



**Variable frequency drive, 230 V AC, 3-phase, 2.3 A, 0.37 kW, IP20/NEMA 0, FS1**

**Part no. DC1-322D3NN-A20CE1**  
**Catalog No. 185818**  
**Alternate Catalog No. DC1-322D3NN-A20CE1**  
**EL-Nummer (Norway) 4137011**

### Delivery program

|                                  |          |    |   |
|----------------------------------|----------|----|---|
| Product range                    |          |    | Variable frequency drives   |
| Part group reference (e.g. DIL)  |          |    | DC1   |
|                                  |          |    |   |
| Rated operational voltage        | $U_e$    |    | 230 V AC, 3-phase<br>240 V AC, 3-phase  |
| Output voltage with $V_e$        | $U_2$    |    | 230 V AC, 3-phase<br>240 V AC, 3-phase  |
| Mains voltage (50/60Hz)          | $U_{LN}$ | V  | 200 (-10%) - 240 (+10%)   |
| <b>Rated operational current</b> |          |    |   |
| At 150% overload                 | $I_e$    | A  | 2.3   |
| Note                             |          |    | Rated operational current at a switching frequency of 8 kHz and an ambient air temperature of +50 °C  |
| <b>Assigned motor rating</b>     |          |    |   |
| Note                             |          |    | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with 1500 rpm <sup>-1</sup> at 50 Hz or 1800 min <sup>-1</sup> at 60 Hz |
| Note                             |          |    | Overload cycle for 60 s every 600 s   |
| Note                             |          |    | at 230 V, 50 Hz   |
| 150 % Overload                   | P        | kW | 0.37  |
| 150 % Overload                   | $I_M$    | A  | 2   |
| Note                             |          |    | at 220 - 240 V, 60 Hz   |
| 150 % Overload                   | P        | HP | 0.5   |
| 150 % Overload                   | $I_M$    | A  | 2.2   |
| Degree of Protection             |          |    | IP20/NEMA0  |
| Interface/field bus (built-in)   |          |    | OP-Bus (RS485)/Modbus RTU, CANopen®   |
| Fieldbus connection (optional)   |          |    | SmartWire-DT  |
| Fitted with                      |          |    | 7-digital display assembly<br>Additional PCB protection   |
| Parameterization                 |          |    | Keypad<br>Fieldbus<br>drivesConnect<br>drivesConnect mobile (App)   |
| Frame size                       |          |    | FS1   |
| Connection to SmartWire-DT       |          |    | yes<br>in conjunction with DX-NET-SWD3 SmartWire DT module  |

### Technical data

|                                    |          |    |   |
|------------------------------------|----------|----|---|
| <b>General</b>                     |          |    |   |
| Standards                          |          |    | Specification for general requirements: IEC/EN 61800-2<br>EMC requirements: IEC/EN 61800-3<br>Safety requirements: IEC/EN 61800-5-1 |
| Certifications                     |          |    | CE, UL, cUL, RCM, Ukr SEPRO, EAC  |
| Production quality                 |          |    | RoHS, ISO 9001  |
| Climatic proofing                  | $\rho_w$ | %  | < 95%, average relative humidity (RH), non-condensing, non-corrosive  |
| Air quality                        |          |    | 3C2, 3S2  |
| <b>Ambient temperature</b>         |          |    |   |
| Operating ambient temperature min. |          | °C | -10   |
| Operating ambient temperature max. |          | °C | +50   |

|                                   |   |    |  |
|-----------------------------------|---|----|--|
|                                   |   |    | operation (with 150 % overload)  |
| Storage                           | θ | °C | -40 - +60  |
| Mounting position                 |   |    | Vertical   |
| Altitude                          |   | m  | 0 - 1000 m above sea level<br>Above 1000 m: 1% derating for every 100 m<br>max. 4000 m |
| Degree of Protection              |   |    | IP20/NEMA0   |
| Protection against direct contact |   |    | BGV A3 (VBG4, finger- and back-of-hand proof)  |

