed ¹⁾ • Spring force return
E	14 W 4 2 W 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position exhausted ¹⁾ • Spring force return
P	110 110 12/14 11 33/55 11 (14) (3) (1) (3)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally open Pneumatic spring return
Q	12/14 11 33/55 11 (14) (5) (1) (2)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return
R	114 11 33/55 11 (14) (5) (1) (9)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normal position 1x closed 1x open Pneumatic spring return
L		•	•	•	For valve manifold only: Blanking plate for vacant valve position

If neither solenoid coil is energized, the valve moves to its mid-position by means of spring force.
 If both coils are energized at the same time, the valve remains in the previously assumed switching position.

Design

Valve replacement

The valves are attached to the metal manifold subbase using two screws. This means that they can be easily

replaced. The high-quality of the manifold subbase guarantees good long-term sealing tightness.

Expansion

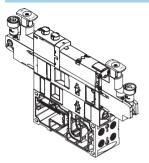
Vacant positions can be equipped with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain

unchanged during this process.
The order code VSVA-... is located on the front of the valve beneath the manual override.

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Vertical Stacking



Additional function units can be added to each valve position between the subbase and the valve. These functions, designated as vertical stacking, facilitate special functioning or control

of the respective individual valve position.

Combinations of several valve sizes on one valve manifold are possible.

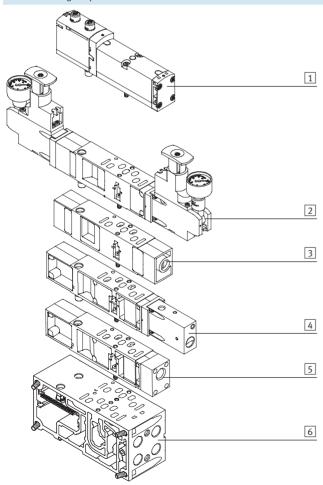
Note

The operation of the components should be checked when combining multiple vertical stacking components.

The following combination of reversible valve manifolds with vertical stacking components is not permitted:

- Reversible pressure regulating plates
- Throttle plates
- Vertical isolating plates
- Vertical supply plates

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

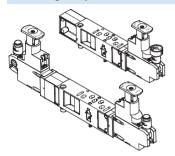
- 1 ISO valve
- 2 Pressure regulator plate
- 3 Flow control plate
- 4 Vertical shut-off plate
- 5 Vertical supply plate
- 6 Manifold subbase

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Vertical Stacking

Pressure regulator plate



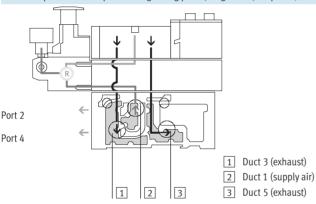
An adjustable pressure regulator can be installed between the subbase and the valve in order to control the force of the respective actuator.

This pressure regulating valve maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2 (type 44 only)
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Mode of operation of the pressure regulating plate (P regulation) for port 1; code: ZA, ZF



This pressure regulator regulates the pressure before the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

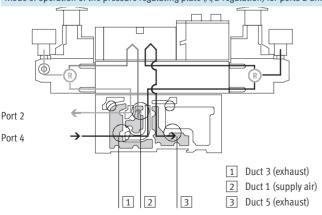
- The pressure regulator is not affected by venting, as the pressure is regulated before the valve.
- The pressure regulator can always be adjusted, as the pressure from the valve manifold is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4
- A lower working pressure (e.g. 3 bar)

than the operating pressure present on the valve manifold (e.g. 8 bar) is required.

Mode of operation of the pressure regulating plate (A/B regulation) for ports 2 and 4; code: ZD, ZI



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold subbase via the valve to duct 2, it is then regulated and made available at port 2 of the manifold subbase. At the same time, venting takes place via duct 4 of the manifold subbase, via the regulator and via the valve into duct 5 of the manifold subbase.

Restrictions

 The pressure regulator cannot be adjusted in the exhaust position.
 For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurized in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Application examples

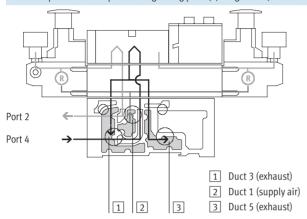
 When two different working pressures are required instead of the valve manifold operating pressure at ports 2 and 4.

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Vertical Stacking

Mode of operation of the pressure regulating plate (A/B regulation, reversible) for ports 2 and 4, reversible; code: ZE, ZJ



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. The regulated compressed air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode. This means

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split among ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold subbase. The exhaust air is simultaneously routed via duct 4 of the manifold subbase and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then drawn off via the manifold subbase.

Application examples

- When two different pressures are required in ducts 2 and 4 instead of the operating pressure.
- When fast exhaust performance is required.
- When the pressure regulator must always be adjustable.

Note

- Reversible pressure regulating plates may only be combined with valves that can be operated in reversible mode.
- Valves in valve positions with vertical shut-off plates are operated with internal pilot air supply, even when the valve manifold is operated with external pilot air supply.
- The following combination of reversible valve manifolds with vertical stacking components is not permitted:
- Reversible pressure regulating plates
- Flow control plates
- Vertical shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated before the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way valves (code N, K, H) not used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Vertical:	Stacking – Pressure Regulating Plat	e						
Code		Туре	Width	Width Su		Supply pr	ressure	Description
			18 mm	26 mm	42 mm	6 bar	10 bar	
Pressure	regulating plate for port 1 (P regulat	or)						
ZA	♦ 2	VABF-S4R1C2-C-10	•	•	•	-	•	Regulates the operating pressure in duct 1 before the directional control valve
ZF	14 5 1 3 12	VABF-S4R1C2-C-6	•	•	•	•	_	
Pressure	regulating plate for port 2 (B regulat	or)	1	<u>. I </u>				
ZC ZH	4 2	VABF-S4R2C2-C-10 VABF-S4R2C2-C-6	•	•	•	-	-	Regulates the operating pressure in duct 2 after the directional control valve
			_	_	"	_	_	
Pressure	14 5 1 3 12 regulating plate for port 4 (A regulat	or)		<u> </u>		<u> </u>		
ZB		VABF-S4R3C2-C-10	1	Ι				Regulates the operating pressure
	4 2		•	•	•	-	•	in duct 4 after the directional control valve
ZG	14 5 1 3 12	VABF-S4R3C2-C-6	-	•	-	-	-	
Pressure	regulating plate for ports 2 and 4 (A	B regulator)	1	1		1	1	
ZD	♦ 2 ♦	VABF-S4R4C2-C-10	•	•	•	-	•	Regulates the operating pressure in ducts 2 and 4 after the directional control valve
ZI	14 5 1 3 12	VABF-S4R4C2-C-6	•	•	•	•	-	Note These pressure regulating plates cannot be combined with reversible 2x 3/2-way valves (code P, Q, R).
Pressure	regulating plate for port 2, reversibl	e (B regulator)						
ZL	A 2 S	VABF-S4R6C2-C-10	•	•	•	-	•	Reversible pressure regulator for port 2
ZN	14 5 1 3 12	VABF-S4R6C2-C-6	-	•	-	•	-	
Pressure	regulating plate for port 4, reversibl	e (A regulator)	1					
ZK	⊗ 4 2	VABF-S4R7C2-C-10	•	•	•	-	•	Reversible pressure regulator for port 4
ZM	14 5 1 9 12	VABF-S4R7C2-C-6	•	•	•	•	-	

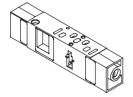
Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Vertical	Stacking – Pressure Regulating Plate	e						
Code		Туре	Width S		Width Supply pressure Description	Width Supply pressure		Description
			18 mm	26 mm	42 mm	6 bar	10 bar	
Pressure	regulating plate for ports 2 and 4, re	versible (AB regulator)						
ZE	14 5 1 3 12	VABF-S4R5C2-C-10		•		_		 Reversible pressure regulator for ports 2 and 4 Pressure regulation before the valve Redirects the operating pressure from duct 1 to ducts 3 and 5 Routes the exhaust air from duct 1 to ducts 3 and 5
ZJ		VABF-S4R5C2-C-6	•	•		•	-	Note This pressure regulating plate cannot be combined with standard 2x 3/2-way valves (code N, K, H). Reversible 2x 3/2-way valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.



Vertical Stacking - Flow Control Plate



This plate is used for exhaust air flow control in ducts 3 and 5 of a valve in order to adjust the speed of the actuator.

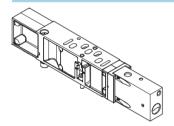
Ducts 3 and 5 can be adjusted independently of each other.

Note

On reversible valve manifolds, supply air flow control takes place in ducts 3 and 5 before the valve.

Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
Х	4 2	VABF-S4F1B1-C	•	•	•	Controls the flow of exhaust air after the valve to ducts 3 and 5

Vertical Stacking - Vertical Shut-off Plate



With this plate a valve can be shut off from the supply pressure of the manifold. This means that the valve can be removed without shutting off the pressure.

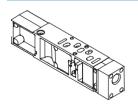
Following activation of the shut-off, the exhaust air/return air from the cylinder is drawn off via the M5 threaded connection.

Note

It must be ensured that the operating pressure of the valve manifold lies within the range of the required pilot pressure (i.e. min. 3 bar).

Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
ZT	33	VABF-S4L1D1-C	•	•	•	 2/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 12 and 14 for the valve position Supplies the valve position with internal pilot air

Vertical Stacking - Vertical Supply Plate



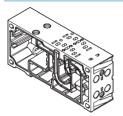
With this plate a valve can be supplied with individual operating pressure independently of the operating pressure of the manifold.

Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
ZU	14 5 1 3 12	VABF-S4P1A3	•	•	•	Plate with port 11 for supplying an individual operating pressure for a valve position

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Manifold Subbase



VTSA/VTSA-F is based on a modular system which consists of manifold subbases and valves. Manifold subbases are available for valve width 18 mm and width 26 mm in a double grid, i.e. two valves per manifold subbase. For width 42 mm (type 44 only) there are manifold subbases for one valve per subbase.

The manifold subbase contains a ducting seal and electrical linking. They can be freely mixed within a valve manifold. The manifold subbases are screwed together and thus form the support system for the valves.

Inside the manifold blocks are the connection channels for supplying compressed air to and venting from the

valves on the manifold as well as the working lines for the pneumatic cylinders for each valve.

Each manifold subbase is connected to the next using four screws. Individual manifold sections can be isolated and further manifold subbases inserted by loosening these screws. This ensures that the valve manifold can be rapidly and reliably expanded.

Port Patterns on th Type 44 VTSA	e Manifold Subbase		Type 45 VTSA-F		
Width 18 mm	Width 26 mm	Width 42 mm	Width 18 mm	Width 26 mm	
0 00000	0 00000		1000001		

Code		Туре	Width			Ports	Working ports (2, 4)
			18 mm	m 26 mm 42 mm			in the 90° connection plate
Р		Threaded connection: VABF-S4A2G2-G	-	•	•	2 and 4	Outlet at bottom • Connection size for 18 mm width: G¹/8 • Connection size for 26 mm width: G¹/4 • Connection size for 42 mm width: G³/8

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Code		Туре	Width			No. of valve positions/soleno	Working ports (2, 4) on manifold subbase
			18 mm	26 mm	42 mm	id coils	mamora sassase
Manifol	d subbase for multi-pin plug/fieldb	us connection for double solen	oid valves				
A AK		Threaded connection: VABV-S4-2S-G18-2T2		-	-	2/4	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
B K	0.00	Threaded connection: VABV-S4-1S-G14-2T2	-	-	-	2/4	• Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8
CK		Threaded connection: VABV-S2-1S-G38-2T2	-	-	•	2/4	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10
Manifol	d subbase for multi-pin plug/fieldb	us connection for single solenc	oid valves	<u> </u>	<u> </u>	ı	
EK		Threaded connection: VABV-S4-2S-G18-2T1		-	-	2/2	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
· K	040	Threaded connection: VABV-S4-1S-G14-2T1	-	•	-	2/2	• Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8
GK	5.0	Threaded connection: VABV-S2-1S-G38-2T1	-	_	•	2/2	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10

Manifold	l Subbase Variants – Type 45 VTSA-	F				
Code		Туре	Width 18 mm	26 mm	No. of valve positions/ solenoid coils	Working ports (2, 4) on manifold subbase
Manifold	l subbase for multi-pin plug/fieldbus	connection for double solenoic	l valves			
A AK		Threaded connection: VABV-S4-2HS-G18-2T2	•	-	2/4	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
B BK	000	Threaded connection: VABV-S4-1HS-G14-2T2	-	•	2/4	• Connection sizes for 26 mm width: G½, QS-G½-10, QS-G½-8
Manifold	subbase for multi-pin plug/fieldbus	connection for single solenoid	valves			
E EK		Threaded connection: VABV-S4-2HS-G18-2T1	•	-	2/2	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
F FK	040	Threaded connection: VABV-S4-1HS-G14-2T1	-	-	2/2	• Connection sizes for 26 mm width: G½, QS-G¼-10, QS-G¼-8

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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Compressed Air Supply and Venting

Right-hand end plate

- Code V



Port configuration for supply plates Exhaust air 3/5 separated

- Code K



Right-hand end plate

- Code X



Port configuration for supply plates Exhaust port 3/5 common

- Code L



End plate with pilot air selector

- Code Y. U. Z. W



The valve manifold VTSA/VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components of the manifold will always offer good performance, even with large-scale expansions. The valve manifold is supplied via supply plates (max. 16 per manifold) or via an end plate. Venting is performed either using silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate. There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust 3/5 port separated

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 3 and 10 bar.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve manifold using external pilot air supply. The pilot air supply is supplied via port 14 on the right-hand end plate to this end. This is the case even if the valve manifold is operated with different pressure zones.

Note

If a gradual pressure build-up in the system using a pressurized on-off valve is required, external pilot supply air where the control pressure applied during switch-on is already very high should be selected.

Right-hand End Plate

Different right-hand end plates are available.

With the following two end plates, the outgoing direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with supply air/exhaust air

- Internal pilot air supply: Code V
- External pilot air supply: Code X

For end plates with pilot air selector, the outgoing direction of the ports is to the front face of the valve manifold. This means that all of the ports on the manifold can be combined in one outgoing direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- Internal pilot air supply: Code Y
- External pilot air supply: Code Z
- Internal pilot air supply, ducted pilot exhaust air: Code U
- External pilot air supply, ducted pilot exhaust air: Code W

Note

The end plate with pilot air selector must be used in combination with a supply plate.

The reversible 3/2-way valves (code P, Q, R) must only be operated in selector position 1 or 2 (code Z, Y).

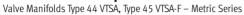
Right-hand End Plate with Coding Cap							
Code	Selector position						
Z	1						
Υ	2						
W	3						
U	4						

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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Right-ha	and End Plate					
Code	Type of compressed air supply and	d pilot air supply	Width			Description
			18 mm	26 mm	42 mm	
V	Right-hand end plate	3 5 12 14		•	•	Supply air/exhaust air, internal pilot air supply, silencer • Pilot air supply is branched internally from port 1 • Port 14 is sealed with a blanking plug • Exhaust 3/5 via silencer • For operating pressure in the range 3 10 bar • Pilot exhaust 1)
Х	000	3 D D D D D D D D D D D D D D D D D D D	-	•	•	Supply air/exhaust air, external pilot air supply, silencer Pilot air supply between 2 and 10 bar is connected at port 14 Exhaust 3/5 via silencer For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust ¹⁾
Code ²⁾	End plate with pilot air selector					
Y (2)		12 14 1				Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1/12/14 are internally connected Ports 12/14 are sealed with blanking plugs Pilot exhaust air is vented via valve housing
U (4)		3 5 12 14		•	-	Internal pilot supply air, ducted exhaust air Pilot air supply is branched internally from port 1 Ports 1/14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust via port 12 with silencer ¹⁾
Z (1)		3 5 12 14	-	•	-	External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12/14 are internally connected Pilot exhaust air is vented via valve housing
W (3)		3 5 12 14 14	•	•	•	External pilot supply air, ducted exhaust air • Pilot air supply is connected at port 14 • Pilot exhaust via port 12 with silencer ¹⁾

- Ducted pilot exhaust air is only possible with turned seals on the valve
 Selector position in brackets





Compressed Air Supply/Duct Separation

Additional supply plates can be used for larger manifolds or to create pressure zones.

These can be selected at any point before or after manifold subbases.

Supply plates contain the ports:

- Compressed air supply port (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA/VTSA-F with ducted exhaust air With ducted exhaust air, venting can be performed via a supply plate or a right-hand end plate (code V or X). If a duct separation is required, there are three different options:

- Duct separation 1, 3, 5: Code S
- Duct separation 1: Code T
- Duct separation 3, 5: Code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side:
 - Code SU, TU, RU
- Supply plate with duct separation on the right-hand side:
 Code US, UT, UR
- 2 supply plates with intermediate duct separation:
 Code USU, UTU, URU

Supply	Plates					
Code		Туре	Width			Description
			18 mm	26 mm	42 mm	
U		Exhaust port 3/5 common For threaded connection: VABF-S6-10-P1A7-G12 Exhaust air 3/5 separated For threaded connection: VABF-S6-10-P1A6-G12	-	•	•	Supply plate without duct separation (no R, S or T selected)
SU TU RU				•	•	Supply plate with duct separation on left, if R, S or T selected
US UT UR			-	•	•	Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	•	2 supply plates with duct separation in centre, if R, S or T selected

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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Configu	ation of All Pneumatic T	hreaded Connections					
Code ¹⁾			Connect	ion	Designation	Code M Push-in connector large	Code N Push-in connector small
V		-	Right-ha	and end plate, internal pilot a	ir supply, silencer		
	60		1	Compressed air/ vacuum supply	Push-in fitting	QS-G ¹ /2-16	QS-G ¹ / ₂ -12
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B
	9		14	Pilot air supply	Blanking plug	B-1/4	B-1/4
Χ			Right-ha	and end plate, external pilot a	ir supply, silencer		
			1	Compressed air/ vacuum supply	Push-in fitting	QS-G ¹ /2-16	QS-G ¹ /2-12
			3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B
			12	Pilot exhaust air	Via silencer	U-1/4	U-1/4
			14	Pilot air supply	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8
Y (2)		12 12 3		e with pilot air selector, inter			
		14 14	12/14	Pilot air supply/ pilot exhaust air	Blanking plug/push-in fitting	B-1/4 / QS-G1/4-10	B-1/4 / QS-G1/4-8
U (4)		12 12 3	End plat	e with pilot air selector, inter	nal pilot air supply, ducted exhaust	air	
		14 14	12/14	Pilot air supply/ pilot exhaust air	Blanking plug/blanking plug	B-1/4 / B-1/4	B-1/4 / B-1/4
Z (1)	^		End plat	e with pilot air selector, exter	nal pilot air supply		
	//	12 12 3	·	,	1 117		
		1	12/14	Pilot air supply/	Push-in fitting or	QS-G ¹ / ₄ -10 or	QS-G ¹ / ₄ -8 or U- ¹ / ₄
		14 14		pilot exhaust air	silencer/push-in fitting	U-1/4 / QS-G1/4-10	/ QS-G ¹ / ₄ -8
W (3)		12 12 3	End plat	e with pilot air selector, exter	nal pilot air supply, ducted exhaust	air	
		5	12/14	Pilot air supply/	Push-in fitting or	QS-G ¹ / ₄ -10 or	QS-G ¹ / ₄ -8 or
		14 14 14		pilot exhaust air	silencer/blanking plug	U-1/4 / B-1/4	U-1/4 / B-1/4

¹⁾ Selector position in brackets

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



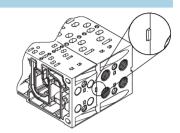
Creation of Pressure Zones and Separation of Exhaust Air

The valve manifold VTSA/VTSA-F offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating the internal supply ducts between the manifold subbases using an appropriate duct separation. Compressed air is supplied and vented by using a supply plate.

The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F.

Duct separations are integrated ex-works as per your order.
Duct order and separations can be distinguished by their coding, even when the valve manifold is assembled.



Creating	Pressure Zones					
Code	Separating seal	Width			Description	
	Pictorial examples	Coding	18 mm	26 mm	42 mm	
T			•	•	•	Duct 1 separated
S			•	•	•	Duct 1 and 3/5 separated
R			•	•	•	Duct 3/5 separated

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Examples: Compressed Air Supply and Pilot Air Supply, Right-hand End Plate

Internal pilot air supply, silencer/ducted exhaust air

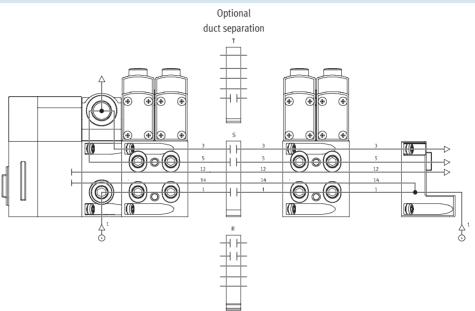
The diagram opposite shows an example for the configuration and connection of the compressed air supply with internal pilot supply air.

Right-hand end plate

Code V

Port 14 on the right-hand end plate is tightly sealed. Exhaust air 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.



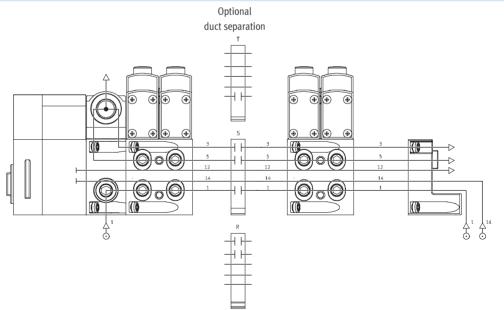
External pilot air supply, silencer/ducted exhaust air

Right-hand end plate
Code X

The diagram opposite shows an

example for the configuration and connection of the compressed air supply with external pilot supply air. Port 14 on the right-hand end plate is equipped with a fitting for this. Exhaust air 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.



Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

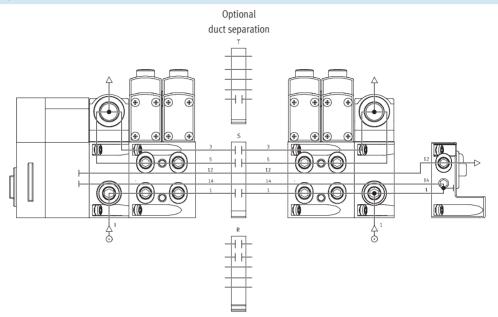


Examples: Compressed Air Supply and Pilot Air Supply via End Plate with Pilot Air Selector

Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate Code Y, U - code U shown

The diagram opposite shows an example for the configuration and connection of the compressed air supply with internal pilot supply air. Port 14 on the right-hand end plate is tightly sealed. Exhaust air 3/5 is ducted or drawn off via the silencer. Duct separations can be used optionally to create pressure zones.

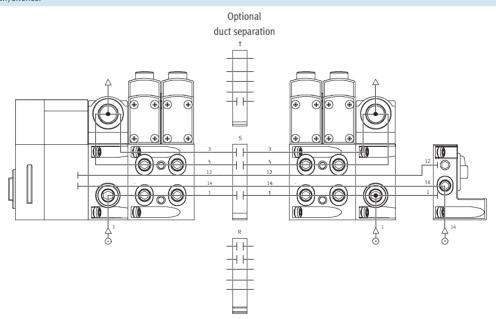


External pilot air supply, ducted exhaust air/silencer

Right-hand end plate Code Z, W - code Z shown

The diagram opposite shows an example for the configuration and connection of the compressed air supply with external pilot supply air. Port 14 on the right-hand end plate is equipped with a fitting for this. Exhaust air 3/5 is ducted or drawn off via the silencer. Duct separations can be used

optionally to create pressure zones.



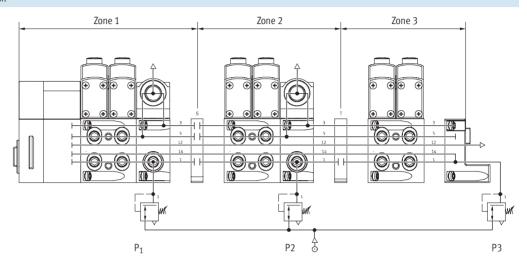
Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Examples: Creation of Pressure Zones

VTSA/VTSA-F with CPX manifold connection

VTSA/VTSA-F allows the creation of up to 16 pressure zones (32 pressure zones if only size 1 (42 mm), ISO 5599-2, is fitted). The diagram shows an example for the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Electrical Components

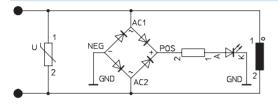
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



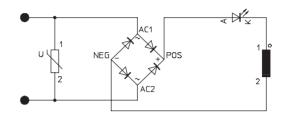
Protective Circuit

Each VTSA/VTSA-F solenoid coil is protected with a spark arresting protective circuit as well as against reverse-polarity protection.

24 V DC version



110 V AC version

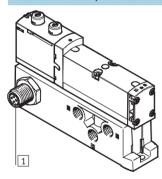


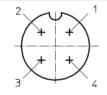
Individual Valve

Valves can also be used on individual subbases for actuators further away from the valve manifold.

- Electrical M12 connector, 4 pin 24 V DC
- Screw terminal connection for configuration by the user
 24 V DC or 110 V AC

Electrical Connection, Individual Valve 24 V DC





1 Connector plug M12x1, male, 4-pin to EN 61076-2-101 Pin allocation M12 on individual valve to ISO 20401

With positive logic:

Pin1 - Not allocated

Pin2 – 24 V DC for coil 12

Pin3 - 0 V for coil 12 and 14 or

Pin4 – 24 V DC for coil 14

With negative logic:

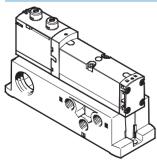
Pin1 - Not allocated

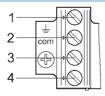
Pin2 - 0 V for coil 12

Pin3 - 24 V DC for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical Connection, Individual Valve, 24 V DC or 110 V AC





Terminal allocation for assembly by the user

With positive logic:

- Unused (with 110 V AC connection for earthing)
- 2 24 V DC for coil 12
- 3 0 V for coil 12 and 14
- 4 24 V DC for coil 14

With negative logic:

- 1 Unused
- 2 0 V for coil 12
- 3 24 V DC for coil 12 and 14
- 4 0 V for coil 14

Electrical Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Fieldbus Connection/Control Block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection of the CPX.
- The valves are supplied and switched independently via a separate port on the CPX.

Note

Further information can be found in

→ www.festo.com/catalog/cpx

Electrical Multi-pin Plug Connection

The following multi-pin plug connection variants are offered for the valve manifold VTSA:

- Individual electrical connection M12 (5-pin M12 for 24 V DC):
 6 or 10 M12 connectors allowing for 2 solenoids to be activated per connection.
- Sub-D multi-pin plug connection (37-pin for 24 V DC):
 A maximum of 32 solenoids can be

activated. The manifold is available with up to 32 single solenoid valves, 16 double solenoid valves, or a combination of up to 32 solenoids.

 Terminal box (cage clamp terminal strip for 24 V DC or 110 V AC):
 A maximum of 32 solenoids can be activated. The manifold is available with up to 32 single solenoid valves, 16 double solenoid valves, or a combination of up to 32 solenoids. Each pin on the Sub-D multi-pin plug or terminal box can activate exactly a single solenoid coil.

If the maximum configurable number of valve positions is 32, this means that 32 valves can be addressed via a single solenoid coil.

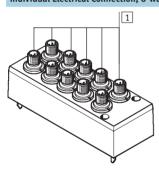
With 16 or less valve positions, 2 valve solenoid coils per valve can be addressed.

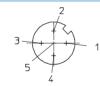
Note

Use the following 37-pin connecting cables from Festo to connect the valve manifold with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37
 pre-assembled plug connector

Individual Electrical Connection, 6-way Code MP2, or 10-way Code MP3, 24 V DC





1 Connector plug M12x1, male, 5-pin

Pin allocation M12

Pin1 – Unused

Pin2 – 24 V DC for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 – 24 V DC for coil 14

Pin5 - Functional earth

Electrical Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Pin Allocation - Terminal Box (CageClamp), 24 V	Pin Allocation – Terminal Box (CageClamp), 24 V DC and 110 V AC; Electrical Connection Code T											
		Manifold	Coil/address	Manifold	Coil/address							
Each solenoid coil must be assigned to a specific to	rminal on the	1	0	17	16							
terminal strip in order for actuation of the valves to	take place.	2	1	18	17							
		3	2	19	18							
Coil 0 Coil 1)	4	3	20	19							
		5	4	21	20							
		6	5	22	21							
		7	6	23	22							
		8	7	24	23							
	<u> </u>	9	8	25	24							
		10	9	26	25							
┃		11	10	27	26							
	<u></u>	12	11	28	27							
		13	12	29	28							
		14	13	30	29							
0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		15	14	31	30							
0 V ¹⁾ Coil 20 Coil 3	L	16	15	32	31							
Note		Conductor			·							
The drawing shows the view onto the terminal strip		33	0 V	35	0 V							
(CageClamp).		34	0 V	36	0 V							

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

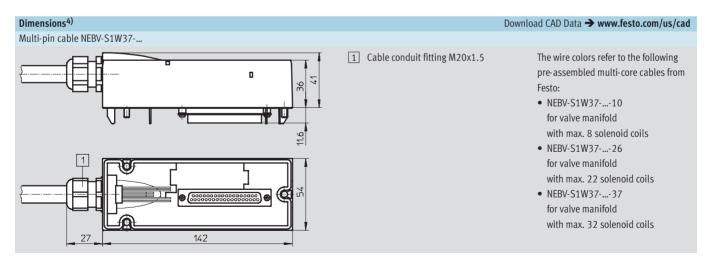
Sub-D plug, 24 V DC; Electrical Co	nnection Code MP1				
Туре	Sheath	Length [m]	Wire x mm ² [mm ²]	Cable \varnothing [mm]	Part No.
NEBV-S1W37-E2,5-LE10	Polyurethane	2.5	10 x 0.34	7.7	539240
NEBV-S1W37-E5-LE10	(PUR)	5			539241
NEBV-S1W37-E10-LE10		10			539242
NEBV-S1W37-E2,5-LE26		2.5	26 x 0.34	11.5	539243
NEBV-S1W37-E5-LE26		5			539244
NEBV-S1W37-E10-LE26		10			539245
NEBV-S1W37-K2,5-LE37		2.5	37 x 0.34	13	539246
NEBV-S1W37-K5-LE37		5			539247
NEBV-S1W37-K10-LE37		10			539248
NEBV-S1W37-KM-2,5-LE10	Polyvinyl chloride	2.5	10 x 0.34	7.7	543271
NEBV-S1W37-KM-5-LE10	(PVC)	5			543272
NEBV-S1W37-KM-10-LE10		10			543273
NEBV-S1W37-KM-2,5-LE27		2.5	27 x 0.34	11.5	543274
NEBV-S1W37-KM-5-LE27		5			543275
NEBV-S1W37-KM-10-LE27		10			543276
NEBV-S1W37-KM-2,5-LE37		2.5	37 x 0.34	13	543277
NEBV-S1W37-KM-5-LE37		5			543278
NEBV-S1W37-KM-10-LE37		10			543279

Electrical ComponentsValve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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Pin Allocation -	Pin Allocation – Sub-D Plug Socket, 24 V DC; Electrical Connection Code MP1											
		Pin ²⁾	Address/coil	Core color ¹⁾	Pin ²⁾	Address/coil	Core color ¹⁾					
6		1	0	WH	17	16	WH PK					
PIN 1 #	PIN 20	2	1	BN	18	17	PK BN					
		3	2	GN	19	18	WH BU					
		4	3	YE	20	19	BN BU					
	000	5	4	GY	21	20	WH RD					
	0 0	6	5	PK	22	21	BN RD					
	0 0	7	6	BU	23	22	GY GN					
	0 0	8	7	RD	24	23	YE GY					
	0 0	9	8	GY PK	25	24	PK GN					
	0 0	10	9	RD BU	26	25	YE PK					
	0 0	11	10	WH GN	27	26	GN BU					
		12	11	BN GN	28	27	YE BU					
	0 0	13	12	WH YE	29	28	GN RD					
PIN 19 #	→ PIN 37	14	13	YE BN	30	29	YE RD					
		15	14	WH GY	31	30	GN BK					
		16	15	GY BN	32	31	GY BU					
Note		Conducto	r	•	•	•	•					
	ows the view onto the	33	0 V ³⁾	YE BK	35	0 V ³⁾	BN BK					
ŭ	ket at the multi-core cable	34	0 V ³⁾	WH BK	36	0 V ³⁾	BK					
NEBV-S1W37		Earthing			•							
MLDV 31W3/	·	37	FE (earth)	VT	-	-	_					

- 1) To IEC 757
- Pin 9 ... 35: Not available with cable NEBV-S1-W37-...-10 Pin 23 ... 33: Not available with cable NEBV-S1-W37-...-26
- 3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.



4) Dimensions are in millimeters, unless otherwise noted.

Electrical Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

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	Electrical connection	Type of mounting/cable length	Туре	Part No.
Sensor plug/socke	et for inputs/outputs		<u> </u>	<u>'</u>
	Straight plug, 4-pin, screw manifold	Threaded connector M12	SEA-GS-7	18666
			SEA-GS-9	18778
			SEA-GS-11-DUO	18779
	Plug socket, angled, 4-pin, screw manifold	Union nut M12	SEA-M12-4WD-PG7	185498
	Straight plug, 4-pin, screw manifold	Threaded connector M12	SEA-4GS-7-2,5	192008
lug socket with c	able for connecting individual valves or sensors			
	Straight socket, 4-pin, M12	5 m	SIM-M12-4GD-5-PU	164259
	Angled socket, 4-pin, M12	5 m	SIM-M12-4WD-5-PU	164258
· ·	Modular system for connecting cables	-	NEBU → www.festo.com/catalog/nebu	-

Installation and Operation

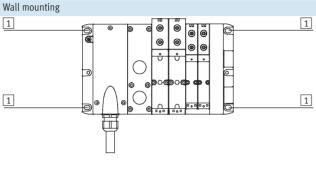
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

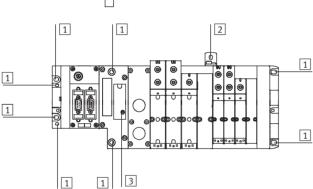
FESTO

Valve Manifold Assembly

Sturdy manifold attachment thanks to:

- Four through-holes for wall mounting
- · Additional mounting bracket
- H-rail mounting





The VTSA/VTSA-F valve manifold is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces): 2 each at the multi-pin connection block and the right-hand end plate
- Fieldbus (4 pieces): 2 each at the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate. The pneumatic interface additionally provides further mounting holes as well as optional mounting brackets.

The fieldbus version additionally provides a bracket for wall mounting (Part No. 665983).

The mounting brackets can be used with very long valve manifolds (6 manifold subbases or more) to improve load capacity during vibration or shocks.

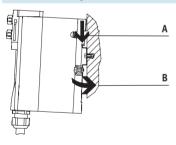
- 1 Hole for M6 screw
- 2 Hole for M5 screw
- 3 Hole for DIN H-rail mounting

For DIN H-rail mounting of the valve manifold you will need the following VTSA/VTSA-F mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This permits mounting of the valve manifold on a DIN H-rail to EN 60715.

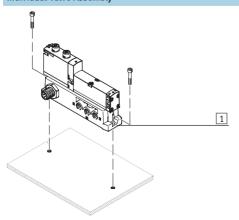
DIN H-rail mounting



The VTSA/VTSA-F valve manifold is hooked onto the DIN H-rail (see arrow A).

It is then swivelled about the DIN H-rail, then swung into place and secured with the clamping shim (see arrow B).

Individual Valve Assembly



1 Vertical mounting holes

The individual manifold block is designed for wall mounting for integration into a system or machine. It is mounted vertically.

Installation and Operation

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Display and Operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

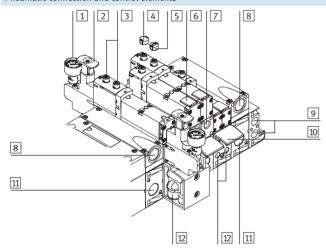
Manual override

The manual override allows the valve to be switched when in the electrically non-activated or de-energized status. The valve is actuated by pushing the manual override. The set switching status can also be secured by turning the manual override.

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (accessory code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



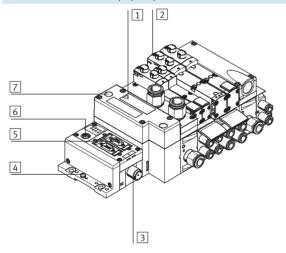
- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulating plate
- Manual override (for each pilot solenoid coil, pushing or pushing/detenting)
- 4 Optional cover cap for manual override (inhibits manual override)
- 5 Optional cover for manual override with non-detenting pushing function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports (valves) (3/5)

- Pilot ports 12 and 14 for supplying the external pilot air supply
- Inscription label holder for manifold block
- Supply port 1 (operating pressure)
- Working ports 2 and 4, for each valve position

Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



- 1 Inscription area and cover for DIN H-rail mounting
- Yellow LEDs: Signal status display for pilot solenoid coils
- 3 Voltage supply connection
- 4 Earth manifold
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: Common fault display for valves

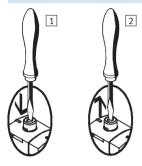
Installation and Operation

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Manual Override (MO)

Manual override with automatic return (pushing)

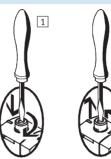


- 1 Press in the stem of the manual override using a pin or screwdriver. Valve is then actuated.
- 2 Remove the screwdriver.

 Spring force pushes the stem of the manual override back.

 Valve returns to the initial position (not with double solenoid valve code J).

Manual override set via turning (covered)

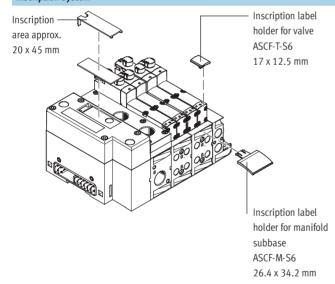


- 1 Press in the stem of the manual override using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

 Valve remains actuated.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the screwdriver.

 Spring force pushes the stem of the manual override back. Valve returns to the initial position (not with double solenoid valve code J and D).

