

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Solder Wire

1.2 Relevant identified uses of the substance or mixture and uses advised against

Technical function : Soldering
Application of the substance / the mixture : Brazing alloy

1.3 Details of the supplier of the safety data sheet

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Emergency telephone number

+44 1865 407333

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

Does not meet labelling criteria

Hazard pictograms : Void Signal word : Void Hazard statements : Void

2.3 Other hazards

Solder wires / solder pastes:

Inhalation of vapors released during the soldering process should be avoided. Flux vapors irritate the nose, throat, and respiratory tract, and can lead to allergic reactions (asthma) after prolonged or repeated contact. Therefore, an active suction is recommended.

After working with the product and before eating, drinking or smoking, wash your hands with soap and water.

Do not heat above 500°C.

Keep out of the reach of children.

Results of PBT and vPvB assessment

PBT : Not applicable. vPvB : Not applicable.

SECTION 3: Composition/information on ingredients

3.1 Mixtures

Description : Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 7440-22-4 silver substance with a Community workplace exposure limit 0.2-5.0%

EINECS: 231-131-3

CAS: 7440-50-8 copper substance with a Community workplace exposure limit 0.2-1.0%

EINECS: 231-159-6

Additional information : For the wording of the listed hazard phrases refer to section 16.





SECTION 4: First aid measures

4.1 Description of first aid measures

After inhalation : Supply fresh air; consult doctor in case of complaints.

After skin contact : Generally the product does not irritate the skin.

After eye contact : Rinse opened eye for several minutes under running water.

After swallowing : If symptoms persist consult doctor.

4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents : Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture

No further relevant information available.

5.3 Advice for firefighters

Protective equipment : No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

6.2 Environmental precautions

No special measures required.

6.3 Methods and material for containment and cleaning up:

Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

No special precautions are necessary if used correctly.

Information about fire - and explosion protection : No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by

storerooms and receptacles : No special requirements.

Information about storage in

one common storage facility : Not required.
Further information about storage conditions : None.
Storage class : 11





7.3 Specific end use(s)

No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Additional information about design of technical facilities

No further data; see item 7.

Ingredients with limit values that require monitoring at the workplace:

CAS: 7440-22-4 silver

WEL (Great Britain) Long-term value: 0.1mg/m³ IOELV (EU) Long-term value: 0.1mg/m³

CAS: 7440-50-8 copper

WEL (Great Britain) Short-term value: 2** mg/m³

Long-term value: 0.2* 1** mg/m³ *fume **dusts and mists (as Cu)

Additional information : The lists valid during the making were used as basis.

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Respiratory protection:

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Filter A/P2

Protection of hands:



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions.

Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection : Safety glasses





SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form : Rope Colour : Grey

Odour : Characteristic
Odour threshold : Not determined.
pH-value : Not applicable.

Change in condition

Melting point/freezing point : Undetermined.
Initial boiling point and boiling range : Undetermined.
Flash point : Not applicable.
Flammability (solid, gas) : Not determined.
Decomposition temperature : Not determined.

Auto-ignition temperature : Product is not selfigniting.

Explosive properties : Product does not present an explosion hazard.

Explosion limits:

Lower : Not determined. : Not determined. Upper Vapour pressure : Not applicable. : Not determined. Density Relative density : Not determined. Vapour density : Not applicable. : Not applicable. Evaporation rate Solubility in / Miscibility with water : Insoluble. Partition coefficient: n-octanol/water : Not determined.

Viscosity:

Dynamic : Not applicable.
Kinematic : Not applicable.
Solvent content : 100.0 %

9.2 Other information

No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity

No further relevant information available.

10.2 Chemical stability

Thermal decomposition /

conditions to be avoided : No decomposition if used according to specifications.

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10.3 Possibility of hazardous reactions

No dangerous reactions known.

10.4 Conditions to avoid

No further relevant information available.

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10.5 Incompatible materials

No further relevant information available.

10.6 Hazardous decomposition products

No dangerous decomposition products known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity : Based on available data, the classification criteria are not met.

Primary irritant effect:

Skin corrosion/irritation : Based on available data, the classification criteria are not met.
Serious eye damage/irritation : Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation : Based on available data, the classification criteria are not met.

Additional toxicological information:

CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

Germ cell mutagenicity : Based on available data, the classification criteria are not met.
Carcinogenicity : Based on available data, the classification criteria are not met.
Reproductive toxicity : Based on available data, the classification criteria are not met.
STOT-single exposure : Based on available data, the classification criteria are not met.
STOT-repeated exposure : Based on available data, the classification criteria are not met.
Aspiration hazard : Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity : No further relevant information available.

12.2 Persistence and degradability

No further relevant information available.

12.3 Bioaccumulative potential

No further relevant information available.

12.4 Mobility in soil

No further relevant information available.

Additional ecological information:

General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable. vPvB : Not applicable.

12.6 Other adverse effects

No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.





Uncleaned packaging:

Recommendation : Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number

ADR, ADN, IMDG, IATA : not regulated

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA : not regulated

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Class : not regulated

14.4 Packing group

ADR, IMDG, IATA : not regulated

14.5 Environmental hazards

Not applicable.

14.6 Special precautions for user

Not applicable.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable.

UN "Model Regulation" : not regulated

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Labelling according to Regulation (EC)

No 1272/2008 : Void
Hazard pictograms : Void
Signal word : Void
Hazard statements : Void

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

15.2 Chemical safety assessment

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)







IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

Part Number

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