

# Product data sheet

Specifications



## Variable speed drive, Altivar Process ATV600, ATV630, 250 kW, 380...440 V, IP21

ATV630C25N4F

### Main

<b>Range of product</b>	Altivar Process ATV600
<b>Product or component type</b>	Variable speed drive
<b>Product specific application</b>	Process and utilities
<b>Device short name</b>	ATV630
<b>Variant</b>	Standard version
<b>Product destination</b>	Asynchronous motors Synchronous motors
<b>EMC filter</b>	Integrated with 150 m conforming to EN/IEC 61800-3 category C3
<b>IP degree of protection</b>	IP21 conforming to IEC 61800-5-1 IP21 conforming to IEC 60529
<b>[Us] rated supply voltage</b>	380...440 V
<b>Type of cooling</b>	Forced convection
<b>Supply frequency</b>	50...60 Hz - 5...5 %
<b>[Us] rated supply voltage</b>	380...440 V - 15...10 %
<b>Motor power kW</b>	250 kW (normal duty) 200 kW (heavy duty)
<b>Line current</b>	391 A at 400 V (normal duty) 319 A at 400 V (heavy duty) 453 A at 380 V (normal duty) 369 A at 380 V (heavy duty)
<b>Prospective line I<sub>sc</sub></b>	50 kA
<b>Apparent power</b>	298 kVA at 440 V (normal duty) 243 kVA at 440 V (heavy duty)
<b>Continuous output current</b>	477 A at 2.5 kHz for normal duty 370 A at 2.5 kHz for heavy duty
<b>Maximum transient current</b>	525 A during 60 s (normal duty) 555 A during 60 s (heavy duty)
<b>Asynchronous motor control profile</b>	Optimized torque mode Variable torque standard Constant torque standard
<b>Synchronous motor control profile</b>	Permanent magnet motor Synchronous reluctance motor
<b>Speed drive output frequency</b>	0.1...500 Hz
<b>Nominal switching frequency</b>	2.5 kHz
<b>Switching frequency</b>	2.5...8 kHz with derating factor 2...8 kHz adjustable

<b>Safety function</b>	STO (safe torque off) SIL 3
<b>Discrete input logic</b>	16 preset speeds
<b>Communication port protocol</b>	Ethernet Modbus serial Modbus TCP
<b>Option card</b>	Slot A: communication module, Profibus DP V1 Slot A: communication module, Profinet Slot A: communication module, DeviceNet Slot A: communication module, Modbus TCP/EtherNet/IP Slot A: communication module, CANopen daisy chain RJ45 Slot A: communication module, CANopen SUB-D 9 Slot A: communication module, CANopen screw terminals Slot A/slot B: digital and analog I/O extension module Slot A/slot B: output relay extension module Slot A: communication module, Ethernet IP/Modbus TCP/MD-Link Communication module, BACnet MS/TP Communication module, Ethernet Powerlink

## Complementary

<b>Mounting mode</b>	Floor-standing
<b>Network number of phases</b>	3 phases
<b>Discrete output number</b>	0
<b>Discrete output type</b>	Relay outputs R1A, R1B, R1C 250 V AC 3000 mA Relay outputs R1A, R1B, R1C 30 V DC 3000 mA Relay outputs R2A, R2C 250 V AC 5000 mA Relay outputs R2A, R2C 30 V DC 5000 mA Relay outputs R3A, R3C 250 V AC 5000 mA Relay outputs R3A, R3C 30 V DC 5000 mA
<b>Output voltage</b>	<= power supply voltage
<b>Permissible temporary current boost</b>	1.1 x I <sub>n</sub> during 60 s (normal duty) 1.5 x I <sub>n</sub> during 60 s (heavy duty)
<b>Motor slip compensation</b>	Automatic whatever the load Adjustable Can be suppressed Not available in permanent magnet motor law
<b>Acceleration and deceleration ramps</b>	Linear adjustable separately from 0.01...9999 s
<b>Physical interface</b>	Ethernet 2-wire RS 485
<b>Braking to standstill</b>	By DC injection
<b>Protection type</b>	Thermal protection: motor Safe torque off: motor Motor phase break: motor Thermal protection: drive Safe torque off: drive Overheating: drive Overcurrent between output phases and earth: drive Overload of output voltage: drive Short-circuit protection: drive Motor phase break: drive Overvoltages on the DC bus: drive Line supply overvoltage: drive Line supply undervoltage: drive Line supply phase loss: drive Overspeed: drive Break on the control circuit: drive
<b>Transmission rate</b>	10, 100 Mbits 4800 bps, 9600 bps, 19200 bps, 38.4 Kbps
<b>Frequency resolution</b>	Display unit: 0.1 Hz Analog input: 0.012/50 Hz
<b>Transmission frame</b>	RTU
<b>Electrical connection</b>	Control: removable screw terminals 0.5...1.5 mm <sup>2</sup> Line side: M12 bar - 3 cables 3 x 185 mm <sup>2</sup> maximum per phase (normal duty) Line side: M12 bar - 4 cables 3 x 120 mm <sup>2</sup> maximum per phase (normal duty) Motor: M12 bar - 3 cables 3 x 185 mm <sup>2</sup> maximum per phase (normal duty) Motor: M12 bar - 4 cables 3 x 120 mm <sup>2</sup> maximum per phase (normal duty) Line side: M12 bar - 3 cables 3 x 185 mm <sup>2</sup> maximum per phase (heavy duty) Line side: M12 bar - 4 cables 3 x 120 mm <sup>2</sup> maximum per phase (heavy duty) Motor: M12 bar - 3 cables 3 x 185 mm <sup>2</sup> maximum per phase (heavy duty) Motor: M12 bar - 4 cables 3 x 120 mm <sup>2</sup> maximum per phase (heavy duty)

