

Product Change Notification / RMES-19GFWK021

Date:			

20-Jun-2022

Product Category:

Memory

PCN Type:

Manufacturing Change

Notification Subject:

CCB 4663 Final Notice: Qualification of UAT as a new bumping site for SST25VF040B-50-4C-ZAE, SST25VF080B-50-4I-ZCE, SST25WF080BT-40I/CS and SST25WF080BT-40I/CS-GN catalog part numbers (CPN) available in 8L & 16L CSP and 9L WLCSP packages.

Affected CPNs:

RMES-19GFWK021_Affected_CPN_06202022.pdf RMES-19GFWK021_Affected_CPN_06202022.csv

Notification Text:

PCN Status:Final Notification

PCN Type:Manufacturing Change

Microchip Parts Affected:Please open one of the files found in the Affected CPNs section. Note: For your convenience Microchip includes identical files in two formats (.pdf and .xls)

Description of Change:Qualification of UAT as a new bumping site for SST25VF040B-50-4C-ZAE, SST25VF080B-50-4I-ZCE, SST25WF080BT-40I/CS and SST25WF080BT-40I/CS-GN catalog part number (CPN) available in 8L & 16L CSP and 9L WLCSP packages.

Pre and Post Change Summary:

	Pre Change	Post Change
Bumping location	FlipChip International (FCI)	Unisem Advance Tech (UAT)
Backend Site	King Yuan Electronics Company, Limited (KYE)	King Yuan Electronics Company, Limited (KYE)
Solder Ball Material	SAC 305	SAC 405
Solder Ball Pitch	500 um	500 um
Solder Ball Size	300 um or 250 um	300 um or 250um
Polymer Thickness	4.5 um (P1 and P2)	7 um (P1 and P2)
UBM Deposition Method	Sputter	Sputter + plated
UBM Thickness	Al-NiV-Cu (0.4/0.345/0.835)um	0.1um Ti(sp.) + 0.2um Cu(sp.) + 8.6um Cu (pl.)
RDL Deposition method	Sputter	Sputter + plated
RDL Thickness	Ti-Al-Ti (0.1/1.8/0.1)um	0.1um Ti(sp.) + 0.2um Cu(sp.) + 4um Cu (pl.)

Impacts to Data Sheet:Slight modification to POD

Change ImpactNone

Reason for Change:To improve productivity by qualifying UAT as a new bumping site.

Change Implementation Status:In Progress

Estimated First Ship Date:July 18, 2022 (date code: 2230)

Note: Please be advised that after the estimated first ship date customers may receive pre and post change parts.

Time Table Summary:

	December 2021					Ju	ne 20	22			July	2022		
Workweek	4 9	5 0	5 1	5 2	->	23	24	25	26	27	28	29	30	31
Initial PCN Issue				х										

Date								
Qual Report Availability					х			
Final PCN Issue Date					х			
Estimated Implementation Date							х	

Method to Identify Change:Traceability code

Qualification Report:Please open the attachments included with this PCN labeled as PCN_#_Qual_Report.

Revision History:

December 19, 2021: Issued initial notification.

June 20, 2022: Issued final notification. Attached the qualification report. Updated the pre and post summary table to include backend site. Updated the impact to datasheet. Provided estimated first ship date to be on July 18, 2022.

Attachments:

PCN_RMES-19GFWK021 Qual Report.pdf

Please contact your local Microchip sales office with questions or concerns regarding this notification.

Terms and Conditions:

If you wish to <u>receive Microchip PCNs via email</u> please register for our PCN email service at our <u>PCN</u> home page select register then fill in the required fields. You will find instructions about registering for Microchips PCN email service in the <u>PCN FAQ</u> section.

If you wish to <u>change your PCN profile</u>, <u>including opt out</u>, please go to the <u>PCN home page</u> select login and sign into your myMicrochip account. Select a profile option from the left navigation bar and make the applicable selections.

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Affected Catalog Part Numbers (CPN)

SST25VF040B-50-4C-ZAE SST25VF080B-50-4I-ZCE SST25WF080BT-40I/CS SST25WF080BT-40I/CS-GN

Date: Sunday, June 19, 2022



QUALIFICATION REPORT SUMMARY

PCN#: RMES-19GFWK021

Date June 8, 2022

Qualification of UAT as a new bumping site for SST25VF040B-50-4C-ZAE, SST25VF080B-50-4I-ZCE, SST25WF080BT-40I/CS and SST25WF080BT-40I/CS-GN catalog part numbers (CPN) available in 8L & 16L CSP and 9L WLCSP packages.