## Main circuit

|   |            |     |   |
|---|------------|-----|---|
| Supply  |            |     |   |
| Rated operational voltage                                   | $U_e$      |     | 230 V AC, 3-phase<br>240 V AC, 3-phase  |
| Mains voltage (50/60Hz)                                     | $U_{LN}$   | V   | 200 (-10%) - 240 (+10%)   |
| Input current (150% overload)                               | $I_{LN}$   | A   | 3.4   |
| System configuration  |            |     | AC supply systems with earthed center point   |
| Supply frequency  | $f_{LN}$   | Hz  | 50/60   |
| Frequency range   | $f_{LN}$   | Hz  | 48 - 62   |
| Mains switch-on frequency                                   |            |     | Maximum of one time every 30 seconds  |
| Power section   |            |     |   |
| Function  |            |     | Variable frequency drive with internal DC link and IGBT inverter  |
| Overload current (150% overload)                            | $I_L$      | A   | 3.45  |
| max. starting current (High Overload)                       | $I_H$      | %   | 175   |
| Note about max. starting current                            |            |     | for 2,5 seconds every 600 seconds   |
| Output voltage with $V_e$                                   | $U_2$      |     | 230 V AC, 3-phase<br>240 V AC, 3-phase  |
| Output Frequency  | $f_2$      | Hz  | 0 - 50/60 (max. 500)  |
| Switching frequency   | $f_{PWM}$  | kHz | 8<br>adjustable 4 - 32 (audible)  |
| Operation Mode  |            |     | U/f control<br>Speed control with slip compensation<br>sensorless vector control (SLV)<br>PM motors<br>Synchronous reluctance motors<br>BLDC motors |
| Frequency resolution (setpoint value)                       | $\Delta f$ | Hz  | 0.1   |
| Rated operational current                                   |            |     |   |
| At 150% overload  | $I_e$      | A   | 2.3   |
| Note  |            |     | Rated operational current at a switching frequency of 8 kHz and an ambient air temperature of +50 °C  |
| Power loss  |            |     |   |
| Heat dissipation at rated operational current $I_e = 150\%$ | $P_V$      | W   | 14.8  |
| Efficiency  | $\eta$     | %   | 96  |
| Heat dissipation at current/speed [%]                       |            |     |   |
| Current = 100%  |            |     |   |
| Speed = 0 %   | $P_V$      | W   | 18  |
| Speed = 50 %  | $P_V$      | W   | 20  |
| Speed = 90 %  | $P_V$      | W   | 22  |
| Current = 50 %  |            |     |   |
| Speed = 0 %   | $P_V$      | W   | 16  |
| Speed = 50 %  | $P_V$      | W   | 17  |
| Speed = 90 %  | $P_V$      | W   | 18  |
| Current = 50 %  |            |     |   |
| Speed = 0 %   | $P_V$      | W   | 16  |
| Speed = 50 %  | $P_V$      | W   | 16  |
| Maximum leakage current to ground (PE) without motor        | $I_{PE}$   | mA  | 7.5   |
| Fitted with   |            |     | 7-digital display assembly<br>Additional PCB protection   |
| Frame size  |            |     | FS1   |
| Motor feeder  |            |     |   |

|   |   |     |   |
|---|---|-----|---|
| Note                                    |   |     | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with 1500 rpm <sup>-1</sup> at 50 Hz or 1800 min <sup>-1</sup> at 60 Hz |
| Note                                    |   |     | Overload cycle for 60 s every 600 s   |
| Note                                    |   |     | at 230 V, 50 Hz   |
| 150 % Overload                          | P | kW  | 0.37  |
| Note                                    |   |     | at 220 - 240 V, 60 Hz   |
| 150 % Overload                          | P | HP  | 0.5   |
| maximum permissible cable length        | l | m   | screened: 50<br>screened, with motor choke: 100<br>unscreened: 75<br>unscreened, with motor choke: 150  |
| Apparent power                          |   |     |   |
| Apparent power at rated operation 230 V | S | kVA | 0.92  |
| Apparent power at rated operation 240 V | S | kVA | 0.96  |
| Braking function                        |   |     |   |
| Standard braking torque                 |   |     | max. 30 % MN  |
| DC braking torque                       |   |     | max. 100% of rated operational current I <sub>e</sub> , variable  |