Line side: M12 bar - 2 cables 3 x 185 mm<sup>2</sup> minimum per phase (normal duty)  
 Line side: M12 bar - 3 cables 3 x 95 mm<sup>2</sup> minimum per phase (normal duty)  
 Motor: M12 bar - 2 cables 3 x 150 mm<sup>2</sup> minimum per phase (normal duty)  
 Motor: M12 bar - 3 cables 3 x 95 mm<sup>2</sup> minimum per phase (normal duty)  
 Line side: M12 bar - 2 cables 3 x 120 mm<sup>2</sup> minimum per phase (heavy duty)  
 Line side: M12 bar - 3 cables 3 x 70 mm<sup>2</sup> minimum per phase (heavy duty)  
 Motor: M12 bar - 2 cables 3 x 120 mm<sup>2</sup> minimum per phase (heavy duty)  
 Motor: M12 bar - 3 cables 3 x 70 mm<sup>2</sup> minimum per phase (heavy duty)

<b>Connector type</b>	RJ45 (on the remote graphic terminal) for Ethernet/Modbus TCP RJ45 (on the remote graphic terminal) for Modbus serial
<b>Data format</b>	8 bits, configurable odd, even or no parity
<b>Type of polarization</b>	No impedance
<b>Exchange mode</b>	Half duplex, full duplex, autonegotiation Ethernet/Modbus TCP
<b>Number of addresses</b>	1...247 for Modbus serial
<b>Method of access</b>	Slave Modbus TCP
<b>Supply</b>	External supply for digital inputs: 24 V DC (19...30 V), <1.25 mA, protection type: overload and short-circuit protection Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protection type: overload and short-circuit protection Internal supply for digital inputs and STO: 24 V DC (21...27 V), <200 mA, protection type: overload and short-circuit protection
<b>Local signalling</b>	3 LEDs for local diagnostic 3 LEDs (dual colour) for embedded communication status 4 LEDs (dual colour) for communication module status 1 LED (red) for presence of voltage
<b>Width</b>	600 mm
<b>Height</b>	2150 mm
<b>Depth</b>	605 mm
<b>Net weight</b>	400 kg
<b>Analogue input number</b>	3
<b>Analogue input type</b>	AI1, AI2, AI3 software-configurable voltage: 0...10 V DC, impedance: 31.5 kOhm, resolution 12 bits AI1, AI2, AI3 software-configurable current: 0...20 mA, impedance: 250 Ohm, resolution 12 bits AI2 voltage analog input: - 10...10 V DC, impedance: 31.5 kOhm, resolution 12 bits
<b>Discrete input number</b>	8
<b>Discrete input type</b>	DI7, DI8 programmable as pulse input: 0...30 kHz, 24 V DC (<= 30 V)
<b>Input compatibility</b>	DI1...DI6: discrete input level 1 PLC conforming to EN/IEC 61131-2 DI5, DI6: discrete input level 1 PLC conforming to IEC 65A-68 STOA, STOB: discrete input level 1 PLC conforming to EN/IEC 61131-2
<b>Discrete input logic</b>	Positive logic (source) (DI1...DI8), < 5 V (state 0), > 11 V (state 1) Negative logic (sink) (DI1...DI8), > 16 V (state 0), < 10 V (state 1)
<b>Analogue output number</b>	2
<b>Analogue output type</b>	Software-configurable voltage AQ1, AQ2: 0...10 V DC impedance 470 Ohm, resolution 10 bits Software-configurable current AQ1, AQ2: 0...20 mA, resolution 10 bits Software-configurable current DQ-, DQ+: 30 V DC Software-configurable current DQ-, DQ+: 100 mA
<b>Sampling duration</b>	2 ms +/- 0.5 ms (DI1...DI4) - discrete input 5 ms +/- 1 ms (DI5, DI6) - discrete input 5 ms +/- 0.1 ms (AI1, AI2, AI3) - analog input 10 ms +/- 1 ms (AO1) - analog output
<b>Accuracy</b>	+/- 0.6 % AI1, AI2, AI3 for a temperature variation 60 °C analog input +/- 1 % AO1, AO2 for a temperature variation 60 °C analog output
<b>Linearity error</b>	AI1, AI2, AI3: +/- 0.15 % of maximum value for analog input AO1, AO2: +/- 0.2 % for analog output
<b>Relay output number</b>	3