Inscription System



Inscription label holders can be applied to the valves and subbases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories. Scope of delivery: Inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold subbase type ASCF-M-S6: Part No. 540889

Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Instructions for Use

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication and still have a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve manifold.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalog (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

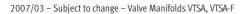
When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

FESTO



Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Flow rate

• Width 18 mm: Up to 700 l/min

• Width 26 mm: Up to 1,400 l/min

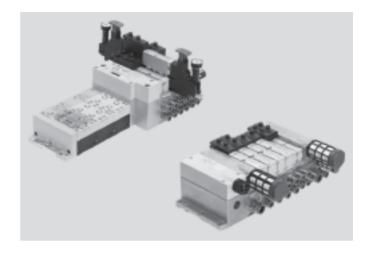
• Width 42 mm: Up to 1,500 l/min

Valve width

- 02:18 mm
- 01: 26 mm
- 1: 42 mm

Voltage

- 24 V DC
- 110 V AC



General Technical Data											
Width		18 mm	26 mm	42 mm (type 44 VTSA only)							
Design		Electromagnetically actuated pis	iton spool valve								
Lubrication		Lubrication for life									
Type of mounting		Wall mounting									
		On DIN H-rail to EN 60715									
Mounting position		Any									
Manual override		Pushing, pushing/detenting, cov	rered								
Pneumatic connections		Threaded connection	Threaded connection	Threaded connection							
Pneumatic connection		Via manifold subbase									
Supply port	1	G½,	G½,	G½,							
		QS-G ¹ / ₂ -12,	QS-G ¹ / ₂ -12,	QS-G½-12,							
		QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -16							
Exhaust port	3/5	G½,	G½,	G½,							
		QS-G ¹ / ₂ -12,	QS-G ¹ / ₂ -12,	QS-G ¹ / ₂ -12,							
		QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -16							
Working ports	2/4	G1/8,	G½,	G3/8,							
		QS-G ¹ / ₈ -6,	QS-G ¹ / ₄ -8,	QS-G3/8-12,							
		QS-G ¹ / ₈ -8	QS-G ¹ / ₄ -10	QS-G3/8-10							
Port for external pilot	14	G1/4	G ¹ / ₄	G1/4							
supply air											
Pilot exhaust air port	12	G1/4	G ¹ / ₄	G ¹ / ₄							
Certification		(€									

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Standard Nominal Flow Rate [l/min] – Type 44 VTSA													
Valve function order code	M	0	J	D	N	K	Н	В	G	E	Р	Q	R
Width 18 mm													
Flow rate of valve	750				600			700 ¹⁾ 430 ²⁾			600		
Flow rate of valve on individual subbase	600				500			550 ¹⁾ 360 ²⁾			500		
Flow rate of valve on valve manifold	550				400			450 ¹⁾ 300 ²⁾			400		
Width 26 mm					•								
Flow rate of valve	1 400				1 250			1 400 1 000			1 250	0	
Flow rate of valve on individual subbase	1 200				1 100	ı		1 200 850 ²⁾			1 000	0	
Flow rate of valve on valve manifold	1 100				900			1 000 700 ²⁾			900		
Width 42 mm													
Flow rate of valve	1 800				1 400			1 700 750 ²⁾			1 400	0	
Flow rate of valve on individual subbase	1 300				1 200			1 200 800 ²⁾			1 200	0	
Flow rate of valve on valve manifold	1 500				1 200	ı		1 400 800 ²⁾			1 200	0	

Switching position
 Mid-position

Standard Nominal Flow Rate [l/min] - Type 45 VTSA-F													
Valve function order code	М	0	J	D	N	K	Н	В	G	E	Р	Q	R
Width 18 mm													
Flow rate of valve	750				600			500 ¹⁾ 330 ²⁾			600		
Flow rate of valve on valve manifold	700				550			500 ¹⁾ 330 ²⁾			550		
Width 26 mm													
Flow rate of valve	1 400				1 250			1 400 ¹ 700 ²⁾	.)		1 250)	
Flow rate of valve on valve manifold	1 350				1 150			1 350 ¹ 700 ²⁾	.)		1 150)	

Switching position
 Mid-position



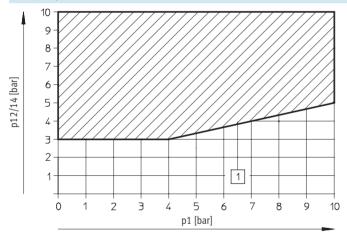
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Operating and Environ	nmental Conditions														
Valve function order co	ode		M	0	J	D	N	K	Н	В	G	E	Р	Q	R
Operating medium	Filtere	Filtered compressed air, lubricated or unlubricated, inert gases													
Grade of filtration	[µm]	40 (av	erage p	ore size)										
Operating pressure	3 10														
	With internal pilot air	[bar]	3 10												
	With external pilot air	[bar]	-0.9	. +10			3	10		-0.9	+10				
Ambient temperature		[°C]	-5 +	-50			•			•					
Temperature of mediur															
Storage temperature ¹⁾	[°C]	-20 +40													
Relative air humidity		[%]	90												

¹⁾ Long-term storage

Pilot Pressure p12/14 as a Function of Operating Pressure p1

For 3/2-way valves



1 Operating range for valves with external pilot air supply

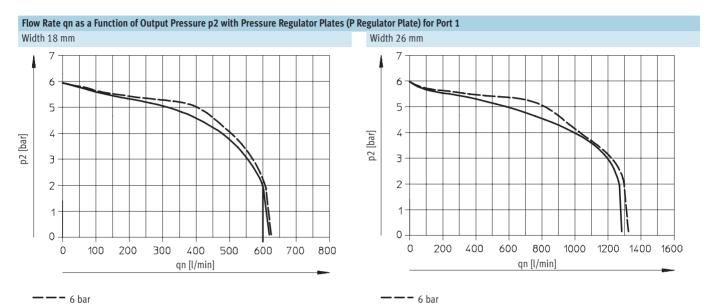
Valve Response Times [ms]														
Valve function order code		M	0	J	D	N	K	Н	В	G	E	Р	Q	R
18 mm														
Response times	on	22	12	-	-	12	12	12	15	15	15	25	25	25
	off	28	38	-	-	30	30	30	44	44	44	12	12	12
	changeo	-	-	11	11	-	-	-	22	22	22	-	-	-
	ver													
26 mm														
Response times	on	25	20	-	-	20	20	20	22	22	22	32	32	32
	off	45	65	-	-	38	38	38	65	65	65	30	30	30
	changeo	-	-	18	18	-	-	-	33	33	33	-	-	-
	ver													
42 mm (type 44 VTSA only)														
Response times	on	27	22	-	-	20	20	20	22	22	22	34	34	34
	off	45	60	-	-	38	38	38	65	65	65	28	28	28
	changeo	-	-	16	16	-	-	-	-	-	-	-	-	-
	ver													



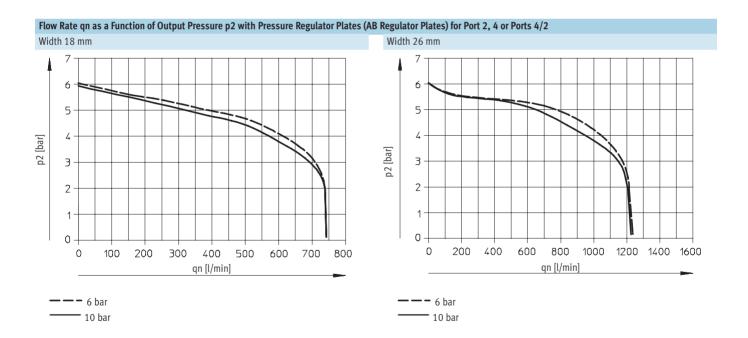


Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

— 10 bar



— 10 bar



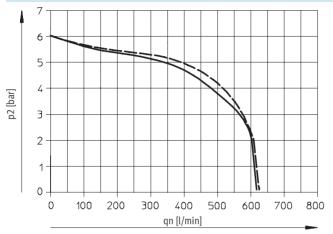
Technical Data

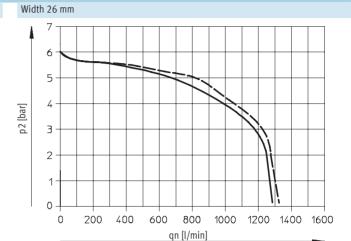
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series





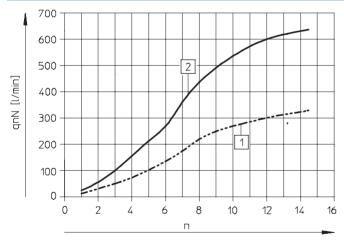






— **–** 6 bar **-** 10 bar — - 6 bar — 10 bar

Flow Rate qn as a Function of Flow Control



- 1 Width 18 mm
- 2 Width 26 mm
- Revolutions of the adjusting screw

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

Electrical Data - VTSA/VTSA-F with CPX M	Manifol	d		
		18 mm	26 mm	42 mm (type 44 only)
Voltage supply for electronics/sensors (pi	n 1)			
Operating voltage	[V]	24 DC ±10%		
Steady state current consumption at	[mA]	20		
24 V DC				
Duty cycle		100%		
Load voltage supply for valves (pin 2)				
Operating voltage	[V]	24 DC ±10%		
Diagnostic message undervoltage V _{OFF}	[V]	21.6 21.5		
load voltage outside function range				
Protection class to EN 60529		IP65 (for all types of signal transmissio	n in assembled state)	
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		

Electrical Data – VTSA/VTSA-F with I	Multi-pin Pl	ug Connection		
		18 mm	26 mm	42 mm
Load voltage supply for valves				
Operating voltage	[V]	24 DC ±10%		
		110 AC ±10% (50 6	0 Hz)	
Duty cycle		100%		
Protection class to EN 60529		IP65 (for all types of s	ignal transmission in assembled state), NE	EMA 4
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		
Power consumption at 110 V AC				
2x 3/2-way valve	[VA]	1		
5/2-way valve, 5/3-way valve	[VA]	1.6		

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series

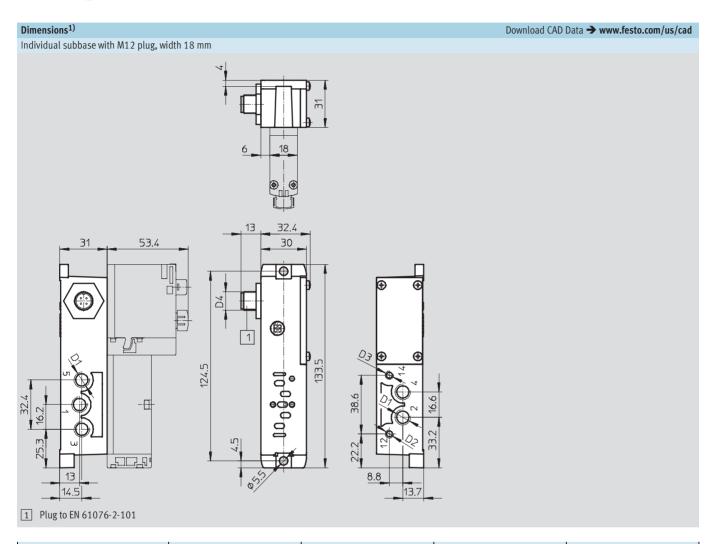
Materials			
	18 mm	26 mm	42 mm
Manifold subbase	Die-cast aluminum		
Valve	Die-cast aluminum, reinforced pol	yamide	
Seals	Nitrile rubber, elastomer (support	made of steel)	
Supply plate	Die-cast aluminum		
Right-hand end plate	Die-cast aluminum		
Left-hand pneumatic interface	Die-cast aluminum		
Flow control plate	Die-cast aluminum		
Pressure regulator plate	Die-cast aluminum, reinforced pol	yamide	
Multi-pin connection block	Die-cast aluminum		
Cover for the pneumatic interface and multi-pin plug connection	Wellamid, reinforced polyamide		

Product Weight [g]			
	18 mm	26 mm	42 mm (type 44 only)
Sub-D multi-pin interface module or manifold strip ¹⁾	550		
Interface module CPX ¹⁾	1,470		
Supply plate ²⁾			
Exhaust plate with 3 and 5 common	617		
Exhaust port cover with 3 and 5 separated	597		
Right-hand end plate ³⁾			
Axial	339		
Selector	281		
Manifold subbase ⁴⁾	447	634	340
90° connection plate ³⁾	170	230	176
Pressure regulator plate			
for port 1	350	402	640
for port 4 or 2	367	448	640
for ports 4/2	611	692	920
Flow control plate	228	320	220
Vertical supply plate ³⁾	140	191	340
Vertical shut-off plate	209	273	600
Valves			
• 5/3-way valve (code B, G, E)	191	320	456
• 5/2-way valve, single solenoid (code M, O)	163	293	426
• 5/2-way valve, double solenoid (code J, D)	172	276	439
• 2x 3/2-way valve (code N, K, H, P, Q, R)	190	335	442
Blanking plate	34.4	73.3	68

With thin metal seal, printed circuit board
 With thin metal seal and electrical manifold module
 With screws
 With thin metal seal, electrical manifold module, inscription label holder, 4 screws

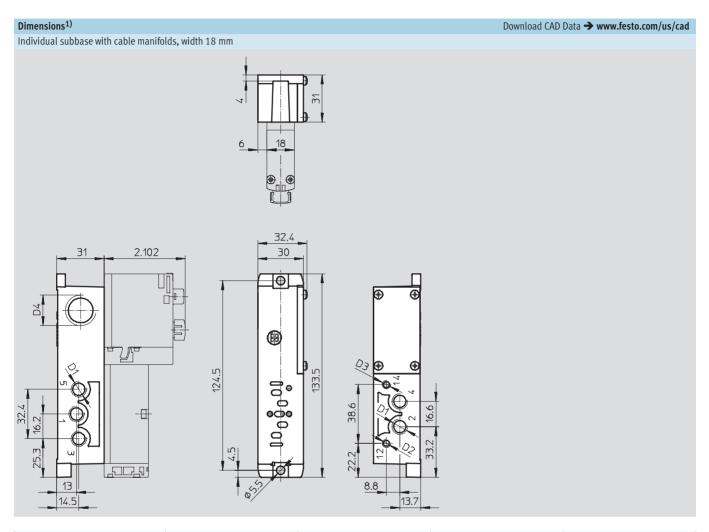
Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

FESTO



Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-2S-G18-R3	G1/8	M5	M5	M12
Internal pilot air supply, M12 plug				
VABS-S4-2S-G18-B-R3	G1/8	M5	_	M12

¹⁾ Dimensions are in millimeters, unless otherwise noted.

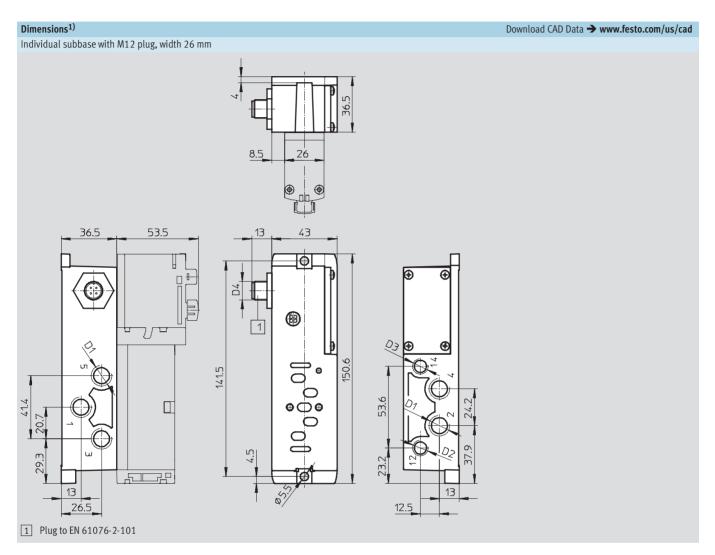


Type	D1	D2	D3	D4
External pilot air supply, cable manifolds				
VABS-S4-2S-G18-K2	G1/8	M5	M5	M20x1.5
Internal pilot air supply, cable manifolds				
VABS-S4-2S-G18-B-K2	G1/8	M5	_	M20x1.5

¹⁾ Dimensions are in millimeters, unless otherwise noted.

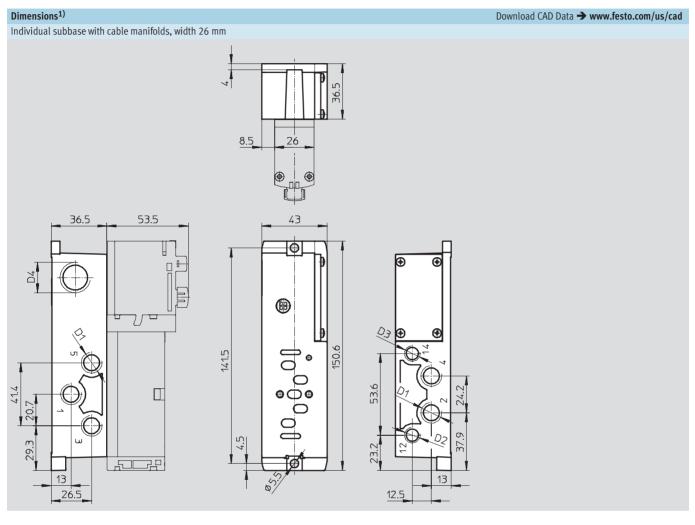
Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

FESTO



Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-1S-G14-R3	G ¹ / ₄	G1/8	G½	M12
Internal pilot air supply, M12 plug				
VABS-S4-1S-G14-B-R3	G1/4	G1/8	-	M12

¹⁾ Dimensions are in millimeters, unless otherwise noted.

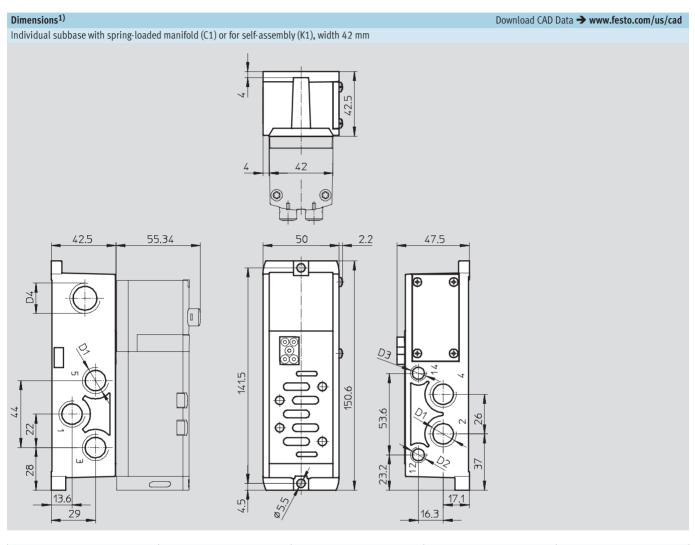


Туре	D1	D2	D3	D4
External pilot air supply, cable manifolds				
VABS-S4-1S-G14-K2	G1/4	G1/8	G1/8	M20x1.5
Internal pilot air supply, cable manifolds				
VABS-S4-1S-G14-B-K2	G ¹ / ₄	G1/8	-	M20x1.5

¹⁾ Dimensions are in millimeters, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

FESTO

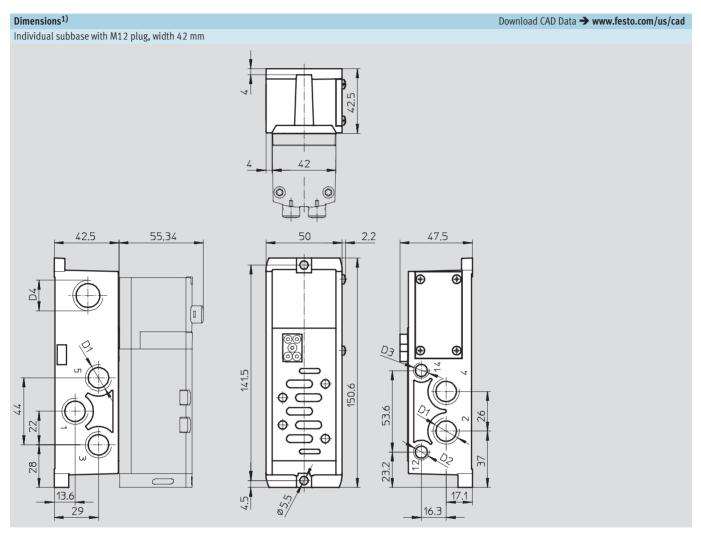


Туре	D1	D2	D3	D4
External pilot air supply				
VABS-S2-1S-G38-K1(C1)	G3/8	G1/8	G½8	M20x1.5
Internal pilot air supply	Internal pilot air supply			
VABS-S2-1S-G14-B-K1(C1)	G3/8	G½8	-	M20x1.5

¹⁾ Dimensions are in millimeters, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

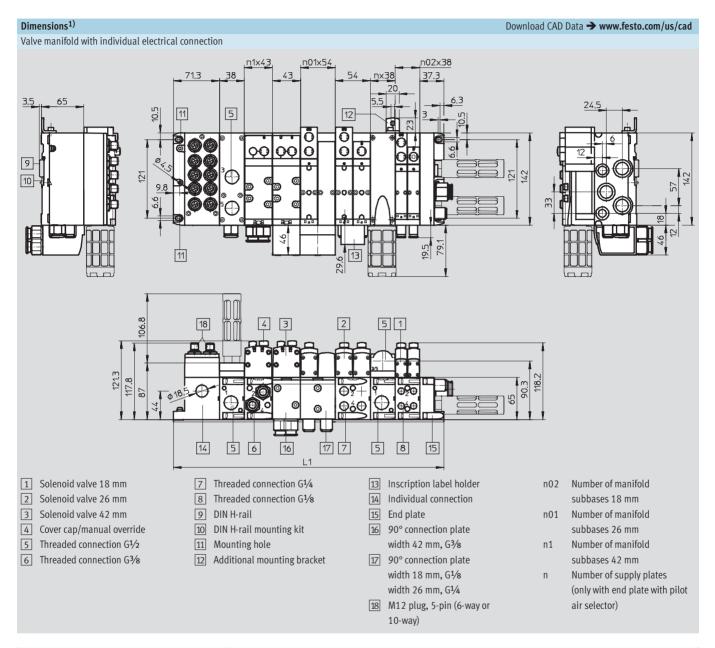
FESTO



Туре	D1	D2	D3	D4
External pilot air supply				
VABS-S2-1S-G38-R3	G ³ / ₈	G1/8	G1/8	M20x1.5
Internal pilot air supply				
VABS-S2-1S-G14-B-R3	G ³ / ₈	G ¹ / ₈	-	M20x1.5

¹⁾ Dimensions are in millimeters, unless otherwise noted.

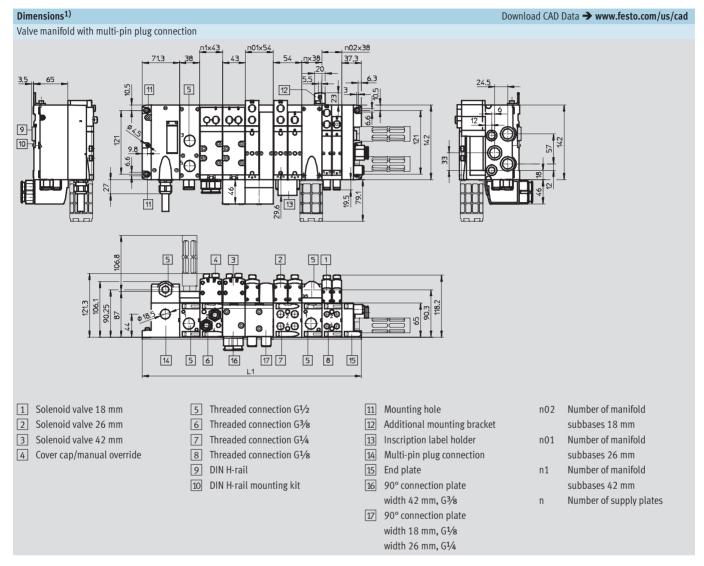
FESTO



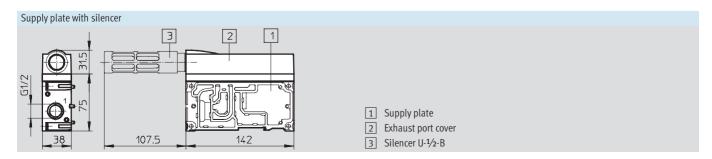
Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

 $^{1) \}quad \hbox{Dimensions are in millimeters, unless otherwise noted} \\$





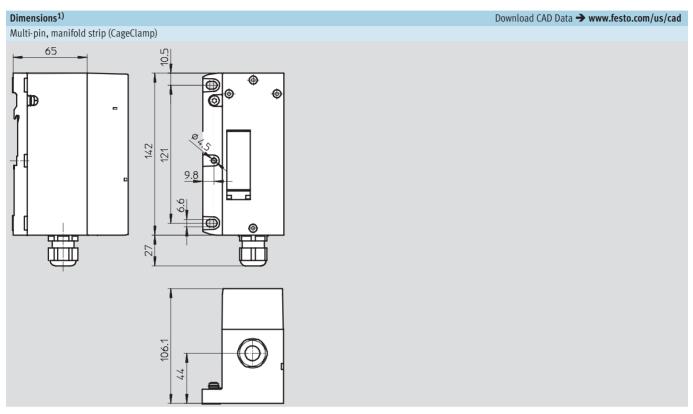
Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3



¹⁾ Dimensions are in millimeters, unless otherwise noted.

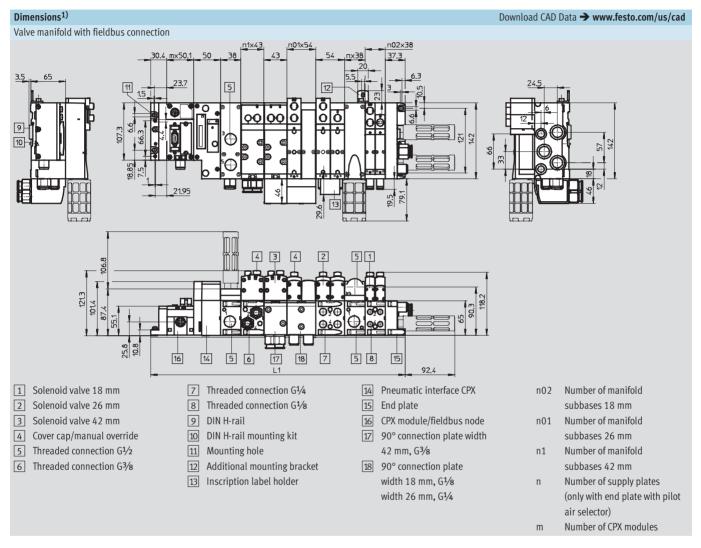
Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

FESTO



¹⁾ Dimensions are in millimeters, unless otherwise noted.

FESTO

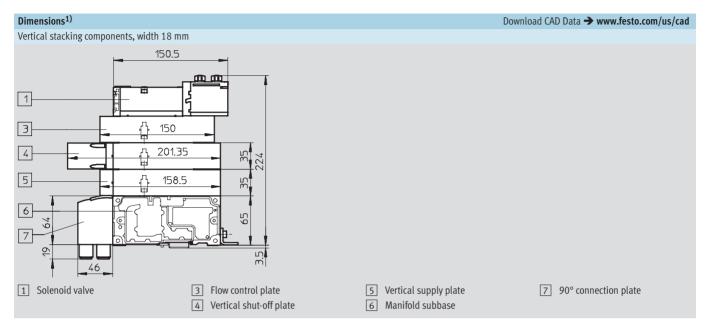


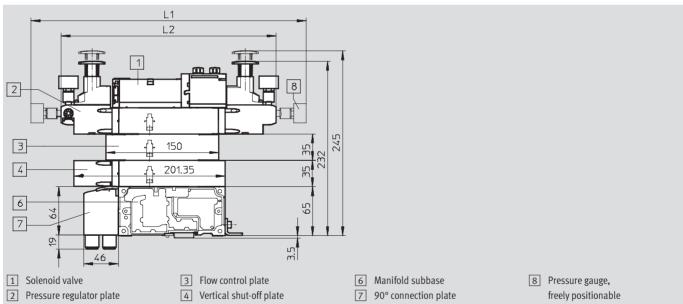
Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3



¹⁾ Dimensions are in millimeters, unless otherwise noted.

FESTO

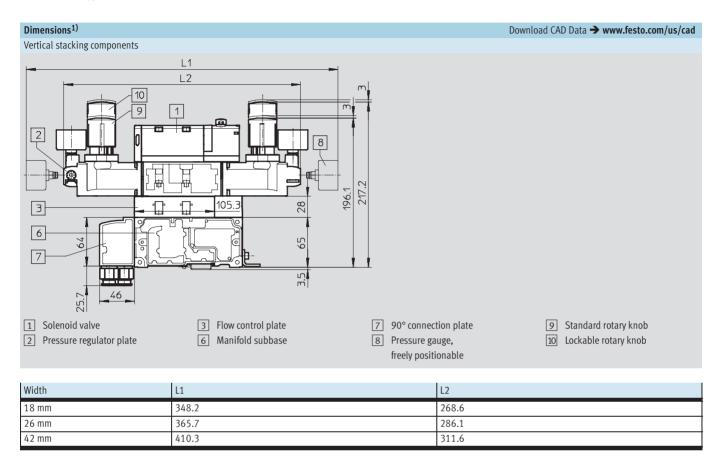




Width	L1	L2
18 mm	348.2	268.6
26 mm	365.7	286.1

¹⁾ Dimensions are in millimeters, unless otherwise noted.

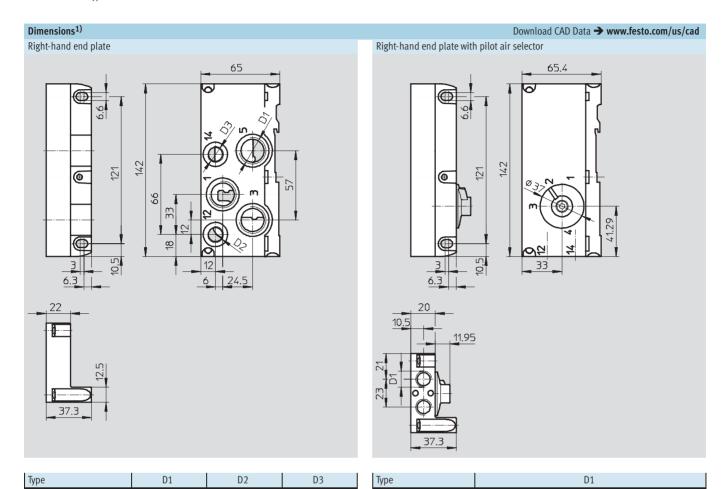
FESTO



¹⁾ Dimensions are in millimeters, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 44 VTSA – Metric Series

FESTO



VABE-S6-1RZ-G-B1

G1/4

VABE-S6-1R-G12

VABE-S6-1RZ-G12

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

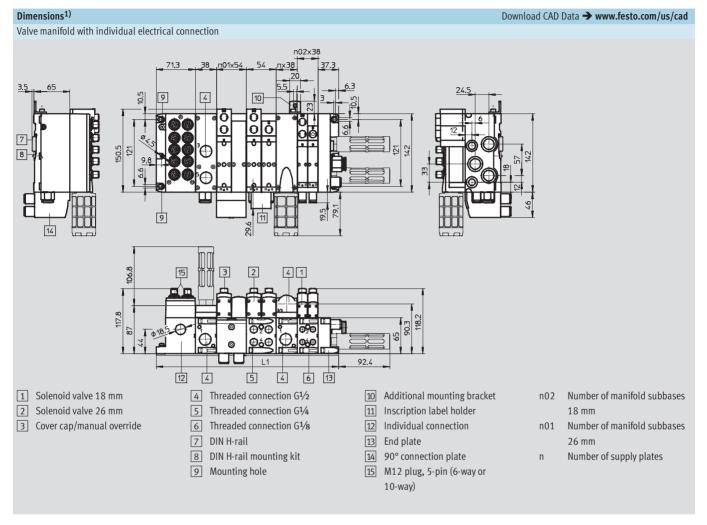
G1/2

G1/4

G1/4

¹⁾ Dimensions are in millimeters, unless otherwise noted.

FESTO

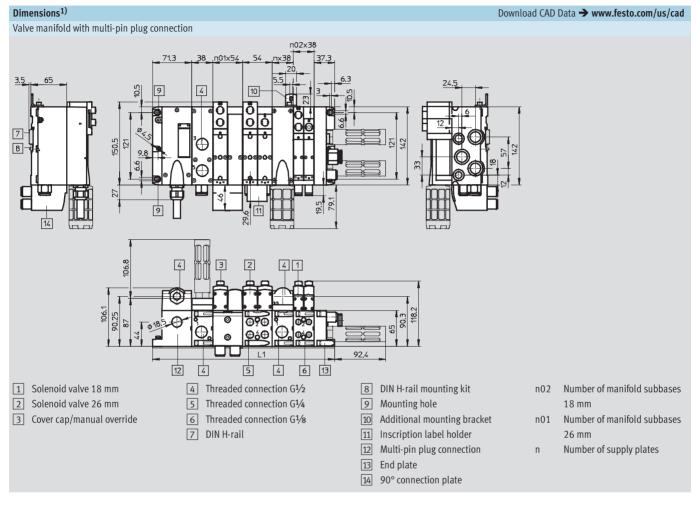


Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
Mixture of 18 mm and 26 mm	71.3 + n02 x 38 + n01 x 54 + n x 38 + 37.3

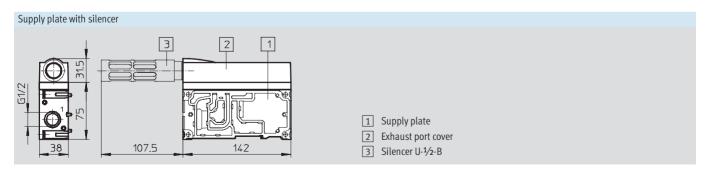
¹⁾ Dimensions are in millimeters, unless otherwise noted.

FESTO

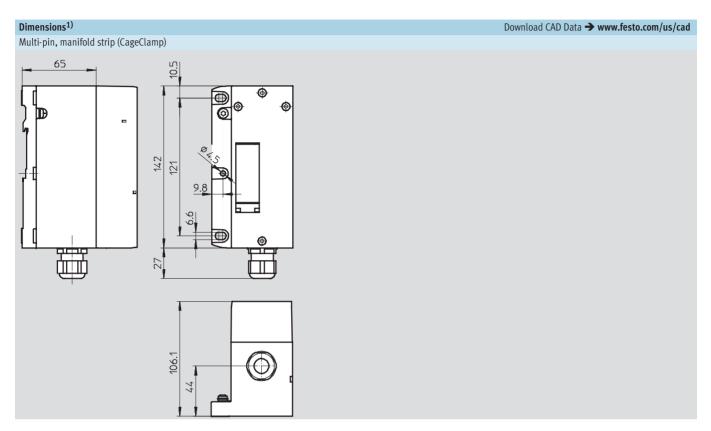
Valve Manifolds Type 45 VTSA-F – Metric Series



Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
Mixture of 18 mm and 26 mm	71.3 + n02 x 38 + n01 x 54 + n x 38 + 37.3

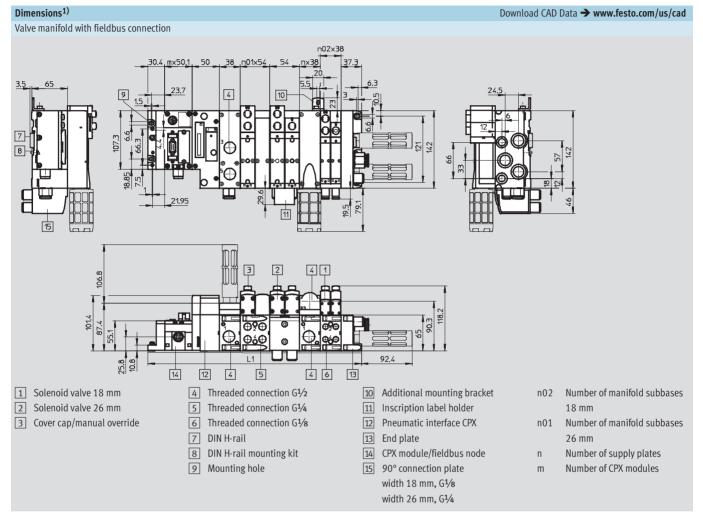


1) Dimensions are in millimeters, unless otherwise noted.

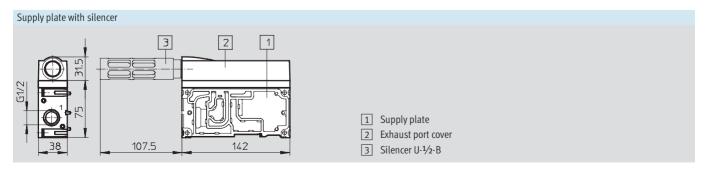


¹⁾ Dimensions are in millimeters, unless otherwise noted.

FESTO



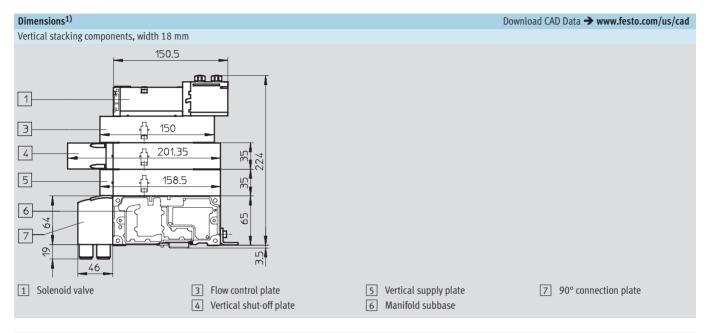
Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
Mixture of 18 mm and 26 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n x 38 + 37.3

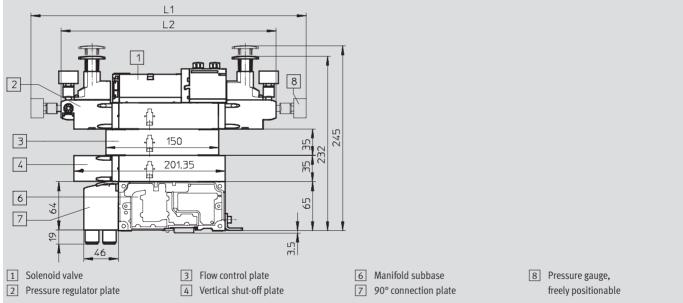


¹⁾ Dimensions are in millimeters, unless otherwise noted.

Valve Manifolds Type 45 VTSA-F – Metric Series







L2

268.6 286.1

L1

348.2

365.7

Width

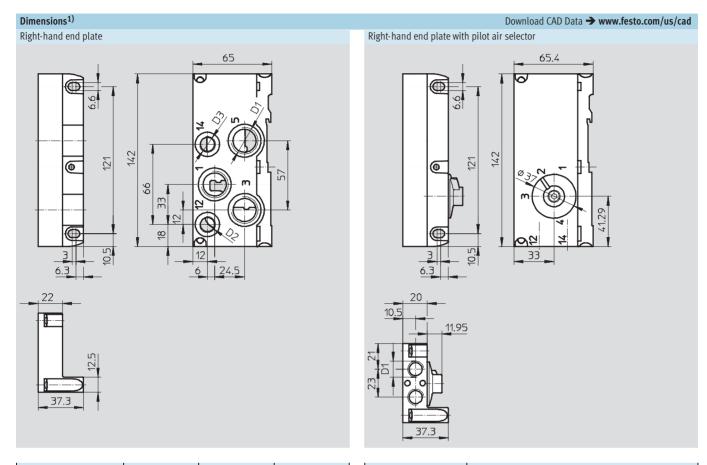
18 mm

26 mm

¹⁾ Dimensions are in millimeters, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 45 VTSA-F – Metric Series

FESTO



Туре	D1	D2	D3
VABE-S6-1R-G12	G1/2	G ¹ /4	G1/4
VABE-S6-1RZ-G12	072		

Туре	D1
VABE-S6-1RZ-G-B1	G ¹ / ₄

¹⁾ Dimensions are in millimeters, unless otherwise noted.

Online Product Configurator

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Metric Series



Available via our online catalog at → www.festo.com/catalog/vtsa

Configuring VTSA Valve Manifolds

A product configurator is available to help you configure a VTSA valve manifold that best fits your needs.

The valve manifolds are fully assembled according to your order specifications and are individually tested. This reduces the amount of assembly and installation time required to a minimum.

Valve terminals are ordered using an order code.

Ordering data for type 44

→ 71

Ordering data for type 45

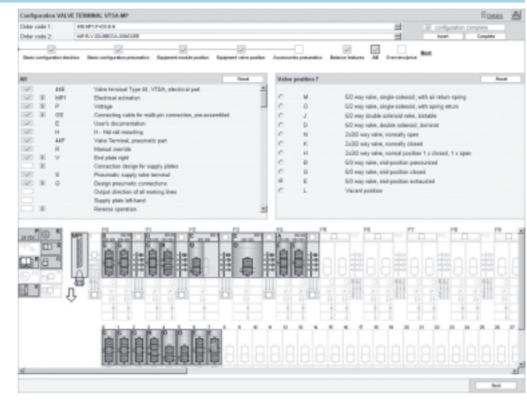
→ 81

Ordering data for CPX

→ www.festo.com/catalog/cpx

The illustration provides an example of a valve manifold configuration.

The following steps give a brief explanation of how to use the on-line Festo product configurator to determine an order code



From the Festo Industrial Automation home page www.festo.com/usa select the "Catalog" link from the "Products" menu at the top of the page; this will bring you directly to the home page for the Pneumatic Catalog.

From this location you may now use the search box, located above the Product Tree on the left hand side of the page, to perform a text based search for your product. Valid search criteria are "Part No.'s" (e.g. 539215, 547963, etc.), "Type" (e.g. VTSA, Type 44/45), or "Article Type" (e.g. valve manifold). You may also visually navigate the catalog by using the product tree on the left or the product images off to the right.

Once you've located the style of VTSA (type 44 or 45, NPT or ISO, etc.) you want, click on the blue shopping basket icon (this does not initiate an order). Confirm the quantity required in the pop-up window and click Ok. You must now view your shopping basket to configure your manifold; click on the "Basket" link on the far-right side of the page and then on the configuration symbol. You can then configure the valve terminal step by step (from the top down) according to your requirements.

If you already have a complete order code, you may easily input it using the "Insert" button (upper right). The first order code (beginning with 44E or 45E) will specify your electrical configuration and options. The second part of the order code (beginning with 44P or 45P) will specify your pneumatic configuration and options.

As you make selections the product configurator will assist you by showing you various indicators along the way. Incompatible selections are indicated by a red box with an X in it. Incomplete "required" selections are indicated by a light green box. Incomplete "optional" selections are indicated by an empty box. Completed selections are indicated by a light blue box with a check mark in it.

Once you have selected all required components, look for the "Configuration Complete" indicator in the upper-right corner of the page. Press the "Complete" button to add the configured manifold to your basket for on-line order. On-line order is not required; you may also copy down your order code for future reference or phone/fax order.

