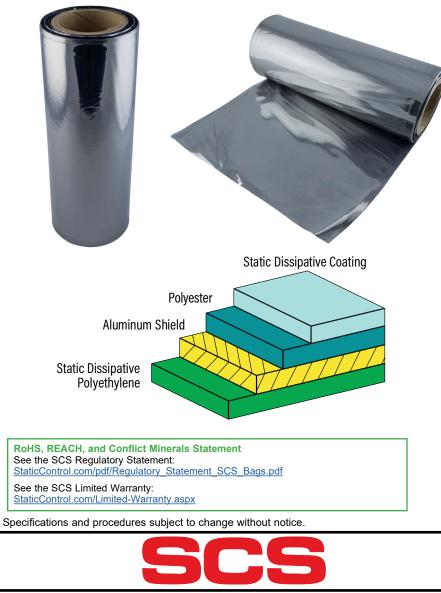
## **Static Shielding Tubing 1000 Series**

This transparent metal-in static shielding tubing is designed to provide a static safe environment for ESD sensitive electronic devices. The tubing is heat sealable.

SCS Static Shielding Tubing 1000 Series is manufactured from a polyester, metal, polyethylene laminate. The polyester dielectric in concert with the metal layer provides discharge shielding. The exterior being static dissipative allows electrostatic charges to be removed when grounded.



	Meets ANSI/ESD S20.20, Packaging standard ANSI/ESD S541				
	Physical	Typical Value	Testing Method		
	Tensile Strength	4600 PSI, 32 MPa	ASTM D882		
	Puncture Resistance	12 lbs, 53 N	MIL-STD-3010C Method 2065		
,	Thickness	2.8 mils, 0.071 mm +/-10%	MIL-STD-3010C Method 1003		
1	Marking Adhesion	Pass	IPC-TM-650 2.4.1		
	Transparency	40%	Tobias		
	Electrical	Typical Value	Testing Method		
	ESD Shielding	<10 nJ	ANSI/ESD STM11.31		
	Surface Resistance - Interior	1 x 10 <sup>4</sup> to < 1 x 10 <sup>11</sup> ohms	ANSI/ESD STM11.11		
	Surface Resistance - Exterior	< 1 x 10 <sup>11</sup> ohms	ANSI/ESD STM11.11		
	Static Decay	< 2 seconds	MIL-STD-3010 Method 4046		
	Cleanliness	Typical Value	Testing Method		
	Silicone	Not Detected	FTIR		
	Heat Sealing Conditions	Typical Value			
	Temperature	300°F – 375°F, 149°C – 190°C			
	Time	0.5 – 3.5 seconds			
	Pressure	30 – 70 PSI, 206 – 482 KPa			

Tubing is free of amines, silicones and heavy metals.

Stock Item Numbers	Roll Size
<u>1000V 6X750</u>	6" x 750'
<u>1000V 8X750</u>	8" x 750'
<u>1000V 12X500</u>	12" x 500'

\*Custom sizes available

Tolerance: Width  $\pm 1/8$ "; Length  $\pm 10\%$ Unless otherwise noted,  $\pm 10\%$ 



## **1000 SERIES STATIC SHIELDING TUBING ROLL**

926 JR Industrial Drive, Sanford, NC 27332 WEB SITE: StaticControl.com PHONE (919) 718-0000 | WEST: (909) 627-9634

DRAWING	DATE
NUMBER	November
1000 Tubing Roll	2021