<b>Relay output type</b>	Configurable relay logic R1: fault relay NO/NC electrical durability 100000 cycles Configurable relay logic R2: sequence relay NO electrical durability 100000 cycles Configurable relay logic R3: sequence relay NO electrical durability 100000 cycles
<b>Refresh time</b>	Relay output (R1, R2, R3): 5 ms (+/- 0.5 ms)
<b>Minimum switching current</b>	Relay output R1, R2, R3: 5 mA at 24 V DC
<b>Maximum switching current</b>	Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 250 V AC Relay output R1, R2, R3 on resistive load, cos phi = 1: 3 A at 30 V DC

Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 250 V AC  
 Relay output R1, R2, R3 on inductive load, cos phi = 0.4 and L/R = 7 ms: 2 A at 30 V DC

<b>Isolation</b>	Between power and control terminals
<b>Maximum output frequency</b>	500 kHz
<b>Maximum input current</b>	453.0 A
<b>Variable speed drive application selection</b>	Building - HVAC Compressor centrifugal Food and beverage processing Other application Mining mineral and metal Fan Mining mineral and metal Pump Oil and gas Fan Water and waste water Other application Building - HVAC Screw compressor Food and beverage processing Pump Food and beverage processing Fan Food and beverage processing Atomization Oil and gas Electro submersible pump (ESP) Oil and gas Water injection pump Oil and gas Jet fuel pump Oil and gas Compressor for refinery Water and waste water Centrifuge pump Water and waste water Positive displacement pump Water and waste water Electro submersible pump (ESP) Water and waste water Screw pump Water and waste water Lobe compressor Water and waste water Screw compressor Water and waste water Compressor centrifugal Water and waste water Fan Water and waste water Conveyor Water and waste water Mixer
<b>Motor power range AC-3</b>	250...500 kW at 380...440 V 3 phases
<b>Quantity per set</b>	1
<b>Enclosure mounting</b>	Floor-standing
<b>Environment</b>	
<b>Insulation resistance</b>	> 1 MOhm 500 V DC for 1 minute to earth
<b>Noise level</b>	70 dB conforming to 86/188/EEC
<b>Power dissipation in W</b>	5750 W, switching frequency 2.5 kHz (normal duty) 4340 W, switching frequency 2.5 kHz (heavy duty)
<b>Volume of cooling air</b>	1300 m <sup>3</sup> /h
<b>Operating position</b>	Vertical +/- 10 degree
<b>Maximum THDI</b>	<48 % full load conforming to IEC 61000-3-12
<b>Electromagnetic compatibility</b>	Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2 Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3 Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4 1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5 Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6
<b>Pollution degree</b>	2 conforming to EN/IEC 61800-5-1
<b>Vibration resistance</b>	1.5 mm peak to peak (f= 2...13 Hz) conforming to IEC 60068-2-6 1 gn (f= 13...200 Hz) conforming to IEC 60068-2-6
<b>Shock resistance</b>	15 gn for 11 ms conforming to IEC 60068-2-27
<b>Relative humidity</b>	5...95 % without condensation conforming to IEC 60068-2-3
<b>Ambient air temperature for operation</b>	-15...40 °C (without derating) 40...50 °C (with derating factor)
<b>Ambient air temperature for storage</b>	-40...70 °C
<b>Operating altitude</b>	<= 1000 m without derating 1000...4800 m with current derating 1 % per 100 m
<b>Standards</b>	UL 508C EN/IEC 61800-3 Environment 2 category C3 EN/IEC 61800-3 EN/IEC 61800-5-1 IEC 61000-3-12 IEC 60721-3 IEC 61508 IEC 13849-1