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, G Thread for Multi-pin Plug — Electrical Part



M Mandatory	y Data		O Options				
Module No.	Valve manifold, electrical part	Electrical connection	Voltage		Connecting cable for multi-pin plug connection	User's manual	DIN H-rail mounting
539215	44E	T, MP1, MP2, MP3	P, Q		GA, GB, GC, GD, GE, GF, GG, GH, GI, GK, GL, GM, GN, GO, GP, GQ, GR, GS	D, E, F, I, S, V	Н
Order example 539215	44E	MP1	P 4		+ GE 5	- D 6	7

					Condition s	Code	Enter code
	1	Module No.		539215			
	2	Valve manifold, electrical part		Valve manifold type 44, VTSA, electrical multi-pin plug connection/manifold box		44E	
	3	Electrical connection		Multi-pin plug, CageClamp	1	-T	
				Electrical multi-pin plug connection, Sub-D (37-pin)	1	-MP1	
				Electrical multi-pin plug connection, individual connection with M12, 6-way	2	-MP2	
				Electrical multi-pin plug connection, individual connection with M12, 10-way	3	-MP3	
	4	Voltage		24 V DC		-P	
				110 V AC	5	-Q	
	5	Electrical accessories				+	+
		Connecting cable for	Polyurethan	Connecting cable for Sub-D, 2.5 m, 10-core, 8 solenoid coils	6	GA	
		multi-pin plug	е	Connecting cable for Sub-D, 5 m, 10-core, 8 solenoid coils	6	GB	
		connection,		Connecting cable for Sub-D, 10 m, 10-core, 8 solenoid coils	6	GC	
		pre-assembled,		Connecting cable for Sub-D, 2.5 m, 26-core, 22 solenoid coils	6	GD	
		supplied loose		Connecting cable for Sub-D, 5 m, 26-core, 22 solenoid coils	6	GE	
				Connecting cable for Sub-D, 10 m, 26-core, 22 solenoid coils	6	GF	
				Connecting cable for Sub-D, 2.5 m, 37-core, 32 solenoid coils	6	GG	
				Connecting cable for Sub-D, 5 m, 37-core, 32 solenoid coils	6	GH	
				Connecting cable for Sub-D, 10 m, 37-core, 32 solenoid coils	6	GI	
			Polyvinyl	Connecting cable for Sub-D, 2.5 m, 10-core, 8 solenoid coils	6	GK	
		chloride	chloride	Connecting cable for Sub-D, 5 m, 10-core, 8 solenoid coils	6	GL	
				Connecting cable for Sub-D, 10 m, 10-core, 8 solenoid coils	6	GM	
				Connecting cable for Sub-D, 2.5 m, 27-core, 22 solenoid coils	6	GN	
				Connecting cable for Sub-D, 5 m, 27-core, 22 solenoid coils	6	GO	
				Connecting cable for Sub-D, 10 m, 27-core, 22 solenoid coils	6	GP	
				Connecting cable for Sub-D, 2.5 m, 37-core, 32 solenoid coils	6	GQ	
				Connecting cable for Sub-D, 5 m, 37-core, 32 solenoid coils	6	GR	
				Connecting cable for Sub-D, 10 m, 37-core, 32 solenoid coils	6	GS	
	6	User's manual		German		-D	
				English		-E	
				French		-F	
				Italian		-1	
I				Spanish		-S	
ı				Swedish		-V	
I	7	DIN H-rail mounting		1		-H	

1	T, MP1	Max. 32 addresses can be selected
2	MP2	Max. 12 addresses can be selected

² MP23 MP3 Max. 20 addresses can be selected

⁵ **Q** Only with electrical connection (3) T (multi-pin plug, CageClamp)

⁶ **G**... Not with electrical connection (3) T, MP2, MP3 and MP4

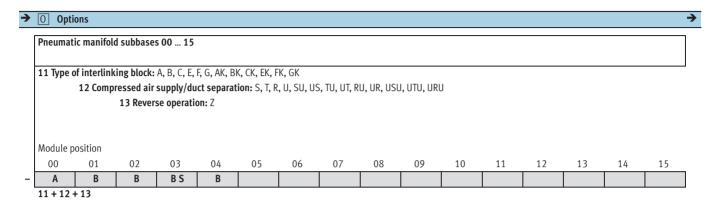


M Mandatory Data				O Options					
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	Configuration of all pneumatic connections	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
539215	44P	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	P	X	Z
Order example									
539215	44P	- R	- V -	- К	S	M	Р	Х	
1	2	3	4	5	6	7	8	9	10

01	rderin	g Table						
W	idth		18 mm	26 mm	42 mm	Condition s	Code	Enter code
M	1	Module No.	539215	539215	539215			
	2	Valve manifold, pneumatic part	Valve manifold type 44, VTS pneumatic connections with		valves to ISO 15407-2,		44P	
	3	Manual override	Pushing (non-detenting)				-N	
			Pushing/detenting				-R	
			Covered				-V	
	4	Right-hand end plate	Right-hand end plate, with	supply air/exhaust a	ir, internal pilot air supply		-V	
			Right-hand end plate with s	supply air/exhaust ai	r, external pilot air supply		-X	
			End plate with pilot air sele	ctor, internal pilot a	r supply	1	-Y	
			End plate with pilot air sele	ctor, internal pilot a	r supply, ducted pilot exhaust air	1	-U	
			End plate with pilot air sele	ctor, external pilot a	ir supply	1	-Z	
			End plate with pilot air sele	ctor, external pilot a	ir supply, ducted pilot exhaust air	1	-W	
0	5	Port configuration for supply plates	Normal operation: Supply p	ort 1, exhaust port 3	3/5 separated	2	-K	
			Reverse operation: Exhaust	port 1, supply port 3	3/5 separated			
			Normal operation: Supply p	ort 1, exhaust port 3	3/5 common	2	-L	
			Reverse operation: Exhaust	port 1, supply port 3	3/5 common			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fitt	ings			S	
		(standard: threaded connection)	QS push-in fittings				٧	
	7	Configuration of all pneumatic	QS push-in fittings, large			3	M	
		connections	QS push-in fittings, small			3	N	
			QS push-in fittings, large and small mixed			3	G	
	8	Outgoing direction of all working lines (standard outlet at front)	90° connection plate, outlet at bottom				Р	
	9	Left-hand supply plate	Left-hand supply plate in fro	ont of manifold subb	ase 00		Х	
Ψ	10	Reverse operation	Reverse operation as of valve position 00			4	Z	

1 Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		

FESTO



Ordering Table									
Wi	dth			18 mm	26 mm	42 mm	Condit	Code	Enter
							ions		code
Ψ	11	Pneumatic manifold s	subbases				5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-	-		Α	Enter the
		block 00 15	subbase	_	2 valve positions, 4 addresses	-		В	equipme
				-	-	1 valve position, 2 addresses		С	nt
				2 valve positions, 2 addresses	-	-	6	E	selected
				-	2 valve positions, 2 addresses	-	6	F	in the
				-	-	1 valve position, 1 address	6	G	order
			Manifold	2 valve positions, 4 addresses	-	-	7	AK	code
			subbase with	-	2 valve positions, 4 addresses	-	7	BK	
			QS push-in	-	-	1 valve position, 2 addresses	7	CK	
			fittings, small	2 valve positions, 2 addresses		-	8	EK	
				-	2 valve positions, 2 addresses	-	8	FK	
				-	-	1 valve position, 1 address	8	GK	
	12	Compressed air suppl	y/duct	Duct separation 1, 3, 5			9 10	S	
		separation 00 15		Duct separation 1			9 10	T	
				Duct separation 3, 5			9 10		
				Supply plate				U	
				Supply plate with duct separati			9	SU	
				Supply plate with duct separati			9	US	
				Supply plate with duct separati			9	TU	
				Supply plate with duct separati	-		9	UT	
				Supply plate with duct separati	<u> </u>		9	RU	
	2 si		Supply plate with duct separation 3, 5 at right			9	UR		
			2 supply plates with duct separ				USU		
				2 supply plates with duct separ				UTU	
				2 supply plates with duct separation 3, 5 in centre				URU	
Ψ	13	Reverse operation 00	15	Subsequent valve positions per	mitted for reverse operation		11	Z	

Manifold subbases must be fitted throughout without any	y gaps
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6 **E, F, G** Only with valves (14) M, O and L

7 AK, BK, CK Only with configuration of all pneumatic connections (7) N or G

8 **EK, FK, GK** Only with configuration of all pneumatic connections (7) N or G. Only with valves (14) M, O and L

9 S, T, R, SU, US, TU, UT, RU, UR

No pressure-free zones may be created

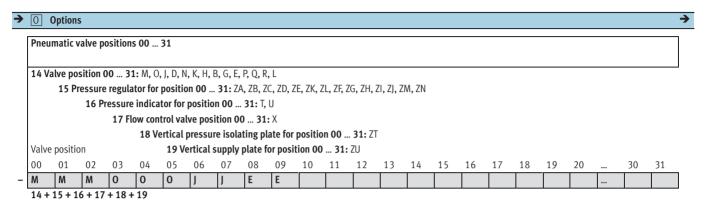
10 S, T, R Cannot be selected on last manifold subbase

Only with compressed air supply/duct separation (12) S, SU, US or USU. 11 **Z** A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U

Ordering Data - Configurable Products

Valve Manifolds Type 44 VTSA, G Thread for Multi-pin Plug – Pneumatic Part





0r	derin	g Table							
Wi	dth			18 mm	26 mm	42 mm	Condition s	Code	Enter code
Ψ	14	Pneumatic valve positio	ns 00 31					-	-
0		Valve position 00 31		5/2-way valve, single soleno	oid with pneumatic spring ret	urn		M	Enter
				5/2-way valve, single soleno	oid with spring return			0	equipme
				5/2-way valve, double solenoid			J	nt	
				5/2-way valve, double solen	oid with dominant signal			D	selection
				2x 3/2-way valve, normally of	1		12	N	for valve
				2x 3/2-way valve, normally of			12	K	position
				2x 3/2-way valve, 1x normal	, , , , , , , , , , , , , , , , , , , ,		12	Н	s in
				5/3-way valve, mid-position	•			В	order
				5/3-way valve, mid-position				G	code
				5/3-way valve, mid-position				E	
				2x 3/2-way valve, normally open, reverse operation			13	P	
				2x 3/2-way valve, normally closed, reverse operation 2x 3/2-way valve, 1x normally closed, 1x normally open, reverse operation			13	Q	
							13	R	
				Vacant position				L	
	15	Pressure regulator for		Pressure regulator plate for	,		14	ZA	
		valve position 00 31	10 bar	Pressure regulator plate for	,			ZB	
				Pressure regulator plate for	'			ZC	
				Pressure regulator plate for	'			ZD	
				Pressure regulator plate for	,		15	ZE	
				Pressure regulator plate for	,		15	ZK	
				Pressure regulator plate for	1 1		15	ZL	
			Input pressure	Pressure regulator plate for	'		14	ZF	
			6 bar	Pressure regulator plate for	,			ZG	
				Pressure regulator plate for	'			ZH	
				Pressure regulator plate for	•			ZI	
				Pressure regulator plate for	, , ,		15	ZJ	
				Pressure regulator plate for			15	ZM	
Ψ				Pressure regulator plate for	port 2, reversible		15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

14 ZA, ZF Not permitted in zones with reverse operation

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H



→	O Options
	Pneumatic accessories
	U,B,T,N,V
+	10N
	20

0	Ordering table									
W	idth		18 mm	26 mm	42 mm	Condition	Code	Enter		
						S		code		
Ψ	16	Pressure indicator for valve position	Pressure gauge, 10 bar			16	T	Enter		
0]	00 31	Pressure gauge, 6 bar			17	U	equipment selection		
	17	Flow control valve for valve position	Flow control plate			18	Х	for valve		
		00 31						positions in order code		
	18	Vertical isolating plate for valve	Pressure separator plate on	valve assembly		19	ZT			
		position 00 31								
	19	Vertical supply plate for valve position	Compressed air supply on va	alve		18	ZU			
		00 31								
	20	Pneumatic accessories					+	+		
		Mounting brackets (pack of 5)	Supplied separately			20	U			
	Inscription label holder for valves		5 50				В			
	Inscription label holder for manifold		5 50				Т			
		subbases								
		Cover cap for manual override, pushing 10 90				N				
		Cover cap for manual override, covered	10 90				V			

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT No	t with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U Ca	n only be selected if there are more than 9 valve positions
10 Y 711	Not with valves with reverse operation (1/) P. O. P.		

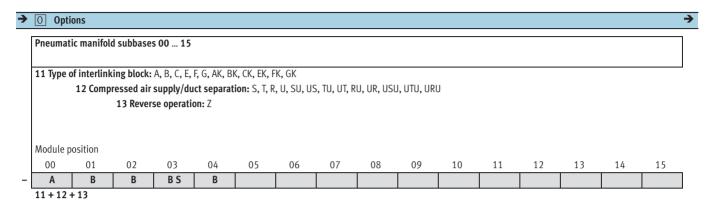


M Mandatory	/ Data			O Options					-
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	_	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
539217	44P	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	P	Х	Z
Order example									
539217	44P	– R	- V	- K	S	M	Р	Х	
1	2	3	4	5	6	7	8	9	10

01	derin	g Table						
W	idth		18 mm	26 mm	42 mm	Condition	Code	Enter code
M	1	Module No.	539217	539217	539217			0000
	2	Valve manifold, pneumatic part	• •	A, modular subbase valves to	ISO 15407-2,		44P	
	3	Manual override	pneumatic connections with	G thread			-N	
	3	Manual override	Pushing (non-detenting) Pushing/detenting					
			Covered				-R -V	
	_	Disht hand and olate			-1 -:1-4 -:		-V	
	4	Right-hand end plate		ght-hand end plate, with supply air/exhaust air, internal pilot air supply				
			0 1	11 7 7	li pilot air supply		-X -Y	
			End plate with pilot air selec		divised with a substitute of	1	-Y -U	
			' '	ctor, internal pilot air supply,	ducted pilot exhaust air	1		
				ctor, external pilot air supply	done distinct colonial sta	1	-Z	
				ctor, external pilot air supply,		1	-W	
0	5	Port configuration for supply plates		ort 1, exhaust port 3/5 separa		2	-K	
			'	port 1, supply port 3/5 separ				
				ort 1, exhaust port 3/5 comm		2	-L	
			'	port 1, supply port 3/5 comm	on			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fitti	ngs			S	
		(standard: threaded connection)	QS push-in fittings				٧	
	7	Configuration of all pneumatic	QS push-in fittings, large			3	M	
		connections	QS push-in fittings, small			3	N	
			QS push-in fittings, large an	d small mixed		3	G	
	8	Outgoing direction of all working lines	90° connection plate, outlet	at bottom			Р	
		(standard outlet at front)						
	9	Left-hand supply plate	Left-hand supply plate in fro	nt of manifold subbase 00			Х	
Ψ	10	Reverse operation	Reverse operation as of valv	e position 00		4	Z	

1 Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		





Or	derir	g Table							
Wi	dth			18 mm	26 mm	42 mm	Condit	Code	Enter
							ions		code
Ψ	11	Pneumatic manifold s	subbases				5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-	-		Α	Enter the
		block 00 15	subbase	_	2 valve positions, 4 addresses	-		В	equipme
				-	-	1 valve position, 2 addresses		С	nt
				2 valve positions, 2 addresses	-	-	6	E	selected
				-	2 valve positions, 2 addresses	-	6	F	in the
				-	-	1 valve position, 1 address	6	G	order
			Manifold	2 valve positions, 4 addresses	-	-	7	AK	code
			subbase with	-	2 valve positions, 4 addresses	-	7	BK	
			QS push-in	-	-	1 valve position, 2 addresses	7	CK	
			fittings, small	2 valve positions, 2 addresses		-	8	EK	
				-	2 valve positions, 2 addresses	-	8	FK	
				-	-	1 valve position, 1 address	8	GK	
	12	Compressed air suppl	y/duct	Duct separation 1, 3, 5			9 10	S	
		separation 00 15		Duct separation 1					
				Duct separation 3, 5			9 10		
				Supply plate				U	
				Supply plate with duct separati			9	SU	
				Supply plate with duct separati			9	US	
				Supply plate with duct separati			9	TU	
				Supply plate with duct separati	-		9	UT	
				Supply plate with duct separati	<u> </u>		9	RU	
				Supply plate with duct separati			9	UR	
				2 supply plates with duct separ				USU	
				2 supply plates with duct separ				UTU	
				2 supply plates with duct separ	<u> </u>			URU	
Ψ	13	Reverse operation 00	15	Subsequent valve positions per	mitted for reverse operation		11	Z	

Manifold subbases must be fitted throughout without any	y gaps
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6 **E, F, G** Only with valves (14) M, O and L

7 AK, BK, CK Only with configuration of all pneumatic connections (7) N or G

8 **EK, FK, GK** Only with configuration of all pneumatic connections (7) N or G. Only with valves (14) M, O and L

9 S, T, R, SU, US, TU, UT, RU, UR

No pressure-free zones may be created

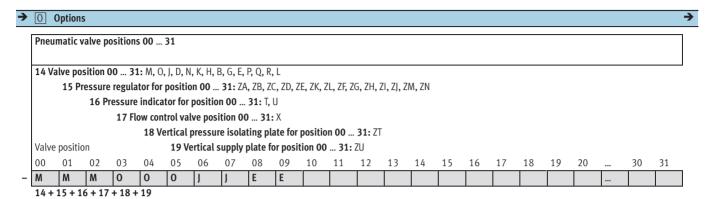
10 S, T, R Cannot be selected on last manifold subbase

Only with compressed air supply/duct separation (12) S, SU, US or USU. 11 **Z** A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U

Ordering Data - Configurable Products

Valve Manifolds Type 44 VTSA, G Thread for CPX – Pneumatic Part





0	rderii	ng Table							
W	/idth			18 mm	26 mm	42 mm	Condition	Code	Enter
							S		code
J	14	Pneumatic valve positio	ns 00 31					-	-
C		Valve position 00 31		5/2-way valve, single soleno	id with pneumatic spring retu	ırn		M	Enter
				5/2-way valve, single soleno	id with spring return			0	equipme
				5/2-way valve, double soleno	oid			J	nt
				5/2-way valve, double soleno	oid with dominant signal			D	selection
				2x 3/2-way valve, normally o	pen		12	N	for valve
				2x 3/2-way valve, normally o	losed		12	K	position
				2x 3/2-way valve, 1x normal			12	Н	s in
				5/3-way valve, mid-position	•			В	order
				5/3-way valve, mid-position				G	code
				5/3-way valve, mid-position				E	
				2x 3/2-way valve, normally o	1 1		13	P	
				2x 3/2-way valve, normally o			13	Q	
					ly closed, 1x normally open, r	reverse operation	13	R	
				Vacant position				L	
	15		Input pressure	Pressure regulator plate for p			14	ZA	
		valve position 00 31	10 bar	Pressure regulator plate for p				ZB	
				Pressure regulator plate for p				ZC	
				Pressure regulator plate for p	•			ZD	
				Pressure regulator plate for p			15	ZE	
				Pressure regulator plate for p			15	ZK	
				Pressure regulator plate for p			15	ZL	
			Input pressure	Pressure regulator plate for p			14	ZF	
			6 bar	Pressure regulator plate for p				ZG	
				Pressure regulator plate for p				ZH	
				Pressure regulator plate for p	·			ZI	
				Pressure regulator plate for p	* *		15	ZJ	
_				Pressure regulator plate for p	<u> </u>		15	ZM	
1	1			Pressure regulator plate for p	oort 2, reversible		15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
 Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).

Not with right-hand end plate (4) Y, Z

[14] **ZA, ZF** Not permitted in zones with reverse operation.

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H



→	O Options
	Pneumatic accessories
	U,B,T,N,V
	U,D,IV,V
_	10N
T	TON
	20

Or	derin	g Table						
Wi	dth		18 mm	26 mm	42 mm	Condition s	Code	Enter code
Ψ	16	Pressure indicator for valve position	Pressure gauge, 10 bar			16	T	Enter
0		00 31	Pressure gauge, 6 bar	essure gauge, 6 bar				equipment selection
	17	Flow control valve for valve position 00 31	Flow control plate	control plate				
	18	Vertical isolating plate for valve position 00 31	Pressure separator plate on	essure separator plate on valve assembly				order code
	19	Vertical supply plate for valve position 00 31	Compressed air supply on va	mpressed air supply on valve				
	20	Pneumatic accessories					+	+
		Mounting brackets (pack of 5)	Supplied separately			20	U	
		Inscription label holder for valves	5 50				В	
		Inscription label holder for manifold	5 50				Т	
		subbases						
		Cover cap for manual override, pushing	10 90				N	
		Cover cap for manual override, covered	10 90				V	

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions.
18 X, ZU	Not with valves with reverse operation (14) P, Q, R		Cannot be combined with DIN H-rail



Sizes of Pneumatic Connections			,		
	Code	Duct	Width		
			18 mm	26 mm	42 mm – size 1
7	Configu	ration of a	ll pneumatic connections		
4 Right-hand end plate	M	12,14	G1/4 (QS-G1/4-10)	G1/4 (QS-G1/4-10)	G ¹ / ₄ (QS-G ¹ / ₄ -10)
V, X, Y, U, Z, W	G	12,14	G1/4 (QS-G1/4-10)	G1/4 (QS-G1/4-10)	G1/4 (QS-G1/4-10)
	N	12,14	G1/4 (QS-G1/4-8)	G1/4 (QS-G1/4-8)	G¹/₄ (QS-G¹/₄-8)
4 Right-hand end plate	M	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)	G½ (QS-G½-16)
V, X, U	G	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)	G½ (QS-G½-16)
	N	1, 3, 5	G½ (QS-G½-12)	G½ (QS-G½-12)	G½ (QS-G½-12)
9 Left-hand supply plate	M	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)	G½ (QS-G½-16)
X	G	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)	G½ (QS-G½-16)
	N	1, 3, 5	G½ (QS-G½-12)	G½ (QS-G½-12)	G½ (QS-G½-12)
11 Type of interlinking block	M	2,4	G1/8 (QS-G1/8-8)	G1/4 (QS-G1/4-10)	G3/8 (QS-G3/8-12)
Large					
A, B, C, E, F, G					
11 Type of interlinking block	N	2,4	G1/8 (QS-G1/8-6)	G1/4 (QS-G1/4-8)	G3/8 (QS-G3/8-10)
Small					
AK, BK, CK, EK, FK, GK					

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, G Thread for Multi-pin Plug — Electrical Part



M Mandatory	y Data				O Options						
Module No.	Valve manifold, electrical part		Electrical connection		Voltage		Connecting cable for multi-pin plug connection		User's manual		DIN H-rail mounting
547963	45E	.	T, MP1, MP2, MP3, MP4	,	P, Q	_	GA, GB, GC, GD, GE, GF, GG, GH, GI, GK, GL, GM, GN, GO, GP, GQ, GR, GS	,	D, E, F, I, S, V	_	Н
Order example											
547963	45E] - [MP1] –	P	+	GE	-	D] -	
1	2		3		4		5		6		7

0r	derin	g Table				
				Condition s	Code	Enter code
M	1	Module No.	547963			
	2	Valve manifold, electrical part	Valve manifold type 45, VTSA-F, electrical multi-pin plug connection/manifold box		45E	
	3	Electrical connection	Multi-pin plug, CageClamp	1	-T	
			Electrical multi-pin plug connection, Sub-D (37-pin)	1	-MP1	
			Electrical multi-pin plug connection, individual connection with M12, 6-way	2	-MP2	
			Electrical multi-pin plug connection, individual connection with M12, 10-way	3	-MP3	
			Electrical multi-pin plug connection, round plug connector (19-pin), M23	4	-MP4	
	4	Voltage	24 V DC		-P	
			110 V AC	5	-Q	
)]	5	Electrical accessories			+	+
		Connecting cable for Polyurethan	Connecting cable for Sub-D, 2.5 m, 10-core, 8 solenoid coils	6	GA	
		multi-pin plug e	Connecting cable for Sub-D, 5 m, 10-core, 8 solenoid coils	6	GB	
		connection,	Connecting cable for Sub-D, 10 m, 10-core, 8 solenoid coils	6	GC	
		pre-assembled,	Connecting cable for Sub-D, 2.5 m, 26-core, 22 solenoid coils	6	GD	
		supplied loose	Connecting cable for Sub-D, 5 m, 26-core, 22 solenoid coils	6	GE	
			Connecting cable for Sub-D, 10 m, 26-core, 22 solenoid coils	6	GF	
			Connecting cable for Sub-D, 2.5 m, 37-core, 32 solenoid coils	6	GG	
			Connecting cable for Sub-D, 5 m, 37-core, 32 solenoid coils	6	GH	
			Connecting cable for Sub-D, 10 m, 37-core, 32 solenoid coils	6	GI	
		Polyvinyl	Connecting cable for Sub-D, 2.5 m, 10-core, 8 solenoid coils	6	GK	
		chloride	Connecting cable for Sub-D, 5 m, 10-core, 8 solenoid coils	6	GL	
			Connecting cable for Sub-D, 10 m, 10-core, 8 solenoid coils	6	GM	
			Connecting cable for Sub-D, 2.5 m, 27-core, 22 solenoid coils	6	GN	
			Connecting cable for Sub-D, 5 m, 27-core, 22 solenoid coils	6	GO	
			Connecting cable for Sub-D, 10 m, 27-core, 22 solenoid coils	6	GP	
			Connecting cable for Sub-D, 2.5 m, 37-core, 32 solenoid coils	6	GQ	
			Connecting cable for Sub-D, 5 m, 37-core, 32 solenoid coils	6	GR	
			Connecting cable for Sub-D, 10 m, 37-core, 32 solenoid coils	6	GS	
	6	User's manual	German		-D	
			English		-E	
			French		-F	
			Italian		-1	
			Spanish		-S	
			Swedish		-V	
	7	DIN H-rail mounting	1		-H	

1 T, MF	1 Max.	32	addresses	can	be	selecte	30
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2 MP2 Max. 12 addresses can be selected

3 MP3 Max. 20 addresses can be selected 4 MP4 Max. 16 addresses can be selected

5 **Q** Only with electrical connection (3) T (multi-pin plug, CageClamp)

6 **G**... Not with electrical connection (3) T, MP2, MP3 and MP4

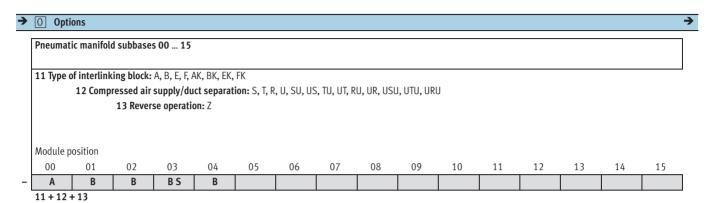


M Mandatory	M Mandatory Data				O Options →					
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	Configuration of all pneumatic connections	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation	
547963	45P	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	Р	X	Z	
Order example										
547963	45P	- R	- V -	K	S	M	Р	Х		
1	2	3	4	5	6	7	8	9	10	

0	rderin	g Table					
W	idth		18 mm	26 mm	Condition	Code	Enter
					S		code
M	1	Module No.	547963	547963			
	2	Valve manifold, pneumatic part	Valve manifold type 45, VTSA-F, modular su	bbase valves, optimized for flow rate,		45P	
			pneumatic connections with G thread				
	3	Manual override	Pushing (non-detenting)			-N	
			Pushing/detenting			-R	
			Covered			-V	
	4	Right-hand end plate	Right-hand end plate, with supply air/exha	nt-hand end plate, with supply air/exhaust air, internal pilot air supply			
			Right-hand end plate with supply air/exhau	1 11 2		-X	
			End plate with pilot air selector, internal pi	7.7.7	1	-Y	
			End plate with pilot air selector, internal pi	lot air supply, ducted pilot exhaust air	1	-U	
			End plate with pilot air selector, external pi	11.7	1	-Z	
			End plate with pilot air selector, external pi	lot air supply, ducted pilot exhaust air	1	-W	
0	5	Port configuration for supply plates	Normal operation: Supply port 1, exhaust p	oort 3/5 separated	2	-K	
			Reverse operation: Exhaust port 1, supply p	oort 3/5 separated			
			Normal operation: Supply port 1, exhaust p	**	2	-L	
			Reverse operation: Exhaust port 1, supply p	port 3/5 common			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fittings			S	
		(standard: threaded connection)	QS push-in fittings			٧	
	7	Configuration of all pneumatic	QS push-in fittings, large		3	M	
		connections	QS push-in fittings, small		3	N	
			QS push-in fittings, large and small mixed		3	G	
	8	Outgoing direction of all working lines	90° connection plate, outlet at bottom			Р	
		(standard outlet at front)					
	9	Left-hand supply plate	Left-hand supply plate in front of manifold	subbase 00		X	
Ψ	10	Reverse operation	Reverse operation as of valve position 00		4	Z	

1 Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		





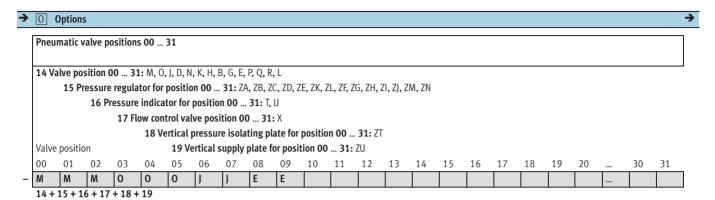
Or	derin	g Table					
Wi	dth		18 mm	26 mm	Condition	Code	Enter
					S		code
Ψ	11	Pneumatic manifold subbases			5	-	-
0		Type of interlinking Manifold	2 valve positions, 4 addresses	-		Α	Enter the
		block 00 15 subbase	-	2 valve positions, 4 addresses		В	equipme
			2 valve positions, 2 addresses	-	6	E	nt
			-	2 valve positions, 2 addresses	6	F	selected
		Manifold	2 valve positions, 4 addresses	-	7	AK	in the
		subbase wi		2 valve positions, 4 addresses	7	BK	order
		QS push-in	2 valve positions, 2 addresses	-	8	EK	code
		fittings, sm		2 valve positions, 2 addresses	9 10	FK	
	12	Compressed air supply/duct separat		1 7 7		S	
		00 15	Duct separation 1				
			Duct separation 3, 5		9 10	R	
			Supply plate			U	
			Supply plate with duct separation 1, 3	<u>* </u>	9	SU	
			Supply plate with duct separation 1, 3	, ,	9	US	
			Supply plate with duct separation 1 a		9	TU	
			11 / 1	ipply plate with duct separation 1 at right		UT	
				pply plate with duct separation 3, 5 at left		RU	
			11 71	pply plate with duct separation 3, 5 at right		UR	
			11 71	upply plates with duct separation 1, 3, 5 in centre		USU	
			11.71	supply plates with duct separation 1 in centre			
			2 supply plates with duct separation 3			URU	
4	13	Reverse operation 00 15	Subsequent valve positions permitted	for reverse operation	11	Z	

5		Manifold subbases must be fitted throughout without any gaps	9	S, T, R, SU, I	JS, TU, UT, RU, UR
6	E, F	Only with valves (14) M, O and L			No pressure-free zones may be created
7	AK, BK	Only with configuration of all pneumatic connections (7) N or G	10	S, T, R	Cannot be selected on last manifold subbase
8	EK, FK	Only with configuration of all pneumatic connections (7) N or G	11	Z	Only with compressed air supply/duct separation (12) S, SU, US or USU.
		Only with valves (14) M, O and L			A reversible pressure zone cannot be terminated with a right-hand end plate
					(4) V, Y, U

Ordering Data - Configurable Products

Valve Manifolds Type 45 VTSA-F, G Thread for Multi-pin Plug – Pneumatic Part





0r	derin	g Table						
Wi	dth			18 mm	26 mm	Condition S	Code	Enter code
Ψ	14	Pneumatic valve position	ns 00 31				-	-
0		Valve position 00 31		5/2-way valve, single solenoid with pneur	natic spring return		M	Enter
				5/2-way valve, single solenoid with spring	g return		0	equipme
				5/2-way valve, double solenoid			J	nt
				5/2-way valve, double solenoid with dom	nant signal		D	selection
				2x 3/2-way valve, normally open		12	N	for valve
				2x 3/2-way valve, normally closed		12	K	position
				2x 3/2-way valve, 1x normally closed, 1x	normally open	12	Н	s in
				5/3-way valve, mid-position pressurised			В	order
				5/3-way valve, mid-position closed			G	code
				5/3-way valve, mid-position exhausted			E	
				2x 3/2-way valve, normally open, reverse	•	13	Р	
				2x 3/2-way valve, normally closed, revers	•	13	Q	
				2x 3/2-way valve, 1x normally closed, 1x	normally open, reverse operation	13	R	
				Vacant position			L	
	15	Pressure regulator for		Pressure regulator plate for port 1		14	ZA	
		valve position 00 31	10 bar	Pressure regulator plate for port 4			ZB	
				Pressure regulator plate for port 2			ZC	
				Pressure regulator plate for port 4/2			ZD	
				Pressure regulator plate for port 4/2, reve		15	ZE	
				Pressure regulator plate for port 4, revers		15	ZK	
				Pressure regulator plate for port 2, revers	ible	15	ZL	
			Input pressure	Pressure regulator plate for port 1		14	ZF	
			6 bar	Pressure regulator plate for port 4			ZG	
				Pressure regulator plate for port 2			ZH	
				Pressure regulator plate for port 4/2			ZI	
				Pressure regulator plate for port 4/2, reversible		15	ZJ	
				Pressure regulator plate for port 4, revers		15	ZM	
Ψ				Pressure regulator plate for port 2, revers	ible	15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

14 ZA, ZF Not permitted in zones with reverse operation

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H



>	O Options
	Pneumatic accessories
	U,B,T,N,V
+	10N
	20

0	rderin	g Table						
W	/idth		18 mm	26 mm	Condition	Code	Enter	
					S		code	
1	16	Pressure indicator for valve position	Pressure gauge, 10 bar		16	T	Enter	
C		00 31	Pressure gauge, 6 bar		17	U	equipme selection	
	17	Flow control valve for valve position	Flow control plate	ontrol plate			for valve	
		00 31					positions order cod	
	18	Vertical isolating plate for valve	Pressure separator plate on valve assembly	separator plate on valve assembly			order coc	
		position 00 31						
	19	Vertical supply plate for valve position	Compressed air supply on valve		18	ZU		
		00 31						
	20	Pneumatic accessories				+	+	
		Mounting brackets (pack of 5)	Supplied separately		20	U		
		Inscription label holder for valves	5 50			В		
		Inscription label holder for manifold	5 50			Т		
		subbases						
		Cover cap for manual override, pushing	10 90			N		
		Cover cap for manual override, covered	10 90			V		

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions
18 X 711	Not with valves with reverse operation (1/i) P.O. R.		

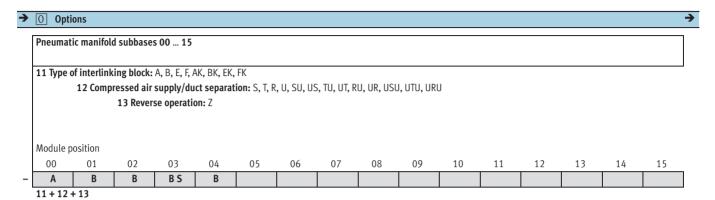


M Mandatory	Data			O Options					→
Module No.	Valve Manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	_	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
547965	45P	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	P	Х	Z
Order example									
547965	45P -	- R -	- V -	K	S	M	P	Х	
1	2	3	4	5	6	7	8	9	10

Or	derin	g table					
Wi	idth		18 mm	26 mm	Condition s	Code	Enter code
M	1	Module No.	547965	547965			
	2	Valve Manifold, pneumatic part	Valve Manifold type 45, VTSA-F, modular su pneumatic connections with G thread	ubbase valves, optimized for flow rate,		45P	
	3	Manual override	Pushing (non-detenting)			-N	
			Pushing/detenting			-R	
			Covered			-V	
	4	Right-hand end plate	Right-hand end plate, with supply air/exha	ust air, internal pilot air supply		-V	
			1 117	ht-hand end plate with supply air/exhaust air, external pilot air supply			
			End plate with pilot air selector, internal pilot air supply				
			End plate with pilot air selector, internal pi	1	-U		
			End plate with pilot air selector, external p	11.7	1	-Z	
			End plate with pilot air selector, external p	ilot air supply, ducted pilot exhaust air	1	-W	
0	5	Port configuration for supply plates	Normal operation: Supply port 1, exhaust p	oort 3/5 separated	2	-K	
			Reverse operation: Exhaust port 1, supply	port 3/5 separated			
			Normal operation: Supply port 1, exhaust p	port 3/5 common	2	-L	
			Reverse operation: Exhaust port 1, supply	port 3/5 common			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fittings			S	
		(standard: threaded connection)	QS push-in fittings			V	
	7	Configuration of all pneumatic	QS push-in fittings, large		3	M	
		connections	QS push-in fittings, small	3	N		
			QS push-in fittings, large and small mixed		3	G	
	8	Outgoing direction of all working lines (standard outlet at front)	90° connection plate, outlet at bottom			Р	
	9	Left-hand supply plate	Left-hand supply plate in front of manifold	subbase 00		Х	
Ψ	10	Reverse operation	Reverse operation as of valve position 00		4	Z	

1 Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		





0	rderiı	ng Table						
W	idth			18 mm	26 mm	Condition	Code	Enter
						S		code
Ţ	11	Pneumatic manifold su	bbases			5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-		Α	Enter the
		block 00 15	subbase	-	2 valve positions, 4 addresses		В	equipme
				2 valve positions, 2 addresses	-	6	E	nt
				-	2 valve positions, 2 addresses	6	F	selected
			Manifold	2 valve positions, 4 addresses	-	7	AK	in the
			subbase with	-	2 valve positions, 4 addresses	7	BK	order
			QS push-in	2 valve positions, 2 addresses		8	EK	code
	<u> </u>		fittings, small	-	2 valve positions, 2 addresses	8	FK	
	12	1	duct separation	Duct separation 1, 3, 5		9 10	S	
		00 15		Duct separation 1		9 10	T	
				Duct separation 3, 5		9 10	R	
				Supply plate			U	
				Supply plate with duct separation 1, 3,		9	SU	
				Supply plate with duct separation 1, 3,		9	US	
				Supply plate with duct separation 1 at	left	9	TU	
				Supply plate with duct separation 1 at	0	9	UT	
				Supply plate with duct separation 3, 5		9	RU	
				Supply plate with duct separation 3, 5	at right	9	UR	
				2 supply plates with duct separation 1	3, 5 in centre		USU	
				2 supply plates with duct separation 1			UTU	
				2 supply plates with duct separation 3			URU	
4	13	Reverse operation 00	. 15	Subsequent valve positions permitted	for reverse operation	11	Z	

5	Manifold subbases must be fitted throughout without any gaps	9 S, T, R, SU,	US, TU, UT, RU, UR
6 E, F	Only with valves (14) M, O and L		No pressure-free zones may be created
7 AK, BK	Only with configuration of all pneumatic connections (7) N or G	10 S, T, R	Cannot be selected on last manifold subbase
8 EK, FK	Only with configuration of all pneumatic connections (7) N or G	11 Z	Only with compressed air supply/duct separation (12) S, SU, US or USU.
	Only with valves (14) M, O and L		A reversible pressure zone cannot be terminated with a right-hand end plate
			(A) V V II



	'	IS																				
Pneu	ımatic	valve p	osition	s 00	. 31																	
1 / V	Valve position 00 31: M, O, J, D, N, K, H, B, G, E, P, Q, R, L																					
17 V	15 Pressure regulator for position 00 31: ZA, ZB, ZC, ZD, ZE, ZK, ZL, ZF, ZG, ZH, ZI, ZJ, ZM, ZN																					
	15 P		_		•					Σ Ε, ΖΚ,	۷L, ۷۲, ۷	2G, ZH,	ZI, ZJ, Z	.M, ZN								
		16 P	ressure	e indica	ator for	positio	on 00	31: T,	U													
			17 F	low cor	ntrol va	lve pos	ition 0	31	: X													
				18 V	ertical	pressu	re isola	ting pl	ate for	positio	on 00	. 31: Z	Γ									
Valv	e positi	on			19 V	ertical	supply	plate f	or posi	tion OC	31:	ZU										
00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	 30	3
	M	M	0	0	0	1	1	Е	Е													

0r	derin	g table						
Wi	dth			18 mm	26 mm	Condition S	Code	Enter code
Ψ	14	Pneumatic valve position	ns 00 31				-	-
0		Valve position 00 31		5/2-way valve, single solenoid with pneur	natic spring return		M	Enter
				5/2-way valve, single solenoid with spring	return		0	equipme
				5/2-way valve, double solenoid			J	nt
				5/2-way valve, double solenoid with dominant signal			D	selection
				2x 3/2-way valve, normally open		12	N	for valve
				2x 3/2-way valve, normally closed		12	K	position
				2x 3/2-way valve, 1x normally closed, 1x	normally open	12	Н	s in
				5/3-way valve, mid-position pressurised			В	order
				5/3-way valve, mid-position closed			G	code
				5/3-way valve, mid-position exhausted			E	
				2x 3/2-way valve, normally open, reverse		13	Р	
				2x 3/2-way valve, normally closed, reverse	•	13	Q	
				2x 3/2-way valve, 1x normally closed, 1x	normally open, reverse operation	13	R	
				Vacant position			L	
	15	Pressure regulator for		Pressure regulator plate for port 1		14	ZA	
		valve position 00 31	10 bar	Pressure regulator plate for port 4			ZB	
				Pressure regulator plate for port 2			ZC	
				Pressure regulator plate for port 4/2			ZD	
				Pressure regulator plate for port 4/2, reve		15	ZE	
				Pressure regulator plate for port 4, reversi		15	ZK	
				Pressure regulator plate for port 2, reversi	ble	15	ZL	
			Input pressure	Pressure regulator plate for port 1		14	ZF	
			6 bar	Pressure regulator plate for port 4			ZG	
				Pressure regulator plate for port 2			ZH	
				Pressure regulator plate for port 4/2			ZI	
				Pressure regulator plate for port 4/2, reve		15	ZJ	
				Pressure regulator plate for port 4, reversi		15	ZM	
Ψ				Pressure regulator plate for port 2, reversi	ble	15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

13 **P, Q, R** Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible). Not with right-hand end plate (4) Y, Z

14 ZA, ZF Not permitted in zones with reverse operation.

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H



→	O Options
	Pneumatic accessories
	Fileumatic accessories
	U,B,T,N,V
+	10N
•	
	20

01	derin	g Table					
Wi	dth		18 mm	26 mm	Condition	Code	Enter
					S		code
Ψ	16	Pressure indicator for valve position	Pressure gauge, 10 bar		16	T	Enter
0		00 31	Pressure gauge, 6 bar		17	U	equipment selection
	17	Flow control valve for valve position	Flow control plate		18	Х	for valve positions in
		00 31					
	18	Vertical isolating plate for valve	Pressure separator plate on valve assembly	1	19	ZT	order code
		position 00 31					
	19	Vertical supply plate for valve position	Compressed air supply on valve		18	ZU	
		00 31					
	20	Pneumatic accessories				+	+
		Mounting brackets (pack of 5)	Supplied separately		20	U	
		Inscription label holder for valves	5 50			В	
		Inscription label holder for manifold	5 50		Т		
		subbases					
		Cover cap for manual override, pushing	10 90			N	
		Cover cap for manual override, covered	10 90			V	

