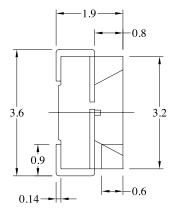
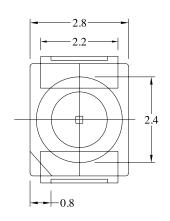
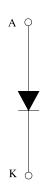
3.2mm × 2.8mm 0.06W SMD Type

multicomp PRO

Package Dimensions:







RoHS Compliant

All dimensions are in mm Tolerance: ±0.25mm

Absolute Maximum Ratings at Ta=25°C:

Parameter	Symbol	Rating	Unit
Power Dissipation	Pb	120	mW
Reverse Voltage	VR	5	V
D.C. Forward Current	If	350	mA
Pulsed Forward Current (tp ≤ 100µs, Duty Cycle = 0.005*1)	If (Peak)	100	mA
Operating Temperature Range	Topr.	-40 to +100	°C
Storage Temperature Range	Tstg.	-40 to +100	°C
Soldering Temperature	Tsld.	Reflow Soldering: 260°C for 10sec.	
Electric Static Discharge (HBM)	ESD	6,000	V

Electrical & Optical Characteristics:

Parameter		Symbol Condition	Condition	Values			I I mid
			Condition	Min.	Тур.	Max.	Unit
Luminous Intensity		lv	If = 20mA	1,000	2,098	-	mcd
Luminous Flux		Ф۷	If = 20mA	-	5,100	-	mlm
Forward Voltage		Vf	If = 20mA	-	3.2	4	V
Correlated Colour Temperature	WA	CCT	If = 20mA	5,000	-	5,250	. к
	WB			5,250	-	5,500	
	WC			5,500	-	5,750	
	WD			5,750	-	6,000	
Colour Rendering Inc	lex	CRI	If = 20mA	-	64	-	Ra
Reverse Current		lr	Vr = 5V	-	-	50	μA
Viewing Angle		2θ ½	V	-	120	-	deg

Note: 1. The data is tested by an IS tester

2. Customer's special requirements are also welcome.

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3.2mm × 2.8mm 0.06W SMD Type



Typical Electrical & Optical Characteristics Curves:

(25°C Ambient temperature unless otherwise noted)

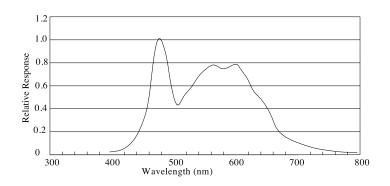
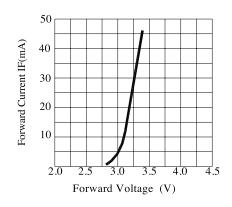
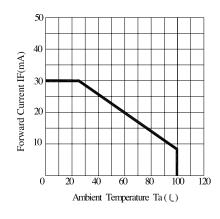


Fig.1 WHITE LED Spectrum VS. WAVELENGTH

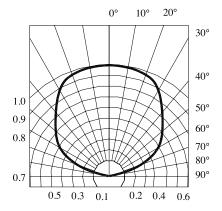


| 1600 | 10 20 30 40 50 | Forward Current (mA)

Forward Current VS. Applied Voltage



Forward Current VS. Luminous Intensity



Ambient Temperature VS. Forward Current

Radiation Diagram

3.2mm × 2.8mm 0.06W SMD Type



Recommended Storage Environment:

- Temperature: 5°C to 30°C (41°F to 86°F)
- · Humidity: 60% RH Max.
- · Use within 7 days after opening of sealed vapour/ESD barrier bags

If moisture absorbent material (silica gel) has faded away or LEDs have exceeded the storage time, baking treatment should be performed using the following conditions:

- Baking Treatment : 60 ± 5°C for 24 hours
- · Fold the opened bag firmly and keep in dry environment

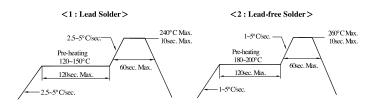
Soldering

Reflow Soldering	'				
	Lead Solder	Lead-free Solder			
Pre-heat	12°C ~ 150°C	180°C ~ 200°C	Temperature	350°C Max.	
Pre-heat Time	120sec. max.	120sec. max			
Peak Temperature	240°C max.	260°C max.		3sec. Max (one time only)	
Soldering Time	10sec max.	10sec. max	Soldering Time		
Condition	Refer to Temperature Profile 1	Refer to Temperature Profile 2			

^{*}After reflow soldering rapid cooling should be avoided.

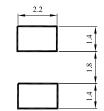
Temperature-profile (surface of circuit board)

Use the conditions shown under figure.



Recommended Soldering Pad Design:

Use the conditions shown under figure.



Part Number Table

LED	Chip	Lens Colour	Part Number	
Material	Emitting Colour	Lens Colour		
InGaN / Sapphire	White	Yellow diffused	703-1029	

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