<b>Product certifications</b>	TÜV CSA ATEX zone 2/22 ATEX INERIS RoHS
<b>Marking</b>	CE
<b>Standards</b>	UL 508C EN/IEC 61800-3 EN/IEC 61800-3 environment 2 category C3 EN/IEC 61800-5-1 IEC 61000-3-12 IEC 60721-3 IEC 61508 IEC 13849-1
<b>Overvoltage category</b>	III
<b>Regulation loop</b>	Adjustable PID regulator
<b>Noise level</b>	70 dB
<b>Pollution degree</b>	2

## Packing Units

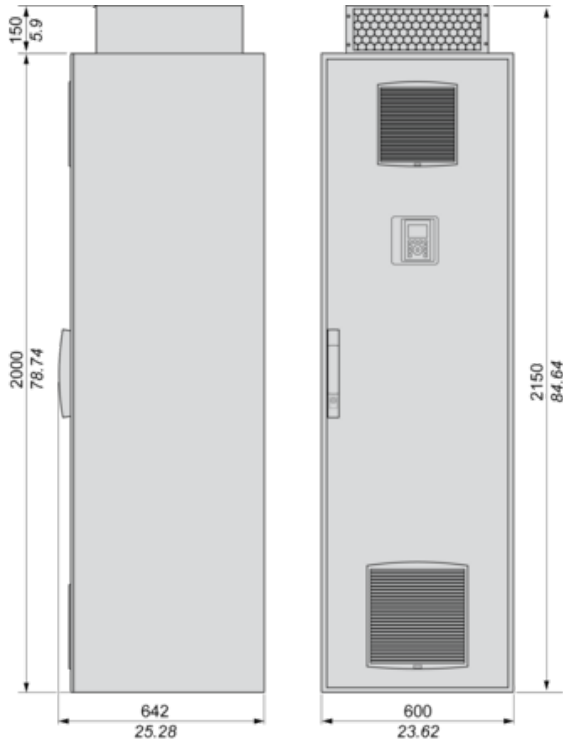
<b>Unit Type of Package 1</b>	PCE
<b>Number of Units in Package 1</b>	1
<b>Package 1 Weight</b>	535 kg
<b>Package 1 Height</b>	204.5 cm
<b>Package 1 width</b>	120 cm
<b>Package 1 Length</b>	110.5 cm
<b>Unit Type of Package 2</b>	PAL
<b>Number of Units in Package 2</b>	1
<b>Package 2 Weight</b>	560 kg
<b>Package 2 Height</b>	218.5 cm
<b>Package 2 width</b>	120 cm
<b>Package 2 Length</b>	110.5 cm

## Offer Sustainability

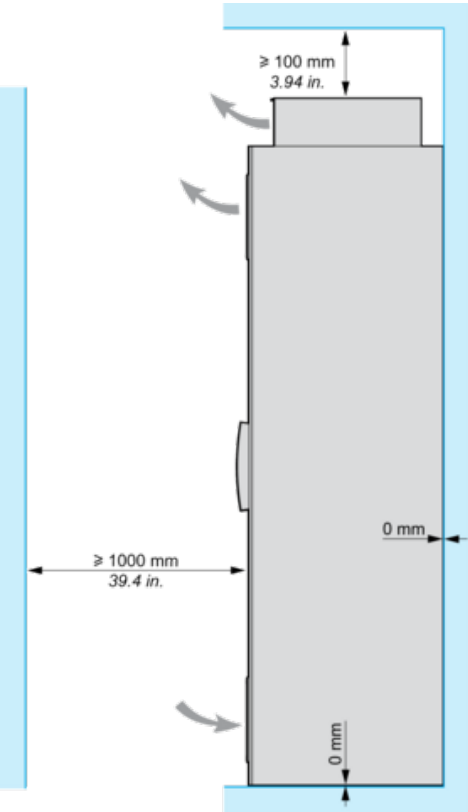
<b>Sustainable offer status</b>	Green Premium product
<b>REACH Regulation</b>	<a href="#">REACH Declaration</a>
<b>EU RoHS Directive</b>	Pro-active compliance (Product out of EU RoHS legal scope) <a href="#">EU RoHS Declaration</a>
<b>Mercury free</b>	Yes
<b>RoHS exemption information</b>	<a href="#">Yes</a>
<b>China RoHS Regulation</b>	<a href="#">China RoHS declaration</a>
<b>Environmental Disclosure</b>	<a href="#">Product Environmental Profile</a>
<b>Circularity Profile</b>	<a href="#">End of Life Information</a>
<b>WEEE</b>	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins

Dimensions

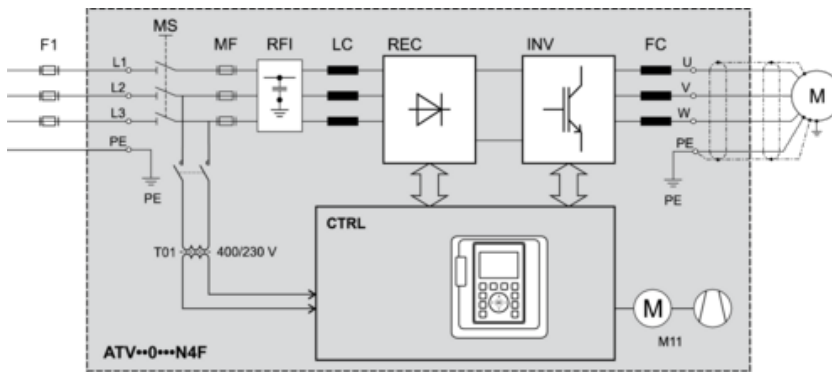
Right and Front Views



Clearances



## Floor Standing Drive Circuit Diagram



**F1** External pre-fuse or circuit breaker

**MS** Built-in main switch (only available on IP54 drives)

**T01** Control transformer 400 / 230 V AC

**MF** aR fuses

**RFI** Built-in RFI filter

**LC** Line reactor choke

**REC** Rectifier module

**INV** Inverter module

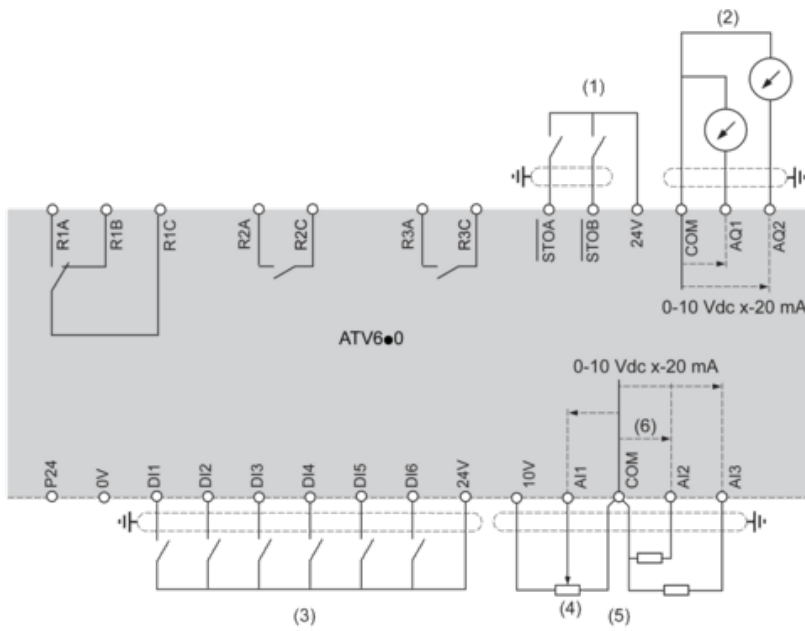
**FC** dv/dt filter (from 355 kW the dv/dt filter choke 150 m is built-in as standard)

**CTRL** Control panel

**M11** Fan in enclosure door



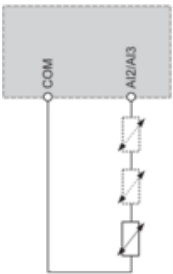
**Control Block Wiring Diagram**



- (1) Safe Torque Off
- (2) Analog Output
- (3) Digital Input
- (4) Reference potentiometer
- (5) Analog Input
- R1A, R1B, R1C** : Fault relay
- R2A, R2C** : Sequence relay
- R3A, R3C** : Sequence relay

**Sensor Connection**

It is possible to connect either 1 or 3 sensors on terminals AI2 or AI3.