I. Summary

This report summarizes the passing results of stresses performed on the X0502 (SPI Serial Flash) in a 9L-WLCSP package assembly at UAT. These assembly lots were processed through the entire production package assembly process and qualified to the package qualification guidelines established in Microchip specification QCI-39000 at a Moisture/Reflow Sensitivity Classification Level 1 (MSL1) at 260°C reflow temperature per IPC/JEDEC J-STD020D standard.

Conclusion

This report presents data that qualifies the specified product in the GSMC fab technology package group of UAT package assembly: X0502, T0005 and T0002.

II. Description of Package / Die selected for Qualification

Assembly site	UAT
CPN	SST25WF080BT-40I/CS
MPN	X0502T9FXA00
Package Pin Count	9
Package Group	WLCSP
Die / Package Size	71.3 x 83.1 mils
Bump Material	SAC405
Bump Pitch / Diameter	500 / 300 um
RDL Material	Ti-Cu-Cu
UBM Material	Ti-Cu-Cu
Re-passivation Polymer	PBO
Polymer Thickness	7 um
Qual ID	ML0620220020
ССВ	4663

III. Lot Information

Lot#	Lot Number	Wafer lot number	Trace Code
Lot 1	UAT-221300002.000	GC01921340653.000 / A996979.1.B (18)	21256PC
Lot 2	UAT-221300003.000	GC01921340653.000 / A996979.1.B (24)	21256R4
Lot 3	UAT-221300004.000	GC01921340653.000 / A996979.1.B (25)	21266RE
Lot 4	UAT-221300003.300	GC01921340653.000 / A996979.1.B (24)	21256R4

IV. Stress Results

 Note: Units were stressed while adhered 'dead bug' (at bulk silicon surface) by double-sided Kapton tape to a sacrificial silicon wafer.

Precondition Prior to TC and UHST Stresses

Test Method	JESD22-A113; IPC/JEDEC J-STD-020
Test Condition	Bake 24 hours at +150°C Soak 85% RH / 168 hours
	3x Convection Reflow 265°C max
Moisture Reflow Sensitivity Level	1
Electrical Results at +25°C (Fail / Pass)	0 / 680

Precondition is prior to Temperature Cycle and Unbiased HAST stresses.

High Temperature Storage

Test Method	JESD22-A103
Test Condition	175°C / 500 hours
Sample Size	90 units / Lot 1 & 4
Electrical Results at +25°C (Fail / Pass)	0 / 180

Temperature Cycling (TC)

Test Method	JESD22-A104
Test Condition	-65°C / +150°C Air to Air / 500 Cycles
Required Sample Size	90 each lot / 4 lots
Electrical Results at +25°C (Fail / Pass)	0 / 360
Visual Inspection (Fail / Pass)	0 / 360

Preconditioned at 260°C reflow temperature per IPC/JEDEC J-STD-020D standard.

Unbiased HAST (UHST)

Test Method	JESD22-A118
Test Condition	+130°C / 85% RH / 96 hours
Required Sample Size	80 each lot / 4 lots
Electrical Results at +25°C (Fail / Pass)	0 / 320

Preconditioned at 260°C reflow temperature per IPC/JEDEC J-STD-020D standard.

V. Bond Strength Assembly Data

Subcontractor Unstressed (Bump) Shear Data

Test Method	JESD22B117A
Test Condition	45° street to bump at 250 um/s & 25% bump height (range 1kg)
Sample Size	10 bonds per lot / 3 lots
Average per each lot (Fail / Pass)	5.85 / 5.59 / 5.59 (0 / 30)

Subcontractor Post HTS Device Ball (Bump) Shear

Test Method	JESD22B117A / Mil-Std-883 M2011.8
Test Condition	45° street to bump at 250 um/s & 25%
	bump height (range 1kg)
Sample Size	30 bonds per lot / Lot 1 & 2
Criteria	> 3 mg/um2
Average per each lot (Fail / Pass)	3.41, 3.47 (0 / 60)