### Control section

|                                |                |   |   |
|--------------------------------|----------------|---|---|
| Reference voltage              | U <sub>s</sub> | V | 10 V DC (max. 10 mA)  |
| Analog inputs                  |                |   | 2, parameterizable, 0 - 10 V DC, 0/4 - 20 mA                  |
| Analog outputs                 |                |   | 1, parameterizable, 0 - 10 V                                  |
| Digital inputs                 |                |   | 4, parameterizable, max. 30 V DC                              |
| Digital outputs                |                |   | 1, parameterizable, 24 V DC                                   |
| Relay outputs                  |                |   | 1, parameterizable, N/O, 6 A (250 V, AC-1) / 5 A (30 V, DC-1) |
| Interface/field bus (built-in) |                |   | OP-Bus (RS485)/Modbus RTU, CANopen®                           |

### Assigned switching and protective elements

|   |  |   |  |
|---|--|---|--|
| Power Wiring  |  |   |  |
| Safety device (fuse or miniature circuit-breaker)                             |  |   |  |
| IEC (Type B, gG), 150 %   |  |   | FAZ-B6/3   |
| UL (Class CC or J)  |  | A | 6  |
| Mains contactor   |  |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)                                 |  |   | DILM7<br>DILEM-...   |
| Main choke  |  |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)                                 |  |   | DX-LN3-004   |
| Radio interference suppression filter (external, 150 %)                       |  |   | DX-EMC34-008   |
| Radio interference suppression filter, low leakage currents (external, 150 %) |  |   | DX-EMC34-008-L   |
| Note regarding radio interference suppression filter                          |  |   | Optional external radio interference suppression filter for longer motor cable lengths and for use in different EMC environments |
| Motor feeder  |  |   |  |
| motor choke   |  |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)                                 |  |   | DX-LM3-008   |
| Sine filter   |  |   |  |
| 150 % overload (CT/I <sub>H</sub> , at 50 °C)                                 |  |   | DX-SIN3-004  |

### Design verification as per IEC/EN 61439

|  |                   |    |  |
|--|-------------------|----|--|
| Technical data for design verification                   |                   |    |  |
| Rated operational current for specified heat dissipation | I <sub>n</sub>    | A  | 2.3  |
| Heat dissipation per pole, current-dependent             | P <sub>vid</sub>  | W  | 0  |
| Equipment heat dissipation, current-dependent            | P <sub>vid</sub>  | W  | 14.8                                       |
| Static heat dissipation, non-current-dependent           | P <sub>vs</sub>   | W  | 0  |
| Heat dissipation capacity                                | P <sub>diss</sub> | W  | 0  |
| Operating ambient temperature min.                       |                   | °C | -10  |
| Operating ambient temperature max.                       |                   | °C | 50   |
| IEC/EN 61439 design verification                         |                   |    |  |
| 10.2 Strength of materials and parts                     |                   |    |  |
| 10.2.2 Corrosion resistance                              |                   |    | Meets the product standard's requirements. |