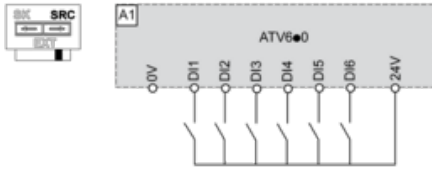


**Sink / Source Switch Configuration**

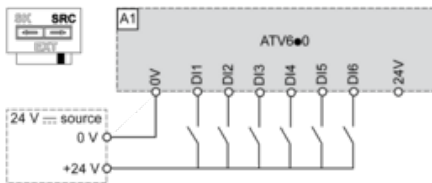
The switch is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs.

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
- Set the switch to Ext if using PLC outputs with NPN transistors.

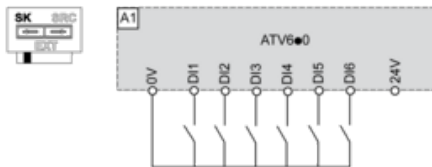
**Switch Set to SRC (Source) Position Using the Output Power Supply for the Digital Inputs**



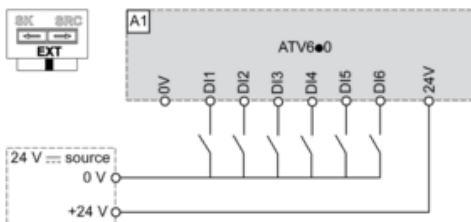
**Switch Set to SRC (Source) Position and Use of an External Power Supply for the DIs**



**Switch Set to SK (Sink) Position Using the Output Power Supply for the Digital Inputs**

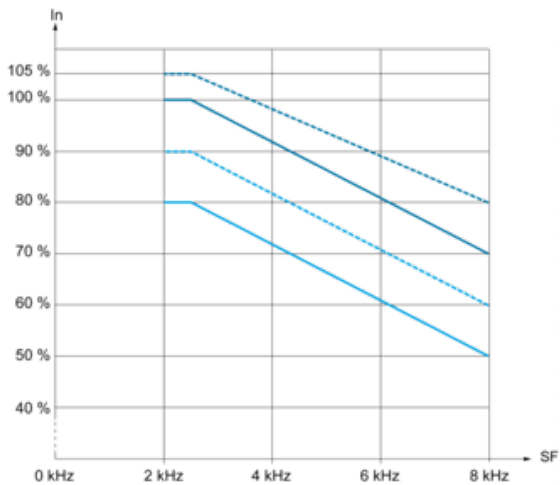


**Switch Set to EXT Position Using an External Power Supply for the DIs**



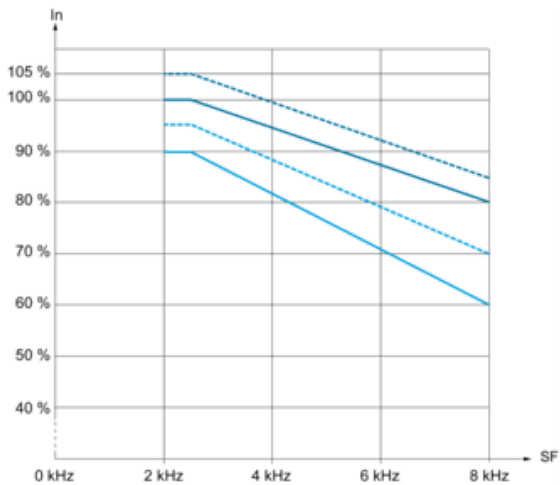
**Derating Curves**

**Normal Duty**



- - - - - 30 °C (86 °F)  
 ——— 40 °C (104 °F)  
 - - - - - 45 °C (122 °F)  
 ——— 50 °C (140 °F)C  
**In** : Nominal Drive Current  
**SF** : Switching Frequency

**Heavy Duty**



- - - - - 30 °C (86 °F)  
 ——— 40 °C (104 °F)  
 - - - - - 45 °C (122 °F)  
 ——— 50 °C (140 °F)C  
**In** : Nominal Drive Current  
**SF** : Switching Frequency