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions.
18 X, ZU	Not with valves with reverse operation (14) P, Q, R		Cannot be combined with DIN H-rail



Size	es of Pneumatic Connections				
		Code	Duct	Width	
				18 mm	26 mm
7		Configu	ration of a	Il pneumatic connections	
4	Right-hand end plate	M	12,14	G1/4 (QS-G1/4-10)	G½ (QS-G¼-10)
	V, X, Y, U, Z, W	G	12,14	G1/4 (QS-G1/4-10)	G½ (QS-G¼-10)
		N	12,14	G1/4 (QS-G1/4-8)	G1/4 (QS-G1/4-8)
4	Right-hand end plate	M	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)
	V, X, U		1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)
		N	1, 3, 5	G½ (QS-G½-12)	G½ (QS-G½-12)
9	Left-hand supply plate	M	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)
	Х	G	1, 3, 5	G½ (QS-G½-16)	G½ (QS-G½-16)
		N	1, 3, 5	G½ (QS-G½-12)	G½ (QS-G½-12)
11	Type of interlinking block	M	2, 4	G1/8 (QS-G1/8-8)	G½ (QS-G¼-10)
	Large				
	A, B, E, F				
11	Type of interlinking block	N	2, 4	G½ (QS-G½-6)	G1/4 (QS-G1/4-8)
	Small				
	AK, BK, EK, FK				

Ordering Data — Individual Valve Valve Manifolds Type 44 VTSA, Type 45 VTSA-F — Metric Series

FESTO

Ordering Data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 2	4 V DC			•	
	М	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-1T1L	539184
Pa		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-1T1L	539158
			42 mm ¹⁾	VSVA-B-M52-AZD-D1-1T1L	543698
	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-1T1L	539185
8		spring return	26 mm	VSVA-B-M52-MZD-A1-1T1L	539159
			42 mm ¹⁾	VSVA-B-M52-MZD-D1-1T1L	543699
	J	5/2-way valve, double solenoid,	18 mm	VSVA-B-B52-ZD-A2-1T1L	539182
No Ser		bistable	26 mm	VSVA-B-B52-ZD-A1-1T1L	539156
			42 mm ¹⁾	VSVA-B-B52-ZD-D1-1T1L	543696
	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-1T1L	539183
6		dominant signal	26 mm	VSVA-B-D52-ZD-A1-1T1L	539157
			42 mm ¹⁾	VSVA-B-D52-ZD-D1-1T1L	543697
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-1T1L	539178
The second	`	normally open	26 mm	VSVA-B-T32U-AZD-A1-1T1L	539152
			42 mm ¹⁾	VSVA-B-T32U-AZD-D1-1T1L	543692
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-1T1L	539176
1 p		normally closed	26 mm	VSVA-B-T32C-AZD-A1-1T1L	539150
S. A. S.			42 mm ¹⁾	VSVA-B-T32C-AZD-D1-1T1L	543690
	H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-1T1L	539180
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-1T1L	539154
			42 mm ¹⁾	VSVA-B-T32H-AZD-D1-1T1L	543694
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-1T1L	539186
		mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-1T1L	539160
			42 mm ¹⁾	VSVA-B-P53U-ZD-D1-1T1L	543700
	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-1T1L	539188
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-1T1L	539162
			42 mm ¹⁾	VSVA-B-P53C-ZD-D1-1T1L	543702
	E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-1T1L	539187
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-1T1L	539161
			42 mm ¹⁾	VSVA-B-P53E-ZD-D1-1T1L	543701
	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-1T1L	539179
		normally open	26 mm	VSVA-B-T32F-AZD-A1-1T1L	539153
			42 mm ¹⁾	VSVA-B-T32F-AZD-D1-1T1L	543693
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-1T1L	539177
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-1T1L	539151
			42 mm ¹⁾	VSVA-B-T32N-AZD-D1-1T1L	543691
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-1T1L	539181
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-1T1L	539155
			42 mm ¹⁾	VSVA-B-T32W-AZD-D1-1T1L	543695

¹⁾ Type 44 VTSA only

Ordering Data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 1	10 V AC		<u> </u>		_
∕©.	М	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-2AT1L	539171
		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-2AT1L	539145
			42 mm ¹⁾	VSVA-B-M52-AZD-D1-2AT1L	543685
la de	> 0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-2AT1L	539172
		spring return	26 mm	VSVA-B-M52-MZD-A1-2AT1L	539146
			42 mm ¹⁾	VSVA-B-M52-MZD-D1-2AT1L	543686
No.	J	5/2-way valve, double solenoid,	18 mm	VSVA-B-B52-ZD-A2-2AT1L	539169
A ST		bistable	26 mm	VSVA-B-B52-ZD-A1-2AT1L	539143
			42 mm ¹⁾	VSVA-B-B52-ZD-D1-2AT1L	543683
	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-2AT1L	539170
\mathcal{O}_{\geq}		dominant signal	26 mm	VSVA-B-D52-ZD-A1-2AT1L	539144
			42 mm ¹⁾	VSVA-B-D52-ZD-D1-2AT1L	543684
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-2AT1L	539165
BI	<u></u>	normally open	26 mm	VSVA-B-T32U-AZD-A1-2AT1L	539139
			42 mm ¹⁾	VSVA-B-T32U-AZD-D1-2AT1L	543679
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-2AT1L	539163
1 Bar		normally closed	26 mm	VSVA-B-T32C-AZD-A1-2AT1L	539137
			42 mm ¹⁾	VSVA-B-T32C-AZD-D1-2AT1L	543677
	H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-2AT1L	539167
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-2AT1L	539141
			42 mm ¹⁾	VSVA-B-T32H-AZD-D1-2AT1L	543681
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-2AT1L	539173
		mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-2AT1L	539147
			42 mm ¹⁾	VSVA-B-P53U-ZD-D1-2AT1L	543687
	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-2AT1L	539175
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-2AT1L	539149
			42 mm ¹⁾	VSVA-B-P53C-ZD-D1-2AT1L	543689
1.00	F E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-2AT1L	539174
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-2AT1L	539148
			42 mm ¹⁾	VSVA-B-P53E-ZD-D1-2AT1L	543688
	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-2AT1L	539166
		normally open	26 mm	VSVA-B-T32F-AZD-A1-2AT1L	539140
			42 mm ¹⁾	VSVA-B-T32F-AZD-D1-2AT1L	543680
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-2AT1L	539164
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-2AT1L	539138
	L		42 mm ¹⁾	VSVA-B-T32N-AZD-D1-2AT1L	543678
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-2AT1L	539168
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-2AT1L	539142
			42 mm ¹⁾	VSVA-B-T32W-AZD-D1-2AT1L	543682

¹⁾ Type 44 VTSA only

Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Right-hand end pl	ate				
60	V	With supply air/exhaust air, internal pilot air supply, G½		VABE-S6-1R-G12	539234
1000	Х	With supply air/exhaust air, external pilot air supply, G½		VABE-S6-1RZ-G12	539236
End plate with pilo	ot air selector			_	•
\overline{a}	Υ	Internal pilot air supply		VABE-S6-1RZ-G-B1	539238
	U	Internal pilot air supply, ducted pilot exhaust air			
	Z	External pilot air supply			
	W	External pilot air supply, ducted pilot exhaust air			
Manifold subbase	, port pattern t	o ISO 15407-2 and ISO 5599-2 – Type 44 VTSA		·	·
	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2S-G18-2T2	539224
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1S-G14-2T2	539220
370	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	VABV-S2-1S-G38-T2	542458
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2S-G18-2T1	539226
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1S-G14-2T1	539222
	G	1 valve position, 1 address, for single solenoid valves	42 mm	VABV-S2-1S-G38-T1	542459
Manifold subbase	, optimized for	flow rate – Type 45 VTSA-F	,	,	,
	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2HS-G18-2T2	546215
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1HS-G14-2T2	546211
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2HS-G18-2T1	546214
200	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1HS-G14-2T1	546210

Valve Manifolds Type 44 VTSA – Metric Series

Ordering Data										
Designation	Code	Description	Width	Туре	Part No.					
Individual subbase	e, port pattern	to ISO 15407-2 and ISO 5599-2, electrical connection w	rith plug connector M12 – Type 4	4 VTSA						
	Threaded	connection, internal pilot air supply								
15 34	-	Connections at side, G ¹ / ₈	18 mm	VABS-S4-2S-G18-B-R3	541070					
	-	Connections at side, G ¹ / ₄	26 mm	VABS-S4-1S-G14-B-R3	541069					
	-	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-B-R3	546104					
	Threaded	connection, external pilot air supply	<u>'</u>	<u>'</u>	l .					
	» -	Connections at side, G½8	18 mm	VABS-S4-2S-G18-R3	541064					
601] -	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-R3	541063					
	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-R3	546101					
Individual subbase	e, port pattern	to ISO 15407-2, electrical connection with cable manifol	lds – Type 44 VTSA	·	!					
100000000000000000000000000000000000000	Threaded	Threaded connection, internal pilot air supply								
	-	Connections at side, G1/8	18 mm	VABS-S4-2S-G18-B-K2	541067					
	-	Connections at side, G ¹ / ₄	26 mm	VABS-S4-1S-G14-B-K2	541065					
	Threaded	Threaded connection, external pilot air supply								
	-	Connections at side, G½8	18 mm	VABS-S4-2S-G18-K2	539723					
	-	Connections at side, G ¹ / ₄	26 mm	VABS-S4-1S-G14-K2	539725					
Individual subbase		to ISO 5599-2, electrical connection with spring-loaded	manifold – Type 44 VTSA							
	Threaded	connection, internal pilot air supply								
	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-B-C1	546762					
	Threaded	Threaded connection, external pilot air supply								
	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-C1	546760					
Individual subbase	e, port pattern	to ISO 5599-2, electrical connection for self-assembly –	Type 44 VTSA							
	Threaded	connection, internal pilot air supply								
	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-B-K1	546102					
	Threaded	connection, external pilot air supply	L	1	ı					
100) 	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-K1	546099					

Ordering Data								
Designation	Code	Description	Width	Туре	Part No.			
Separator plate								
	S	Duct separation 1, 3, 5		VABD-S6-10-P3-C	539228			
	Т	Duct separation 1		VABD-S6-10-P1-C	539227			
	R	Duct separation 3, 5	3, 5					
90° connection pl	ate	·		·				
88	Р	Outlet at bottom, connecting thread G½	18 mm	VABF-S4-2-A2G2-G18	539719			
	Р	Outlet at bottom, connecting thread G1/4	26 mm	VABF-S4-1-A2G2-G14	539721			
	P	Outlet at bottom, connecting thread G3/8	42 mm ¹⁾	VABF-S2-1-A1G2-G38	546097			
Supply plate								
	L	With exhaust plate, 3/5 common, G½		VABF-S6-10-P1A7-G12	539231			
	K	With exhaust port cover, 3/5 separated, G½		VABF-S6-10-P1A6-G12	539230			
Vertical supply pla	ate				'			
	ZU	Connecting thread G1/8	18 mm	VABF-S4-2-P1A3-G18	540173			
	9	Connecting thread G ¹ / ₄	26 mm	VABF-S4-1-P1A3-G14	540171			
and the second	₂	Connecting thread G3/8	42 mm ¹⁾	VABF-S2-1-P1A3-G38	546093			

¹⁾ Type 44 VTSA only

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Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate	<u>'</u>		<u> </u>		
	ZA	For port 1, 10 bar	18 mm	VABF-S4-2-R1C2-C-10	540153
		For port 1, 10 bar	26 mm	VABF-S4-1-R1C2-C-10	540154
		For port 1, 10 bar	42 mm ¹⁾	VABF-S2-1-R1C2-C-10	546084
	ZF	For port 1, 6 bar	18 mm	VABF-S4-2-R1C2-C-6	540151
		For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6	540152
*		For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6E	549876
		For port 1, 6 bar	42 mm ¹⁾	VABF-S2-1-R1C2-C-6	546083
	ZB	For port 4, 10 bar	18 mm	VABF-S4-2-R3C2-C-10	540157
		For port 4, 10 bar	26 mm	VABF-S4-1-R3C2-C-10	540158
		For port 4, 10 bar	42 mm ¹⁾	VABF-S2-1-R3C2-C-10	546086
	ZG	For port 4, 6 bar	18 mm	VABF-S4-2-R3C2-C-6	540155
		For port 4, 6 bar	26 mm	VABF-S4-1-R3C2-C-6	540156
		For port 4, 6 bar	42 mm ¹⁾	VABF-S2-1-R3C2-C-6	546085
	ZC	For port 2, 10 bar	18 mm	VABF-S4-2-R2C2-C-10	540161
		For port 2, 10 bar	26 mm	VABF-S4-1-R2C2-C-10	540162
		For port 2, 10 bar	42 mm ¹⁾	VABF-S2-1-R2C2-C-10	546088
	ZH	For port 2, 6 bar	18 mm	VABF-S4-2-R2C2-C-6	540159
		For port 2, 6 bar	26 mm	VABF-S4-1-R2C2-C-6	540160
		For port 2, 6 bar	42 mm ¹⁾	VABF-S2-1-R2C2-C-6	546087
	ZD	For ports 2 and 4, 10 bar	18 mm	VABF-S4-2-R4C2-C-10	540165
		For ports 2 and 4, 10 bar	26 mm	VABF-S4-1-R4C2-C-10	540166
		For ports 2 and 4, 10 bar	42 mm ¹⁾	VABF-S2-1-R4C2-C-10	546090
	ZI	For ports 2 and 4, 6 bar	18 mm	VABF-S4-2-R4C2-C-6	540163
		For ports 2 and 4, 6 bar	26 mm	VABF-S4-1-R4C2-C-6	540164
		For ports 2 and 4, 6 bar	42 mm ¹⁾	VABF-S2-1-R4C2-C-6	546089
	ZE	For ports 2 and 4, reversible, 10 bar	18 mm	VABF-S4-2-R5C2-C-10	540169
		For ports 2 and 4, reversible, 10 bar	26 mm	VABF-S4-1-R5C2-C-10	540170
		For ports 2 and 4, reversible, 10 bar	42 mm ¹⁾	VABF-S2-1-R5C2-C-10	546092
	ZJ	For ports 2 and 4, reversible, 6 bar	18 mm	VABF-S4-2-R5C2-C-6	540167
		For ports 2 and 4, reversible, 6 bar	26 mm	VABF-S4-1-R5C2-C-6	540168
		For ports 2 and 4, reversible, 6 bar	42 mm ¹⁾	VABF-S2-1-R5C2-C-6	546091
	ZL	For port 2, reversible, 10 bar	18 mm	VABF-S4-2-R6C2-C-10	546252
		For port 2, reversible, 10 bar	26 mm	VABF-S4-1-R6C2-C-10	546251
		For port 2, reversible, 10 bar	42 mm ¹⁾	VABF-S2-1-R6C2-C-10	546832
	ZN	For port 2, reversible, 6 bar	18 mm	VABF-S4-2-R6C2-C-6	546248
		For port 2, reversible, 6 bar	26 mm	VABF-S4-1-R6C2-C-6	546247
		For port 2, reversible, 6 bar	42 mm ¹⁾	VABF-S2-1-R6C2-C-6	546831
	ZK	For port 4, reversible, 10 bar	18 mm	VABF-S4-2-R7C2-C-10	546254
		For port 4, reversible, 10 bar	26 mm	VABF-S4-1-R7C2-C-10	546253
		For port 4, reversible, 10 bar	42 mm ¹⁾	VABF-S2-1-R7C2-C-10	546834
	ZM	For port 4, reversible, 6 bar	18 mm	VABF-S4-2-R7C2-C-6	546250
		For port 4, reversible, 6 bar	26 mm	VABF-S4-1-R7C2-C-6	546249
		For port 4, reversible, 6 bar	42 mm ¹⁾	VABF-S2-1-R7C2-C-6	546833

¹⁾ Type 44 VTSA only

Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Pressure gauge			<u> </u>		
	Т	With cartridge connection for regulator, 10 bar	18 mm	PAGN-26-16-P10	543487
		for regulator plate, code ZA, ZB, ZC, ZD, ZE	26 mm	-	
			42 mm ¹⁾	PAGN-40-16-P10	548010
	U	With cartridge connection for regulator, 6 bar	18 mm	PAGN-26-10-P10	543488
	for regulator plate, code ZF, ZG, ZH, ZI, ZJ		26 mm	7	
			42 mm ¹⁾	PAGN-40-10-P10	548009
Cartridge for regu	lator plate			•	,
	-	For tubing O.D. 4 mm		QSP10-4	172972
	_	For tubing O.D. 3/16"		QSP10-3/16U	172975
	_	For tubing O.D. 716		Q3P10-3/100	1/29/5
Flow control plate		·			•
	Х	Controls the flow of exhaust air after the valve to ducts 3 and 5	18 mm	VABF-S4-2-F1B1-C	540176
The same of the sa			26 mm	VABF-S4-1-F1B1-C	540175
	a	20 111		77.57 37 17151 0	310273
			42 mm ¹⁾	VABF-S2-1-F1B1-C	546095
VIII)"					
Vertical shut-off p	late	·			
\Diamond	ZT	2/2-way valve for shutting off the operating pressure	18 mm	VABF-S4-2-L1D1-C	542884
		at the valve position	26 mm	VABF-S4-1-L1D1-C	542885
	<u>~</u>			20 IIIII	
	. 0		42 mm ¹⁾	VABF-S2-1-L1D1-C	546096
Multi-pin node	<u> </u>		<u> </u>		
Mutti-piii iloue	lτ	Tension spring, for threaded connection, 36-pin		VABE-S6-1LF-C-M1-C36M	543412
	'	tension spring, for tineaded connection, 50 pm		VADE SO ILI C IIII C OIII	343412
	MD4			VARE CO AIT C MA COT	5/2/4/
	MP1	Sub-D plug, 37-pin		VABE-S6-1LT-C-M1-S37	543414
Individual electric					
	-MP2	Multi-pin node with individual connection M12, 6-way		VABE-S6-LT-C-S6-R5	549046
	-MP3	Multi-pin node with individual connection M12, 10-way		VABE-S6-LT-C-S10-R5	549047
0					
		Cover for individual connection M12, 6-way		VAEM-S6-C-S6-R5	549048
		Cover for individual connection wi12, o-way	VALIVI-30-C-30-K3	343040	
	-	Cover for individual connection M12, 10-way	VAEM-S6-C-S10-R5	549049	
\		, ,			
Pneumatic interfa	ice				
6.3	-	For electrical manifold CPX		VABA-S6-1-X1	543416

¹⁾ Type 44 VTSA only

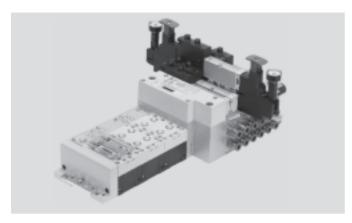
Ordering Data												
Designation	Code	Description		Туре	Part No.							
Connecting cable	with Sub-D plu	g socket										
	Polyureth	ane, IP65										
	GA	Connecting cable for max. 8 solenoid coils, 10-pin,	2.5 m	NEBV-S1W37-E-2,5-LE10	539240							
	GB	suitable for chain link trunking	5 m	NEBV-S1W37-E-5-LE10	539241							
	GC		10 m	NEBV-S1W37-E-10-LE10	539242							
	GD	Connecting cable for max. 22 solenoid coils, 26-pin,	2.5 m	NEBV-S1W37-E-2,5-LE26	539243							
	GE	suitable for chain link trunking	5 m	NEBV-S1W37-E-5-LE26	539244							
	GF		10 m	NEBV-S1W37-E-10-LE26	539245							
	GG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	NEBV-S1W37-K-2,5-LE37	539246							
	GH		5 m	NEBV-S1W37-K-5-LE37	539247							
	GI		10 m	NEBV-S1W37-K-10-LE37	539248							
	Polyvinyl	Polyvinyl chloride, IP65										
	GK	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	NEBV-S1W37-KM-2,5-LE10	543271							
	GL		5 m	NEBV-S1W37-KM-5-LE10	543272							
	GM		10 m	NEBV-S1W37-KM-10-LE10	543273							
	GN	Connecting cable for max. 22 solenoid coils, 27-pin	2.5 m	NEBV-S1W37-KM-2,5-LE27	543274							
	GO		5 m	NEBV-S1W37-KM-5-LE27	543275							
	GP		10 m	NEBV-S1W37-KM-10-LE27	543276							
	GQ	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	NEBV-S1W37-KM-2,5-LE37	543277							
	GR		5 m	NEBV-S1W37-KM-5-LE37	543278							
	GS		10 m	NEBV-S1W37-KM-10-LE37	543279							

Ordering Data					
Designation	Code	Description	Type	Part No.	
Cover for multi-pir	n plug				
	-	For user configuration		NECV-S1W37	545974
Cover					
\Diamond	L	Blanking plate for vacant position	18 mm	VABB-S4-2-WT	539213
The state of the s			26 mm	VABB-S4-1-WT	539212
			42 mm	VABB-S2-1-WT	543186
• • • • • • • • • • • • • • • • • • •	N	Cover cap for manual override, pushing	10 pieces	VAMC-S6-CH	541010
<u> </u>	V	Cover cap for manual override, covered	10 pieces	VAMC-S6-CS	541011
<u>~</u> ©	-	End cap for electrical manifold module, size 18 mm and 26 mm	VABD-S4-E-C	547713	
Inscription label h	older				
	В	Clip-on inscription label holder for valve cap	5 pieces	ASCF-T-S6	540888
*	Т	Inscription label holder for manifold blocks	5 pieces	ASCF-M-S6	540889
Push-in fitting			I		<u> </u>
	-	Connecting thread G1/4 for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₄ -10	186101
		Connecting thread G1/4 for tubing O.D. 8 mm	10 pieces	QS-G ¹ / ₄ -8	186099
		Connecting thread G1/8 for tubing O.D. 10 mm	10 pieces	QS-G ¹ /8-10	190643
		Connecting thread G1/8 for tubing O.D. 8 mm	10 pieces	QS-G ¹ /8-8	186098
		Connecting thread G½ for tubing O.D. 6 mm	10 pieces	QS-G ¹ /8-6	186096
		Connecting thread G½ for tubing O.D. 16 mm	1 piece	QS-G ¹ / ₂ -16	186105
		Connecting thread G3/8 for tubing O.D. 10 mm	10 pieces	QS-G3/8-10	186102
		Connecting thread G3/8 for tubing O.D. 12 mm	10 pieces	QS-G3/8-12	186103
Silencer	·				
	-	Connecting thread G ¹ / ₄		U-1/4	2316
	L	Connecting thread G½		U-1/2	2310
0	K	Connecting thread G½		U-1/2-B	6844

Ordering Data						
Designation	Code	Description	Description			
Blanking plug						
	Threaded	connection				
	-	Thread G½	10 pieces	B-1/8	3568	
	-	Thread G ¹ / ₄	10 pieces	B-1/4	3569	
DIN H-rail mountii	ng					
		VTSA/VTSA-F with fieldbus	3 pieces	CPX-CPA-BG-NRH	526032	
<u> </u>	-	VTSA/VTSA-F with multi-pin plug	VTSA/VTSA-F with multi-pin plug 2 pieces			
Wall mounting						
9	U	Mounting bracket		VAME-S6-10-W	539214	
Jser manual						
	D	User manual for valve manifold VTSA/VTSA-F	German	P.BE-VTSA-44-DE	538922	
	E		English	P.BE-VTSA-44-EN	538923	
	S		Spanish	P.BE-VTSA-44-ES	538924	
~	F		French	P.BE-VTSA-44-FR	538925	
	I		Italian	P.BE-VTSA-44-IT	538926	
	V		Swedish	P.BE-VTSA-44-SV	538927	

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series





- Modular multi-functional valve manifold for up to 32 valves:
 - Type 44 VTSA, ISO 15407-2/ISO 5599-2
 - Type 45 VTSA-F with optimized flow
- Different valve sizes on one valve manifold:
 - 0.71 in (ISO 02)
 - 1.02 in (ISO 01)
 - 1.65 in (ISO 1), type 44 VTSA only
- Flow rate: up to 53.0 scfm
- Design suitable for electrical peripherals CPX

Product Range Overview														
Electrical connection	Valve types													
	5/2-way valve, single solenoid with pneumatic spring return	5/2-way valve, single solenoid with spring return	5/2-way valve, double solenoid	5/2-way valve, double solenoid dominant switching	2x 3/2-way valve, normally open	2x 3/2-way valve, normally closed	2x 3/2-way valve: 1x normally open, 1x normally closed	5/3-way valve, mid-position pressurised	5/3-way valve, mid-position closed	5/3-way valve, mid-position exhausted	2x 3/2-way valve, normally open, reverse operation	2x 3/2-way valve, normally closed, reverse operation	2x 3/2-way valve: 1x normally open, 1x normally closed, reverse operation	Blanking plate for vacant position
	M	0	J	D	N	K	Н	В	G	E	Р	Q	R	L
Electrical multi-pin plug connection, CageClamp	-	-	•	-	-	-	•	-	-	-	•	•	-	•
Electrical multi-pin plug connection, Sub-D (37-pin)	•	•	•	•	•	•	-	-	-	•	•	•	-	-
Fieldbus connection/control block	•	-	-	-	•						-	-		

Features

Flexible

- Easy modification and expansion due to high degree of modularity. Fast connection of the subbases by means of four screws.
- Fully modular system allows the combination of 0.71 in (Size 02),
 1.02 in (Size 01) and 1.65 in (Size 1) valves on the same manifold without the need for any transition/adapter plate.
- Change direction of working ports with easy-to-install angle plate.
- Fieldbus valve terminal suitable for CPX electrical peripherals.

Easily integrated

 Fieldbus nodes: Interbus, DeviceNet, Profibus DP, CANopen, CC-Link via CPX terminal

- Ethernet: Modbus/TCP, EtherNet/IP, TCP/IP via CPX terminal
- Full complement of CPX I/O modules
- Expandable up to 32 solenoid coils
- Integration of a wide range of function modules possible
- Supply plates permit a flexible air supply and variable pressure zones

Comprehensive

- High-performance valves in a sturdy metal housing
- Complete range of vertical sandwich components such as pressure regulators, flow control valve, individual pressure supply, shutoff plate (hot swap).
- Standard air qualities:
 40 micron filtration grade. Can be used with lubricated or non-lubricated air, and inert gases.

 Manual override available, with momentary, locking, or hidden (non-accessible) options.

Installation and maintenance

- Ready-to-install unit, preassembled and tested
- Durable, low cost identification by label holder on the valve or label holder on the subbase.
- Secure wall mounting or DIN rail mounting
- Fast troubleshooting thanks to LEDs on the valves and diagnosis via fieldbus.
- Reliability of service thanks to valves that can be replaced easily and quickly.
- Easy fault identification using CPX-MMI handheld diagnostic unit.

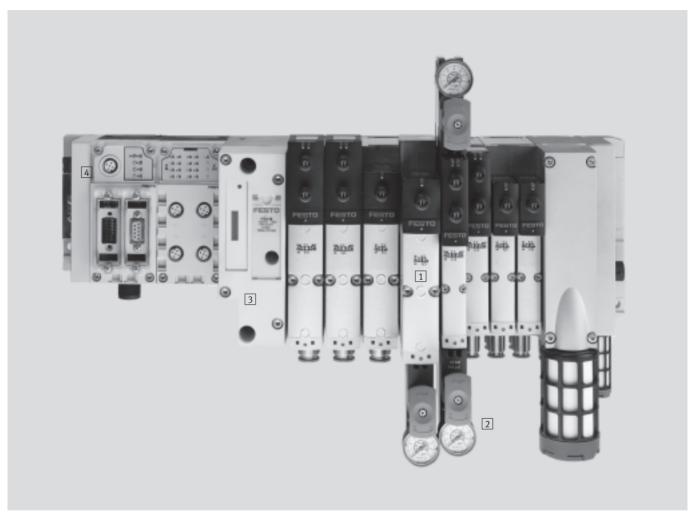
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- → www.festo.com/catalog/vtsa
- → www.festo.com/catalog/vtsa-f

Features and Benefits

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series





1 Combination of sizes

The flexible combination of different valve sizes on a single valve terminal (0.71 in, 1.02 in and 1.65 in) allows adaptation to different flow requirements. For greater freedom and optimized applications.

2 Operating efficiency

Adjustment of regulators without tools. And with the standardized operating direction from above for regulators and valves, this terminal offers the solution to just about every requirement in terms of functionality.

3 Connection to CPX

What about fieldbus and modular I/Os? Connection to the modern CPX terminal is an added benefit. This level of freedom, modularity, and versatility is unmatched in any valve manifold solution.

4 Decentralized intelligence

The CPX-MMI-1 hand-held device explains errors in plain text and helps expedite troubleshooting, reducing downtimes. Remote maintenance via Ethernet/Internet eliminates the need for servicing at night and over long distances, which can often be very expensive. The on-site intelligence permits CMS (Condition Monitoring Systems) for each valve and statistical error logging with history and timestamp.

A higher degree of modularity

- Valve manifold type 44 VTSA complies to ISO 15407-2 in width 0.71 and 1.02 in and with ISO 5599-2 in width 1.65 in. The VTSA terminal can be used for all applications
- Simple connection of pneumatic and electrical components
- Flow rate up to 53.0 scfm
- 5/2-way, 2x 3/2-way and 5/3-way valve functions
- Voltage options: 24 V DC or 110 V AC
- IP65 rated
- Modular and flexible
- · Easy diagnostics and maintenance
- Reliable and durable
- Competitive pricing

Overview - Key Features

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Valve Manifold

Reduced downtimes: LED diagnosis on the spot

Width 0.71, 1.02 and 1.65 in can be combined on a single manifold without adapter

Pneumatic interface to CPX

Straightforward electrical connections

- Fieldbus connection via CPX
- Multi-pin plug connection with pre-assembled cable or manifold strip (Cage Clamp)
- Control block via CPX
- Individual connection

CPX diagnostic interface for — handheld devices (channel-oriented diagnosis down to the individual valve)

Quick mounting:

Direct mounting using screws or DIN H-rail

Secure:

Valves, outputs and logic voltage can be switched off separately

ed valve)

Reliable operation:

Manual override: pushing/detented or with covr

Flexible:

- 32 valve positions/32 solenoid coils
- One valve series for a wide range of flow rates

Functional:

Large ports, flow-optimized ducts, robust metal thread or pre-assembled QS connections

Modular:

Supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports

Comprehensive valve functions

Practical:

Large inscription labels

Valve Functions

- 5/2-way valve
- Single solenoid valve,
 pneumatic/spring return
- Double solenoid valve
- Double solenoid valve with dominant signal
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
 - 1x normally open,
 - 1x normally closed 1x normally open,
 - 1x normally closed, reversible

- 5/3-way valve
 - Mid-position pressurized
 - Mid-position closed
 - Mid-position exhausted

Special Features

Multi-pin plug manifold

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

Fieldbus manifold/control block

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Individual valve

- Electrical connection via standardized 4-pin M12 plug or via 4-pin clamped manifold connection for configuration by the user
- Available with internal/external pilot air supply

Combinable

- Width 0.71 in: valve flow rate up to 24.7 scfm
- Width 1.02 in: valve flow rate up to 49.4 scfm
- Width 1.65 in: valve flow rate up to 53.0 scfm
- Width 1.65 in, 1.02 in and 0.71 in can be combined on a single valve manifold

Overview – Key Features

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



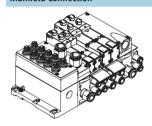
Individual Connection



Valves on individual subbases can be used for actuators further away from the valve manifold.

The electrical connection is established using a standard 4-pin M12 plug 24 V DC (EN 61076-2-101) or it can be configured by the user with a 4-pin clamped manifold connection 24 V DC or 110 V AC.

Manifold Connection

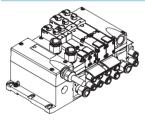


An individual connecting cable carries the control signal between the controller and the valve manifold.

The valve manifolds can be fitted with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug 24 V DC

Multi-pin Plug Connection



Control signals from the controller to the valve manifold are transmitted via a pre-assembled multi-core cable or a self-assembled multi-pin plug connection (CageClamp), which substantially reduces installation time. The valve manifolds can be fitted with max. 32 valves and max. 32 solenoid coils.

Variants

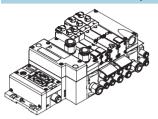
- Multi-pin plug connection with manifold strip (CageClamp)
 24 V DC or 110 V AC
- Pre-assembled connecting cable 24 V DC
- Sub-D plug connector for fitting by users, 37-pin

Overview – Key Features

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Fieldbus Connection via the CPX System



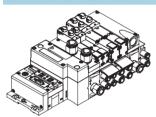
An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve manifolds with fieldbus interfaces can be configured with up to 16 manifold subbases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Variants

- Profibus-DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- Ethernet/IP
- CPX manifold
 - → www.festo.com/catalog/cpx

Control Block Connection via the CPX System



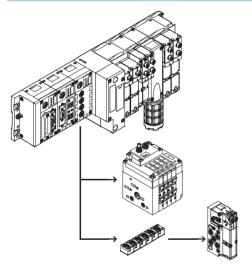
Controllers integrated in the Festo valve manifolds permit the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve manifolds can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence.

In the master operation mode, manifold groups can be designed with many options and functions, which can autonomously control a medium-sized machine/system.

- CPX manifold
 - → www.festo.com/catalog/cpx

CP String Extension



The optional string extension allows additional valve manifolds and I/O modules to be connected to the fieldbus node of the CPX manifold. Different input and output modules as well as CPV-SC, CPV and CPA valve manifolds can be connected. The maximum length of the CP string extension is 32.8 feets, which means that the extension modules can be mounted directly on site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

The CP string interface offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve manifolds
- Logic supply for the output modules
- → www.festo.com/catalog/cpi

Overview - Pneumatic Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Modular Pneumatic Components

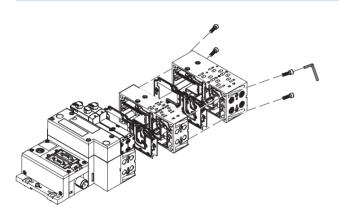
The modular design of the VTSA/ VTSA-F facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation. The system consists of manifold subbases and valves.

The manifold subbases are screwed together and thus form the support system for the valves.

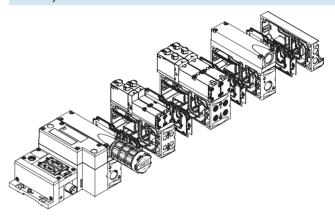
Inside, the manifold subbases contain the connection ducts for supplying compressed air to and venting from the valve manifold as well as the working ports for the pneumatic cylinders from each valve.

Each manifold subbase is connected to the next using four screws. Individual manifold sections can be isolated and further blocks inserted by loosening these screws. This ensures that the valve manifold can be rapidly and reliably expanded.

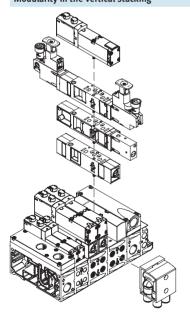
Modularity in the basic system



Modularity in the valves



Modularity in the vertical stacking



Overview - Electrical Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Modular Electrical Peripherals

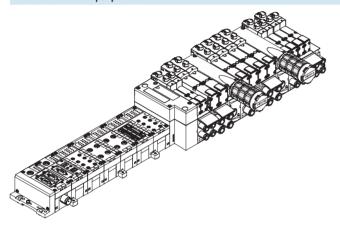
The manner in which the valves are actuated differs according to whether you are using a multi-pin manifold or fieldbus manifold.

The VTSA/-VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

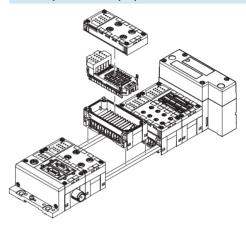
Parallel linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnosis
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data

VTSA with electrical peripherals CPX



Modularity with electrical peripherals CPX



Overview - Multi-pin Connection

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Valve Manifold with Multi-pin Plug Connection

Order code:

- 44E for the electrical components
- 44P for the pneumatic components
- 45P... for the pneumatic components.
 High flow rate with optimized manifold subbases.

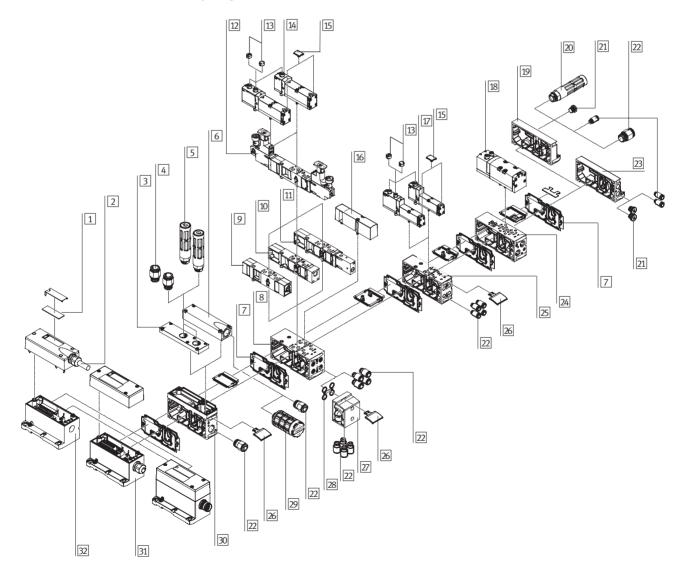
Valve manifolds with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold subbases width 0.71 and 1.02 in are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold subbases width 1.65 in are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The following multi-pin plug connections to IP65 are available:

- 37-pin Sub-D connection (24 V DC): The connecting cable can be ordered in lengths of 8.2, 16.4 and 32.8 ft for max. 8, 22 or 32 solenoid coils.
- Manifold strip
 (24 V DC or 110 V AC)



Overview – Multi-pin Connection Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



	Brief description	→ Page
1 Inscription labels	Large, for multi-pin plug connection	-
2 Multi-core cable		98
3 Exhaust plate	Ports 3 and 5 separated	95
4 Fittings	For supply plate	99
5 Silencer	For supply plate	99
6 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95
7 Duct separation/seal		95
8 Manifold subbase	For valves with a width of 1.02 in	95
9 Flow control plate		97
10 Vertical supply plate		95
11 Vertical shut-off plate		97
12 Pressure regulator plate		96
13 Cover cap	For manual override, pushing, covered	99
14 Valve	Width 1.02 in	91
15 Inscription label holder	For valve	99
16 Blanking plate	For unused valve position (vacant position)	99
17 Valve	Width 0.71 in	91
18 Valve	Width 1.65 in (type 44 only)	91
19 Right-hand end plate		93
20 Silencer	For end plate	99
21 Blanking plugs		100
22 Fittings		99
23 End plate with pilot air selector		93
24 Manifold subbase	For valves with a width of 1.65 in (type 44 only)	93
25 Manifold subbase	For valves with a width of 0.71 in	93
26 Inscription label holder	For supply plate, subbase, 90° connection plate	99
27 90° connection plate		95
28 Seals		95
29 Silencer		99
30 Supply plate		95
31 Multi-pin plug connection	Via manifold strip (CageClamp) 24 V DC or 110 V AC	97
32 Multi-pin plug connection	With multi-core cable 24 V DC	97

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate. Exhaust port cover 6 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Exhaust port cover 6 with plastic exhaust air silencer type U-1/2
- Vertical shut-off plate - Vertical supply plate
- A pressure regulator plate
- Flow control plate

FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Valve Manifold with Fieldbus Connection, Control Block (Electrical Peripherals CPX)

Order code:

- 50E-... for the electrical peripherals
- 44P for the pneumatic components
- 45P... for the pneumatic components.
 High flow rate with optimized manifold subbases.

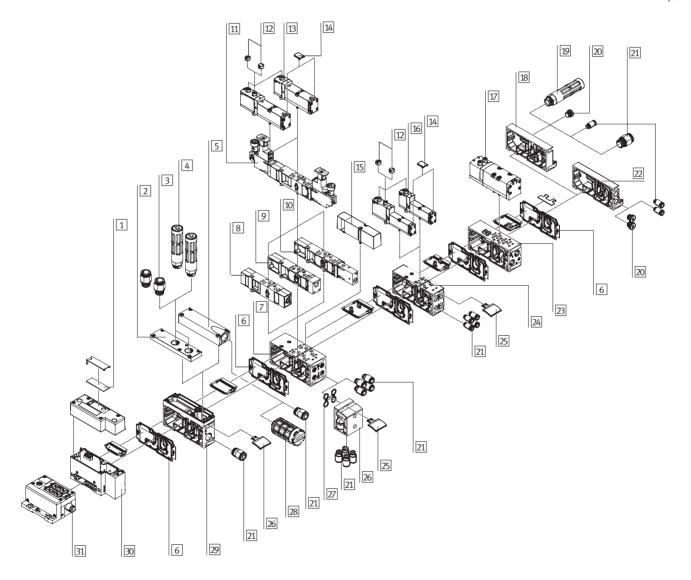
Valve manifolds with fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils.

Each valve position can be fitted with any valve or a blanking plate.