|  |  |  |
|--|--|--|
| 10.2.3.1 Verification of thermal stability of enclosures   |  | Meets the product standard's requirements.   |
| 10.2.3.2 Verification of resistance of insulating materials to normal heat   |  | Meets the product standard's requirements.   |
| 10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects |  | Meets the product standard's requirements.   |
| 10.2.4 Resistance to ultra-violet (UV) radiation   |  | Meets the product standard's requirements.   |
| 10.2.5 Lifting   |  | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.6 Mechanical impact   |  | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.7 Inscriptions  |  | Meets the product standard's requirements.   |
| 10.3 Degree of protection of ASSEMBLIES  |  | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.4 Clearances and creepage distances   |  | Meets the product standard's requirements.   |
| 10.5 Protection against electric shock   |  | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.6 Incorporation of switching devices and components   |  | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.7 Internal electrical circuits and connections  |  | Is the panel builder's responsibility.   |
| 10.8 Connections for external conductors   |  | Is the panel builder's responsibility.   |
| 10.9 Insulation properties   |  |  |
| 10.9.2 Power-frequency electric strength   |  | Is the panel builder's responsibility.   |
| 10.9.3 Impulse withstand voltage   |  | Is the panel builder's responsibility.   |
| 10.9.4 Testing of enclosures made of insulating material   |  | Is the panel builder's responsibility.   |
| 10.10 Temperature rise   |  | The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices. |
| 10.11 Short-circuit rating   |  | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.12 Electromagnetic compatibility  |  | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.13 Mechanical function  |  | The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.                         |