The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated feature-rich diagnostic system
- Preventive maintenance concepts



Overview - Fieldbus Connection



Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

	Brief description	→ Page
Inscription labels	Large, for pneumatic interface CPX	-
2 Exhaust plate	Ports 3 and 5 separated	95
3 Fittings	For supply plate	99
4 Silencer	For supply plate	99
Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95
Duct separation/seal		95
7 Manifold subbase	For valves with a width of 1.02 in	93
8 Flow control plate		97
9 Vertical supply plate		95
10 Vertical shut-off plate		97
Pressure regulator plate		96
12 Cover cap	For manual override, pushing, covered	99
3 Valve	Width 1.02 in	91
4 Inscription label holder	For valve	99
Blanking plate	For unused valve position (vacant position)	99
l6 Valve	Width 0.71 in	91
7 Valve	Width 1.65 in (type 44 only)	91
8 Right-hand end plate		93
9 Silencer	For end plate	99
Blanking plugs		100
1 Fittings		99
End plate with pilot air selector		93
Manifold subbase	For valves with a width of 1.65 in (type 44 only)	93
Manifold subbase	For valves with a width of 0.71 in	93
Inscription label holder	For supply plate/subbase/90° connection plate	99
6 90° connection plate		95
7 Seals		95
8 Silencer		99
9 Supply plate		95
Pneumatic interface		97
Fieldbus interface		_

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate.

Exhaust port cover 5 with plastic exhaust air silencer type U-1/2

A pressure regulator plate

Exhaust port cover 5 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Vertical shut-off plate
- Vertical supply plate
- Flow control plate

Overview – Single Subbases Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Individual Subbase

Order code:

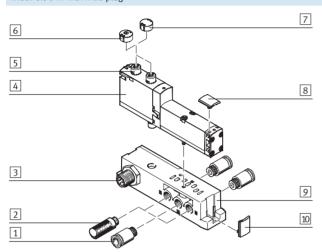
• Using individual part numbers

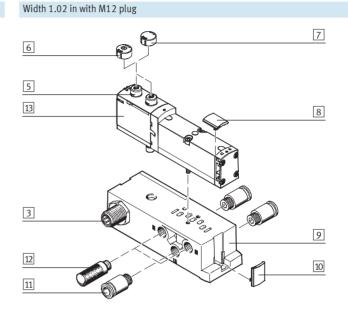
Individual subbases can be equipped with any valve.

The electrical connection is established using a standard 4-pin M12 plug (EN 61076-2-101) or it can be

configured by the user with a 4-pin clamped manifold connection/open cable end.

Width 0.71 in with M12 plug



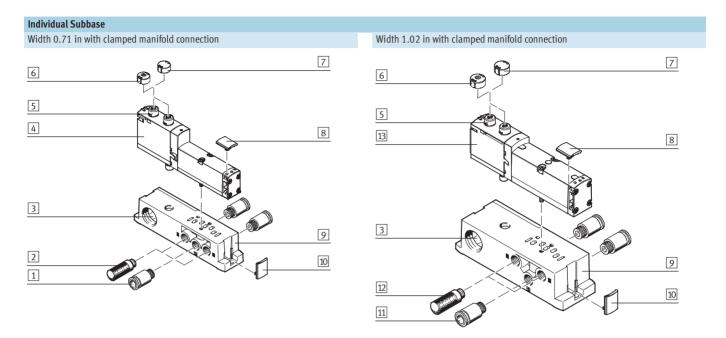


		Brief description	→ Page
1	Fitting	1/8 NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2	Silencer	1/8 NPT for supply/exhaust ports (1, 3, 5)	99
3	Electrical connection M12 ¹⁾	4-pin	-
4	VSVA valve	Width 0.71 in	91
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	99
7	Cover cap	For manual override, covered	99
8	Inscription label holder	For valves	99
9	Individual subbase	For valve VSVA	94
10	Inscription label holder	For manifold blocks	99
11	Fitting	1/4 NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
12	Silencer	1/4 NPT for supply/exhaust ports (1, 3, 5)	99
13	VSVA valve	Width 1.02 in	91

¹⁾ Only with 24 V DC

Overview – Single Subbases Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

FESTO

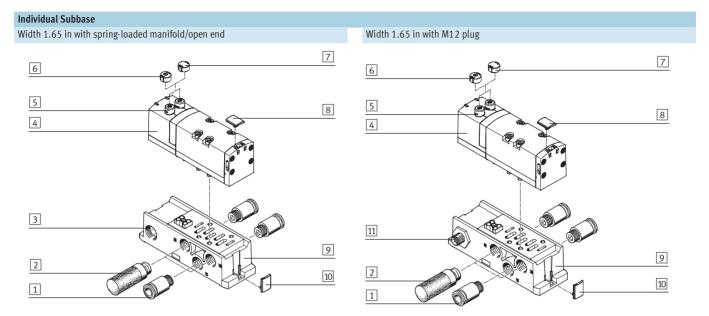


		Brief description	→ Page
1	Fitting	1/8 NPT for aupply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2	Silencer	1/8 NPT for supply/exhaust ports (1, 3, 5)	99
3	Manifold connection ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 0.71 in	91
5	Manual override	By pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	99
7	Cover cap	For manual override, covered	99
8	Inscription label holder	For valves	99
9	Individual subbase	For valve VSVA	94
10	Inscription label holder	For manifold blocks	99
11	Fitting	1/4 NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
12	Silencer	1/4 NPT for supply/exhaust ports (1, 3, 5)	99
13	VSVA valve	Width 1.02 in	91

^{1) 24} V DC or 110 V AC

Overview – Single Subbases Valve Manifolds Type 44 VTSA – Inch Series

FESTO



		Brief description	→ Page
1	Fitting	3/8 NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	99
2	Silencer	3/8 NPT for supply/exhaust ports (1, 3, 5)	99
3	Clamped manifold connection/open end ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 1.65 in	91
5	Manual override	Pushing/detenting, per solenoid coil	-
6	Cover cap	For manual override, pushing	99
7	Cover cap	For manual override, covered	99
8	Inscription label holder	For valves	99
9	Individual subbase	For valve VSVA	94
10	Inscription label holder	For manifold blocks	99
11	Electrical connection M12 ²⁾	4-pin	-

^{1) 24} V DC or 110 V AC 2) Only for 24 V DC

Overview – Individual Connection

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Valve Manifold with Individual Connection

Order code:

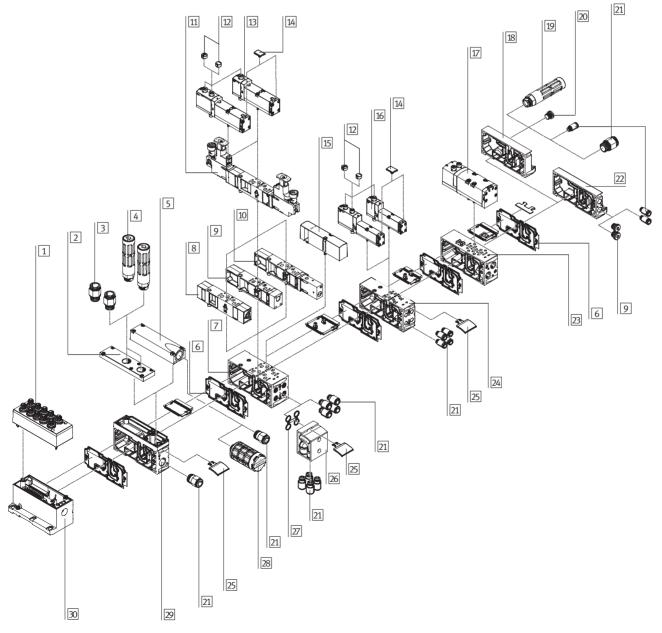
- 44E for the electrical components
- 45E for the electrical components
- 44P for the pneumatic components
- 45P for the pneumatic components

Valve manifolds with individual connection can be expanded with up to 20 valves with max. 20 solenoid coils. The manifold subbases width 0.71 and 1.02 in are either prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold subbases width 1.65 in are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve depending on the size.

- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.

The electrical connection is established via a 5-pin M12 plug.



Overview - Individual Connection



Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

	Brief description	→ Page
Cover	For individual connection	97
2 Exhaust plate	Ports 3 and 5 separated	95
3 Fittings	For supply plate	99
4 Silencer	For supply plate	99
5 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	95
6 Duct separation/seal		95
7 Manifold subbase	For valves with a width of 1.02 in	93
8 Flow control plate		97
9 Vertical supply plate		95
10 Vertical shut-off plate		97
11 Pressure regulator plate		96
12 Cover cap	For manual override, pushing, covered	99
13 Valve	Width 1.02 in	91
14 Inscription label holder	For valve	99
15 Blanking plate	For unused valve position (vacant position)	99
16 Valve	Width 0.71 in	91
17 Valve	Width 1.65 in (type 44 only)	93
18 Right-hand end plate		93
19 Silencer	For end plate	99
20 Blanking plugs		100
21 Fittings		99
22 End plate with pilot air selector		93
23 Manifold subbase	For valves with a width of 1.65 in (type 44 only)	93
24 Manifold subbase	For valves with a width of 0.71 in	93
25 Inscription label holder	For supply plate, subbase, 90° connection plate	99
90° connection plate		95
27 Seals		95
28 Silencer		99
29 Supply plate		95
30 Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	97

Note

The choice of silencer to be used depends on the type of vertical stacking of the valve positions to the left and the right of the supply plate.

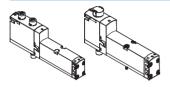
Exhaust port cover 5 with metal exhaust air silencer type U-1/2-B

- P pressure regulator plate
- B pressure regulator plate
- AB pressure regulator plate
- Vertical shut-off plate
- Exhaust port cover 5 with plastic exhaust air silencer type U-1/2 - Vertical supply plate
- A pressure regulator plate
- Flow control plate

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Subbase Valve



VTSA/VTSA-F offers a comprehensive range of valve functions. All valves are equipped with piston spool and patented sealing system which facilitate efficient sealing, a broad pressure range and long service life.

Subbase valves can be quickly replaced since the tubing connections remain on the subbase.

Irrespective of the valve function there are subbase valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. It must be noted here that these valves must be operated via a separate pressure zone.

Blanking Plate



Plate without valve function for reserving valve positions on a valve manifold.

Valves and blanking plates are attached to the manifold subbase using two screws.

Valve Fu	Valve Function									
Code	Circuit symbol	Width			Description					
		0.71 in	1.02 in	1.65 in						
M	14 4 2 1 14 5 1 3	•	•	•	5/2-way valve, single solenoid • Pneumatic spring return					
0	14 4 2 14 5 1 3	•	•	•	5/2-way valve, single solenoid • Spring return					
J	14 4 2 12	•	•	•	5/2-way valve, double solenoid					
D	14 5 1 3	•	•	•	5/2-way valve, double solenoid Dominant signal with port 14 on the control side					
N	10 10 10 10 12/14 1 5 3	•	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return					
K	12/14 1 5 3 (14)	•	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return					

FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Valve Fu	Valve Function									
Code	Circuit symbol	Width			Description					
		0.71 in	1.02 in	1.65 in	<u> </u>					
Н	12/14 1 5 3 (14)		-	-	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 44 psi					
В	14 5 1 3	•	•	•	5/3-way valve • Mid-position pressurized ¹⁾ • Spring force return					
G	14 W 4 2 W 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position closed ¹⁾ • Spring force return					
E	14 W 4 2 W 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position exhausted ¹⁾ • Spring force return					
P	110 110 12/14 11 33/55 11 (14) (5) (1) (3)	•	-	•	2x 3/2-way valve, single solenoid Reverse operation Normally open Pneumatic spring return					
Q	12/14 11 33/55 11 (14) (5) (1) (2)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return					
R	114 11 33/55 11 (14) (5) (1) (9)	•	•	-	2x 3/2-way valve, single solenoid Reverse operation Normal position 1x closed 1x open Pneumatic spring return					
L		•	•	•	For valve manifold only: Blanking plate for vacant valve position					

If neither solenoid coil is energized, the valve moves to its mid-position by means of spring force.
 If both coils are energized at the same time, the valve remains in the previously assumed switching position.

Design

Valve replacement

The valves are attached to the metal manifold subbase using two screws. This means that they can be easily

replaced. The high-quality of the manifold subbase guarantees good long-term sealing tightness.

Expansion

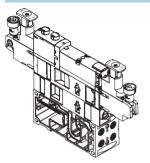
Vacant positions can be equipped with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain

unchanged during this process.
The order code VSVA-... is located on the front of the valve beneath the manual override.

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Vertical Stacking



Additional function units can be added to each valve position between the subbase and the valve. These functions, designated as vertical stacking, facilitate special functioning or control

of the respective individual valve position.

Combinations of several valve sizes on one valve manifold are possible.

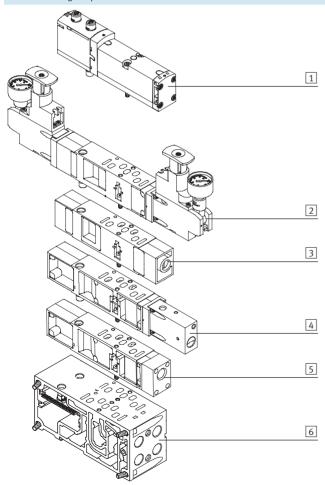
Note

The operation of the components should be checked when combining multiple vertical stacking components.

The following combination of reversible valve manifolds with vertical stacking components is not permitted:

- Reversible pressure regulating plates
- Throttle plates
- Vertical isolating plates
- Vertical supply plates

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

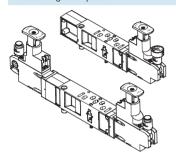
- 1 ISO valve
- 2 Pressure regulator plate
- 3 Flow control plate
- 4 Vertical shut-off plate
- 5 Vertical supply plate6 Manifold subbase

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Vertical Stacking

Pressure regulator plate



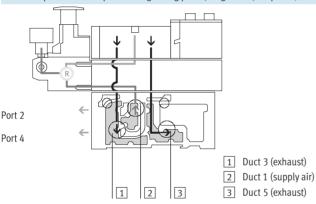
An adjustable pressure regulator can be installed between the subbase and the valve in order to control the force of the respective actuator.

This pressure regulating valve maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2 (type 44 only)
- For supply pressure up to 88 psi or up to 147 psi
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Mode of operation of the pressure regulating plate (P regulation) for port 1; code: ZA, ZF



This pressure regulator regulates the pressure before the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

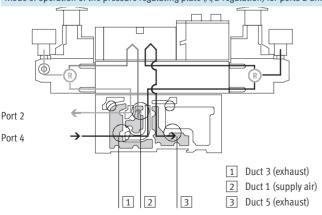
- The pressure regulator is not affected by venting, as the pressure is regulated before the valve.
- The pressure regulator can always be adjusted, as the pressure from the valve manifold is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4
- A lower working pressure (e.g. 44 psi)

than the operating pressure present on the valve manifold (e.g. 118 psi) is required.

Mode of operation of the pressure regulating plate (A/B regulation) for ports 2 and 4; code: ZD, ZI



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold subbase via the valve to duct 2, it is then regulated and made available at port 2 of the manifold subbase. At the same time, venting takes place via duct 4 of the manifold subbase, via the regulator and via the valve into duct 5 of the manifold subbase.

Restrictions

 The pressure regulator cannot be adjusted in the exhaust position.
 For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurized in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Application examples

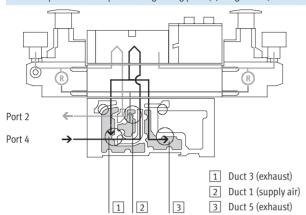
 When two different working pressures are required instead of the valve manifold operating pressure at ports 2 and 4.

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Vertical Stacking

Mode of operation of the pressure regulating plate (A/B regulation, reversible) for ports 2 and 4, reversible; code: ZE, ZJ



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. The regulated compressed air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode. This means

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split among ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold subbase. The exhaust air is simultaneously routed via duct 4 of the manifold subbase and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then drawn off via the manifold subbase.

Application examples

- When two different pressures are required in ducts 2 and 4 instead of the operating pressure.
- When fast exhaust performance is required.
- When the pressure regulator must always be adjustable.

Note

- Reversible pressure regulating plates may only be combined with valves that can be operated in reversible mode.
- Valves in valve positions with vertical shut-off plates are operated with internal pilot air supply, even when the valve manifold is operated with external pilot air supply.
- The following combination of reversible valve manifolds with vertical stacking components is not permitted:
- Reversible pressure regulating plates
- Flow control plates
- Vertical shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated before the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way valves (code N, K, H) not used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Vertical :	Stacking – Pressure Regulating Plat		_					
Code		Type Width Supply pressur			Description			
			0.71 in	1.02 in	1.65 in	88 psi	147 psi	
<u> </u>	regulating plate for port 1 (P regula						_	
ZA	♦ 2	VABF-S4R1C2-C-10	-	-	-	_	-	Regulates the operating pressure in duct 1 before the directional control valve
ZF	14 5 1 3 12	VABF-S4R1C2-C-6	•	•	•	•	-	
Pressure	regulating plate for port 2 (B regular	or)	l			_	_	
ZC	4 2	VABF-S4R2C2-C-10	•	•	•	_	-	Regulates the operating pressure in duct 2 after the directional control valve
ZH	14 5 1 3 12	VABF-S4R2C2-C-6	•	•	•	•	-	
Pressure	regulating plate for port 4 (A regula	or)						
ZB	♦ 2	VABF-S4R3C2-C-10	•	•	•	-	•	Regulates the operating pressure in duct 4 after the directional control valve
ZG	14 5 1 3 12	VABF-S4R3C2-C-6	•	•	•	•	-	
Pressure	regulating plate for ports 2 and 4 (A	B regulator)	,	•	•			
ZD		VABF-S4R4C2-C-10	•	•	•	-	•	Regulates the operating pressure in ducts 2 and 4 after the directional control valve
ZI	14 5 1 3 12	VABF-S4R4C2-C-6	•	-	-	-	-	Note These pressure regulating plates cannot be combined with reversible 2x 3/2-way valves (code P, Q, R).
Pressure	regulating plate for port 2, reversibl	e (B regulator)		_				
ZL	A 2 🛇	VABF-S4R6C2-C-10	-	•	•	-	•	Reversible pressure regulator for port 2
ZN	14 5 1 3 12	VABF-S4R6C2-C-6	-	-	-	-	_	
Pressure	regulating plate for port 4, reversible	e (A regulator)						
ZK		VABF-S4R7C2-C-10	•	•	•	-	•	Reversible pressure regulator for port 4
ZM	14 5 1 9 12	VABF-S4R7C2-C-6	•	•	•	•	-	

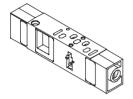
Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Vertical	Vertical Stacking – Pressure Regulating Plate									
Code		Туре	Width	Width		Supply pressure		Description		
			0.71 in	1.02 in	1.65 in	88 psi	147 psi			
Pressure	Pressure regulating plate for ports 2 and 4, reversible (AB regulator)									
ZE	14 5 1 3 12	VABF-S4R5C2-C-10				-		Reversible pressure regulator for ports 2 and 4 Pressure regulation before the valve Redirects the operating pressure from duct 1 to ducts 3 and 5 Routes the exhaust air from duct 1 to ducts 3 and 5		
ZJ		VABF-S4R5C2-C-6	•	•		•	-	Note This pressure regulating plate cannot be combined with standard 2x 3/2-way valves (code N, K, H). Reversible 2x 3/2-way valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.		



Vertical Stacking - Flow Control Plate



This plate is used for exhaust air flow control in ducts 3 and 5 of a valve in order to adjust the speed of the actuator.

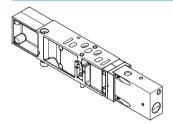
Ducts 3 and 5 can be adjusted independently of each other.

Note

On reversible valve manifolds, supply air flow control takes place in ducts 3 and 5 before the valve.

Code		Туре	Width			Description
			0.71 in	1.02 in	1.65 in	
X	4 2	VABF-S4F1B1-C	•	•	•	Controls the flow of exhaust air after the valve to ducts 3 and 5

Vertical Stacking - Vertical Shut-off Plate



With this plate a valve can be shut off from the supply pressure of the Manifold. This means that the valve can be removed without shutting off the pressure.

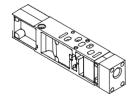
Following activation of the shut-off, the exhaust air/return air from the cylinder is drawn off via the M5 threaded connection.

Note

It must be ensured that the operating pressure of the valve manifold lies within the range of the required pilot pressure (i.e. min. 44 psi).

Code		Туре				Description
			0.71 in	1.02 in	1.65 in	
ZT	33	VABF-S4L1D1-C	•	•		 2/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 12 and 14 for the valve position Supplies the valve position with internal pilot air

Vertical Stacking – Vertical Supply Plate



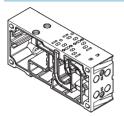
With this plate a valve can be supplied with individual operating pressure independently of the operating pressure of the manifold.

Code		Туре	Width	Vidth D		Description
			0.71 in	1.02 in	1.65 in	
ZU	14 5 1 3 12	VABF-S4P1A3	•	•	•	Plate with port 11 for supplying an individual operating pressure for a valve position

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Manifold Subbase



VTSA/VTSA-F is based on a modular system which consists of manifold subbases and valves. Manifold subbases are available for valve width 0.71 and 1.02 in in a double grid, i.e. two valves per manifold subbase. For width 1.65 in (type 44 only) there are manifold subbases for one valve per subbase.

The manifold subbase contains a ducting seal and electrical linking. They can be freely mixed within a valve manifold. The manifold subbases are screwed together and thus form the support system for the valves.

Inside the manifold blocks are the connection channels for supplying compressed air to and venting from the valves on the manifold as well as the

working lines for the pneumatic cylinders for each valve.
Each manifold subbase is connected to the next using four screws. Individual manifold sections can be isolated and further manifold subbases inserted by loosening these screws. This ensures that the valve manifold can be rapidly and reliably expanded.

Port Patterns on the Type 44 VTSA	e Manifold Subbase		Type 45 VTSA-F	
Width 0.71 in	Width 1.02 in	Width 1.65 in	Width 0.71 in	Width 1.02 in
O joogool	000000		0 100001	

Code	nection Plate for Working Ports (2, 4		Width			Ports	Working ports (2, 4)
			0.71 in	1.02 in	1.65 in	1	in the 90° connection plate
Р		NPT thread: VABF-S4A2G2-N	•	•	•	2 and 4	Outlet at bottom Connection size for 0.71 in width: NPT Connection size for 1.02 in width: NPT Connection size for 1.65 in width: NPT

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Code		Туре	Width			No. of valve positions/soleno	Working ports (2, 4) on manifold subbase
			0.71 in	1.02 in	1.65 in	id coils	
lanifol	d subbase for multi-pin plug/fieldb	ous connection for double solen	oid valves				
K		NPT thread: VABV-S4-2S-N18-2T2	•	-	-	2/4	Connection sizes for 0.71 in width: 1/8 NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
K	040	NPT thread: VABV-S4-1S-N14-2T2	-	•	-	2/4	• Connection sizes for 1.02 in width: 1/4 NPT, QS-1/4-3/8-U, QS-1/4-5/16-U
K		NPT thread: VABV-S2-1S-N38-2T2	-	-	•	2/4	• Connection sizes for 1.65 in width: 3/8 NPT, QS-3/8-3/8-U, QS-3/8-1/2-U
anifol	d subbase for multi-pin plug/fieldb	ous connection for single solence	oid valves		1	1	
K		NPT thread: VABV-S4-2S-N18-2T1	•	-	-	2/2	• Connection sizes for 0.71 in width: 1/8 NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
K	000	NPT thread: VABV-S4-1S-N14-2T1	-	•	_	2/2	• Connection sizes for 1.02 in width: 1/4 NPT, QS-1/4-3/8-U, QS-1/4-5/16-U
K		NPT thread: VABV-S2-1S-N38-2T1	-	_	-	2/2	• Connection sizes for 1.65 in width: 3/8 NPT, QS-3/8-3/8-U, QS-3/8-1/2-U

Manifold	Subbase Variants – Type 45 VTSA-	F				
Code		Туре			No. of valve positions/ solenoid coils	Working ports (2, 4) on manifold subbase
Manifold	subbase for multi-pin plug/fieldbus	connection for double solenoic	l valves			
A AK		NPT thread: VABV-S4-2HS-N18-2T2	•	-	2/4	• Connection sizes for 0.71 in width: 1/8 NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
B BK	000	NPT thread: VABV-S4-1HS-N14-2T2	-	•	2/4	• Connection sizes for 1.02 in width: 1/4 NPT, QS-1/4-3/8-U, QS-1/4-5/16-U
Manifold	subbase for multi-pin plug/fieldbus	connection for single solenoid	valves	•		
E EK		NPT thread: VABV-S4-2HS-N18-2T1	•	-	2/2	• Connection sizes for 0.71 in width: 1/8 NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
F FK	000	NPT thread: VABV-S4-1HS-N14-2T1	-	•	2/2	• Connection sizes for 1.02 in width: 1/4 NPT, QS-1/4-3/8-U, QS-1/4-5/16-U

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Compressed Air Supply and Venting

Right-hand end plate

- Code V



Port configuration for supply plates Exhaust air 3/5 separated

- Code K



Right-hand end plate

- Code X



Port configuration for supply plates Exhaust port 3/5 common

- Code L



End plate with pilot air selector

- Code Y. U. Z. W



The valve manifold VTSA/VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components of the manifold will always offer good performance, even with large-scale expansions. The valve manifold is supplied via supply plates (max. 16 per manifold) or via an end plate. Venting is performed either using silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate. There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust 3/5 port separated

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 44 and 147 psi.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 44 psi, you must operate your valve manifold using external pilot air supply. The pilot air supply is supplied via port 14 on the right-hand end plate to this end. This is the case even if the valve manifold is operated with different pressure zones.

Note

If a gradual pressure build-up in the system using a pressurized on-off valve is required, external pilot supply air where the control pressure applied during switch-on is already very high should be selected.

Right-hand End Plate

Different right-hand end plates are available.

With the following two end plates, the outgoing direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with supply air/exhaust air

- Internal pilot air supply: Code V
- External pilot air supply: Code X

For end plates with pilot air selector, the outgoing direction of the ports is to the front face of the valve manifold. This means that all of the ports on the manifold can be combined in one outgoing direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- Internal pilot air supply: Code Y
- External pilot air supply: Code Z
- Internal pilot air supply, ducted pilot exhaust air: Code U
- External pilot air supply, ducted pilot exhaust air: Code W

Note

The end plate with pilot air selector must be used in combination with a supply plate.

The reversible 3/2-way valves (code P, Q, R) must only be operated in selector position 1 or 2 (code Z, Y).

Right-hand End Plate with Coding Cap						
Code	Selector position					
Z	1					
Υ	2					
W	3					
U	4					

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

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	and End Plate						
Code	Type of compressed air supply and	d pilot air supply	Width		1	Description	
			0.71 in 1.02 in 1.65 in		1.65 IN		
V	Right-hand end plate	3 5 12 14 1		•		Supply air/exhaust air, internal pilot air supply, silencer Pilot air supply is branched internally from port 1 Port 14 is sealed with a blanking plug Exhaust 3/5 via silencer For operating pressure in the range 44 147 psi Pilot exhaust ¹⁾	
X	0000	3 5 5 12 14 1		•	-	Supply air/exhaust air, external pilot air supply, silencer • Pilot air supply between 2 and 10 bar is connected at port 14 • Exhaust 3/5 via silencer • For operating pressure in the range –13.2 147 psi (suitable for vacuum) • Pilot exhaust ¹⁾	
Code ²⁾	End plate with pilot air selector		1		·I		
Y (2)		12 14 1		•	•	Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1/12/14 are internally connected Ports 12/14 are sealed with blanking plugs Pilot exhaust air is vented via valve housing	
U (4)		3 5 12 14		•	•	Internal pilot supply air, ducted exhaust air Pilot air supply is branched internally from port 1 Ports 1/14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust via port 12 with silencer ¹⁾	
Z (1)		3 5 12 14		•		External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12/14 are internally connected Pilot exhaust air is vented via valve housing	
W (3)		3 5 12 14		•		External pilot supply air, ducted exhaust air Pilot air supply is connected at port 14 Pilot exhaust via port 12 with silencer ¹⁾	

- Ducted pilot exhaust air is only possible with turned seals on the valve
 Selector position in brackets

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Compressed Air Supply/Duct Separation

Additional supply plates can be used for larger manifolds or to create pressure zones.

These can be selected at any point before or after manifold subbases.

Supply plates contain the ports:

- Compressed air supply port (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA/VTSA-F with ducted exhaust air With ducted exhaust air, venting can be performed via a supply plate or a right-hand end plate (code V or X). If a duct separation is required, there are three different options:

- Duct separation 1, 3, 5: Code S
- Duct separation 1: Code T
- Duct separation 3, 5: Code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side:
 - Code SU, TU, RU
- Supply plate with duct separation on the right-hand side:
 Code US, UT, UR
- 2 supply plates with intermediate duct separation:
 Code USU, UTU, URU

Supply	Plates					
Code		Туре	Width			Description
			0.71 in	1.02 in	1.65 in	
U		Exhaust port 3/5 common For NPT thread: VABF-S6-10-P1A7-N12 Exhaust air 3/5 separated For NPT thread: VABF-S6-10-P1A6-N12	•	•		Supply plate without duct separation (no R, S or T selected)
SU TU RU			•	•	-	Supply plate with duct separation on left, if R, S or T selected
US UT UR			•			Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	•	2 supply plates with duct separation in centre, if R, S or T selected

Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Configur	ration of All Pneumatic C	onnections with NPT Th	read							
Code ¹⁾			Connection		Designation	Code M Push-in connector large	Code N Push-in connector small			
V		-	Right-hand end p	late, internal pilot air	supply, silencer					
	6.0		1 Compre vacuum	ssed air/ supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U			
	10000000000000000000000000000000000000		3/5 Exhaust	air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT			
	• 0 < 5 / 2		14 Pilot air	supply	Blanking plug	B-1/4-NPT	B-1/4-NPT			
Х			Right-hand end p	late, external pilot air	supply, silencer	·	•			
			1 Compre vacuum	ssed air/ supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U			
			3/5 Exhaust	air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT			
				naust air	Via silencer	U-1/4-B-NPT	U-1/4-B-NPT			
			14 Pilot air	supply	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U			
Y (2)		12 12 3		ot air selector, interna	_					
		1 5	12/14 Pilot air	supply/	Blanking plug/push-in fitting	B-1/4-NPT /	B-1/4-NPT /			
		14 16	pilot ex	naust air		QS-1/4-3/8-U	QS-1/4-5/16-U			
U (4)		12 12 3	End plate with pilot air selector, internal pilot air supply, ducted exhaust air							
		14 14		supply/ naust air	Blanking plug/blanking plug	B-1/4-NPT / B-1/4-NPT	B-1/4-NPT / B-1/4-NPT			
Z (1)		12 12 3	End plate with pil	ot air selector, externa	al pilot air supply					
		14 14		supply/ naust air	Push-in fitting or silencer/push-in fitting	QS-1/4-3/8-U or U-1/4-B-NPT / QS-1/4-3/8-U	QS-1/4-5/16-U or U-1/4-B-NPT / QS-1/4-5/16-U			
W (3)		12 12 3			al pilot air supply, ducted exhaust					
		16 5		supply/ naust air	Push-in fitting or silencer/blanking plug	QS-1/4-3/8-U or U-1/4-B-NPT / B-1/4-NPT	QS-1/4-5/16-U or U-1/4-B-NPT / B-1/4-NPT			

¹⁾ Selektor position in brackets.

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



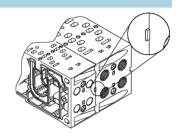
Creation of Pressure Zones and Separation of Exhaust Air

The valve manifold VTSA/VTSA-F offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating the internal supply ducts between the manifold subbases using an appropriate duct separation. Compressed air is supplied and vented by using a supply plate.

The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F.

Duct separations are integrated ex-works as per your order.
Duct order and separations can be distinguished by their coding, even when the valve manifold is assembled.



Creating	Pressure Zones					
Code	Separating seal		Width			Description
	Pictorial examples	Coding	0.71 in	1.02 in	1.65 in	
T			•	•	•	Duct 1 separated
S	5 3		•		•	Duct 1 and 3/5 separated
R			•	•	•	Duct 3/5 separated

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Examples: Compressed Air Supply and Pilot Air Supply, Right-hand End Plate

Internal pilot air supply, silencer/ducted exhaust air

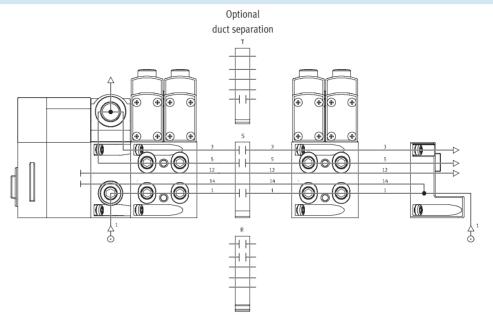
The diagram opposite shows an example for the configuration and connection of the compressed air

Right-hand end plate

Code V

supply with internal pilot supply air. Port 14 on the right-hand end plate is tightly sealed. Exhaust air 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.

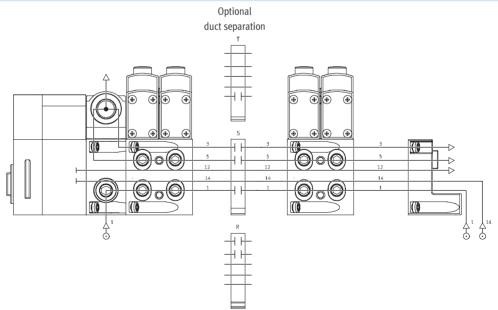


External pilot air supply, silencer/ducted exhaust air

Right-hand end plate Code X

The diagram opposite shows an example for the configuration and connection of the compressed air supply with external pilot supply air. Port 14 on the right-hand end plate is equipped with a fitting for this. Exhaust air 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.



Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

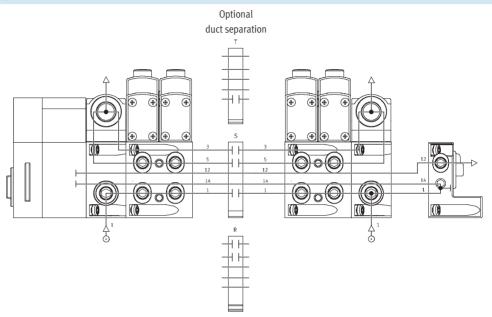


Examples: Compressed Air Supply and Pilot Air Supply via End Plate with Pilot Air Selector

Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate Code Y, U - code U shown

The diagram opposite shows an example for the configuration and connection of the compressed air supply with internal pilot supply air. Port 14 on the right-hand end plate is tightly sealed. Exhaust air 3/5 is ducted or drawn off via the silencer. Duct separations can be used optionally to create pressure zones.

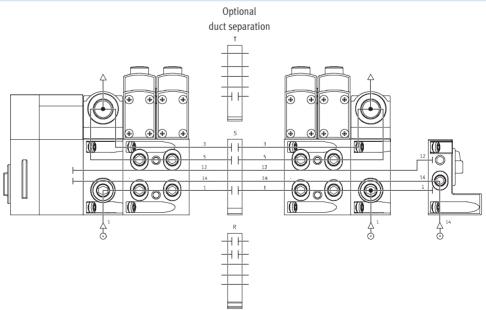


External pilot air supply, ducted exhaust air/silencer

Right-hand end plate Code Z, W - code Z shown

The diagram opposite shows an example for the configuration and connection of the compressed air supply with external pilot supply air. Port 14 on the right-hand end plate is equipped with a fitting for this. Exhaust air 3/5 is ducted or drawn off via the silencer. Duct separations can be used

optionally to create pressure zones.



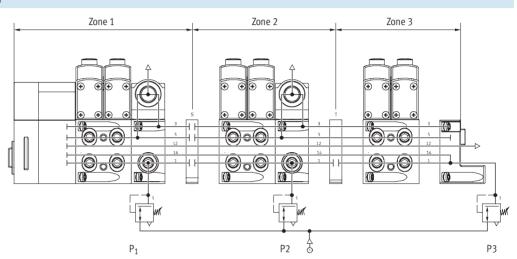
Pneumatic Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

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Examples: Creation of Pressure Zones

VTSA/VTSA-F with CPX manifold connection

VTSA/VTSA-F allows the creation of up to 16 pressure zones (32 pressure zones if only size 1 (1.65 in), ISO 5599-2, is fitted). The diagram shows an example for the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Electrical Components

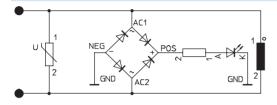
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

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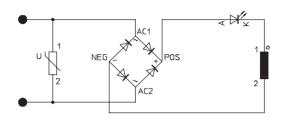
Protective Circuit

Each VTSA/VTSA-F solenoid coil is protected with a spark arresting protective circuit as well as against reverse-polarity protection.

24 V DC version



110 V AC version

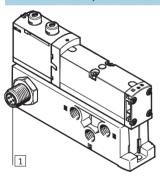


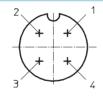
Individual Valve

Valves can also be used on individual subbases for actuators further away from the valve manifold.

- Electrical M12 connector, 4 pin 24 V DC
- Screw terminal connection for configuration by the user
 24 V DC or 110 V AC

Electrical Connection, Individual Valve 24 V DC





1 Connector plug M12x1, male, 4-pin to EN 61076-2-101 Pin allocation M12 on individual valve to ISO 20401

With positive logic:

Pin1 - Not allocated

Pin2 – 24 V DC for coil 12

Pin3 - 0 V for coil 12 and 14 or

Pin4 – 24 V DC for coil 14

With negative logic:

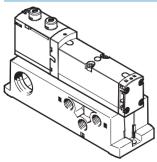
Pin1 - Not allocated

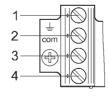
Pin2 - 0 V for coil 12

Pin3 - 24 V DC for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical Connection, Individual Valve, 24 V DC or 110 V AC





Terminal allocation for assembly by the user

With positive logic:

- Unused (with 110 V AC connection for earthing)
- 2 24 V DC for coil 12
- 3 0 V for coil 12 and 14
- 4 24 V DC for coil 14

With negative logic:

- 1 Unused
- 2 0 V for coil 12
- 3 24 V DC for coil 12 and 14
- 4 0 V for coil 14

Electrical Components

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Fieldbus Connection/Control Block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection of the CPX.
- The valves are supplied and switched independently via a separate port on the CPX.

Note

Further information can be found in

→ www.festo.com/catalog/cpx

Electrical Multi-pin Plug Connection

The following multi-pin plug connection variants are offered for the valve manifold VTSA:

- Individual electrical connection M12 (5-pin M12 for 24 V DC):
 6 or 10 M12 connectors allowing for 2 solenoids to be activated per connection.
- Sub-D multi-pin plug connection (37-pin for 24 V DC):
 A maximum of 32 solenoids can be

activated. The manifold is available with up to 32 single solenoid valves, 16 double solenoid valves, or a combination of up to 32 solenoids.

 Terminal box (cage clamp terminal strip for 24 V DC or 110 V AC):
 A maximum of 32 solenoids can be activated. The manifold is available with up to 32 single solenoid valves, 16 double solenoid valves, or a combination of up to 32 solenoids. Each pin on the Sub-D multi-pin plug or terminal box can activate exactly a single solenoid coil.

If the maximum configurable number of valve positions is 32, this means that 32 valves can be addressed via a single solenoid coil.

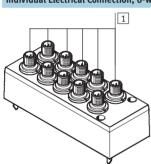
With 16 or less valve positions, 2 valve solenoid coils per valve can be addressed.