## Technical data ETIM 8.0

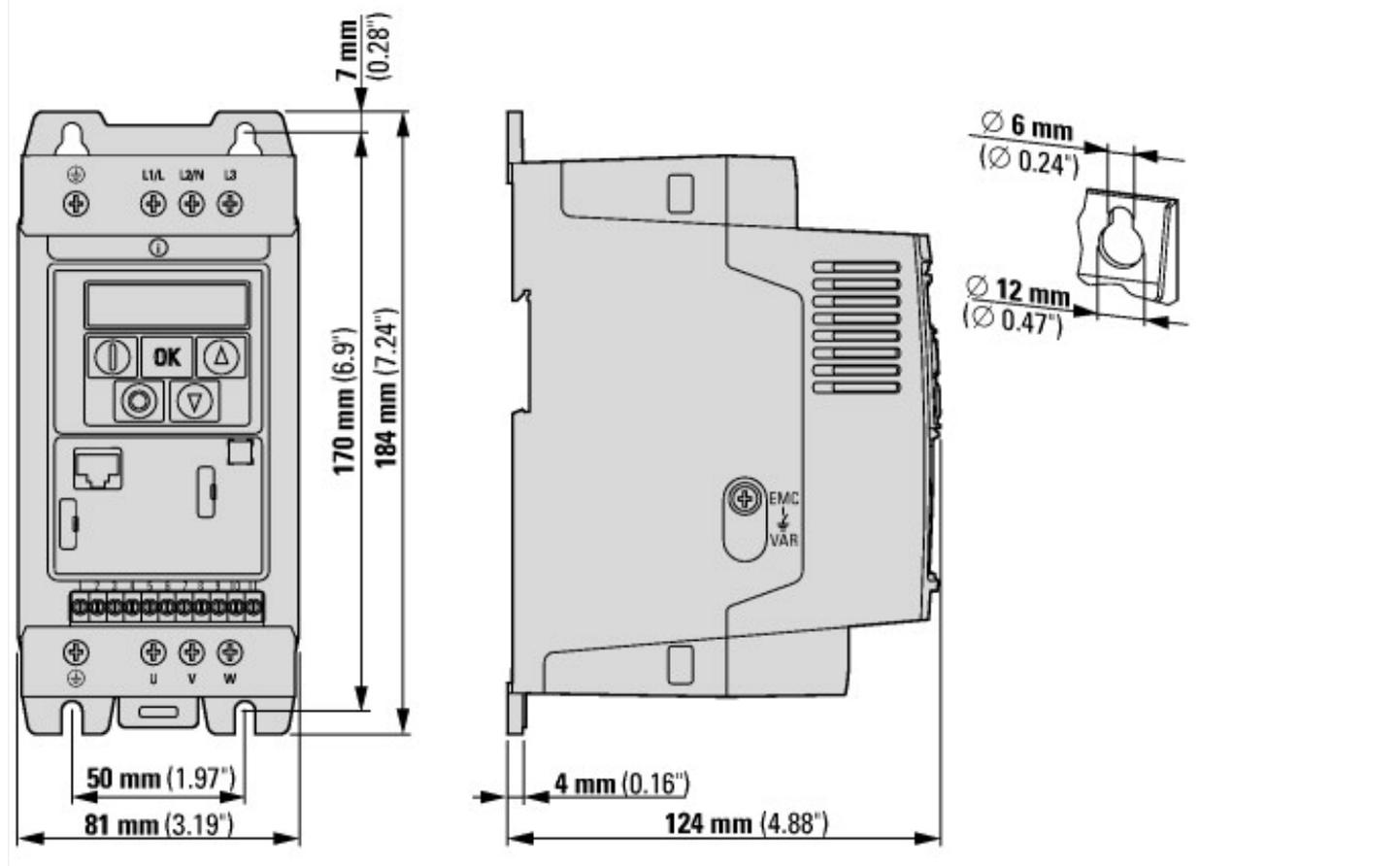
|  |    |           |
|--|----|-----------|
| Low-voltage industrial components (EG000017) / Frequency converter <= 1 kV (EC001857)  |    |           |
| Electric engineering, automation, process control engineering / Electrical drive / Static frequency converter / Static frequency converter = < 1 kV (ecl@ss10.0.1-27-02-31-01 [AKE177014]) |    |           |
| Mains voltage  | V  | 200 - 240 |
| Mains frequency  |    | 50/60 Hz  |
| Number of phases input   |    | 3         |
| Number of phases output  |    | 3         |
| Max. output frequency  | Hz | 500       |
| Max. output voltage  | V  | 250       |
| Nominal output current I2N   | A  | 2.3       |
| Max. output at quadratic load at rated output voltage  | kW | 0.37      |
| Max. output at linear load at rated output voltage   | kW | 0.37      |
| Relative symmetric net frequency tolerance   | %  | 10        |
| Relative symmetric net voltage tolerance   | %  | 10        |
| Number of analogue outputs   |    | 1         |
| Number of analogue inputs  |    | 2         |
| Number of digital outputs  |    | 1         |
| Number of digital inputs   |    | 4         |
| With control element   |    | Yes       |
| Application in industrial area permitted   |    | Yes       |
| Application in domestic- and commercial area permitted   |    | Yes       |
| Supporting protocol for TCP/IP   |    | No        |
| Supporting protocol for PROFIBUS   |    | No        |
| Supporting protocol for CAN  |    | Yes       |
| Supporting protocol for INTERBUS   |    | No        |
| Supporting protocol for ASI  |    | No        |
| Supporting protocol for KNX  |    | No        |
| Supporting protocol for Modbus   |    | Yes       |
| Supporting protocol for Data-Highway   |    | No        |
| Supporting protocol for DeviceNet  |    | No        |