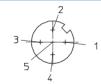
Note

Use the following 37-pin connecting cables from Festo to connect the valve manifold with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

Individual Electrical Connection, 6-way Code MP2, or 10-way Code MP3, 24 V DC





1 Connector plug M12x1, male, 5-pin

Pin allocation M12

Pin1 – Unused

Pin2 – 24 V DC for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 – 24 V DC for coil 14

Pin5 - Functional earth

Electrical Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Pin Allocation – Terminal	Box (CageClamp), 24 V DC	and 110 V AC; Electric	al Connection Code T			
			Manifold	Coil/address	Manifold	Coil/address
Each solenoid coil must be	e assigned to a specific terr	ninal on the	1	0	17	16
terminal strip in order for	actuation of the valves to ta	ike place.	2	1	18	17
			3	2	19	18
Coil 0	Coil 19	ı	4	3	20	19
			5	4	21	20
			6	5	22	21
			7	6	23	22
			8	7	24	23
اعتفاضاغا ا		4	9	8	25	24
			10	9	26	25
			11	10	27	26
			12	11	28	27
			13	12	29	28
			14	13	30	29
	0.11-1		15	14	31	30
0 V ¹⁾ Coil 20	Coil 31		16	15	32	31
Note			Conductor			
The drawing shows the vie	w onto the terminal strip		33	0 V	35	0 V
(CageClamp).			34	0 V	36	0 V

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

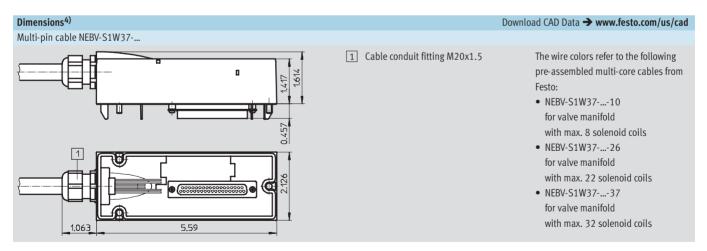
Sub-D plug, 24 V DC; Electrical Co	nnection Code MP1				
Туре	Sheath	Length [ft]	Wire x mm ² [mm ²]	Cable ∅ [in]	Part No.
NEBV-S1W37-E2,5-LE10	Polyurethane	8.2	10 x 0.34	0.30	539240
NEBV-S1W37-E5-LE10	(PUR)	16.4			539241
NEBV-S1W37-E10-LE10		32.8			539242
NEBV-S1W37-E2,5-LE26		8.2	26 x 0.34	0.45	539243
NEBV-S1W37-E5-LE26		16.4			539244
NEBV-S1W37-E10-LE26		32.8			539245
NEBV-S1W37-K2,5-LE37		8.2	37 x 0.34	0.51	539246
NEBV-S1W37-K5-LE37		16.4			539247
NEBV-S1W37-K10-LE37		32.8			539248
NEBV-S1W37-KM-2,5-LE10	Polyvinyl chloride	8.2	10 x 0.34	0.30	543271
NEBV-S1W37-KM-5-LE10	(PVC)	16.4			543272
NEBV-S1W37-KM-10-LE10		32.8			543273
NEBV-S1W37-KM-2,5-LE27		8.2	27 x 0.34	0.45	543274
NEBV-S1W37-KM-5-LE27		16.4			543275
NEBV-S1W37-KM-10-LE27		32.8			543276
NEBV-S1W37-KM-2,5-LE37		8.2	37 x 0.34	0.51	543277
NEBV-S1W37-KM-5-LE37		16.4			543278
NEBV-S1W37-KM-10-LE37		32.8			543279

Electrical ComponentsValve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

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Pin Allocation -	- Sub-D Plug Socket, 24 V DC; E	ectrical Con	nection Code MP1				
		Pin ²⁾	Address/coil	Core color ¹⁾	Pin ²⁾	Address/coil	Core color ¹⁾
		1	0	WH	17	16	WH PK
PIN 1 #	9 PIN 20	2	1	BN	18	17	PK BN
		3	2	GN	19	18	WH BU
		4	3	YE	20	19	BN BU
	000	5	4	GY	21	20	WH RD
	000	6	5	PK	22	21	BN RD
		7	6	BU	23	22	GY GN
	0 0	8	7	RD	24	23	YE GY
	000000000000000000000000000000000000000	9	8	GY PK	25	24	PK GN
		10	9	RD BU	26	25	YE PK
		11	10	WH GN	27	26	GN BU
		12	11	BN GN	28	27	YE BU
		13	12	WH YE	29	28	GN RD
PIN 19 #	PIN 37	14	13	YE BN	30	29	YE RD
		15	14	WH GY	31	30	GN BK
		16	15	GY BN	32	31	GY BU
Note		Conductor					
The drawing shows the view onto the Sub-D plug socket at the multi-core cable NEBV-S1W37		33	0 V ³⁾	YE BK	35	0 V ³⁾	BN BK
		34	0 V ³⁾	WH BK	36	0 V ³⁾	BK
		Earthing					
		37	FE (earth)	VT	-	-	_

- 1) To IEC 757
- Pin 9 ... 35: Not available with cable NEBV-S1-W37-...-10 Pin 23 ... 33: Not available with cable NEBV-S1-W37-...-26
- 3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.



4) Dimensions are in inches, unless otherwise noted.

Electrical Components Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

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	Electrical connection	Type of mounting/cable length	Туре	Part No.
Sensor plug/socke	et for inputs/outputs		<u> </u>	<u>'</u>
	Straight plug, 4-pin, screw manifold	Threaded connector M12	SEA-GS-7	18666
			SEA-GS-9	18778
			SEA-GS-11-DUO	18779
	Plug socket, angled, 4-pin, screw manifold	Union nut M12	SEA-M12-4WD-PG7	185498
	Straight plug, 4-pin, screw manifold	Threaded connector M12	SEA-4GS-7-2,5	192008
lug socket with c	able for connecting individual valves or sensors			
	Straight socket, 4-pin, M12	16.4 ft	SIM-M12-4GD-5-PU	164259
	Angled socket, 4-pin, M12	16.4 ft	SIM-M12-4WD-5-PU	164258
	Modular system for connecting cables	-	NEBU → www.festo.com/catalog/nebu	-

Installation and Operation

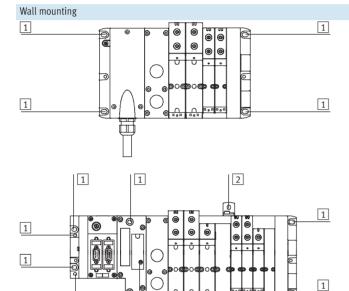
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Valve Manifold Assembly

Sturdy manifold attachment thanks to:

- Four through-holes for wall mounting
- · Additional mounting bracket
- H-rail mounting



The VTSA/VTSA-F valve manifold is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces): 2 each at the multi-pin connection block and the right-hand end plate
- Fieldbus (4 pieces): 2 each at the left-hand (CPX) and right-hand (VTSA/VTSA-F) end plate. The pneumatic interface additionally provides further mounting holes as well as optional mounting brackets.

The fieldbus version additionally provides a bracket for wall mounting (Part No. 665983).

The mounting brackets can be used with very long valve manifolds (6 manifold subbases or more) to improve load capacity during vibration or shocks.

- 1 Hole for M6 screw
- 2 Hole for M5 screw

arrow A).

3 Hole for DIN H-rail mounting

The VTSA/VTSA-F valve manifold is hooked onto the DIN H-rail (see

It is then swivelled about the DIN H-rail,

then swung into place and secured with

the clamping shim (see arrow B).

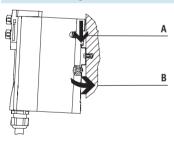
For DIN H-rail mounting of the valve manifold you will need the following VTSA/VTSA-F mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This permits mounting of the valve manifold on a DIN H-rail to EN 60715.

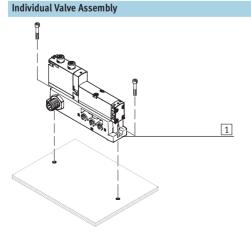
DIN H-rail mounting

1



3

1



1 Vertical mounting holes

The individual manifold block is designed for wall mounting for integration into a system or machine. It is mounted vertically.

Installation and Operation

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Display and Operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

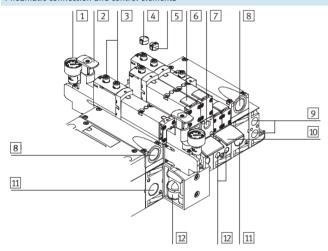
Manual override

The manual override allows the valve to be switched when in the electrically non-activated or de-energized status. The valve is actuated by pushing the manual override. The set switching status can also be secured by turning the manual override.

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (accessory code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



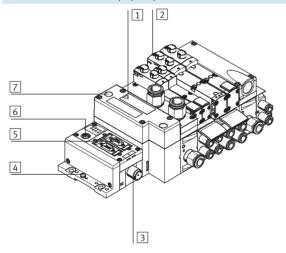
- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulating plate
 - Manual override (for each pilot solenoid coil, pushing or pushing/detenting)
- 4 Optional cover cap for manual override (inhibits manual override)
- 5 Optional cover for manual override with non-detenting pushing function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports (valves) (3/5)

- Pilot ports 12 and 14 for supplying the external pilot air supply
- 10 Inscription label holder for manifold block
- 11 Supply port 1 (operating pressure)
- Working ports 2 and 4, for each valve position

Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



- Inscription area and cover for
 DIN H-rail mounting
- 2 Yellow LEDs: Signal status display for pilot solenoid coils
- 3 Voltage supply connection
- 4 Earth manifold
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: Common fault display for valves

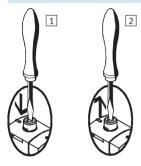
Installation and Operation

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Manual Override (MO)

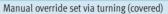
Manual override with automatic return (pushing)

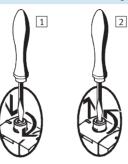


- 1 Press in the stem of the manual override using a pin or screwdriver. Valve is then actuated.
- 2 Remove the screwdriver.

 Spring force pushes the stem of the manual override back.

 Valve returns to the initial position (not with double solenoid valve code J).



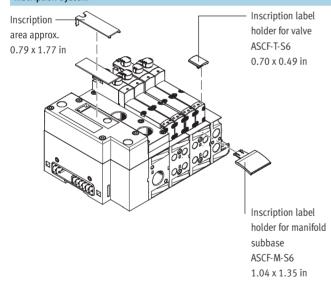


- 1 Press in the stem of the manual override using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

 Valve remains actuated.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the screwdriver.

 Spring force pushes the stem of the manual override back. Valve returns to the initial position (not with double solenoid valve code J and D).

Inscription System



Inscription label holders can be applied to the valves and subbases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories. Scope of delivery: Inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold subbase type ASCF-M-S6: Part No. 540889

Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Instructions for Use

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication and still have a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve manifold.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalog (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at $104\,^{\circ}$ F).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Flow rate

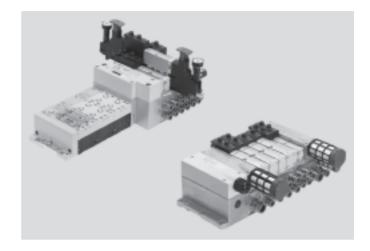
- Width 0.71 in: Up to 24.7 scfm
- Width 1.02 in: Up to 49.7 scfm
- Width 1.65 in: Up to 53.0 scfm

Valve width

- 02: 0.71 in (18 mm)
- 01: 1.02 in (26 mm)
- 1: 1.65 in (42 mm)

Voltage

- 24 V DC
- 110 V AC



General Technical Data									
Width		0.71 in	1.02 in	1.65 in (type 44 VTSA only)					
Design		Electromagnetically actuated pis	Electromagnetically actuated piston spool valve						
Lubrication		Lubrication for life	Lubrication for life						
Type of mounting		Wall mounting							
		On DIN H-rail to EN 60715							
Mounting position		Any							
Manual override		Pushing, pushing/detenting, cov	ered						
Pneumatic connections		NPT thread	NPT thread	NPT thread					
Pneumatic connection		Via manifold subbase							
Supply port	1	1/2 NPT,	1/2 NPT,	1/2 NPT,					
		QS-1/2-1/2-U,	QS-1/2-1/2-U,	QS-1/2-1/2-U,					
		QS-1/2-5/8-U	QS-1/2-5/8-U	QS-1/2-5/8-U					
Exhaust port	3/5	1/2 NPT,	½ NPT,	1/2 NPT,					
		QS-1/2-1/2-U,	QS-1/2-1/2-U,	QS-1/2-1/2-U,					
		QS-1/2-5/8-U	QS-1/2-5/8-U	QS-1/2-5/8-U					
Working ports	2/4	1/8 NPT,	1/4 NPT,	3/8 NPT,					
		QS-1/8-1/4-U,	QS-1/4-5/16-U,	QS-3/8-3/8-U,					
		QS-1/8-5/16-U	QS-1/4-3/8-U	QS-3/8-1/2-U					
Port for external pilot	14	1/4 NPT	1/4 NPT	1/4 NPT					
supply air									
Pilot exhaust air port	12	1/4 NPT	1/4 NPT	1/4 NPT					
Certification		(€							

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Standard Nominal Flow Rate [scfm] - Type 44 VTSA													
Valve function order code	М	0	J	D	N	K	Н	В	G	E	Р	Q	R
Width 0.71 in													
Flow rate of valve	26.5				21.2			24.7 ¹ 15.2 ²			21.2		
Flow rate of valve on individual subbase	21.2				17.7			19.4 ¹ 12.7 ²			17.7		
Flow rate of valve on valve manifold	19.4				14.1			15.9 ¹ 10.6 ²			14.1		
Width 1.02 in					,			,					
Flow rate of valve	49.4				44.1			49.4 ¹ 35.3 ²			44.1		
Flow rate of valve on individual subbase	42.4				38.8			42.4 ¹ 30.0 ²			35.3		
Flow rate of valve on valve manifold	38.8				31.8			35.3 ¹ 24.7 ²			31.8		
Width 1.65 in					•								
Flow rate of valve	63.5				49.4			60.0 ¹ 26.5 ²			49.4		
Flow rate of valve on individual subbase	45.9				42.4			42.4 ¹ 28.2 ²			42.4		
Flow rate of valve on valve manifold	53.0				42.4			49.4 ¹ 28.2 ²			42.4		

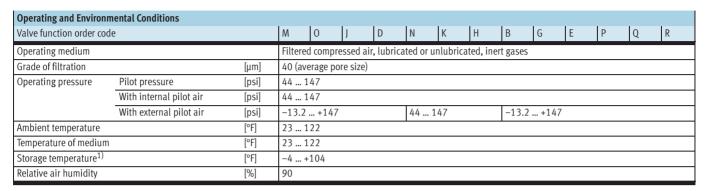
Switching position
 Mid-position

Standard Nominal Flow Rate [scfm] - Type 45 VTSA-F													
Valve function order code	М	0	J	D	N	K	Н	В	G	E	Р	Q	R
Width 0.71 in	Width 0.71 in												
Flow rate of valve	26.5				21.2			17.7 ¹⁾ 11.6 ²⁾			21.2		
Flow rate of valve on valve manifold	24.7				19.4			17.7 ¹⁾ 11.6 ²⁾			19.4		
Width 1.02 in													
Flow rate of valve	49.4				44.1			49.4 ¹⁾ 24.7 ²⁾			44.1		
Flow rate of valve on valve manifold	47.7				40.6			47.7 ¹⁾ 24.7 ²⁾			40.6		

Switching position
 Mid-position



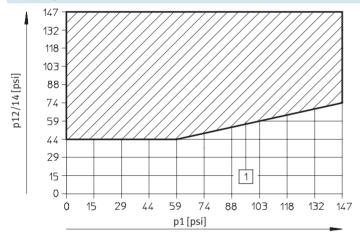
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



¹⁾ Long-term storage

Pilot Pressure p12/14 as a Function of Operating Pressure p1

For 3/2-way valves

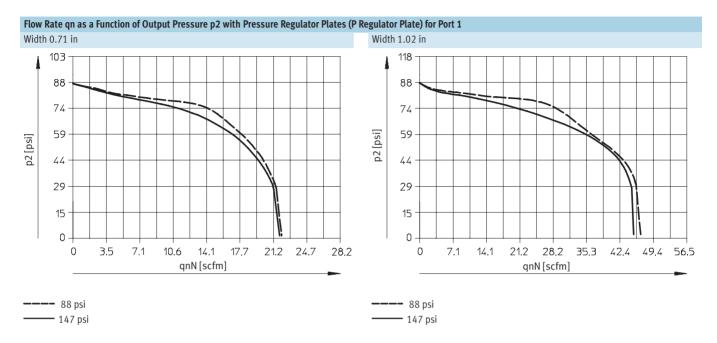


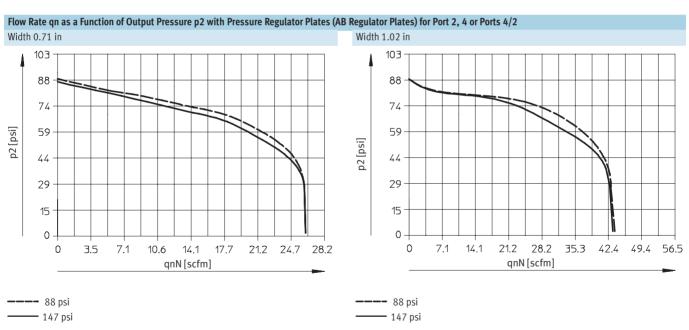
1 Operating range for valves with external pilot air supply

Valve Response Times [ms]														
Valve function order code		M	0	J	D	N	K	Н	В	G	E	Р	Q	R
18 mm														
Response times	on	22	12	-	-	12	12	12	15	15	15	25	25	25
	off	28	38	-	-	30	30	30	44	44	44	12	12	12
	changeo	-	-	11	11	-	-	-	22	22	22	-	-	-
	ver													
26 mm			•											•
Response times	on	25	20	-	-	20	20	20	22	22	22	32	32	32
	off	45	65	-	-	38	38	38	65	65	65	30	30	30
	changeo	-	-	18	18	-	-	-	33	33	33	-	-	-
	ver													
42 mm (type 44 VTSA only)		•	•			•	•	•			•	•	•	•
Response times	on	27	22	-	-	20	20	20	22	22	22	34	34	34
	off	45	60	-	-	38	38	38	65	65	65	28	28	28
	changeo	-	-	16	16	-	-	-	-	-	-	-	-	-
	ver													

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

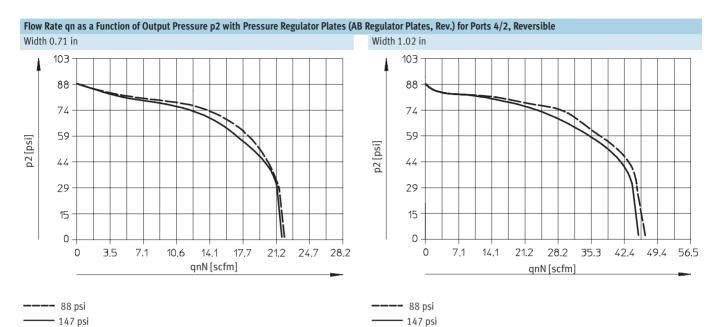




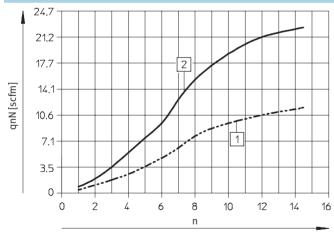
Technical Data

FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series



Flow Rate qn as a Function of Flow Control



- 1 Width 0.71 in
- 2 Width 1.02 in
- n Revolutions of the adjusting screw

Technical Data FESTO

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

lectrical Data – VTSA/VTSA-F with CPX Manifold							
		0.71 in	1.02 in	1.65 in (type 44 only)			
Voltage supply for electronics/sensors (pin 1)							
Operating voltage	[V]	24 DC ±10%					
Steady state current consumption at	[mA]	20					
24 V DC							
Duty cycle		100%					
Load voltage supply for valves (pin 2)							
Operating voltage	[V]	24 DC ±10%					
Diagnostic message undervoltage V _{OFF}	[V]	21.6 21.5					
load voltage outside function range							
Protection class to EN 60529		IP65 (for all types of signal transmissio	n in assembled state)				
Power consumption at 24 V DC	Power consumption at 24 V DC						
2x 3/2-way valve	[W]	1.3					
5/2-way valve, 5/3-way valve	[W]	1.6					

Electrical Data - VTSA/VTSA-F with Multi	Electrical Data – VTSA/VTSA-F with Multi-pin Plug Connection						
		0.71 in	1.02 in	1.65 in			
Load voltage supply for valves							
Operating voltage	[V]	24 DC ±10%	DC ±10%				
		110 AC ±10% (50 60 Hz)) AC ±10% (50 60 Hz)				
Duty cycle		00%					
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state), NEMA 4					
Power consumption at 24 V DC							
2x 3/2-way valve	[W]	1.3					
5/2-way valve, 5/3-way valve	[W]	1.6	1.6				
Power consumption at 110 V AC	Power consumption at 110 V AC						
2x 3/2-way valve	[VA]	1					
5/2-way valve, 5/3-way valve	[VA]	1.6					

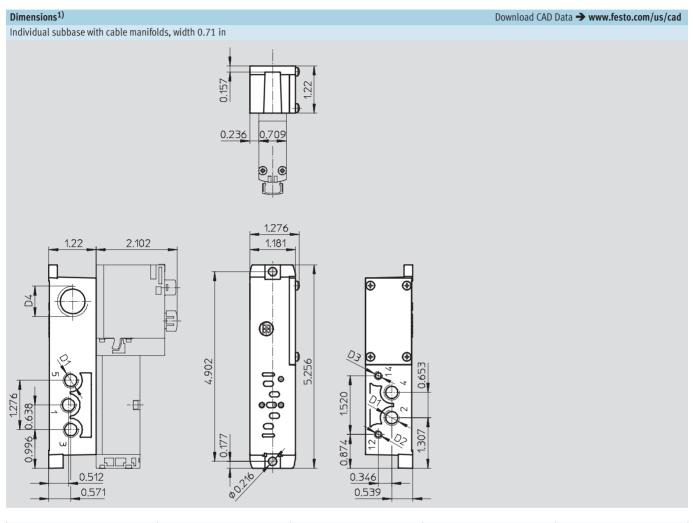
Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

Materials				
	0.71 in	1.02 in	1.65 in	
Manifold subbase	Die-cast aluminum			
Valve	Die-cast aluminum, re	einforced polyamide		
Seals	Nitrile rubber, elaston	ner (support made of steel)		
Supply plate	Die-cast aluminum			
Right-hand end plate	Die-cast aluminum			
Left-hand pneumatic interface	Die-cast aluminum			
Flow control plate	Die-cast aluminum			
Pressure regulator plate	Die-cast aluminum, re	einforced polyamide		
Multi-pin connection block	Die-cast aluminum			
Cover for the pneumatic interface and multi-pin plug connection	Wellamid, reinforced	oolyamide		

Product Weight [lb]						
	0.71 in	1.02 in	1.65 in (type 44 only)			
Sub-D multi-pin interface module or manifold strip ¹⁾	1.21					
Interface module CPX ¹⁾	3.24					
Supply plate ²⁾						
Exhaust plate with 3 and 5 common	1.36					
Exhaust port cover with 3 and 5 separated	1.32					
Right-hand end plate ³⁾						
Axial	0.75					
Selector	0.62					
Manifold subbase ⁴⁾	0.99	1.40	0.75			
90° connection plate ³⁾	0.37	0.51	0.39			
Pressure regulator plate						
for port 1	0.77	0.89	1.41			
for port 4 or 2	0.81	0.99	1.41			
for ports 4/2	1.35	1.53	2.03			
Flow control plate	0.50	0.71	0.49			
Vertical supply plate ³⁾	0.31	0.42	0.75			
Vertical shut-off plate	0.46	0.60	1.32			
Valves						
• 5/3-way valve (code B, G, E)	0.42	0.71	1.01			
• 5/2-way valve, single solenoid (code M, O)	0.36	0.65	0.94			
• 5/2-way valve, double solenoid (code J, D)	0.38	0.61	0.97			
• 2x 3/2-way valve (code N, K, H, P, Q, R)	0.42	0.74	0.97			
Blanking plate	0.08	0.16	0.15			

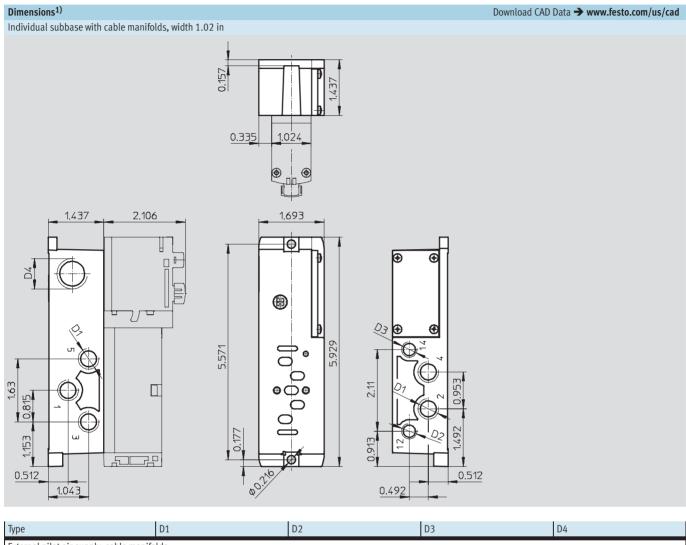
With thin metal seal, printed circuit board
 With thin metal seal and electrical manifold module
 With screws
 With thin metal seal, electrical manifold module, inscription label holder, 4 screws

Dimensional Drawings Valve Manifolds Type 44 VTSA – Inch Series



Туре	D1	D2	D3	D4		
External pilot air supply, cable manifolds						
VABS-S4-2S-N18-K2	1/8 NPT	10-32 UNF-2B	10-32 UNF-2B	1/2 NPT		
Internal pilot air supply, cable manifolds						
VABS-S4-2S-N18-B-K2	½ NPT	10-32 UNF-2B	_	1/2 NPT		

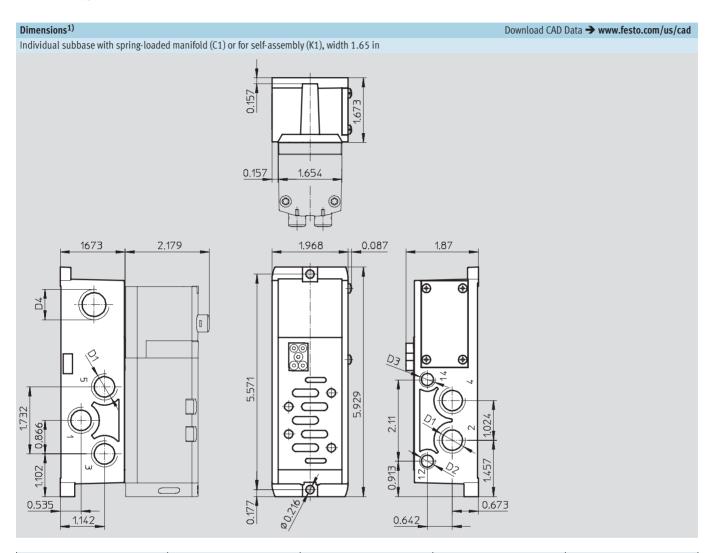
¹⁾ Dimensions are in inches, unless otherwise noted.



Туре	D1	D2	D3	D4		
External pilot air supply, cable manifolds						
VABS-S4-1S-N14-K2	1/4 NPT	1/8 NPT	1/8 NPT	1/2 NPT		
Internal pilot air supply, cable manifolds						
VABS-S4-1S-N14-B-K2	1/4 NPT	½ NPT	-	1/2 NPT		

¹⁾ Dimensions are in inches, unless otherwise noted.

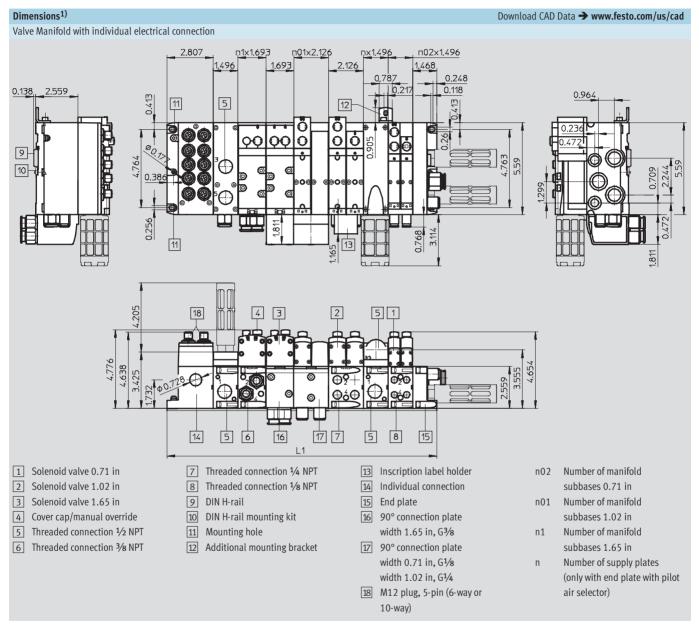
Dimensional Drawings Valve Manifolds Type 44 VTSA – Inch Series



Туре	D1	D2	D3	D4		
External pilot air supply						
VABS-S2-1S-N38-K1(C1)	3/8 NPT	1/8 NPT	½ NPT	1/2 NPT		
Internal pilot air supply						
VABS-S2-1S-N14-B-K1(C1)	3/8 NPT	½ NPT	_	1/2 NPT		

¹⁾ Dimensions are in inches, unless otherwise noted.

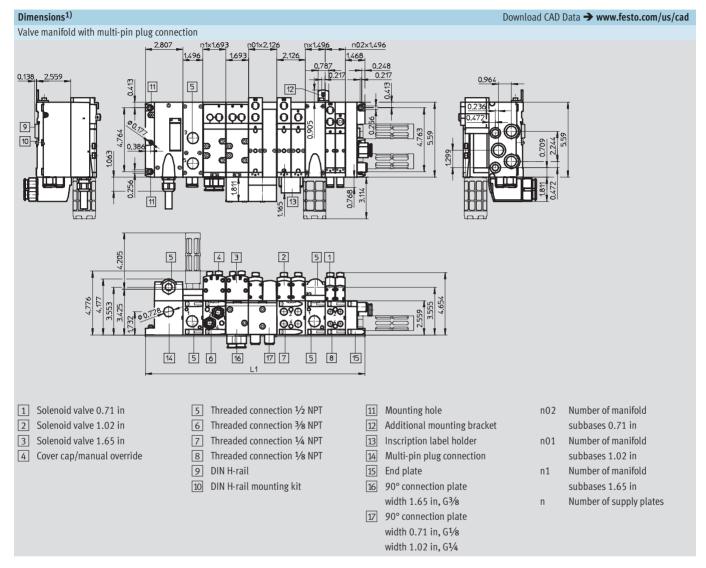




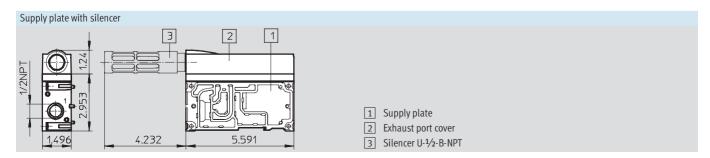
Width	L1
0.71 in	2.807 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	2.807 + n01 x 2.126 + n x 1.496 + 1.468
1.65 in	2.807 + n1 x 1.693 + n x 1.496 + 1.468
Mixture of 0.71, 1.02 and 1.65 in	2.807 + n02 x 1.496 + n01 x 2.126 + n1 x 1.693 + n x 1.496 + 1.468

¹⁾ Dimensions are in inches, unless otherwise noted.

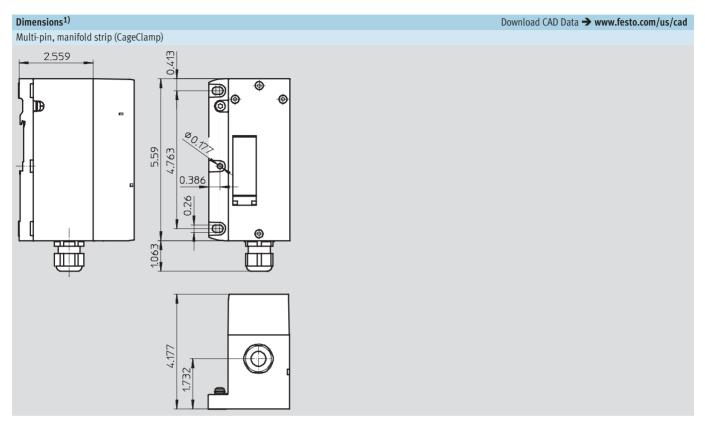




Width	L1
0.71 in	2.807 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	2.807 + n01 x 2.126 + n x 1.496 + 1.468
1.65 in	2.807 + n1 x 1.693 + n x 1.496 + 1.468
Mixture of 0.71, 1.02 and 1.65 in	2.807 + n02 x 1.496 + n01 x 2.126 + n1 x 1.693 + n x 1.496 + 1.468

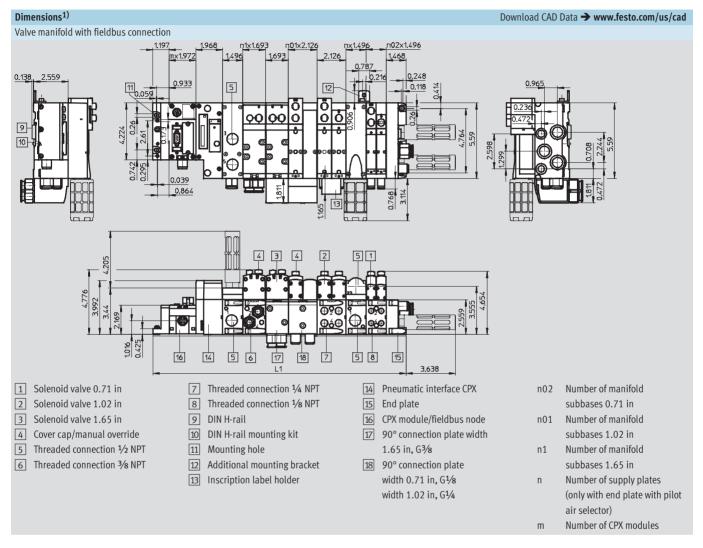


¹⁾ Dimensions are in inches, unless otherwise noted.

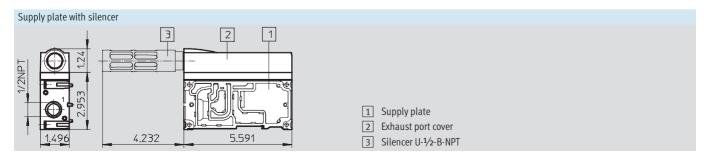


1) Dimensions are in inches, unless otherwise noted.

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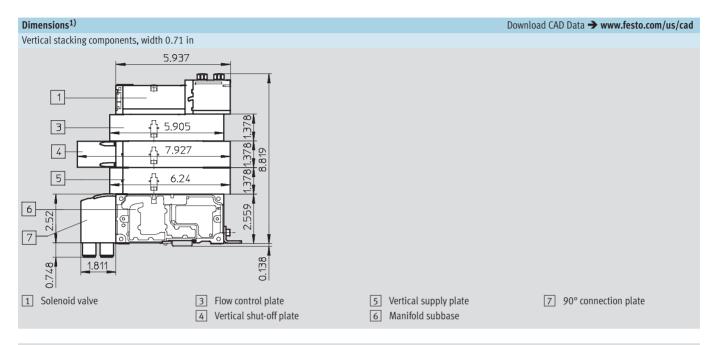


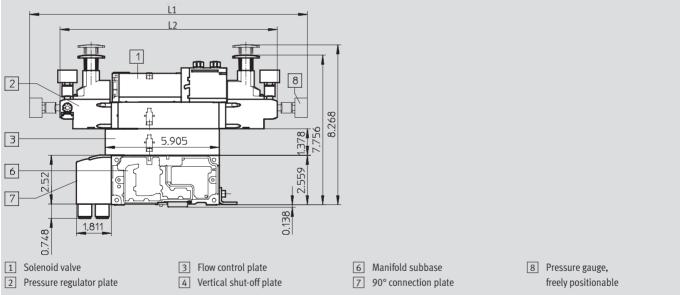
Width	L1
0.71 in	1.197 + m x 1.972 + 1.968 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	1.197 + m x 1.972 + 1.968 + n01 x 2.126 + n x 1.496 + 1.468
1.65 in	1.197 + m x 1.972 + 1.968 + n1 x 1.693 + n x 1.496 + 1.468
Mixture of 0.71, 1.02 and 1.65 in	1.197 + m x 1.972 + 1.968 + n02 x 1.496 + n01 x 2.126 + n1 x 1.693 + n x 1.496 + 1.468



¹⁾ Dimensions are in inches, unless otherwise noted.



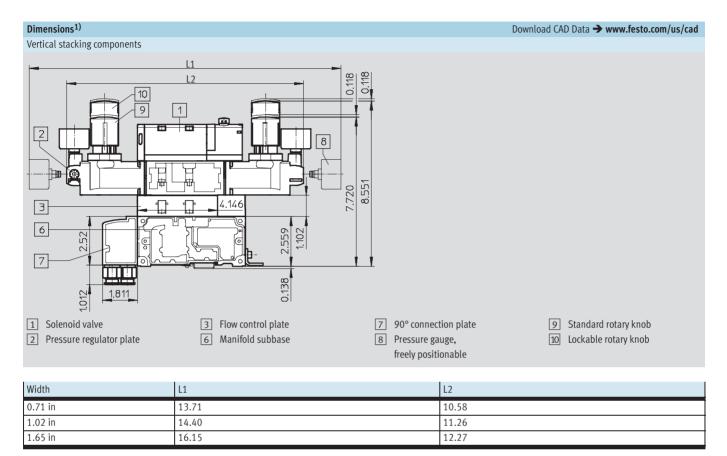




Width	L1	L2
0.71 in	13.71	10.58
1.02 in	14.40	11.26

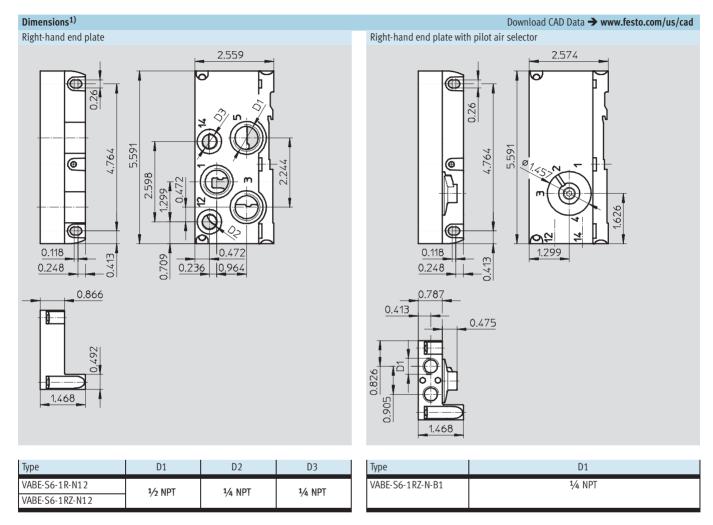
¹⁾ Dimensions are in inches, unless otherwise noted.

FESTO



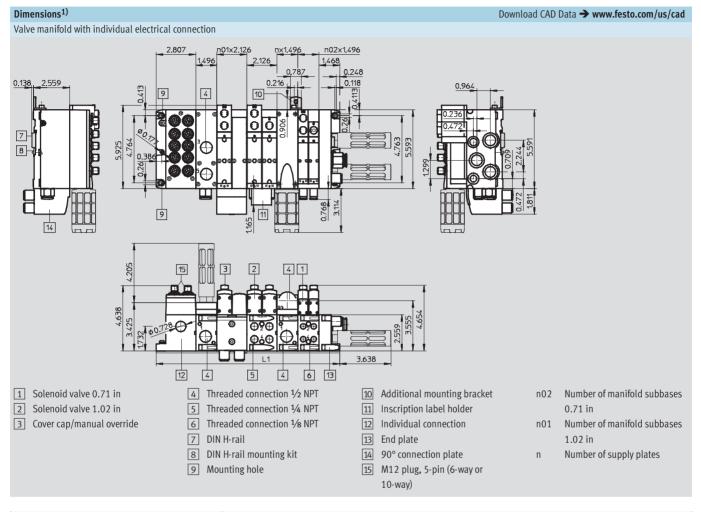
¹⁾ Dimensions are in inches, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 44 VTSA – Inch Series



¹⁾ Dimensions are in inches, unless otherwise noted.

FESTO

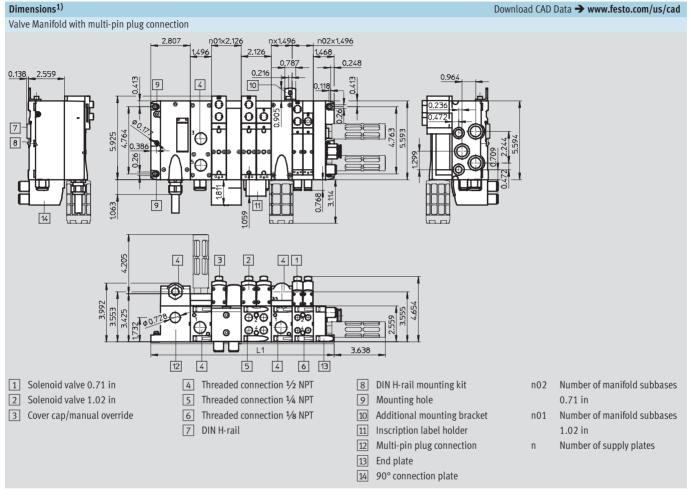


Width	L1
0.71 in	2.807 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	2.807 + n01 x 2.126 + n x 1.496 + 1.468
Mixture of 0.71 and 1.02 in	2.807 + n02 x 1.496 + n01 x 2.126 + n x 1.496 + 1.468

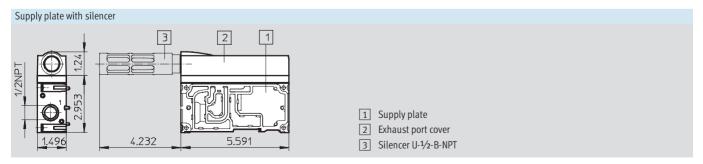
¹⁾ Dimensions are in inches, unless otherwise noted.