|   |  |    |             |
|---|--|----|-------------|
| Supporting protocol for SUCONET                     |  |    | No          |
| Supporting protocol for LON                         |  |    | No          |
| Supporting protocol for PROFINET IO                 |  |    | No          |
| Supporting protocol for PROFINET CBA                |  |    | No          |
| Supporting protocol for SERCOS                      |  |    | No          |
| Supporting protocol for Foundation Fieldbus         |  |    | No          |
| Supporting protocol for EtherNet/IP                 |  |    | Yes         |
| Supporting protocol for AS-Interface Safety at Work |  |    | No          |
| Supporting protocol for DeviceNet Safety            |  |    | No          |
| Supporting protocol for INTERBUS-Safety             |  |    | No          |
| Supporting protocol for PROFIsafe                   |  |    | No          |
| Supporting protocol for SafetyBUS p                 |  |    | No          |
| Supporting protocol for BACnet                      |  |    | No          |
| Supporting protocol for other bus systems           |  |    | Yes         |
| Number of HW-interfaces industrial Ethernet         |  |    | 0           |
| Number of interfaces PROFINET                       |  |    | 0           |
| Number of HW-interfaces RS-232                      |  |    | 0           |
| Number of HW-interfaces RS-422                      |  |    | 0           |
| Number of HW-interfaces RS-485                      |  |    | 1           |
| Number of HW-interfaces serial TTY                  |  |    | 0           |
| Number of HW-interfaces USB                         |  |    | 0           |
| Number of HW-interfaces parallel                    |  |    | 0           |
| Number of HW-interfaces other                       |  |    | 0           |
| With optical interface                              |  |    | No          |
| With PC connection                                  |  |    | Yes         |
| Integrated breaking resistance                      |  |    | No          |
| 4-quadrant operation possible                       |  |    | No          |
| Type of converter                                   |  |    | U converter |
| Degree of protection (IP)                           |  |    | IP20        |
| Degree of protection (NEMA)                         |  |    | Other       |
| Height  |  | mm | 184         |
| Width   |  | mm | 81          |
| Depth   |  | mm | 124         |

## Approvals

|                                      |  |  |   |
|--------------------------------------|--|--|---|
| Product Standards                    |  |  | UL 508C; CSA-C22.2 No. 14; IEC/EN61800-3; IEC/EN61800-5; CE marking |
| UL File No.                          |  |  | E172143   |
| UL Category Control No.              |  |  | NMMS, NMMS7   |
| CSA File No.                         |  |  | UL report applies to both US and Canada                             |
| North America Certification          |  |  | UL listed, certified by UL for use in Canada                        |
| Specially designed for North America |  |  | No  |
| Suitable for                         |  |  | Branch circuits   |
| Max. Voltage Rating                  |  |  | 3- 240 V AC IEC: TN-S UL/CSA: "Y" (Solidly Grounded Wey)            |
| Degree of Protection                 |  |  | IEC: IP20   |

## Dimensions



## Additional product information (links)

### IL04020009Z DC1 variable frequency drive (FS1 - FS3, IP20)

IL04020009Z DC1 variable frequency drive (FS1 - FS3, IP20) [https://es-assets.eaton.com/DOCUMENTATION/AWA\\_INSTRUCTIONS/IL04020009Z2021\\_04.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWA_INSTRUCTIONS/IL04020009Z2021_04.pdf)

### MN040023 DC1...E1 Installation manual

MN040023 DC1...E1 Installationshandbuch - Deutsch [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040023\\_DE.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040023_DE.pdf)

MN040023 DC1...E1 Installation manual - English [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040023\\_EN.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040023_EN.pdf)

MN040023 DC1...E1 manuale Installazione - italiano [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040023\\_IT.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040023_IT.pdf)

MN040023 DC1...E1 podręcznik instalacji - polski [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040023\\_PL.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040023_PL.pdf)

### MN040022 DC1...E1, Parameters manual

MN040022 DC1...E1, Parameterhandbuch - Deutsch [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040022\\_DE.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040022_DE.pdf)

MN040022 DC1...E1, Parameters manual - English [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040022\\_EN.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040022_EN.pdf)

MN040022 DC1...E1, manuale Parametri - italiano [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040022\\_IT.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040022_IT.pdf)

MN040022 DC1...E1, podręcznik parametrów - polski [https://es-assets.eaton.com/DOCUMENTATION/AWB\\_MANUALS/MN040022\\_PL.pdf](https://es-assets.eaton.com/DOCUMENTATION/AWB_MANUALS/MN040022_PL.pdf)

CA04020001Z-EN Product Range Catalog: Efficient Engineering for Starting and Controlling Motors [http://www.eaton.eu/DE/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct\\_1095238.pdf](http://www.eaton.eu/DE/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_1095238.pdf)