Valve Manifolds Type 45 VTSA-F – Inch Series



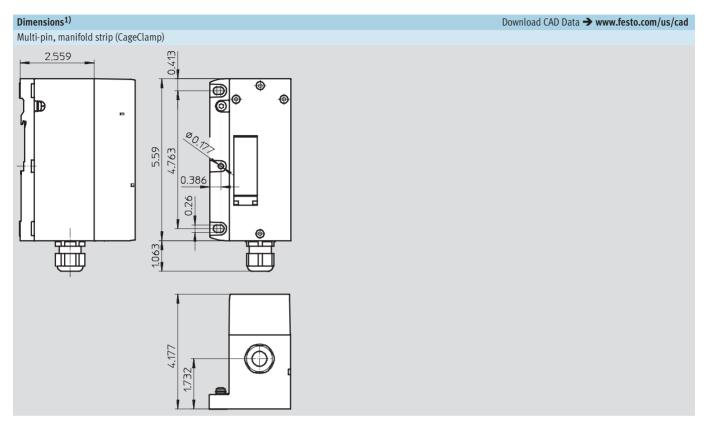


Width	L1
0.71 in	2.807 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	2.807 + n01 x 2.126 + n x 1.496 + 1.468
Mixture of 0.71 and 1.02 in	2.807 + n02 x 1.496 + n01 x 2.126 + n x 1.496 + 1.468



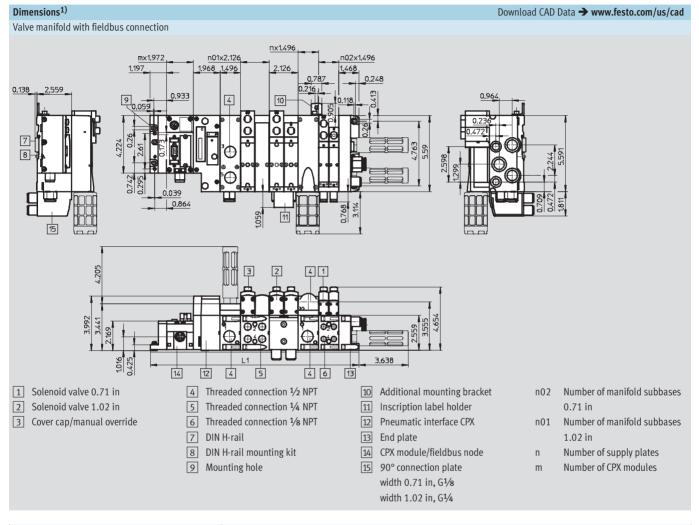
1) Dimensions are in inches, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 45 VTSA-F – Inch Series

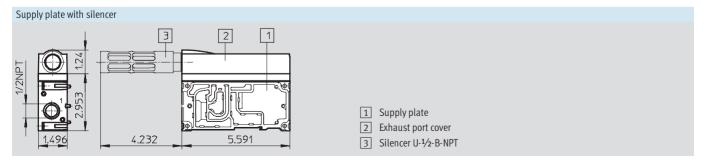


¹⁾ Dimensions are in inches, unless otherwise noted.



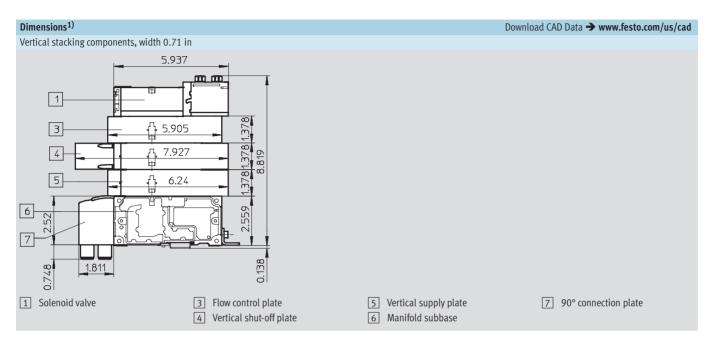


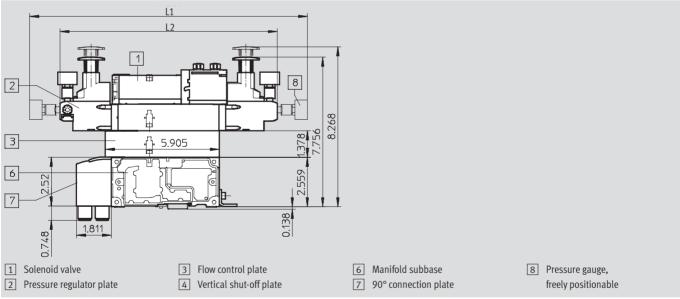
Width	L1
0.71 in	1.197 + m x 1.972 + 1.968 + n02 x 1.496 + n x 1.496 + 1.468
1.02 in	1.197 + m x 1.972 + 1.968 + n01 x 2.126 + n x 1.496 + 1.468
Mixture of 0.71 and 1.02 in	1.197 + m x 1.972 + 1.968 + n02 x 1.496 + n01 x 2.126 + n x 1.496 + 1.468



¹⁾ Dimensions are in inches, unless otherwise noted.

FESTO

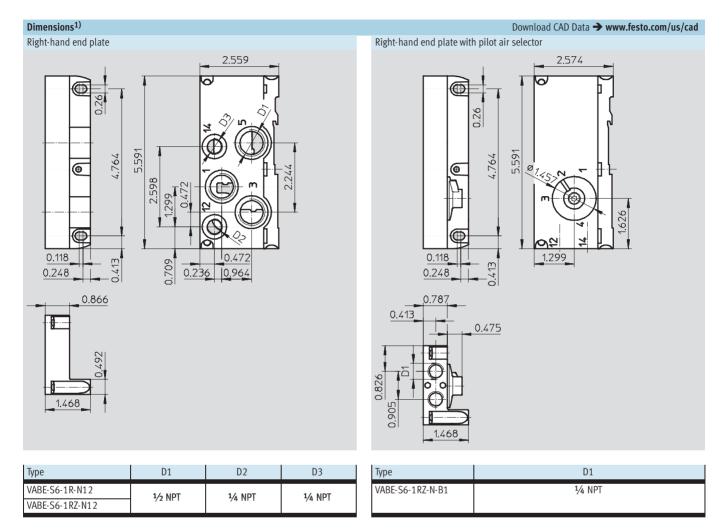




Width	L1	L2
0.71 in	13.71	10.58
1.02 in	14.40	11.26

¹⁾ Dimensions are in inches, unless otherwise noted.

Dimensional Drawings Valve Manifolds Type 45 VTSA-F – Inch Series



¹⁾ Dimensions are in inches, unless otherwise noted.

Online Product Configurator

Valve Manifolds Type 44 VTSA, Type 45 VTSA-F - Inch Series



Configuring VTSA Valve Manifolds

A product configurator is available to help you configure a VTSA valve manifold that best fits your needs.

The valve manifolds are fully assembled according to your order specifications and are individually tested. This reduces the amount of assembly and installation time required to a minimum.

Valve terminals are ordered using an order code.

Ordering data for type 44

→ 168

Ordering data for type 45

→ 178

Ordering data for CPX

→ www.festo.com/catalog/cpx

The illustration provides an example of a valve manifold configuration.

The following steps give a brief explanation of how to use the on-line Festo product configurator to determine an order code



From the Festo Industrial Automation home page www.festo.com/usa select the "Catalog" link from the "Products" menu at the top of the page; this will bring you directly to the home page for the Pneumatic Catalog.

From this location you may now use the search box, located above the Product Tree on the left hand side of the page, to perform a text based search for your product. Valid search criteria are "Part No.'s" (e.g. 539215, 547963, etc.), "Type" (e.g. VTSA, Type 44/45), or "Article Type" (e.g. valve manifold). You may also visually navigate the catalog by using the product tree on the left or the product images off to the right.

Once you've located the style of VTSA (type 44 or 45, NPT or ISO, etc.) you want, click on the blue shopping basket icon (this does not initiate an order). Confirm the quantity required in the pop-up window and click Ok. You must now view your shopping basket to configure your manifold; click on the "Basket" link on the far-right side of the page and then on the configuration symbol. You can then configure the valve terminal step by step (from the top down) according to your requirements.

If you already have a complete order code, you may easily input it using the "Insert" button (upper right). The first order code (beginning with 44E or 45E) will specify your electrical configuration and options. The second part of the order code (beginning with 44P or 45P) will specify your pneumatic configuration and options.

As you make selections the product configurator will assist you by showing you various indicators along the way. Incompatible selections are indicated by a red box with an X in it. Incomplete "required" selections are indicated by a light green box. Incomplete "optional" selections are indicated by an empty box. Completed selections are indicated by a light blue box with a check mark in it.

Once you have selected all required components, look for the "Configuration Complete" indicator in the upper-right corner of the page. Press the "Complete" button to add the configured manifold to your basket for on-line order. On-line order is not required; you may also copy down your order code for future reference or phone/fax order.

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for Multi-pin Plug — Electrical Part

FESTO

M Mandatory Data						O Options					
Module No.	Valve manifold, electrical part	1 1		Voltage		Connecting cable for multi-pin plug connection		User's manual		DIN H-rail mounting	
539216	44E	T, MP1, MP2, MP	'3	P, Q		GA, GB, GC, GD, GE, GF, GG, GH, GI, GK, GL, GM, GN, GO, GP, GQ, GR, GS		D, E, F, I, S, V	_	Н	
Order example 539216	44E	 - MP1		P	+	GE	_	D	٦-		
1	2	3		4		5		6		7	

					Condition s	Code	Enter code
]	1	Module No.		539216			
Ì	2	Valve manifold, electrical par	rt	Valve manifold type 44, VTSA, electrical multi-pin plug connection/manifold box		44E	
İ	3	Electrical connection		Multi-pin plug, CageClamp	1	-T	
l				Electrical multi-pin plug connection, Sub-D (37-pin)	1	-MP1	
l				Electrical multi-pin plug connection, individual connection with M12, 6-way	2	-MP2	
		V I		Electrical multi-pin plug connection, individual connection with M12, 10-way		-MP3	
İ	4	Voltage		24 V DC		-P	
				110 V AC	5	-Q	
0	5	Electrical accessories				+	+
		Connecting cable for P	Polyurethan	Connecting cable for Sub-D, 8.2 ft, 10-core, 8 solenoid coils	6	GA	
		multi-pin plug e	е	Connecting cable for Sub-D, 16.4 ft, 10-core, 8 solenoid coils	6	GB	
		connection,		Connecting cable for Sub-D, 32.8 ft, 10-core, 8 solenoid coils	6	GC	
		pre-assembled,		Connecting cable for Sub-D, 8.2 ft, 26-core, 22 solenoid coils	6	GD	
		supplied loose		Connecting cable for Sub-D, 16.4 ft, 26-core, 22 solenoid coils	6	GE	
				Connecting cable for Sub-D, 32.8 ft, 26-core, 22 solenoid coils	6	GF	
				Connecting cable for Sub-D, 8.2 ft, 37-core, 32 solenoid coils	6	GG	
				Connecting cable for Sub-D, 16.4 ft, 37-core, 32 solenoid coils	6	GH	
		Polyvinyl chloride	Connecting cable for Sub-D, 32.8 ft, 37-core, 32 solenoid coils	6	GI		
			• •	Connecting cable for Sub-D, 8.2 ft, 10-core, 8 solenoid coils	6	GK	
				Connecting cable for Sub-D, 16.4 ft, 10-core, 8 solenoid coils	6	GL	
				Connecting cable for Sub-D, 32.8 ft, 10-core, 8 solenoid coils	6	GM	
				Connecting cable for Sub-D, 8.2 ft, 27-core, 22 solenoid coils	6	GN	
				Connecting cable for Sub-D, 16.4 ft, 27-core, 22 solenoid coils	6	GO	
				Connecting cable for Sub-D, 32.8 ft, 27-core, 22 solenoid coils	6	GP	
				Connecting cable for Sub-D, 8.2 ft, 37-core, 32 solenoid coils	6	GQ	
				Connecting cable for Sub-D, 16.4 ft, 37-core, 32 solenoid coils	6	GR	
				Connecting cable for Sub-D, 32.8 ft, 37-core, 32 solenoid coils	6	GS	
	6	User's manual		German		-D	
				English		-E	
				French		-F	
				Italian		-1	
				Spanish		-S	
				Swedish		-V	L
ĺ	7	DIN H-rail mounting		1		-H	

1	T, MP1	Max. 32 addresses can be selected
2	MP2	Max. 12 addresses can be selected
3	MP3	Max. 20 addresses can be selected

Not with electrical connection (3) T, MP2, MP3 and MP4

⁵ **Q** Only with electrical connection (3) T (multi-pin plug, CageClamp)

⁶ **G**...

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for Multi-pin Plug — Pneumatic Part



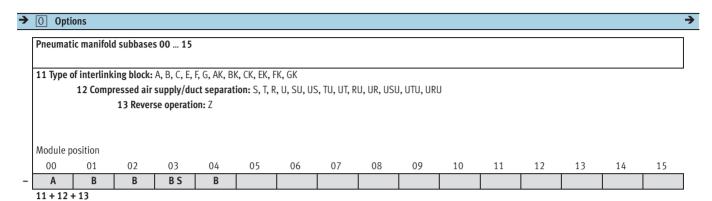
M Mandatory Data				O Options					→
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve Manifold	_	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
539216	44PN	N, R, V	V, X, Y, U, Z, W	К, L	S, V	M, N, G	P	X	Z
Order example									
539216	44PN	- R	- V	- K	S	M	P	Х	
1	2	3	4	5	6	7	8	9	10

Or	derin	g Table						
Wi	Width		0.71 in	1.02 in	1.65 in – size 1	Condition	Code	Enter
						S		code
M	1	Module No.	539216	539216	539216			
	2	Valve manifold, pneumatic part	Valve manifold type 44, VTS	A, modular subbase valves		44PN		
			pneumatic connections with	NPT thread				
	3	Manual override	Pushing (non-detenting)				-N	
			Pushing/detenting				-R	
			Covered				-V	
	4	Right-hand end plate	Right-hand end plate, with s	supply air/exhaust air, inter	nal pilot air supply		-V	
			Right-hand end plate with s	11 / 1	1 11 7		-X	
			End plate with pilot air selec		•	1	-Y	
			End plate with pilot air selec	ctor, internal pilot air suppl	у ,	1	-U	
			ducted pilot exhaust air					
			End plate with pilot air selec		•	1	-Z	
			End plate with pilot air selec	ctor, external pilot air suppl	ly,	1	-W	
			ducted pilot exhaust air					
0	5	Port configuration for supply plates	Normal operation: Supply p	ort 1, exhaust port 3/5 sepa	arated	2	-K	
			Reverse operation: Exhaust	port 1, supply port 3/5 sepa	arated			
			Normal operation: Supply p	ort 1, exhaust port 3/5 com	mon	2	-L	
			Reverse operation: Exhaust	port 1, supply port 3/5 com	mon			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fitt	ings			S	
		(standard: threaded connection)	QS push-in fittings	QS push-in fittings				
	7	Configuration of all pneumatic	QS push-in fittings, large	3	M			
		connections	QS push-in fittings, small	3	N			
			QS push-in fittings, large an	3	G			
	8	Outgoing direction of all working lines	90° connection plate, outlet		Р			
		(standard outlet at front)						
	9	Left-hand supply plate	Left-hand supply plate in fro	ont of manifold subbase 00			X	
Ψ	10	Reverse operation	Reverse operation as of valv	e position 00		4	Z	

1 Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(4) V, Y, U (internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for Multi-pin Plug — Pneumatic Part

FESTO



Or	derin	g Table							
Wi	Width		0.71 in	1.02 in	1.65 in – size 1	Condit	Code	Enter	
							ions		code
Ψ	11	Pneumatic manifold s	ubbases				5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-	-		Α	Enter the
		block 00 15	subbase	-	2 valve positions, 4 addresses	-		В	equipme
				-	-	1 valve position, 2 addresses		С	nt
				2 valve positions, 2 addresses	-	-	6	E	selected
				-	2 valve positions, 2 addresses	-	6	F	in the
				-	-	1 valve position, 1 address	6	G	order
			Manifold	2 valve positions, 4 addresses	-	-	7	AK	code
			subbase with	-	2 valve positions, 4 addresses	-	7	BK	
			QS push-in	-	-	1 valve position, 2 addresses	7	CK	
			fittings, small	2 valve positions, 2 addresses	-	-	8	EK	
				-	2 valve positions, 2 addresses	-	8	FK	
	-		/1	-	-	1 valve position, 1 address	9 10	GK S	
	12	Compressed air supply	y/auct	Duct separation 1, 3, 5					
		separation 00 15		Duct separation 1					
				Duct separation 3, 5			9 10	R	
				Supply plate Supply plate with duct separation	on 1 2 Fat loft			U SU	
				Supply plate with duct separation			9	US	
				Supply plate with duct separation	<u> </u>		9	TU	
				11 71			9	UT	
		Supply plate with duct separation 1 at right Supply plate with duct separation 3, 5 at left				9	RU		
				Supply plate with duct separation 3, 5 at right					
				2 supply plates with duct separation 3, 5 at right					
	2 supply plates with duct separation 1, 5, 5 in centre						USU		
				2 supply plates with duct separation 1 in centre				URU	
Ψ	13	Reverse operation 00	15	Subsequent valve positions per			11	Z	

Manifold subbases must be fitted throughout without any	y gaps
---	--------

6 **E, F, G** Only with valves (14) M, O and L

7 AK, BK, CK Only with configuration of all pneumatic connections (7) N or G

8 **EK, FK, GK** Only with configuration of all pneumatic connections (7) N or G. Only with valves (14) M, O and L

9 S, T, R, SU, US, TU, UT, RU, UR

No pressure-free zones may be created

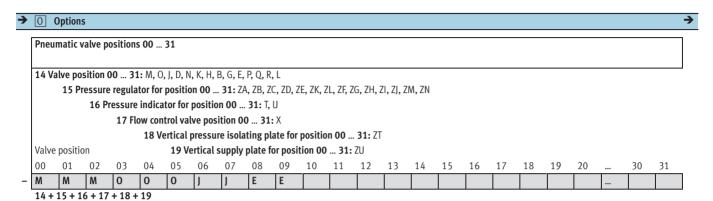
10 S, T, R Cannot be selected on last manifold subbase

Only with compressed air supply/duct separation (12) S, SU, US or USU. 11 **Z** A reversible pressure zone cannot be terminated with a right-hand end plate (4) V,

Ordering Data - Configurable Products

FESTO

Valve Manifolds Type 44 VTSA, NPT Thread for Multi-pin Plug – Pneumatic Part



		ng Table							
W	idth			0.71 in	1.02 in	1.65 in – size 1	Condition	Code	Enter
							S		code
Ψ	14	Pneumatic valve position	ns 00 31					-	-
0]	Valve position 00 31		5/2-way valve, single	solenoid with pneumatic sp	oring return		M	Enter
				5/2-way valve, single	solenoid with spring return			0	equipm
				5/2-way valve, doubl	e solenoid			J	nt
				5/2-way valve, doubl	e solenoid with dominant si	gnal		D	selectio
				2x 3/2-way valve, no	rmally open		12	N	for valv
				2x 3/2-way valve, no	,		12	K	positio
					normally closed, 1x normal	12	Н	s in	
				5/3-way valve, mid-position pressurised				В	order
				5/3-way valve, mid-p				G	code
				5/3-way valve, mid-p				E	
					rmally open, reverse operati		13	Р	
					rmally closed, reverse opera		13	Q	
					normally closed, 1x normal	ly open, reverse operation	13	R	
				Vacant position				L	
	15	Pressure regulator for		Pressure regulator pl	14	ZA			
		valve position 00 31	147 psi	Pressure regulator plate for port 4				ZB	
				Pressure regulator pl	·			ZC	
				Pressure regulator pl				ZD	
				0 1	ate for port 4/2, reversible		15	ZE	
				,	ate for port 4, reversible		15	ZK	
				- '	ate for port 2, reversible		15	ZL	
			Input pressure	Pressure regulator pl	<u>'</u>		14	ZF	
			88 psi	Pressure regulator pl	<u>'</u>			ZG	
				Pressure regulator pl	<u> </u>			ZH	
				Pressure regulator pl				ZI	
					ate for port 4/2, reversible		15	ZJ	
				,	ate for port 4, reversible		15	ZM	
Ψ				Pressure regulator pl	ate for port 2, reversible		15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate) $\,$

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

[14] **ZA, ZF** Not permitted in zones with reverse operation

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for Multi-pin Plug — Pneumatic Part



>	O Options
	Pneumatic accessories
	U,B,T,N,V
+	10N
	20

0	Ordering Table								
W	Width		0.71 in	1.02 in	1.65 in – size 1	Condition	Code	Enter	
						S		code	
Ψ	16	Pressure indicator for valve position	Pressure gauge, 147 psi			16	T	Enter	
0]	00 31	Pressure gauge, 88 psi			17	U	equipment selection	
	17	Flow control valve for valve position	Flow control plate			18	Х	for valve	
		00 31						positions in order code	
	18	Vertical isolating plate for valve	Pressure separator plate on	valve assembly		19	ZT		
		position 00 31							
	19	Vertical supply plate for valve position	Compressed air supply on va	alve		18	ZU		
		00 31							
	20	Pneumatic accessories					+	+	
		Mounting brackets (pack of 5)	Supplied separately			20	U		
		Inscription label holder for valves	5 50				В		
		Inscription label holder for manifold	ifold 5 50						
		subbases							
		Cover cap for manual override, pushing	10 90				N		
		Cover cap for manual override, covered	10 90				V		

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions
10 Y 711	Not with valvos with roverse exerction (1/) D. O. D.		

Ordering Data – Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for CPX – Pneumatic Part



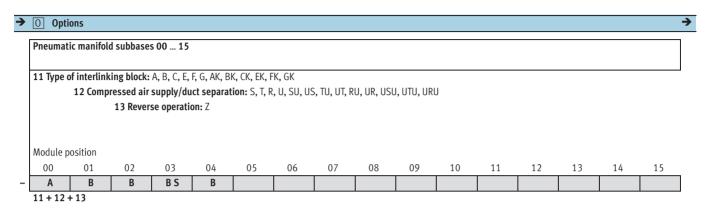
M Mandatory	Data						O Options					=
Module No.	Valve manifold, pneumatic part		Manual overrid e		Right-h and end plate		Port configuration for supply plates	Pneumatic supply to valve manifold		Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
539218	44PN	•	N, R, V		V, X, Y, U, Z, W		K, L	S, V	M, N, G	P	Х	Z
Order example												
539218	44PN	-	R	-	٧	-	K	S	M	P	Х	
1	2	-	3		4		5	6	7	8	9	10

Or	derin	g Table						
Wi	dth		0.71 in	1.02 in	1.65 in – size 1	Condition	Code	Enter
						S		code
M	1	Module No.	539218	539218	539218			
	2	Valve manifold, pneumatic part	Valve manifold type 44, VTS/	A, modular subbase valves to	o ISO 15407-2,		44PN	
			pneumatic connections with	n NPT thread				
	3	Manual override	Pushing (non-detenting)				-N	
			Pushing/detenting				-R	
			Covered			-V		
	4	Right-hand end plate	Right-hand end plate, with s	ght-hand end plate, with supply air/exhaust air, internal pilot air supply ght-hand end plate with supply air/exhaust air, external pilot air supply				
			Right-hand end plate with si	upply air/exhaust air, externa	al pilot air supply		-X	
				ctor, internal pilot air supply	1	-Y -U		
				d plate with pilot air selector, internal pilot air supply,				
			ducted pilot exhaust air	ucted pilot exhaust air				
				ctor, external pilot air supply		1	-Z	
			End plate with pilot air selec	ctor, external pilot air supply	,	1	-W	
			ducted pilot exhaust air					
0	5	Port configuration for supply plates	Normal operation: Supply po	ort 1, exhaust port 3/5 sepai	rated	2	-K	
			Reverse operation: Exhaust	port 1, supply port 3/5 sepai	rated			
			Normal operation: Supply po	•		2	-L	
				port 1, supply port 3/5 comn	non			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fitti	ings			S	
		(standard: threaded connection)	QS push-in fittings				V	
	7	Configuration of all pneumatic	QS push-in fittings, large			3	M	
		connections		QS push-in fittings, small				
			QS push-in fittings, large and small mixed			3	G	
	8	Outgoing direction of all working lines	90° connection plate, outlet	at bottom			P	
		(standard outlet at front)						
	9	Left-hand supply plate	Left-hand supply plate in fro				Х	
Ψ	10	Reverse operation	Reverse operation as of valv	e position 00		4	Z	

1	Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 N	И, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
		(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	!	A reversible pressure zone cannot be terminated with a right-hand end plate
2	K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct			(4) V, Y, U (internal pilot air supply)
		separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected			

Ordering Data — Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for CPX — Pneumatic Part





0r	derin	g Table							
Wi	dth			0.71 in	1.02 in	1.65 in – size 1	Condit	Code	Enter
							ions		code
Ψ	11	Pneumatic manifold s	ubbases				5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-	-		Α	Enter the
		block 00 15	subbase	-	2 valve positions, 4 addresses	-		В	equipme
				-	-	1 valve position, 2 addresses		С	nt
				2 valve positions, 2 addresses	-	-	6	E	selected
				-	2 valve positions, 2 addresses	-	6	F	in the
				-	-	1 valve position, 1 address	6	G	order
			Manifold	2 valve positions, 4 addresses	-	-	7	AK	code
			subbase with	-	2 valve positions, 4 addresses	-	7	BK	
			QS push-in	-	-	1 valve position, 2 addresses	7	CK	
			fittings, small	2 valve positions, 2 addresses	-	-	8	EK	
				-	2 valve positions, 2 addresses	-	8	FK	
				-	-	1 valve position, 1 address	8 9 10	GK S	
	12	Compressed air suppl	y/duct	Duct separation 1, 3, 5					
		separation 00 15		Duct separation 1					
				Duct separation 3, 5					
				Supply plate					
				Supply plate with duct separati			9	SU	
				Supply plate with duct separati	<u> </u>		9	US	
				Supply plate with duct separati			9	TU	
				Supply plate with duct separati	0		9	UT RU	
			Supply plate with duct separation 3, 5 at left						
				Supply plate with duct separati			9	UR USU	
				2 supply plates with duct separation 1, 3, 5 in centre					
				2 supply plates with duct separation 1 in centre					
				2 supply plates with duct separ				URU	
¥	13	Reverse operation 00	15	Subsequent valve positions per	mitted for reverse operation		11	Z	

6 **E, F, G** Only with valves (14) M, O and L

7 AK, BK, CK Only with configuration of all pneumatic connections (7) N or G

8 **EK, FK, GK** Only with configuration of all pneumatic connections (7) N or G. Only with valves (14) M, O and L

9 S, T, R, SU, US, TU, UT, RU, UR

No pressure-free zones may be created

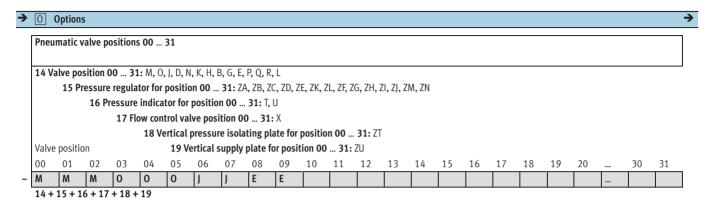
10 S, T, R Cannot be selected on last manifold subbase

Only with compressed air supply/duct separation (12) S, SU, US or USU. 11 **Z** A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U

Ordering Data - Configurable Products

Valve Manifolds Type 44 VTSA, NPT Thread for CPX – Pneumatic Part





Or	derin	g Table							
Wi	dth			0.71 in	1.02 in	1.65 in – size 1	Condition s	Code	Enter code
Ψ	14	Pneumatic valve positio	ns 00 31					-	-
0		Valve position 00 31		5/2-way valve, single solenoid with pneumatic spring return			M	Enter	
				5/2-way valve, single solen	5/2-way valve, single solenoid with spring return			0	equipme
				5/2-way valve, double sole	noid			J	nt
		5		5/2-way valve, double sole	noid with dominant signal			D	selection
				2x 3/2-way valve, normally	•		12	N	for valve
				2x 3/2-way valve, normally			12	K	position
				2x 3/2-way valve, 1x normally closed, 1x normally open			12	Н	s in
				5/3-way valve, mid-position	1			В	order
				5/3-way valve, mid-position				G	code
			5/3-way valve, mid-position exhausted					E	
				2x 3/2-way valve, normally open, reverse operation			13	Р	
				2x 3/2-way valve, normally closed, reverse operation			13	Q	
				2x 3/2-way valve, 1x normally closed, 1x normally open, reverse operation			13	R	
				Vacant position				L	
	15	Pressure regulator for		Pressure regulator plate for	<u>'</u>		14	ZA	
		valve position 00 31	147 psi	Pressure regulator plate for port 4				ZB	
				Pressure regulator plate for port 2				ZC	
			Pressure regulator plate for	1 '			ZD		
		Pressure regulator plate for port 4, reversible Pressure regulator plate for port 2, reversible		Pressure regulator plate for port 4/2, reversible			15	ZE	
				<u> </u>				ZK	
					15	ZL			
			Input pressure	Pressure regulator plate for	<u>'</u>		14	ZF	
			88 psi	Pressure regulator plate for	<u>'</u>			ZG	
				Pressure regulator plate for	•			ZH	
		Pressure regulator plate for port 4/2				ZI			
				Pressure regulator plate for	* * * * * * * * * * * * * * * * * * * *		15	ZJ	
				Pressure regulator plate for	•		15	ZM	
Ψ				Pressure regulator plate for	port 2, reversible		15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

[14] **ZA, ZF** Not permitted in zones with reverse operation.

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H

Ordering Data – Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for CPX – Pneumatic Part



→	O Options
	Pneumatic accessories
	r neumatic accessories
	U,B,T,N,V
+	10N
	20

01	derin	g Table						
W	idth		0.71 in	1.02 in	1.65 in – size 1	Condition	Code	Enter
						S		code
T	16	6 Pressure indicator for valve position Pressure gauge, 147 psi					T	Enter
0		00 31	Pressure gauge, 88 psi			17	U	equipment selection
	17	7 Flow control valve for valve position Flow control plate						for valve
		00 31						positions in order code
	18	Vertical isolating plate for valve		19	ZT			
		position 00 31						
	19	Vertical supply plate for valve position	Compressed air supply on va	pressed air supply on valve				
		00 31						
	20	Pneumatic accessories			+	+		
		Mounting brackets (pack of 5)	Supplied separately				U	
		Inscription label holder for valves	5 50		В			
		Inscription label holder for manifold	5 50		Т			
		subbases						
		Cover cap for manual override, pushing	10 90				N	
		Cover cap for manual override, covered	10 90				V	

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions.
18 X, ZU	Not with valves with reverse operation (14) P, Q, R		Cannot be combined with DIN H-rail

Ordering Data – Configurable Products Valve Manifolds Type 44 VTSA, NPT Thread for CPX – Pneumatic Part



Sizes of Pneumatic Connections					
	Code	Duct	Width		
			0.71 in	1.02 in	1.65 in – size 1
7	Configu	ration of a	ll pneumatic connections		
4 Right-hand end plate	M	12,14	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)
V, X, Y, U, Z, W	G	12,14	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)
	N	12,14	1/4 NPT (QS-1/4-5/16-U)	1/4 NPT (QS-1/4-5/16-U)	1/4 NPT (QS-1/4-5/16-U)
4 Right-hand end plate	M	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
V, X, U	G	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
	N	1, 3, 5	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)
Left-hand supply plate	M	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
X	G	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
	N	1, 3, 5	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)
1 Type of interlinking block	M	2,4	1/8 NPT (QS-1/8-5/16-U)	1/4 NPT (QS-1/4-3/8-U)	3/8 NPT (QS-3/8-1/2-U
Large					
A, B, C, E, F, G					
11 Type of interlinking block	N	2,4	1/8 NPT (QS-1/8-1/4-U)	1/4 NPT (QS-G1/4-5/16-U)	3/8 NPT (QS-3/8-3/8-U
Small					
AK, BK, CK, EK, FK, GK					

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for Multi-pin Plug — Electrical Part

M Mandatory	y Data		O Options				
Module No.	Valve manifold, electrical part	Electrical connection	Voltage	Connecting cable for multi-pin plug connection	User's manual	DIN H-rail mounting	
547964	45E	T, MP1, MP2, MP3, MP4	P, Q	GA, GB, GC, GD, GE, GF, GG, GH, GI, GK, GL, GM, GN, GO, GP, GQ, GR, GS	D, E, F, I, S, V	Н	
Order example 547964	45E		- P	+ GE 5	- D	7	

Or	derin	g Table				
		•		Condition	Code	Enter
				S		code
M	1	Module No.	547964			
	2	Valve manifold, electrical part	Valve manifold type 45, VTSA-F, electrical multi-pin plug connection/manifold box		45E	
	3	Electrical connection	Multi-pin plug, CageClamp	1	-T	
			Electrical multi-pin plug connection, Sub-D (37-pin)	1	-MP1	
			Electrical multi-pin plug connection, individual connection with M12, 6-way	2	-MP2	
			Electrical multi-pin plug connection, individual connection with M12, 10-way	3	-MP3	
			Electrical multi-pin plug connection, round plug connector (19-pin), M23	4	-MP4	
	4	Voltage	24 V DC		-P	
			110 V AC	5	-Q	
0	5	Electrical accessories			+	+
		Connecting cable for Polyuretha	Connecting cable for Sub-D, 8.2 ft, 10-core, 8 solenoid coils	6	GA	
		multi-pin plug connection, e	Connecting cable for Sub-D, 16.4 ft, 10-core, 8 solenoid coils	6	GB	
		pre-assembled, supplied	Connecting cable for Sub-D, 32.8 ft, 10-core, 8 solenoid coils	6	GC	
		loose	Connecting cable for Sub-D, 8.2 ft, 26-core, 22 solenoid coils	6	GD	
			Connecting cable for Sub-D, 16.4 ft, 26-core, 22 solenoid coils	6	GE	
			Connecting cable for Sub-D, 32.8 ft, 26-core, 22 solenoid coils	6	GF	
			Connecting cable for Sub-D, 8.2 ft, 37-core, 32 solenoid coils	6	GG	
			Connecting cable for Sub-D, 16.4 ft, 37-core, 32 solenoid coils	6	GH	
			Connecting cable for Sub-D, 32.8 ft, 37-core, 32 solenoid coils	6	GI	
		Polyvinyl	Connecting cable for Sub-D, 8.2 ft, 10-core, 8 solenoid coils	6	GK	
		chloride	Connecting cable for Sub-D, 16.4 ft, 10-core, 8 solenoid coils	6	GL	
			Connecting cable for Sub-D, 32.8 ft, 10-core, 8 solenoid coils	6	GM	
			Connecting cable for Sub-D, 8.2 ft, 27-core, 22 solenoid coils	6	GN	
			Connecting cable for Sub-D, 16.4 ft, 27-core, 22 solenoid coils	6	GO	
			Connecting cable for Sub-D, 32.8 ft, 27-core, 22 solenoid coils	6	GP	
			Connecting cable for Sub-D, 8.2 ft, 37-core, 32 solenoid coils	6	GQ	
			Connecting cable for Sub-D, 16.4 ft, 37-core, 32 solenoid coils	6	GR	
			Connecting cable for Sub-D, 32.8 ft, 37-core, 32 solenoid coils	6	GS	
	6	User's manual	German		-D	
			English		-E	
			French		-F	
			Italian		-1	
			Spanish		-S	
			Swedish		-V	
	7	DIN H-rail mounting	1		-H	

1	r, MP	1 Max.	32	addresses	can	be	selecte

² MP2 Max. 12 addresses can be selected 3 **MP3** Max. 20 addresses can be selected

⁴ MP4 Max. 16 addresses can be selected

⁵ **Q** Only with electrical connection (3) T (multi-pin plug, CageClamp)

⁶ **G**... Not with electrical connection (3) T, MP2, MP3 and MP4

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for Multi-pin Plug — Pneumatic Part



M Mandatory	Data			O Options					7
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	Configuration of all pneumatic connections	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
547964	45PN	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	Р	X	Z
Order example									
547964	45PN	– R	- V -	K	S	M	Р	Х	
1	2	3	4	5	6	7	8	9	10

Or	Ordering Table						
Wi	dth		0.71 in	1.02 in	Condition	Code	Enter
					S		code
M	1	Module No.	547964	547964			
	2	Valve manifold, pneumatic part	Valve manifold type 45, VTSA-F, modular s	ubbase valves, optimised for flow rate,		45PN	
			pneumatic connections with NPT thread				
	3	Manual override	Pushing (non-detenting)			-N	
		Pushing/detenting				-R	
		Covered				-V	
	4	Right-hand end plate Right-hand end plate, with supply air/exhaust air, internal pilot air supply				-V	
			Right-hand end plate with supply air/exha			-X	
			End plate with pilot air selector, internal p	ilot air supply	1	-Y	
			End plate with pilot air selector, internal p	ilot air supply,	1	-U	
	ducted pilot exhaust air						
			End plate with pilot air selector, external p	***	1	-Z	
			End plate with pilot air selector, external p	ilot air supply,	1	-W	
			ducted pilot exhaust air				
0	5	Port configuration for supply plates	Normal operation: Supply port 1, exhaust	port 3/5 separated	2	-K	
			Reverse operation: Exhaust port 1, supply	port 3/5 separated			
			Normal operation: Supply port 1, exhaust	port 3/5 common	2 -L		
			Reverse operation: Exhaust port 1, supply	port 3/5 common			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fittings			S	
		(standard: threaded connection)	QS push-in fittings			V	
	7	Configuration of all pneumatic	QS push-in fittings, large		3	M	
		connections	QS push-in fittings, small			N	
			QS push-in fittings, large and small mixed	3	G		
	8	Outgoing direction of all working lines	90° connection plate, outlet at bottom			P	
		(standard outlet at front)					
	9	Left-hand supply plate	Left-hand supply plate in front of manifold subbase 00 X				
Ψ	10	Reverse operation	Reverse operation as of valve position 00		4	Z	

1	Y, U, Z, W	At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3	M, N, G	Must be selected if pneumatic valve manifold supply (6) S or V was selected
		(12) U, SU, TU, RU, USU, UTU or URU must be selected	4	Z	A reversible pressure zone cannot be terminated with a right-hand end plate
2	K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct			(4) V, Y, U (internal pilot air supply)
		separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected			

Ordering Data – Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for Multi-pin Plug – Pneumatic Part



→ O Options **→** Pneumatic manifold subbases 00 ... 15 11 Type of interlinking block: A, B, E, F, AK, BK, EK, FK 12 Compressed air supply/duct separation: S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU 13 Reverse operation: Z Module position 00 02 03 04 05 06 07 08 09 10 11 12 13 14 15 Α В В BS В 11 + 12 + 13

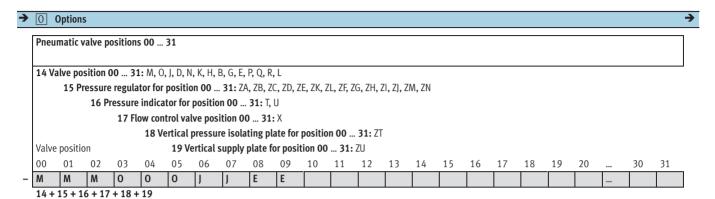
Or	Ordering Table							
Wi	dth			0.71 in 1.02 in		Condition	Code	Enter
						S		code
Ψ	11	Pneumatic manifold subbase	es			5	-	-
0			nifold	2 valve positions, 4 addresses	-		Α	Enter the
		block 00 15	base	-	2 valve positions, 4 addresses		В	equipme
				2 valve positions, 2 addresses	-	6	E	nt
				-	2 valve positions, 2 addresses	6	F	selected
			nifold	2 valve positions, 4 addresses	-	7	AK	in the
			base with	-	2 valve positions, 4 addresses	7	BK	order
			push-in	2 valve positions, 2 addresses	-	8	EK	code
			ngs, small	-	2 valve positions, 2 addresses	8	FK	
	12	Compressed air supply/duct s	separation	Duct separation 1, 3, 5		9 10	S	
		00 15		Duct separation 1		9 10	T	
				Duct separation 3, 5		9 10	R	
				Supply plate			U	
				Supply plate with duct separation 1, 3, 5		9	SU	
				Supply plate with duct separation 1, 3, 5 at right		9	US	
				Supply plate with duct separation 1 at left		9	TU	
				Supply plate with duct separation 1 at right			UT	
				Supply plate with duct separation 3, 5 at left			RU	
				Supply plate with duct separation 3, 5 at right			UR	
				2 supply plates with duct separation 1, 3, 5 in centre			USU	
				2 supply plates with duct separation 1 in centre			UTU	
				2 supply plates with duct separation 3, 5 in centre			URU	
4	13	Reverse operation 00 15		Subsequent valve positions permitted for	reverse operation	11	Z	

5	Manifold subbases must be fitted throughout without any gaps	9 S, T, R, SU,	US, TU, UT, RU, UR
6 E, F	Only with valves (14) M, O and L		No pressure-free zones may be created
7 AK, BK	Only with configuration of all pneumatic connections (7) N or G	10 S, T, R	Cannot be selected on last manifold subbase
8 EK, FK	Only with configuration of all pneumatic connections (7) N or G	11 Z	Only with compressed air supply/duct separation (12) S, SU, US or USU.
	Only with valves (14) M, O and L		A reversible pressure zone cannot be terminated with a right-hand end plate
			(4) V, Y, U

Ordering Data - Configurable Products

FESTO

Valve Manifolds Type 45 VTSA-F, NPT Thread for Multi-pin Plug – Pneumatic Part



Or	derin	g Table						
Wi	dth			0.71 in	1.02 in	Condition s	Code	Enter code
Ψ	14	Pneumatic valve position	ns 00 31				-	-
0		Valve position 00 31		5/2-way valve, single solenoid	with pneumatic spring return		M	Enter
				5/2-way valve, single solenoid	with spring return		0	equipme
				5/2-way valve, double solenoid			J	nt
				5/2-way valve, double solenoid	with dominant signal		D	selection
				2x 3/2-way valve, normally ope		12	N	for valve
				2x 3/2-way valve, normally clos		12	K	position
				2x 3/2-way valve, 1x normally of	closed, 1x normally open	12	Н	s in
				5/3-way valve, mid-position pro			В	order
				5/3-way valve, mid-position clo			G	code
				5/3-way valve, mid-position ex		E		
				2x 3/2-way valve, normally open, reverse operation		13 13	P	
					2x 3/2-way valve, normally closed, reverse operation		Q	
					closed, 1x normally open, reverse operation	13	R	
				Vacant position			L	
	15	Pressure regulator for	Input pressure	Pressure regulator plate for por	t 1	14	ZA	
		valve position 00 31	147 psi	Pressure regulator plate for por	t 4		ZB	
				Pressure regulator plate for por			ZC	
				Pressure regulator plate for por	t 4/2		ZD	
				Pressure regulator plate for por		15	ZE	
				Pressure regulator plate for por		15	ZK	
				Pressure regulator plate for por	t 2, reversible	15	ZL	
			Input pressure	Pressure regulator plate for port 1		14	ZF	
			88 psi	Pressure regulator plate for por	t 4		ZG	
				Pressure regulator plate for por			ZH	
				Pressure regulator plate for por			ZI	
				Pressure regulator plate for por	t 4/2, reversible	15	ZJ	
			Pressure regulator plate for por		15	ZM		
Ψ				Pressure regulator plate for por	t 2, reversible	15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

[14] **ZA, ZF** Not permitted in zones with reverse operation

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for Multi-pin Plug — Pneumatic Part



>	O Options
	Pneumatic accessories
	U,B,T,N,V
+	10N
	20

0	Ordering Table						
W	idth		0.71 in	1.02 in	Condition	Code	Enter
					S		code
Ψ	16	Pressure indicator for valve position	Pressure gauge, 147 psi		16	T	Enter
0]	00 31	Pressure gauge, 88 psi		17	U	equipment selection
	17	Flow control valve for valve position	Flow control plate		18	Х	for valve
		00 31					positions in order code
	18	Vertical isolating plate for valve	Pressure separator plate on valve assembly	Pressure separator plate on valve assembly			order code
		position 00 31					
	19	Vertical supply plate for valve position	Compressed air supply on valve		18	ZU	
		00 31					
	20	Pneumatic accessories				+	+
		Mounting brackets (pack of 5)	Supplied separately		20	U	
		Inscription label holder for valves	5 50			В	
		Inscription label holder for manifold	5 50			Т	
		subbases					
		Cover cap for manual override, pushing	10 90			N	
		Cover cap for manual override, covered	10 90	0 90			

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions
10 Y 711	Not with valvos with roverse exerction (1/) D. O. D.		

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for CPX — Pneumatic Part



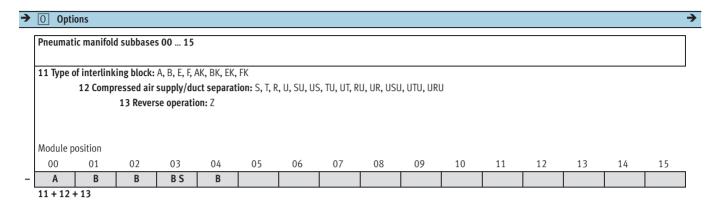
M Mandatory Data				O Options				-)	
Module No.	Valve manifold, pneumatic part	Manual overrid e	Right-h and end plate	Port configuration for supply plates	Pneumatic supply to valve manifold	_	Outgoing direction of all working lines	Left-hand supply plate	Reverse operation
547966	45PN	N, R, V	V, X, Y, U, Z, W	K, L	S, V	M, N, G	Р	Х	Z
Order example									
547966	45PN	- R -	- V -	K	S	M	P	Х	
1	2	3	4	5	6	7	8	9	10

Or	Ordering table						
Wi	dth		0.71 in	1.02 in	Condition	Code	Enter
					S		code
M	1	Module No.	547966	547966			
	2	Valve manifold, pneumatic part	Valve manifold type 45, VTSA-F, modular s	ubbase valves, optimized for flow rate,		45PN	
			pneumatic connections with NPT thread				
	3	Manual override	Pushing (non-detenting)			-N	
		Pushing/detenting				-R	
			Covered			-V	
	4	Right-hand end plate Right-hand end plate, with supply air/exhaust air, internal pilot air supply				-V	
			Right-hand end plate with supply air/exha	ust air, external pilot air supply		-X	
			End plate with pilot air selector, internal p	***	1	-Y	
			End plate with pilot air selector, internal p	ilot air supply,	1	-U	
			ducted pilot exhaust air				
			End plate with pilot air selector, external p		1	-Z	
			End plate with pilot air selector, external p	oilot air supply,	1	-W	
			ducted pilot exhaust air				
0	5	Port configuration for supply plates	Normal operation: Supply port 1, exhaust	port 3/5 separated	2	-K	
			Reverse operation: Exhaust port 1, supply	port 3/5 separated			
			Normal operation: Supply port 1, exhaust	port 3/5 common	2	-L	
			Reverse operation: Exhaust port 1, supply	port 3/5 common			
	6	Pneumatic valve manifold supply	Silencer and QS push-in fittings			S	
		(standard: threaded connection)	QS push-in fittings			٧	
	7	Configuration of all pneumatic	QS push-in fittings, large		3	M	
		connections QS push-in fittings, small			3	N	
			QS push-in fittings, large and small mixed			G	
	8	Outgoing direction of all working lines	90° connection plate, outlet at bottom			P	
		(standard outlet at front)					
	9	Left-hand supply plate	Left-hand supply plate in front of manifold subbase 00 X				
Ψ	10	Reverse operation	Reverse operation as of valve position 00		4	Z	

1 Y, U, Z	W At least one left-hand supply plate (9) X or one compressed air supply/duct separation	3 M, N, G	Must be selected if pneumatic valve Manifold supply (6) S or V was selected
	(12) U, SU, TU, RU, USU, UTU or URU must be selected	4 Z	A reversible pressure zone cannot be terminated with a right-hand end plate (4) V, Y, U
2 K, L	Must be selected if left-hand supply plate (9) X or one compressed air supply/duct		(internal pilot air supply)
	separation (12) (S, T, R, U, SU, US, TU, UT, RU, UR, USU, UTU, URU) was selected		

Ordering Data – Configurable ProductsValve Manifolds Type 45 VTSA-F, NPT Thread for CPX – Pneumatic Part





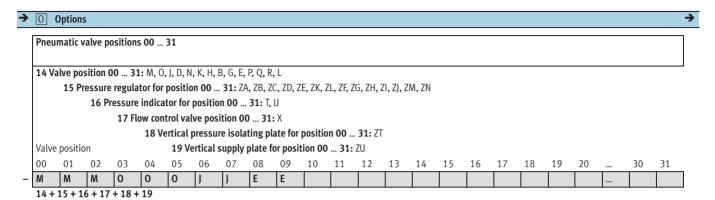
Or	derin	g Table						
Wi	Width			0.71 in	1.02 in	Condition s	Code	Enter code
T	11	Pneumatic manifold sul	bbases			5	-	-
0		Type of interlinking	Manifold	2 valve positions, 4 addresses	-		Α	Enter the
		block 00 15	subbase	-	2 valve positions, 4 addresses		В	equipme
				2 valve positions, 2 addresses	-	6	E	nt
				·	2 valve positions, 2 addresses	6	F	selected
			Manifold	2 valve positions, 4 addresses	-	7	AK	in the
			subbase with	-	2 valve positions, 4 addresses	7	ВК	order
			QS push-in	2 valve positions, 2 addresses	-	8	EK	code
			fittings, small	-	2 valve positions, 2 addresses	8	FK	
	12	Compressed air supply/	duct separation	Duct separation 1, 3, 5 Duct separation 1		9 10	S	
		00 15				9 10	T	
				Duct separation 3, 5		9 10	R	
				Supply plate			U	
				Supply plate with duct separation 1,	<u> </u>	9	SU	
				Supply plate with duct separation 1, 3, 5 at right		9	US	
				Supply plate with duct separation 1 a		9	TU	
				Supply plate with duct separation 1 a		9	UT	
				Supply plate with duct separation 3,		9	RU	
				Supply plate with duct separation 3,		9	UR	
				2 supply plates with duct separation	1, 3, 5 in centre		USU	
	2 supply plates with duct separation 1 in centre				UTU			
				2 supply plates with duct separation	<u>, </u>		URU	
Ψ	13	Reverse operation 00	15	Subsequent valve positions permitted	d for reverse operation	11	Z	

5	Manifold subbases must be fitted throughout without any gaps	9 S, T, R, SU,	US, TU, UT, RU, UR
6 E, F	Only with valves (14) M, O and L		No pressure-free zones may be created
7 AK, BK	Only with configuration of all pneumatic connections (7) N or G	10 S, T, R	Cannot be selected on last manifold subbase
8 EK, FK	Only with configuration of all pneumatic connections (7) N or G	11 Z	Only with compressed air supply/duct separation (12) S, SU, US or USU.
	Only with valves (14) M, O and L		A reversible pressure zone cannot be terminated with a right-hand end plate (4)
			V. Y. U

Ordering Data - Configurable Products

Valve Manifolds Type 45 VTSA-F, NPT Thread for CPX – Pneumatic Part





Or	derin	g Table						
Wi	dth			0.71 in	1.02 in	Condition s	Code	Enter code
Ψ	14	Pneumatic valve position	ns 00 31				-	-
0		Valve position 00 31		5/2-way valve, single solenoid	with pneumatic spring return		M	Enter
				5/2-way valve, single solenoid	with spring return		0	equipme
				5/2-way valve, double solenoid			J	nt
				5/2-way valve, double solenoid	with dominant signal		D	selection
				2x 3/2-way valve, normally ope		12	N	for valve
				2x 3/2-way valve, normally clos		12	K	position
				2x 3/2-way valve, 1x normally of	closed, 1x normally open	12	Н	s in
				5/3-way valve, mid-position pro			В	order
				5/3-way valve, mid-position closed			G	code
				5/3-way valve, mid-position ex	hausted		E	
				2x 3/2-way valve, normally open, reverse operation		13	Р	
				2x 3/2-way valve, normally closed, reverse operation		13	Q	
					closed, 1x normally open, reverse operation	13	R	
				Vacant position			L	
	15	Pressure regulator for	Input pressure	Pressure regulator plate for por	t 1	14	ZA	
		valve position 00 31	147 psi	Pressure regulator plate for por	t 4		ZB	
				Pressure regulator plate for por			ZC	
				Pressure regulator plate for por	t 4/2		ZD	
				Pressure regulator plate for por		15	ZE	
				Pressure regulator plate for por		15	ZK	
				Pressure regulator plate for por	t 2, reversible	15	ZL	
			Input pressure	Pressure regulator plate for por		14	ZF	
			88 psi	Pressure regulator plate for por	t 4		ZG	
				Pressure regulator plate for por			ZH	
				Pressure regulator plate for por			ZI	
				Pressure regulator plate for por	t 4/2, reversible	15	ZJ	
				Pressure regulator plate for por		15	ZM	
Ψ				Pressure regulator plate for por	t 2, reversible	15	ZN	

12 N, K, H Not permitted in zones with reverse operation.

Not with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate)

P, Q, R
Only permissible in zones with reverse operation or with pressure regulator (15) ZE, ZJ (reversible pressure regulator plate). Pilot pressure required on duct 12 (ducted exhaust air not possible).
Not with right-hand end plate (4) Y, Z

[14] **ZA, ZF** Not permitted in zones with reverse operation.

15 ZE, ZK, ZL, ZJ, ZM, ZN

Not permitted in zones with reverse operation. Not with 2x 3/2-way valves (14) N, K, H

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for CPX — Pneumatic Part



→	O Options
	Pneumatic accessories
	U,B,T,N,V
	U,D,IV,V
_	10N
T	TON
	20

01	derin	g Table					
Width			0.71 in	1.02 in	Condition	Code	Enter
					S		code
Ψ	16	Pressure indicator for valve position	Pressure gauge, 147 psi		16	T	Enter
0		00 31	Pressure gauge, 88 psi		17	U	equipment selection
	17	Flow control valve for valve position	Flow control plate		18	Х	for valve
		00 31					positions in order code
	18 Vertical isolating plate for valve		Pressure separator plate on valve assembly		19	ZT	
		position 00 31					
	19	Vertical supply plate for valve position	Compressed air supply on valve		18	ZU	
		00 31					
	20	Pneumatic accessories				+	+
		Mounting brackets (pack of 5)	Supplied separately		20	U	
		Inscription label holder for valves	5 50			В	
		Inscription label holder for manifold	5 50			Т	
		subbases					
	Cover cap for manual override, pushing		10 90			N	
		Cover cap for manual override, covered	10 90		·	V	

16 T	Only with pressure regulator (15) ZA, ZB, ZC, ZD, ZE	19 ZT	Not with right-hand end plate (4) Y, Z
17 U	Only with pressure regulator (15) ZF, ZG, ZH, ZI, ZJ	20 U	Can only be selected if there are more than 9 valve positions.
18 X, ZU	Not with valves with reverse operation (14) P, Q, R		Cannot be combined with DIN H-rail

Ordering Data — Configurable Products Valve Manifolds Type 45 VTSA-F, NPT Thread for CPX — Pneumatic Part



Size	es of Pneumatic Connections				
		Code	Duct	Width	
				0.71 in	1.02 in
7		Configu	ration of a	Il pneumatic connections	
4	Right-hand end plate	M	12,14	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)
	V, X, Y, U, Z, W	G	12,14	1/4 NPT (QS-1/4-3/8-U)	1/4 NPT (QS-1/4-3/8-U)
		N	12,14	1/4 NPT (QS-1/4-5/16-U)	1/4 NPT (QS-1/4-5/16-U)
4	Right-hand end plate	M	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
	V, X, U	G	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
		N	1, 3, 5	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)
9	Left-hand supply plate	M	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
	X	G	1, 3, 5	1/2 NPT (QS-1/2-5/8-U)	1/2 NPT (QS-1/2-5/8-U)
		N	1, 3, 5	1/2 NPT (QS-1/2-1/2-U)	1/2 NPT (QS-1/2-1/2-U)
11	Type of interlinking block	M	2,4	1/8 NPT (QS-1/8-5/16-U)	1/4 NPT (QS-1/4-3/8-U)
	Large				
	A, B, E, F				
11	Type of interlinking block	N	2,4	1/8 NPT (QS-1/8-1/4-U)	1/4 NPT (QS-G1/4-5/16-U)
	Small				
	AK, BK, EK, FK				

Ordering Data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves,	24 V DC				•
	M	5/2-way valve, single solenoid,	0.71 in	VSVA-B-M52-AZD-A2-1T1L	539184
Pa		pneumatic spring return	1.02 in	VSVA-B-M52-AZD-A1-1T1L	539158
			1.65 in ¹⁾	VSVA-B-M52-AZD-D1-1T1L	543698
	0	5/2-way valve, single solenoid,	0.71 in	VSVA-B-M52-MZD-A2-1T1L	539185
BI		spring return	1.02 in	VSVA-B-M52-MZD-A1-1T1L	539159
			1.65 in ¹⁾	VSVA-B-M52-MZD-D1-1T1L	543699
YA I	J	5/2-way valve, double solenoid,	0.71 in	VSVA-B-B52-ZD-A2-1T1L	539182
1 2 c		bistable	1.02 in	VSVA-B-B52-ZD-A1-1T1L	539156
R. J.			1.65 in ¹⁾	VSVA-B-B52-ZD-D1-1T1L	543696
	D	5/2-way valve, double solenoid,	0.71 in	VSVA-B-D52-ZD-A2-1T1L	539183
∞		dominant signal	1.02 in	VSVA-B-D52-ZD-A1-1T1L	539157
			1.65 in ¹⁾	VSVA-B-D52-ZD-D1-1T1L	543697
	N	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32U-AZD-A2-1T1L	539178
The Same		normally open	1.02 in	VSVA-B-T32U-AZD-A1-1T1L	539152
			1.65 in ¹⁾	VSVA-B-T32U-AZD-D1-1T1L	543692
	K	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32C-AZD-A2-1T1L	539176
		normally closed	1.02 in	VSVA-B-T32C-AZD-A1-1T1L	539150
ST &			1.65 in ¹⁾	VSVA-B-T32C-AZD-D1-1T1L	543690
	H	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32H-AZD-A2-1T1L	539180
7	•	1x normally open, 1x normally closed	1.02 in	VSVA-B-T32H-AZD-A1-1T1L	539154
			1.65 in ¹⁾	VSVA-B-T32H-AZD-D1-1T1L	543694
	В	5/3-way valve,	0.71 in	VSVA-B-P53U-ZD-A2-1T1L	539186
		mid-position pressurised	1.02 in	VSVA-B-P53U-ZD-A1-1T1L	539160
			1.65 in ¹⁾	VSVA-B-P53U-ZD-D1-1T1L	543700
	G	5/3-way valve,	0.71 in	VSVA-B-P53C-ZD-A2-1T1L	539188
()		mid-position closed	1.02 in	VSVA-B-P53C-ZD-A1-1T1L	539162
	_		1.65 in ¹⁾	VSVA-B-P53C-ZD-D1-1T1L	543702
	E	5/3-way valve,	0.71 in	VSVA-B-P53E-ZD-A2-1T1L	539187
	, 9	mid-position exhausted	1.02 in	VSVA-B-P53E-ZD-A1-1T1L	539161
1			1.65 in ¹⁾	VSVA-B-P53E-ZD-D1-1T1L	543701
	Р	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32F-AZD-A2-1T1L	539179
		normally open	1.02 in	VSVA-B-T32F-AZD-A1-1T1L	539153
			1.65 in ¹⁾	VSVA-B-T32F-AZD-D1-1T1L	543693
	Q	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32N-AZD-A2-1T1L	539177
		normally closed	1.02 in	VSVA-B-T32N-AZD-A1-1T1L	539151
			1.65 in ¹⁾	VSVA-B-T32N-AZD-D1-1T1L	543691
	R	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32W-AZD-A2-1T1L	539181
		1x normally open, 1x normally closed	1.02 in	VSVA-B-T32W-AZD-A1-1T1L	539155
		, , , ,	1.65 in ¹⁾	VSVA-B-T32W-AZD-D1-1T1L	543695

¹⁾ Type 44 VTSA only

Ordering Data — Individual Valve Valve Manifolds Type 44 VTSA, Type 45 VTSA-F – Inch Series

FESTO

Ordering Data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 1	10 V AC		,		
4 0	М	5/2-way valve, single solenoid,	0.71 in	VSVA-B-M52-AZD-A2-2AT1L	539171
		pneumatic spring return	1.02 in	VSVA-B-M52-AZD-A1-2AT1L	539145
			1.65 in ¹⁾	VSVA-B-M52-AZD-D1-2AT1L	543685
la se	> 0	5/2-way valve, single solenoid,	0.71 in	VSVA-B-M52-MZD-A2-2AT1L	539172
		spring return	1.02 in	VSVA-B-M52-MZD-A1-2AT1L	539146
			1.65 in ¹⁾	VSVA-B-M52-MZD-D1-2AT1L	543686
	J	5/2-way valve, double solenoid,	0.71 in	VSVA-B-B52-ZD-A2-2AT1L	539169
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		bistable	1.02 in	VSVA-B-B52-ZD-A1-2AT1L	539143
			1.65 in ¹⁾	VSVA-B-B52-ZD-D1-2AT1L	543683
	D	5/2-way valve, double solenoid,	0.71 in	VSVA-B-D52-ZD-A2-2AT1L	539170
\mathcal{O}_{\geq}		dominant signal	1.02 in	VSVA-B-D52-ZD-A1-2AT1L	539144
			1.65 in ¹⁾	VSVA-B-D52-ZD-D1-2AT1L	543684
	N	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32U-AZD-A2-2AT1L	539165
BI	<u></u>	normally open	1.02 in	VSVA-B-T32U-AZD-A1-2AT1L	539139
			1.65 in ¹⁾	VSVA-B-T32U-AZD-D1-2AT1L	543679
	K	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32C-AZD-A2-2AT1L	539163
1 San		normally closed	1.02 in	VSVA-B-T32C-AZD-A1-2AT1L	539137
			1.65 in ¹⁾	VSVA-B-T32C-AZD-D1-2AT1L	543677
	H	2x 3/2-way valve, single solenoid,	0.71 in	VSVA-B-T32H-AZD-A2-2AT1L	539167
		1x normally open, 1x normally closed	1.02 in	VSVA-B-T32H-AZD-A1-2AT1L	539141
			1.65 in ¹⁾	VSVA-B-T32H-AZD-D1-2AT1L	543681
	В	5/3-way valve,	0.71 in	VSVA-B-P53U-ZD-A2-2AT1L	539173
		mid-position pressurised	1.02 in	VSVA-B-P53U-ZD-A1-2AT1L	539147
			1.65 in ¹⁾	VSVA-B-P53U-ZD-D1-2AT1L	543687
	G	5/3-way valve,	0.71 in	VSVA-B-P53C-ZD-A2-2AT1L	539175
		mid-position closed	1.02 in	VSVA-B-P53C-ZD-A1-2AT1L	539149
			1.65 in ¹⁾	VSVA-B-P53C-ZD-D1-2AT1L	543689
100	F E	5/3-way valve,	0.71 in	VSVA-B-P53E-ZD-A2-2AT1L	539174
		mid-position exhausted	1.02 in	VSVA-B-P53E-ZD-A1-2AT1L	539148
			1.65 in ¹⁾	VSVA-B-P53E-ZD-D1-2AT1L	543688
	Р	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32F-AZD-A2-2AT1L	539166
		normally open	1.02 in	VSVA-B-T32F-AZD-A1-2AT1L	539140
			1.65 in ¹⁾	VSVA-B-T32F-AZD-D1-2AT1L	543680
	Q	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32N-AZD-A2-2AT1L	539164
		normally closed	1.02 in	VSVA-B-T32N-AZD-A1-2AT1L	539138
	L		1.65 in ¹⁾	VSVA-B-T32N-AZD-D1-2AT1L	543678
	R	2x 3/2-way valve, single solenoid, reverse operation,	0.71 in	VSVA-B-T32W-AZD-A2-2AT1L	539168
		1x normally open, 1x normally closed	1.02 in	VSVA-B-T32W-AZD-A1-2AT1L	539142
			1.65 in ¹⁾	VSVA-B-T32W-AZD-D1-2AT1L	543682

¹⁾ Type 44 VTSA only

Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Right-hand end pl	ate				
	V	With supply air/exhaust air, internal pilot air supply, ½ NPT		VABE-S6-1R-N12	539235
6000	V	With some best of the section of the		VADE CC 4 D7 N4 2	F20227
0	X	With supply air/exhaust air, external pilot air supply, 1/2 NPT		VABE-S6-1RZ-N12	539237
End plate with pile	ot air selector			'	
\overline{a}	Υ	Internal pilot air supply		VABE-S6-1RZ-N-B1	539239
	U	Internal pilot air supply, ducted pilot exhaust air			
O CO	Z	External pilot air supply			
	W	External pilot air supply, ducted pilot exhaust air			
Manifold subbase	, port pattern t	to ISO 15407-2 and ISO 5599-2 – Type 44 VTSA		·	•
	А	2 valve positions, 4 addresses, for double solenoid valves	0.71 in	VABV-S4-2S-N18-2T2	539223
	В	2 valve positions, 4 addresses, for double solenoid valves	1.02 in	VABV-S4-1S-N14-2T2	539219
300	С	1 valve position, 2 addresses, for double solenoid valves	1.65 in	VABV-S2-1S-N38-T2	542460
	E	2 valve positions, 2 addresses, for single solenoid valves	0.71 in	VABV-S4-2S-N18-2T1	539225
	F	2 valve positions, 2 addresses, for single solenoid valves	1.02 in	VABV-S4-1S-N14-2T1	539221
	G	1 valve position, 1 address, for single solenoid valves	1.65 in	VABV-S2-1S-N38-T1	542461
Manifold subbase	, optimised for	flow rate – Type 45 VTSA-F	,		
	А	2 valve positions, 4 addresses, for double solenoid valves	0.71 in	VABV-S4-2HS-N18-2T2	546217
	В	2 valve positions, 4 addresses, for double solenoid valves	1.02 in	VABV-S4-1HS-N14-2T2	546213
100	E	2 valve positions, 2 addresses, for single solenoid valves	0.71 in	VABV-S4-2HS-N18-2T1	546216
	F	2 valve positions, 2 addresses, for single solenoid valves	1.02 in	VABV-S4-1HS-N14-2T1	546212

Accessories

Ordering Data								
Designation	Code	Description	Width	Туре	Part No.			
Individual subbase,	port pattern t	to ISO 15407-2, electrical connection with cable manifo	olds – Type 44 VTSA					
	NPT thread	d, internal pilot air supply						
10000	-	Connections at side, 1/8 NPT	0.71 in	VABS-S4-2S-N18-B-K2	541068			
	-	Connections at side, 1/4 NPT	1.02 in	VABS-S4-1S-N14-B-K2	541066			
	NPT thread	d, external pilot air supply						
	-	Connections at side, 1/8 NPT	0.71 in	VABS-S4-2S-N18-K2	539724			
	-	Connections at side, 1/4 NPT	1.02 in	VABS-S4-1S-N14-K2	539726			
Individual subbase, ¡	oort pattern t	to ISO 5599-2, electrical connection with spring-loaded	manifold – Type 44 VTSA					
	NPT thread	d, internal pilot air supply						
	-	Connections at side, 3/8 NPT	1.65 in	VABS-S2-1S-N38-B-C1	546763			
	NPT thread	NPT thread, external pilot air supply						
	-	Connections at side, 3/8 NPT	1.65 in	VABS-S2-1S-N38-C1	546761			
Individual subbase,	port pattern t	to ISO 5599-2, electrical connection for self-assembly –	Type 44 VTSA					
	NPT thread	d, internal pilot air supply						
	-	Connections at side, 3/8 NPT	1.65 in	VABS-S2-1S-N38-B-K1	546103			
	NPT thread	d, external pilot air supply	·	•	•			
	-	Connections at side, 3/8 NPT	1.65 in	VABS-S2-1S-N38-K1	546100			

Code	Description	Width	Туре	Part No.
S	Duct separation 1, 3, 5		VABD-S6-10-P3-C	539228
T	Duct separation 1		VABD-S6-10-P1-C	539227
R	Duct separation 3, 5		VABD-S6-10-P2-C	539229
e				
Р	Outlet at bottom, connecting thread 1/8 NPT	0.71 in	VABF-S4-2-A2G2-N18	539720
Р	Outlet at bottom, connecting thread 1/4 NPT	1.02 in	VABF-S4-1-A2G2-N14	539722
P	Outlet at bottom, connecting thread 3/8 NPT	1.65 in ¹⁾	VABF-S2-1-A1G2-N38	546098
		,	·	,
L	With exhaust plate, 3/5 common, 1/2 NPT	VABF-S6-10-P1A7-N12	539233	
K	With exhaust port cover, 3/5 separated, 1/2 NPT		VABF-S6-10-P1A6-N12	539232
9				I
ZU	Connecting thread 1/8 NPT	0.71 in	VABF-S4-2-P1A3-N18	540174
	Connecting thread 1/4 NPT	1.02 in	VABF-S4-1-P1A3-N14	540172
	Connecting thread 3/8 NPT	1.65 in ¹⁾	VABF-S2-1-P1A3-N38	546094
	S T R P P L K	Duct separation 1, 3, 5 T Duct separation 1 R Duct separation 3, 5 e P Outlet at bottom, connecting thread ½ NPT P Outlet at bottom, connecting thread ¼ NPT P Outlet at bottom, connecting thread ¾ NPT L With exhaust plate, 3/5 common, ½ NPT K With exhaust port cover, 3/5 separated, ½ NPT e ZU Connecting thread ¼ NPT Connecting thread ¼ NPT	Duct separation 1, 3, 5 T Duct separation 1 R Duct separation 3, 5 e P Outlet at bottom, connecting thread 1/8 NPT 0.71 in P Outlet at bottom, connecting thread 1/4 NPT 1.02 in P Outlet at bottom, connecting thread 3/8 NPT 1.65 in 1) L With exhaust plate, 3/5 common, 1/2 NPT K With exhaust port cover, 3/5 separated, 1/2 NPT E ZU Connecting thread 1/8 NPT 0.71 in Connecting thread 1/4 NPT 1.02 in	S Duct separation 1, 3, 5 T Duct separation 1 R Duct separation 3, 5 P Outlet at bottom, connecting thread ½ NPT P Outlet at bottom, connecting thread ½ NPT Duct separation 3, 5 VABD-S6-10-P1-C VABD-S6-10-P2-C P Outlet at bottom, connecting thread ½ NPT Duct separation 3, 5 VABF-S4-2-A2G2-N18 P Outlet at bottom, connecting thread ½ NPT Duct separation 1 VABF-S4-2-A2G2-N18 VABF-S4-1-A2G2-N18 VABF-S4-1-A2G2-N14 P Outlet at bottom, connecting thread ½ NPT L With exhaust plate, 3/5 common, ½ NPT VABF-S6-10-P1A7-N12 K With exhaust port cover, 3/5 separated, ½ NPT VABF-S6-10-P1A6-N12 P Outlet at bottom, connecting thread ½ NPT VABF-S6-10-P1A6-N12 VABF-S6-10-P1A6-N12 P Outlet at bottom, connecting thread ½ NPT VABF-S6-10-P1A7-N12 VABF-S6-10-P1A6-N12

¹⁾ Type 44 VTSA only

Accessories

Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate			•	·	
	ZA	For port 1, 10 bar	0.71 in	VABF-S4-2-R1C2-C-10	540153
		For port 1, 10 bar	1.02 in	VABF-S4-1-R1C2-C-10	540154
	,	For port 1, 10 bar	1.65 in ¹⁾	VABF-S2-1-R1C2-C-10	546084
	ZF	For port 1, 6 bar	0.71 in	VABF-S4-2-R1C2-C-6	540151
. Al-a	%	For port 1, 6 bar	1.02 in	VABF-S4-1-R1C2-C-6	540152
		For port 1, 6 bar	1.02 in	VABF-S4-1-R1C2-C-6E	549876
		For port 1, 6 bar	1.65 in ¹⁾	VABF-S2-1-R1C2-C-6	546083
	ZB	For port 4, 10 bar	0.71 in	VABF-S4-2-R3C2-C-10	540157
		For port 4, 10 bar	1.02 in	VABF-S4-1-R3C2-C-10	540158
		For port 4, 10 bar	1.65 in ¹⁾	VABF-S2-1-R3C2-C-10	546086
	ZG	For port 4, 6 bar	0.71 in	VABF-S4-2-R3C2-C-6	540155
		For port 4, 6 bar	1.02 in	VABF-S4-1-R3C2-C-6	540156
		For port 4, 6 bar	1.65 in ¹⁾	VABF-S2-1-R3C2-C-6	546085
	ZC	For port 2, 10 bar	0.71 in	VABF-S4-2-R2C2-C-10	540161
		For port 2, 10 bar	1.02 in	VABF-S4-1-R2C2-C-10	540162
		For port 2, 10 bar	1.65 in ¹⁾	VABF-S2-1-R2C2-C-10	546088
	ZH	For port 2, 6 bar	0.71 in	VABF-S4-2-R2C2-C-6	540159
		For port 2, 6 bar	1.02 in	VABF-S4-1-R2C2-C-6	540160
		For port 2, 6 bar	1.65 in ¹⁾	VABF-S2-1-R2C2-C-6	546087
	ZD	For ports 2 and 4, 10 bar	0.71 in	VABF-S4-2-R4C2-C-10	540165
		For ports 2 and 4, 10 bar	1.02 in	VABF-S4-1-R4C2-C-10	540166
		For ports 2 and 4, 10 bar	1.65 in ¹⁾	VABF-S2-1-R4C2-C-10	546090
	ZI	For ports 2 and 4, 6 bar	0.71 in	VABF-S4-2-R4C2-C-6	540163
		For ports 2 and 4, 6 bar	1.02 in	VABF-S4-1-R4C2-C-6	540164
		For ports 2 and 4, 6 bar	1.65 in ¹⁾	VABF-S2-1-R4C2-C-6	546089
	ZE	For ports 2 and 4, reversible, 10 bar	0.71 in	VABF-S4-2-R5C2-C-10	540169
		For ports 2 and 4, reversible, 10 bar	1.02 in	VABF-S4-1-R5C2-C-10	540170
		For ports 2 and 4, reversible, 10 bar	1.65 in ¹⁾	VABF-S2-1-R5C2-C-10	546092
	ZJ	For ports 2 and 4, reversible, 6 bar	0.71 in	VABF-S4-2-R5C2-C-6	540167
		For ports 2 and 4, reversible, 6 bar	1.02 in	VABF-S4-1-R5C2-C-6	540168
		For ports 2 and 4, reversible, 6 bar	1.65 in ¹⁾	VABF-S2-1-R5C2-C-6	546091
	ZL	For port 2, reversible, 10 bar	0.71 in	VABF-S4-2-R6C2-C-10	546252
		For port 2, reversible, 10 bar	1.02 in	VABF-S4-1-R6C2-C-10	546251
		For port 2, reversible, 10 bar	1.65 in ¹⁾	VABF-S2-1-R6C2-C-10	546832
	ZN	For port 2, reversible, 6 bar	0.71 in	VABF-S4-2-R6C2-C-6	546248
		For port 2, reversible, 6 bar	1.02 in	VABF-S4-1-R6C2-C-6	546247
		For port 2, reversible, 6 bar	1.65 in ¹⁾	VABF-S2-1-R6C2-C-6	546831
	ZK	For port 4, reversible, 10 bar	0.71 in	VABF-S4-2-R7C2-C-10	546254
		For port 4, reversible, 10 bar	1.02 in	VABF-S4-1-R7C2-C-10	546253
		For port 4, reversible, 10 bar	1.65 in ¹⁾	VABF-S2-1-R7C2-C-10	546834
	ZM	For port 4, reversible, 6 bar	0.71 in	VABF-S4-2-R7C2-C-6	546250
		For port 4, reversible, 6 bar	1.02 in	VABF-S4-1-R7C2-C-6	546249
		For port 4, reversible, 6 bar	1.65 in ¹⁾	VABF-S2-1-R7C2-C-6	546833

¹⁾ Type 44 VTSA only

Ordering Data					
Designation	Code	Description	Width	Туре	Part No.
Pressure gauge					
	Т	With cartridge connection for regulator, 10 bar	0.71 in	PAGN-26-16-P10	543487
		for regulator plate, code ZA, ZB, ZC, ZD, ZE	1.02 in		
			1.65 in ¹⁾	PAGN-40-16-P10	548010
	U	With cartridge connection for regulator, 6 bar	0.71 in	PAGN-26-10-P10	543488
		for regulator plate, code ZF, ZG, ZH, ZI, ZJ	1.02 in		
Cantai dan fan na andar			1.65 in ¹⁾	PAGN-40-10-P10	548009
Cartridge for regulat	or plate	For tubing O.D. 0.157 in		QSP10-4	172972
				-	
		For tubing O.D. 0.236 in		QSP10-6	172973
		For tubing O.D. 3/16"		QSP10-3/16U	172975
Flow control plate		·			
	X	Controls the flow of exhaust air after the valve to ducts 3 and 5	0.71 in	VABF-S4-2-F1B1-C	540176
			1.02 in	VABF-S4-1-F1B1-C	540175
			1.65 in ¹⁾	VABF-S2-1-F1B1-C	546095
Vertical shut-off pla	te				
	ZT	2/2-way valve for shutting off the operating pressure at the valve position	0.71 in	VABF-S4-2-L1D1-C	542884
			1.02 in	VABF-S4-1-L1D1-C	542885
	9		1.65 in ¹⁾	VABF-S2-1-L1D1-C	546096
Multi-pin node					
	T	Tension spring, for NPT connection, 36-pin		VABE-S6-1LF-C-M1-C36N	543413
	MP1	Sub-D plug, 37-pin		VABE-S6-1LT-C-M1-S37	543414
Individual electrical	connection				<u> </u>
	-MP2	Multi-pin node with individual connection M12, 6-way		VABE-S6-LT-C-S6-R5	549046
0	-MP3	Multi-pin node with individual connection M12, 10-way		VABE-S6-LT-C-S10-R5	549047
	-	Cover for individual connection M12, 6-way		VAEM-S6-C-S6-R5	549048
	-	Cover for individual connection M12, 10-way		VAEM-S6-C-S10-R5	549049
Pneumatic interface					
	-	For electrical manifold CPX		VABA-S6-1-X1	543416

¹⁾ Type 44 VTSA only

Accessories

Ordering Data							
Designation	Code	Description		Туре	Part No.		
Connecting cable	with Sub-D plu	g socket					
	Polyurethane, IP65						
	GA	Connecting cable for max. 8 solenoid coils, 10-pin,	8.2 ft	NEBV-S1W37-E-2,5-LE10	539240		
	GB	suitable for chain link trunking	16.4 ft	NEBV-S1W37-E-5-LE10	539241		
	GC		32.8 ft	NEBV-S1W37-E-10-LE10	539242		
	GD	Connecting cable for max. 22 solenoid coils, 26-pin,	8.2 ft	NEBV-S1W37-E-2,5-LE26	539243		
	GE	suitable for chain link trunking	16.4 ft	NEBV-S1W37-E-5-LE26	539244		
U	GF		32.8 ft	NEBV-S1W37-E-10-LE26	539245		
	GG	Connecting cable for max. 32 solenoid coils, 37-pin	8.2 ft	NEBV-S1W37-K-2,5-LE37	539246		
	GH		16.4 ft	NEBV-S1W37-K-5-LE37	539247		
	GI		32.8 ft	NEBV-S1W37-K-10-LE37	539248		
	Polyvinyl chloride, IP65						
	GK	Connecting cable for max. 8 solenoid coils, 10-pin	8.2 ft	NEBV-S1W37-KM-2,5-LE10	543271		
	GL		16.4 ft	NEBV-S1W37-KM-5-LE10	543272		
	GM		32.8 ft	NEBV-S1W37-KM-10-LE10	543273		
	GN	Connecting cable for max. 22 solenoid coils, 27-pin	8.2 ft	NEBV-S1W37-KM-2,5-LE27	543274		
	GO		16.4 ft	NEBV-S1W37-KM-5-LE27	543275		
	GP		32.8 ft	NEBV-S1W37-KM-10-LE27	543276		
	GQ	Connecting cable for max. 32 solenoid coils, 37-pin	8.2 ft	NEBV-S1W37-KM-2,5-LE37	543277		
	GR		16.4 ft	NEBV-S1W37-KM-5-LE37	543278		
	GS		32.8 ft	NEBV-S1W37-KM-10-LE37	543279		

Ordering Data					
Designation	Code	Description		Туре	Part No.
Cover for multi-pir	n plug				
	-	For user configuration	or user configuration		545974
Cover		·		·	
\Diamond	L	Blanking plate for vacant position	0.71 in	VABB-S4-2-WT	539213
A Partie			1.02 in	VABB-S4-1-WT	539212
			1.65 in	VABB-S2-1-WT	543186
<u> </u>	N	Cover cap for manual override, pushing	10 pieces	VAMC-S6-CH	541010
<u> </u>	V	Cover cap for manual override, covered	10 pieces	VAMC-S6-CS	541011
<u>~</u> 	_	End cap for electrical manifold module, size 18 mm and 26 mm	10 pieces	VABD-S4-E-C	547713
Inscription label h	nolder				
	В	Clip-on inscription label holder for valve cap	5 pieces	ASCF-T-S6	540888
*	T	Inscription label holder for manifold blocks	5 pieces	ASCF-M-S6	540889
Push-in fitting	<u> </u>		<u> </u>		l
	-	Connecting thread 1/4 NPT for tubing O.D. 5/16"		QS-1/4-5/16-U	153609
		Connecting thread 1/4 NPT for tubing O.D. 1/2"		QS-1/4-1/2-U	190681
		Connecting thread ½ NPT for tubing 0.D. ½6" Connecting thread ½ NPT for tubing 0.D. ¼"		QS-1/8-5/16-U	153608
				QS-1/8-1/4-U	153605
		Connecting thread ½ NPT for tubing O.D. ½"		QS-1/2-1/2-U	153615
		Connecting thread ½ NPT for tubing O.D. 5/8"			190682
Silencer		·		•	
	-	Connecting thread 1/4 NPT		U-1/4-B-NPT	12639
	K, L	Connecting thread 1/2 NPT		U-1/2-B-NPT	12741

Accessories

Ordering Data					
Designation	Code	Description		Туре	Part No.
Blanking plug					
	-	Thread 1/8 NPT	1 piece	B-1/8-NPT	173985
	-	Thread 1/4 NPT	1 piece	B-1/4-NPT	174165
DIN H-rail mountii	ng				
Î	-	VTSA/VTSA-F with fieldbus	3 pieces	CPX-CPA-BG-NRH	526032
\odot \odot \odot	∌ │				
9	-	VTSA/VTSA-F with multi-pin plug	2 pieces	CPA-BG-NRH	173498
Wall mounting	•			•	
9	U	Mounting bracket		VAME-S6-10-W	539214
User manual		<u> </u>			
	D	User manual for valve manifold VTSA/VTSA-F	German	P.BE-VTSA-44-DE	538922
	E		English	P.BE-VTSA-44-EN	538923
	S		Spanish	P.BE-VTSA-44-ES	538924
	F		French	P.BE-VTSA-44-FR	538925
	I		Italian	P.BE-VTSA-44-IT	538926
	V		Swedish	P.BE-VTSA-44-SV	538927

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